



US Army Corps
of Engineers
Little Rock District

AD-A224 869

RED RIVER WATERSHED

GILLHAM LAKE

COSSATOT RIVER, ARKANSAS

EMBANKMENT CRITERIA AND PERFORMANCE REPORT

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OCTOBER 1987

90 07 2 093

REPORT DOCUMENTATION PAGE

Form Approved
OMB No. 0704-0188

1a. REPORT SECURITY CLASSIFICATION Unclassified			1b. RESTRICTIVE MARKINGS None		
2a. SECURITY CLASSIFICATION AUTHORITY N/A			3. DISTRIBUTION/AVAILABILITY OF REPORT Unlimited		
2b. DECLASSIFICATION/DOWNGRADING SCHEDULE N/A					
4. PERFORMING ORGANIZATION REPORT NUMBER(S) N/A			5. MONITORING ORGANIZATION REPORT NUMBER(S) N/A		
6a. NAME OF PERFORMING ORGANIZATION Grimes & Johnson, Inc. & Grubbs, Garner & Hoskyn, Inc.		6b. OFFICE SYMBOL (if applicable)	7a. NAME OF MONITORING ORGANIZATION US Army Corps of Engineers Little Rock District, Geotechnical Branch		
6c. ADDRESS (City, State, and ZIP Code) 400 West Capitol, Suite 2321 Little Rock, AR 72201			7b. ADDRESS (City, State, and ZIP Code) P.O. Box 867 Little Rock, AR 72203		
8a. NAME OF FUNDING/SPONSORING ORGANIZATION		8b. OFFICE SYMBOL (if applicable) CESWL-ED-GS	9. PROCUREMENT INSTRUMENT IDENTIFICATION NUMBER DACW03-86-D-0070 Delivery Order #07		
8c. ADDRESS (City, State, and ZIP Code) P.O. Box 867 Little Rock, Ar 72203			10. SOURCE OF FUNDING NUMBERS		
			PROGRAM ELEMENT NO.	PROJECT NO.	TASK NO.
			WORK UNIT ACCESSION NO.		
11. TITLE (Include Security Classification) GILLHAM LAKE, EMBANKMENT CRITERIA AND PERFORMANCE REPORT (UNCLASSIFIED)					
12. PERSONAL AUTHOR(S) Johnson, Terry L. and Grimes, Roy; Grimes and Johnson, Inc.					
13a. TYPE OF REPORT Final		13b. TIME COVERED FROM 1-66 TO 10-75		14. DATE OF REPORT (Year, Month, Day) 87 October	
15. PAGE COUNT 190					
16. SUPPLEMENTARY NOTATION					
17. COSATI CODES			18. SUBJECT TERMS (Continue on reverse if necessary and identify by block number) Geology, Foundation Treatment, Foundation Construction Procedures, Construction Control Data, Instrumentation		
FIELD	GROUP	SUB-GROUP			
19. ABSTRACT (Continue on reverse if necessary and identify by block number) This report provides a summary record of significant design, construction and operational data on the Gillham Dam and Reservoir. It was prepared in accordance with ER 1110-2-1901, "Embankment Criteria and Performance Report," and is for use by engineers to familiarize themselves with the project, re-evaluate the embankment when needed, and for guidance in design of comparable future projects. The report presents a general description of the foundation conditions, type of material and placement methods of the various sections of the embankment, the design considerations on stability and seepage control, significant operational events, and an evaluation of the conditions of the embankment. Pertinent drawings, design and construction data, and photos are also included. The Gillham Dam and Reservoir are located in Howard and Polk Counties, Arkansas. The dam consists of a rockfill embankment with compacted earth core, concrete gravity spillway controlled by tainter gates, and an intake structure. The project purposes are flood control, water supply, water quality, recreation, and fish and wildlife conservation.					
20. DISTRIBUTION/AVAILABILITY OF ABSTRACT <input checked="" type="checkbox"/> UNCLASSIFIED/UNLIMITED <input type="checkbox"/> SAME AS RPT. <input type="checkbox"/> DTIC USERS			21. ABSTRACT SECURITY CLASSIFICATION Unclassified		
22a. NAME OF RESPONSIBLE INDIVIDUAL Robert L. Arnold			22b. TELEPHONE (In Jude Area Code) (501) 378-5055		22c. OFFICE SYMBOL CESWL-ED-GS

GILLHAM DAM AND RESERVOIR
COSSATOT RIVER, ARKANSAS

EMBANKMENT CRITERIA
AND
PERFORMANCE REPORT

October 1987

U. S. Army Engineer District, Little Rock
Corps of Engineers

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DTIC TAB	<input type="checkbox"/>
Unannounced	<input type="checkbox"/>
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Availability Codes	
Dist	Avail and/or Special
A-1	

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GILLHAM DAM AND RESERVOIR
COSSATOT RIVER, ARKANSAS

EMBANKMENT CRITERIA AND PERFORMANCE REPORT

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GILLHAM DAM AND RESERVOIR
SALINE RIVER, ARKANSAS

EMBANKMENT CRITERIA AND PERFORMANCE REPORT

PERTINENT DATA

LOCATION

Cossatot River, Mile 49, Howard and Polk County, Arkansas.

PROJECT STRUCTURES

Rockfill dam with compacted earth core, concrete gravity spillway controlled by tainter gates, and intake structure with facilities for a flood control conduit, low flow outlet, water supply outlet, an office building, and recreational facilities.

PROJECT PURPOSES

Flood control, water supply, water quality control, and fish and wildlife conservation.

DRAINAGE AREA

Two hundred seventy one (271) square miles upstream from the dam.

ELEVATIONS, AREAS AND STORAGES

Feature	Elevation	Areas	Storage		
	:(feet, NGVD)	:(Acres)	Acre-feet	:(Inches)	(1)
Top of Dam	: 586.0	: 6,000	: -	: -	
Maximum Pool	: 581.0	: 5,590	: 283,310	: 19.60	
Top Flood Control Pool	: 569.0	: 4,680	: 221,780	: 15.34	
Spillway Crest	: 527.0	: 2,330	: 78,580	: 5.44	
Top Conservation Pool	: 502.0	: 1,370	: 33,030	: 2.28	
Top Inactive Pool	: 464.5	: 310	: 3,720	: 0.26	
Flood Control Storage	: 502.0-569.0	: -	: 188,750	: 13.06	
Conservation Storage	: 464.5-502.0	: -	: 29,310(2)	: 2.03	

(1) From total drainage area of 271 square miles.

(2) Includes 20,600 acre-feet for water supply and 8,700 acre-feet for water quality control.

EMBANKMENTS

Location	Cossatot River at mile 49.0
Type	Nonoverflow embankment
Type of Fill	Random rock with impervious core
Slope Protection	Riprap upstream and downstream
Height	160 feet above streambed
Length	1,750 feet
Crest Width	32 feet
Top Elevation	586.0 feet NGVD
Design Flood	Maximum probable flood
Freeboard	Five feet above maximum pool
Used for Roadway	Yes
Elevation of Streambed	426.0 feet NGVD

SPILLWAY

Location	Right abutment about 1,500 feet west of main embankment
Type	Gated concrete gravity ogee weir
Crest Elevation	527.0 NGVD
Net overflow Width	200 feet
Number and Size of Gates	Four - 50' x 41'
Type of Gates	Tainter
Top of Gate Elevation	569.0 NGVD
Induced Surcharge	None
Design Head	54.0 feet
Maximum Discharge Capacity	272,700 c.f.s.
Bridge Deck Elevation	586.0 NGVD
Type Energy Dissipator	Flip bucket
Time Required to Open/ Close all Gates	42 minutes

OUTLET FACILITIES

Intake Structure	One intake structure with facilities for flood control conduit, water supply, and low flow intakes
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FLOOD CONTROL CONDUIT

Location	Near west end main embankment - Right Abutment
Purpose	Flood Control
Type of Outlet	Concrete-lined tunnel
Size of Outlet	10' diameter
Type of Service Gate	Hydraulically-operated slide gates
Number and size of Gates	Two 4.5' x 10'
Entrance Invert Elevation	437.0 NGVD
Minimum Time Required to Open/Close Service Gate	10 minutes
Type Emergency Closure and Time Required	Hydraulically-operated slide gate requiring 10 minutes to close gate.
Type Energy Dissipator	Concrete stilling basin with baffles

LOW FLOW OUTLET

30" Pipe

Location	Near west end main embankment
Purpose	Low flow releases
Type of Outlet	Circular pipe
Size of Outlet	30-" diameter at vent pipe
Type of Service Gate	Hydraulically-operated butterfly valve. Original insert gates located in main service gates were deleted in 1986.

Multilevel Intake

Elevation	487.0 and 472.0 NGVD
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WATER SUPPLY OUTLET

Location	Near west end main embankment
Purpose	Water Supply
Type of Outlet	Circular pipe
Size of Outlet	24" diameter
Type of Service Gate	Gear-operated gate valve
Number and Size of Gate	One - 24 inches
Multilevel Intake Elevations	477.0 and 458.5 NGVD

1. INTRODUCTION

1.1 Purpose and Scope of Report. This report provides a summary record of significant design, construction and operational data on the Gillham Dam and Reservoir. It was prepared in accordance with ER 1110-2-1901, "Embankment Criteria and Performance Report," dated 31 December 1981 and is for use by engineers to familiarize themselves with the project, re-evaluate the embankment when needed, and for guidance in design of comparable future projects. This report was prepared jointly by Grimes & Johnson, Inc. and Grubbs, Garner & Hoskyn, Inc., for the Soils and Materials Section, Little Rock District, under the provisions of Contract No. DACW38-86-D-0070, Delivery Order No. 0007.

The report presents a general description of the foundation conditions, type of material and placement methods of the various sections of the embankment, the design considerations on stability and seepage control, significant operational events, and an evaluation of the conditions of the embankment. Pertinent drawings, design and construction data, and photos are also included. More detailed descriptions of the foundations conditions are contained in the report "Gillham Dam Foundation, Part III, Embankment and Foundation Grouting."

1.2 Brief Description and Purpose of Project. The Gillham Dam and Reservoir are located in Howard and Polk Counties, Arkansas. The dam is at mile 49.0 on the Cossatot River, a tributary of the Little River in southwest Arkansas. It is approximately 6 miles northeast of the town of Gillham, Arkansas and 75 miles north of Texarkana, Arkansas.

The dam consists of an embankment, a gated spillway and outlet works. The main dam embankment is a 1,750 foot long rockfill dam with compacted earth core rising to 160 feet above the streambed. Located on the right abutment in a natural saddle, is a gated concrete gravity ogee weir spillway 200 feet wide, with 4 - 50-foot tainter gates. The outlet works has a 10-foot diameter conduit (concrete lined tunnel) controlled by hydraulically operated slide gates in the gate tower with releases made through the stilling basin at the downstream portal.

There is also a 30" diameter low flow outlet and a 24" diameter water supply outlet. The outlet works is located at the right abutment of the main dam. The service bridge to the gate tower parallels the main dam from the right abutment overlook area. Spur dikes, saddle dikes, and a training dike are located as shown on Plate 2. Other structures include an office/maintenance building and recreational facilities.

The project purposes are flood control, water supply, water quality, and fish and wildlife conservation. Recreation was not a designated project purpose; however, it was later added as incidental to them.

1.3 Project Authorization. The Gillham Dam and Reservoir project was authorized by the Flood Control Act approved 3 July 1958 (Public Law 85-500, 85th Congress, 2nd Session). Related legislation included House Document No. 170, the report "Millwood Reservoir and Alternate Reservoirs, Little River, Oklahoma and Arkansas."

1.4 Project Construction History. Construction of the right abutment access road, Howard County road relocations, and the project buildings began in June 1963 and was completed in September 1966. Construction of the outlet works began in January 1966 and was completed in June 1968. Construction commenced in April 1968 on the spillway and was halted in February 1971. Work resumed in 1972 and was completed in August of that year. The contract for construction of the main embankment was awarded in July 1972 and completed in October 1975. Photographs taken during construction are contained in Appendix B. Impoundment of the lake began in May 1975 and reached conservation pool elevation of 502.0 NGVD in April 1976. The pool of record occurred on 5 December, 1982 at elevation 561.64 NGVD.

The public use areas at Gillham Lake were constructed between June 1975 and July 1976. They include Cossatot Reefs, Cossatot Point, Coon Creek, and Little Coon Creek.

A summary of construction contracts for the entire project is contained on the following page.

LIST OF PROJECT CONTRACTS

CONTRACT NO.	CONSTRUCTION FEATURE	CONTRACT AMOUNT	START DATE	COMPLETION DATE
DA-34-066 CIVENG-65-1726	Right Abutment Access Road	\$ 394,223	20 Jun 63	22 Sept 66
<u>Contractor: G. F. Thomison Const., P. O. Box 15, Eufaula, OK</u>				
DA-34-066 CIVENG-65-1728	Construction of Project Buildings	\$ 134,730	11 Mar 65	02 Jun 66
<u>Contractor: LaForge & Budd Co., P. O. Box 393, Parsons, KS</u>				
DA-34-066 CIVENG-66-223	Construction of Outlet Works	\$1,901.000	14 Jan 66	07 Jun 68
<u>Contractor: Martin K. Eby Const., 610 N. Main St., Wichita, KS 67201</u>				
DACW56-66-C-0384	Relocation of Howard Co Roads	\$ 558,055	11 May 66	17 Nov 67
<u>Contractor: E. W. Blair Inc., P. O. Box 450, Broken Bow, OK</u>				
DACW56-68-C-0183	Construction of Dikes & Spillway	\$2,925,859	26 Apr 68	01 Jul 72
<u>Contractor: Martin K. Eby Const., 610 N. Main St., Wichita, KS 67201</u>				
DACW56-73-C-0008	Construction of Main Embankment	\$4,131,725	31 Jul 72	10 Oct 75
<u>Contractor: Hixson & Lehenbauer, P. O. Box 1574, Topeka, KS 66601</u>				
DACW56-73-C-0217	Addition to Intake Structure	\$ 129,422	11 Jun 73	17 Jul 74
<u>Contractor: Amis Const. Co., P. O. Box 1871, Ok City, OK</u>				
DACW56-73-C-0242	Overlook Structure No.1	\$ 98,300	14 Jun 73	10 Apr 74
<u>Contractor: LaForge & Budd Co., P. O. Box 393, Parsons, KS</u>				
DACW56-75-C-0209	Construction of Public Use Areas Stage I (Cossaatot Point, Cossatot reefs, Coon Creek & Little Coon Creek)	\$ 970,873	30 Jun 75	15 Jul 76
<u>Contractor: Triark Inc. & Souter & Assoc., P. O. Box 1052, LR, AR 72203</u>				
DACW56-76-C-0104	Repair of Structural Cracks & Weir Surface of Spillway	\$ 29,680	N/A	N/A
<u>Contractor: Hunt Process Corp.</u>				

1.5 Periodic Inspections. In accordance with the requirements for periodic inspection and continuing evaluation of completed civil works structures, the following have been published for periodic inspections that have been performed on the embankment, spillway and outlet works at Gillham Dam and Reservoir. They contain the problems developed after construction and instrumentation data.

Periodic Inspection Report No. 1	April 1975
Periodic Inspection Report No. 2	April 1976
Periodic Inspection Report No. 3	November 1979
Periodic Inspection Report No. 4	April 1983
Periodic Inspection Report No. 5	March 1985

2. GEOLOGY

2.1 General Geology and Topography. The area of the project is a part of the rugged Ouachita Mountain section of the Ouachita physiographic province. Bedrock consists of intensely folded Paleozoic rocks. As a result of the erosion of these folded strata, the general area is characterized by parallel hogback ridges separated by narrow, steep-sided valleys. Trellis drainage patterns are common. Streams are swift and flood plains are poorly developed or absent.

2.2 Geology of Site. At the Gillham site, the Cossatot River, flowing southward, has cut through an east-west trending ridge to form a narrow, steepwalled valley. The configuration of the dam site and that of the spillway site, located in a saddle about 1,700 feet northwest of the right abutment, is shown on Plate 2. Bedrock is the Stanley shale of Mississippian-Pennsylvanian age. This formation consists of hard quartzitic sandstones and hard silty to sandy shales. The overburden mantle, which usually masks the bedrock even on steep slopes, has an average thickness of approximately 6 feet along the dam axis and about 4 feet in the spillway area. The greatest thickness of overburden was in Hole No. 31 near the base of the right abutment where talus more than 31 feet thick was found. Talus forms a large part of the overburden on the steep slopes, especially on the right abutment. The overburden is mostly residual silt and sand. There is almost no flood plain, and very little alluvium at the site.

The water table was near river level in the right abutment (Hole No. 37), whereas in the left abutment the water table was observed to rise to about 20 feet above the level of the river (Hole No. 34). Several seeps and small springs were observed about 10 feet above the river at the base of the left abutment. In the spillway area, the water table was found at elevation 515, about 25 feet below the surface, at the low point of the saddle (Hole No. 28).

The principal structural feature in the site area is an eastward plunging syncline whose axis is near the axis of the dam and roughly parallel to it. The spillway site is on the north flank of the syncline and, since the syncline is plunging, the rocks strike at an angle of about 30° to the

spillway axis. Therefore, both downstream and right-to-left dip components are formed. The thick shale which underlies the left side of the spillway site has been eroded from higher elevation to form the notch or saddle in which the spillway is located. The shale was found to exist at each end of the outlet tunnel (Plate 13). Local contortions which affect both dip and strike occur often and are particularly noticeable in this shale.

2.3 Foundation Description.

2.3.1 Spillway. Bedrock for the spillway consists of both shale and sandstone. A line drawn diagonally from the downstream right corner through the upstream left corner of the apron would be close to the contact of the sandstone and shale at design grade. Upstream and to the right of this line, the foundations for the weir, right nonoverflow and half of the apron will be predominantly sandstone. Downstream and to the left of the diagonal line most of the left nonoverflow and the other half of the apron is underlain by shale. The sandstone is hard, fine-grained quartzitic and contains many shaly zones, shale beds and shale partings. Joints are abundant and are usually open and water stained. Partial or complete drill-water loss was experienced in most of the holes drilled in the sandstone. A few of the joints contain calcite or quartz fillings. The silty to sandy shale which forms part of the spillway foundation has been metamorphosed to a hard brittle slickensided rock. All bedding planes are smooth or slickensided and sometimes have a polished appearance. Where unweathered, the shale is not readily susceptible to air slaking. The rocks in the spillway area strike in a direction of N 67° E, or parallel to the diagonal line across the apron, mentioned above, and dip to the southeast (downstream and from right to left) at an angle of 22° (40 feet per hundred). The top of firm rock, as shown on the log sections on Plate 6, was found to vary from 13 to 33 feet in depth.

2.3.2 Outlet Works. The shale and sandstone in the outlet works area are similar to the shale and sandstone described for the spillway. The shale which was excavated in the approach and outlet channels of the outlet works is the same member which forms the foundation for the left nonoverflow section of the spillway. The sandstone overlying the shale, which is apparently continuous almost from portal to portal of the tunnel, is more massive with fewer and less prominent shale beds than the stratigraphically

lower spillway sandstone. Lenticular beds of both shale and sandstone occur near the contact of the two members, as illustrated by the logs of Holes Nos. 38 and 39. As shown on Plate 13, dips were into the tunnel from both ends. Based on nearest outcrops, dip components parallel to the axis of the tunnel amount to 19° at the downstream end and 11 at the upstream end.

2.3.3 Embankment. The flood plain is very narrow, the valley is steep-sided and the main stream flows on a rock bottom. The overburden along the axis is quite thin, attaining a maximum thickness of only 8.8 feet as determined in Core Hole 33 located near the base of the right abutment. The overburden consists primarily of low plasticity silts (ML) with some basal deposits of gravelly clays. A geological profile along the axis of dam showing the sparse overburden cover is shown on Plate 3. Bedrock along the cutoff trench for the dam is sandstone containing minor amounts of shale lenses. Most of the shale is found in the left abutment. Both shale and sandstone, like the rock in general at the Gillham site, are slightly metamorphosed and are both hard competent rocks. Some of the sandstone is intensely jointed with open joints sometimes only inches apart. The upper portion of Hole No. 37, located on the right abutment, penetrated several feet of such rock. Firm rock varies from the top of rock under the river to depths of nearly 20 feet below the top of rock in the abutments. The presence of many closely spaced open joints in the upper rock usually accounts for the deep top of firm rock in the abutments.

2.4 Investigations. Twenty core holes were drilled and nine test pits were excavated by backhoe at the embankment. Twenty-three core holes were drilled along the outlet works abutment and forty-nine core holes were drilled in the spillway area. Results of foundation borings are contained on Plates 3 through 5.

3. FOUNDATION TREATMENT

3.1 Design Considerations.

3.1.1 Embankment. Bedrock along the cutoff trench for the dam consists predominantly of sandstone and lesser amounts of shale. The rock is hard and slightly metamorphosed but the sandstone contains many open and tight water stained joints. Top of the firm rock was near top of rock under the river, as shown on Plate 3. Consequently, a cutoff trench to firm rock or to a depth of no greater than 10 feet below top of rock was selected from about station 23+20A on the right abutment to about station 38+80A on the left abutment. The trench design had a 25 foot bottom width below elevation 550 and a 15 foot bottom width between elevations 550 and 569 at the ends of the cutoff trench. Where the foundation rock contained many open joints resulting in depths to firm rock in excess of 10 feet below top of rock, a layer of grout or concrete was used to cover the bottom of the trench to protect the core from piping. The same treatment was to be used for open joints in the bottom of the trench where the trench is excavated to firm rock. Because of the extensive jointing which occurs above the firm rock line, the downstream slope of the trench was covered with gunite. A grout curtain was designed in the bottom of the cutoff trench from end to end of the dam below the flood control pool level. The grout curtain for the embankment would overlap and center between two rings of curtain grout for the outlet works tunnel.

(a) Underseepage Probabilities. Underseepage was not considered to be a major problem due to the limited thickness of soil cover at the site; however, to insure a strong foundation which is essential for a dam embankment over 150 feet in height, the foundation under the entire embankment was stripped to rock. Excavation of rock was confined to a 25 foot wide cutoff trench along the centerline. The cutoff trench was backfilled with impervious clay soils.

(b) Settlement Conditions. Appreciable magnitudes of settlement were not anticipated, particularly in view of the absence of any thick compressible clay horizons. Most of the anticipated minor settlement would occur during the construction period, at least to the extent that overbuilding of the embankment was not considered warranted.

3.1.2 Spillway. Vertical or near vertical faces against which concrete sections were placed, were either line drilled or presplit. The shale faces were protected with either a bituminous sealing compound or pneumatically applied concrete. The sandstone required no protective coating. Rock bolts were installed to prevent undercutting of the rock face at the right end of the weir section with wire mesh to prevent rock from falling to the lower level. Rock slopes in sandstone were as steep as 4:V on 1:H or steeper except on the approach channel, where slopes of 1:V on 1:H were selected to conform to the dip. Slopes in shale were also cut to 1:V on 1:H. The design included rock anchors installed to a depth of 15 feet in rock beneath the weir section and to a depth of 10 feet beneath the stilling basin slab.

A grout curtain was provided from the gallery beneath the spillway and a series of drain holes were drilled from and vented into the gallery, (Plate 31). Drain holes extended 10 ft. into rock beneath the spillway slab. A cutoff trench about 10 feet into rock and 15 feet wide extended from each end of the nonoverflow monoliths to the ends of the embankment. A grout curtain was provided over the length of the cutoff trench.

3.1.3 Outlet Works. In the outlet works area, the sandstones were cut to steep slopes, 4:V on 1:H or steeper, with shales cut to 1:V on 1:H slopes. Vertical or near vertical faces, against which concrete was placed, were formed by line drilling or presplitting. Shale faces exposed longer than a few days were covered by a bituminous sealing compound on the steep slopes and with protective concrete on the horizontal or near horizontal faces. Rock bolts and wire mesh were used both in the tunnel and on the steep slopes of the open cuts. Steel ribs were installed at the tunnel portals and wherever necessary for tunnel support. Seepage, although expected in the tunnel, was not considered to create any major problem.

To insure a solid contact between the concrete liner and the rock, contact grouting in the crown of the tunnel was required, and consolidation grouting was performed to fill the fissures and voids in the rock, (Plate 48). Two rings of curtain grouting were placed 10 feet apart near the center of the tunnel at the axis of the dam. The ring curtain grouting was to overlap the embankment grout curtain centered between the grout rings (Plate 49).

3.2 Embankment Design.

3.2.1 Main Embankment.

(a) General. A revised typical section for the embankment is shown on Plates 14 and 16. The zoning revisions were made primarily to provide for greater use of quarry-run rock as well as more efficient use of the other available borrow materials.

(b) Impervious Material. The core zone was not changed from initial design. It was constructed of clays and plastic silts (CL, CH, and ML) having a liquid limit exceeding 20 and a percent of fines of 60 or more. The fill was allowed to contain scattered stones with a maximum size of 3 inches.

(c) Random Fill. Zones of random materials were added both upstream and downstream of the core zone through the revisions. The width of the downstream zone was increased approximately 11 feet to use more of the available random material. These zones, which are essentially the same as the impervious zones of the initial design, consist of materials having a percent of fines of 40 or more. Maximum size stones within the random fill material did not exceed 6 inches.

(d) Filter A Material. A design change was made during construction which consisted of the 3 foot zone of fine filter (filter A) being moved downstream 11 feet as a result of increasing the width of the random fill. Filter A consisted of concrete sand.

(e) Transition Material. Design changes during construction in the downstream transition zone consisted of eliminating the horizontal portion and including a small zone of filter C material to transition the filter A zone to the rockfill A zone. The gradation of filter C material is as follows:

<u>Sieve size</u>	<u>Percent by Weight passing</u>
6 inch	100
4 inch	90-100
2 inch	65-85
1 inch	40-70
3/8 inch	15-35
No. 4	0-10

The upstream transition material remained essentially the same except that the material was placed between the random fill and random rockfill zones. Widths of the transition zones varied between 8 and 12 feet, as shown on Plates 14 and 16, to use as much as possible of the by-product obtained from the production of rockfill A.

(f) Rockfill. The upstream and downstream rockfill shells were rezoned, as shown on Plate 14, to use more rockfill B (random) and less rockfill A (processed). This was due primarily to a better quality of stone for the rockfill B zones. Specifications for these materials are as follows:

(1) Rockfill B. Fresh or weathered quarry-run sandstone with a maximum size of 200 pounds and not more than 15 percent by weight of friable (highly weathered) sandstone and shale. The material was placed in 18 inch lifts and compacted with four passes of a 10 ton vibratory or 50 ton pneumatic roller.

(2) Rockfill A. Fresh, processed sandstone with a maximum size of 250 pounds, except for the outer 5 feet of the upstream shell which may contain 350 pound maximum size stone. All rockfill A materials were processed to remove shale and other materials smaller than 3 inches. After processing the finished product did not contain more than 5 percent by weight of shale or material smaller than 3 inches.

(g) Stability. Revised stability analyses for the embankment design are presented on Plates 21 through 26. Minimum safety factors obtained for these analyses of the revised embankment are shown in Table 1.

TABLE 1

EMBANKMENT SAFETY FACTORS

Condition	Shear	Type of	Safety factors	
	strength used		Computed	Required
End of construction				
Upstream	Q	Arc	1.55	1.3
	Q	Wedge	2.17	1.3
Downstream	Q	Arc	1.77	1.3
	Q	Wedge	2.32	1.3
Sudden drawdown	R	Arc	1.17	1.0
Steady seepage	R	Arc	1.49	1.5
	S	Arc	1.50	1.5
	R+S/2	Wedge	2.05	1.5

The results of the stability analyses indicate the revised embankment section is satisfactory.

3.2.2 Cofferdams.

(a) General. The cofferdams for construction of the outlet works were inconsequential (see Design Memorandum No. 10, Outlet Works). However, the closure cofferdam (Cofferdam No. 2) (Plate 14) constituted a significant portion of the embankment. To use the cofferdam to the maximum possible extent as a part of the permanent embankment, the position and configuration presented in General Design Memorandum No. 4 was revised by Supplement No. 1 to Design Memorandum No. 9. The cofferdam (see typical section on Plate 14) was over 100 feet in height, and except for temporary layers on the upstream slope, consists of portions of all zones of the embankment below El. 525. The upstream cofferdam slope was set equal to that of the permanent embankment (1:V on 2:H). The downstream slope was also 1:V on 2:H although not extending to the ultimate width of the downstream rockfill section. In deference to the potential for overtopping and related loss of embankment materials, a cable anchorage system was provided to protect the rockfill sections. The downstream cofferdam (No. 3) was minor in height (8 feet maximum) and posed no unique problem.

(b) Wire Mesh System. It was anticipated that the central cofferdam No. 2 would be overtopped during construction. If overtopping and

subsequent breaching occurred, the Government would not only be faced with the cost and time delays in making repairs, but with significant increases in quantity and cost of fill materials. The price increases would result as follows:

(1) The upstream borrow areas contain only minor quantities of reserve fill materials, not enough to replace a major washout.

(2) An alternate borrow source about 7 miles downstream on private lands would involve truck haul over county and access roads, making the cost of these materials about 5 times more than those obtained from the upstream borrow areas.

(3) The second alternative of replacing a portion of the soil materials with rockfill would increase the cost by a factor of 4.

To engage large rock masses in resistance to the erosion or drag forces that would develop during overtopping a wire mesh reinforcement system was selected (Plate 9). The mesh would function similar to a Gabion system where small rock is tied together to act as a single unit. The specifications required that the crest profile be maintained level to prevent concentration of flow and that the contractor be prepared to cover the downstream lip with reinforcement whenever overtopping was considered imminent.

The District investigated the possibility of leaving a portion of the cofferdam low to serve as a spillway but found that the increased depth of flow and the interference with construction made it more desirable to allow overflow over the full length. The control elevation was located at the lip of the downstream slope. The reinforced cofferdam slope was contained within the finished embankment, and therefore it was not considered necessary to remove or overlay the reinforcement.

With the above alternatives in mind, the addition of an anchored wire mesh system was felt warranted in the revision of 1970 (Plate 18). This system offered greater resistance to the potential overflow forces than individual stones. Subsequently, in 1973 the final modification to the slope protection

for Cofferdam No. 2 was adopted after loss of embankment material during overtopping (Plate 17).

3.2.3 Impervious Materials. Borrow was limited to those areas located in the flood plain upstream from the dam axis, all within the fee purchase limits. Estimates based on explorations indicated sufficient materials were available to meet the basic requirements for the impervious portions of the embankment. The soils for the select impervious zone were in short supply. As shown in Table 1, Appendix A, these soils were confined to borrow area C, although alternate sources were available at increased costs.

3.2.4 Rockfill. Seven individual ledge outcrops of quartzitic sandstone were explored in the search for an adequate and suitable quarry site for the source of rockfill material. An estimated 5,500,000 cubic yards of usable rockfill material could be excavated from the portions of the ledge where the overburden was not excessive. A typical sample of the quartzitic sandstone in the quarry was tested and the results of the physical tests are listed in Table 2, Appendix A.

3.2.5 Transition and Filter Materials. The transition material was produced from the waste at the rockfill quarry. The sand filter layer was obtained from off-site sources.

3.2.6 Spillway.

(a) Spillway Wraparounds. A section of the spillway wraparound is shown on Plate 2. The section was designed as a rockfill shell with an impervious earth core. The impervious zone was placed against the concrete with a minimum horizontal dimension of 5 feet near the crest and a 1:V on 1:H slope to the base. A layer of coarse material was placed between the impervious core and the rock shells to form a transition. The maximum exterior slope was 1:V on 2.5:H. All soil was removed from the wraparound foundation areas. Spur dikes, placed on either side of the spillway entrance, were constructed of spillway rock excavation with exterior slopes of 1:V on 2.5:H.

(b) Embankment. The embankment design was the same as the main dam embankment as presented.

(c) Saddle Dikes. A typical section of the saddle dikes is shown on Plate 29. The dikes attained a maximum height of only 12 feet and were an all earth section rather than rockfill as used in the main dam. This was a more economical design because of the near proximity of earth materials in comparison to the distant location of rock either from the required excavation or the quarry site. The slopes were flattened to 1 on 6 to eliminate the need for riprap and backing. An inspection trench was excavated to rock along the centerline of Dike No. 2.

3.2.7 Outlet Works.

(a) Tunnel. The 10-foot-diameter concrete lined tunnel began 48 feet downstream from the downstream face of the gate tower. The tunnel was designed in accordance with EM 1110-2-2901, using case IV. Supporting steel ribs were used during excavation where needed for support and remain as reinforcing for the tunnel lining. Sections of the tunnel are shown on Plates 46, 47 and 48.

(b) Stilling Basin. The stilling basin extends downstream from the outlet portal and provides for a reduction in velocity of the tunnel discharge. Immediately downstream from the outlet portal, the structure consists of a U-shaped channel with vertical walls which flare out to the full width of the stilling basin slab. The walls and slab were anchored to the adjoining rock by grouting anchor bars into drilled holes. Drains were provided behind the walls and beneath the slab to reduce the hydrostatic pressure. The unbalanced hydrostatic uplift for the stilling basin slab was reduced by 50 percent as recommended by EM 1110-2-2400. Details of the stilling basin are shown on Plate 49.

3.2.8 Compaction Control. Compaction control criteria given in the specifications for the embankment zones are presented in Tables 3.2.8(a) and 3.2.8(b). The Test Embankment Report prepared by Tulsa District is contained in Appendix C.

TABLE 3.2.8(a)

COMPACTION CONTROL CRITERIA FOR EMBANKMENT MATERIALS

Item	Type of Material					
	Select	Rockfill				
	Impervious	Impervious	Filters	Weathered	Fresh	
Roller, types	:	:	:	:	:	:
and number of	:	:	:	:	:	:
passes	:	:	:	:	:	:
Tamping	8	8	Prohibited	Prohibited	Prohibited	
Pneumatic,	:	:	:	:	:	:
50-ton,	Prohibited	6	3	4	Prohibited	
Vibratory,	:	:	:	:	:	:
10-ton,	Prohibited	Prohibited	(1)3	Prohibited	4	
Tractor,	:	:	:	:	:	:
crawler	Prohibited	Prohibited	3	Prohibited	Prohibited	
	:	:	:	:	:	:
Lift thickness,	:	:	:	:	:	:
loose inches	8	(2)8	12	12	24	
	:	:	:	:	:	:
Target densities:	95	95	70	(4)	(4)	
(3)	:	:	:	:	:	:

- (1) A lightweight steel wheel roller was allowed for the sand filter.
 (2) Twelve inches, if pneumatic roller was used.
 (3) In terms of standard AASHTO method except for filter criteria which refers to relative density.
 (4) Methods of control were identical to those used for test fill. Periodic check tests (by one cubic yard test pits) were also used to determine density and gradations of in-place rockfill.

TABLE 3.2.8(B)

MOISTURE CONTROL CRITERIA FOR EMBANKMENT MATERIALS

Zone	Range in Moisture,	
	Percent from wo	
Select Impervious	:	0 to +4
Impervious	:	-3 to +3
Filter	:	None (1)

- (1) Filter materials were moistened in accordance with the latest revisions to the guide specification. Sluicing was prohibited.

4. FOUNDATION CONSTRUCTION PROCEDURES

4.1 Embankment Foundation.

4.1.1 Overburden Excavation. Hixson and Lehenbaur, Inc., of Topeka, Kansas, the prime contractor, began clearing the embankment area on 19 September 1972. Stripping of overburden material began on 19 October 1972. Suitable material was placed in cofferdam No. 1. Unsuitable material was used to construct haul roads and a river crossing or wasted in designated areas. This excavation was accomplished with the use of three D-8 Caterpillar dozers, two 621 Caterpillar scrapers, one 988 Caterpillar loader, and two 769 Caterpillar tail dumps.

4.1.2 Embankment. A cutoff trench was presplit and excavated to a depth of 10 feet from station 23+15 to Station 27+80 and station 31+50 because top of rock was firm. Total planned width of the cutoff trench was 25 feet. However, the trench was widened and deepened in the loose fractured rock encountered between station 26+00 and station 27+50. Where the foundation rock had many open joints in the bottom of the trench, the joints were filled with concrete or grout to protect the core from piping. The downstream slope of the trench from station 25+90 to station 27+30 and station 32+20 to station 39+75 was covered with a 2" coat of gunite because of extensive jointing. A grout curtain was formed along the dam axis between station 23+20 and station 39+40. A single line of holes, varying in depth from 20 feet to 100 feet, was drilled and grouted. The holes were angled 25 into the left and right abutments with a transition between station 32+40 and station 33+30. The grout curtain for the embankment overlaps and centers between two rings of curtain grout provided for the outlet works tunnel.

4.1.3 Treatment. Surfaces to receive materials other than impervious or random fill did not require special foundation preparation. Blade cleaning of these surfaces as part of the common excavation was adequate. Treatment of the foundation rock within the limits of the random fill and impervious zones consisted of cleaning all rock surfaces, open joints, and fractures by washing, air jet, or both. Open joints in the rock surface were sealed and capped with grout or mortar. Small fractures and open joints in the rock were cleaned to

the depths directed and covered with cement mortar or thick grout. Large fractures and large open joints in the bottom of the cutoff trench were cleaned out to a depth directed by the Contracting Officer and filled with concrete. Exposed final rock surfaces which were subject to deterioration were immediately covered and protected by a layer of the overlying embankment material.

4.1.4 Slide Area. During the night of 16 January 1973 a slide of approximately 15,000 cubic yards of insitu material occurred in a portion of the right abutment. The slide encompassed an area some 200 feet square from station 23+90 to station 25+90 immediately downstream of the cutoff trench. This block of material moved down dip into the excavated cutoff trench with an apparent pivot point approximately 200 feet downstream of centerline at approximately station 25+80. (See photographs 1 through 5). A thin clay shale seam, immediately above the floor of the cutoff trench and lubricated by percolating groundwater, provided the slippage plane. Removal of the slide material began on 6 February 1974 and was completed 13 February 1974. Approximately 12,000 cubic yards were removed and incorporated in the embankment rockfill section.

4.1.5 Overexcavation. Considerable widening of the cutoff trench was required on the lower portion of the right abutment. Because of the extremely fractured, loose condition of the rock encountered from station 25+00 to station 27+50 the cutoff trench was widened as well as deepened. See paragraph 4.2.2. After consultation with District Office personnel, it was decided to remove the upstream and downstream faces until suitable rock was reached. In any case, the widening was not carried beyond the limits of the toe of the random fill. This widening varied from 20 feet to 70 feet upstream and 40 feet to 60 feet downstream of the planned centerline. Total plan width of the cutoff trench was 25 feet. Some minor overexcavation also occurred on the left abutment along the upstream face where the dip slope was intercepted by the cutoff trench causing some sloughing along the dip slope.

4.2 Grout Curtain.

4.2.1 Drilling and Grouting. The grout curtain was formed by drilling and grouting a single line of holes, varying in depth from 20 to 100 feet,

along the dam axis from station 23+20 to station 39+40. Generally the holes were angled 25 into the left and right abutments with the transition occurring from station 32+40 to station 33+30. The primary holes (20-foot centers) were drilled to full depth, washed, pressure tested, and grouted in accordance with the "stop grouting, split spacing" method. The secondary holes were located midway between the primary holes. This split spacing continued until the holes were determined to be tight. The drilling and grouting was done by the Judy Company, a subcontractor. The Judy Company began operations on 15 January 1973 and completed their work on 28 April 1974; however, work was not continuous within these dates (See paragraph 4.2.2). Equipment used is listed in Table 4.2.1. Photograph 18 shows grouting operations.

TABLE 4.2.1

GROUTING EQUIPMENT

<u>Item</u>	<u>Quantity</u>
Chicago - Pneumatic 600 Air Compressor	1
Gardner - Denver 900 Air Compressor	1
Chicago - Pneumatic AirTrac Drill	1
Gardner - Denver AirTrac Drill	1
Gardner - Denver Grout Pump	1
Wilden Air Pump, 2 inch	1
Deming Air Pump, 3 inch	1
Truck, 2-ton	1
Pickup, 1/2-ton	2
Parts Trailer	1
Assorted Valves, Gages, Hoses	

4.2.2 Difficulties Encountered. The slide mentioned previously occurred during the night of 16 January 1973 forcing Judy Company to delay operations approximately one month. (See photograph 2.) Operations resumed 19 February with drilling grout holes at station 30+40. The valley bottom and left abutment was grouted with no difficulty. On 28 May 1973 grouting operation began on the right abutment and problems were experienced. It was originally planned to form the grout curtain from station 26+50 to station 27+00 by drilling a fanshaped pattern of holes from station 26+20 to station 26+40. Since pressure testing resulted in considerable water losses above 15 feet, grout was introduced by gravity flow. After approximately 30 minutes grout began to leak from a spring 40 feet upstream at approximately station 27+80. After pumping 874 sacks of cement with no apparent tightening of the foundation, the grouting operation was suspended temporarily on 12 June 1973.

The cutoff trench was deepened approximately 8 feet by drilling and blasting. This exposed a large fracture partially filled with grout at station 26+45 to 26+65. (See photographs 28, 29 and 30.) The decision was made to fill this area with concrete. Since routine grouting methods were not successful in this area, a Field Order was issued directing the Contractor to drill and sand grout a line of holes on 1-foot centers 16 feet deep, 10 feet upstream of centerline from station 26+23 to 26+68, to form a plug between the grout curtain along centerline and the open joints and fractures upstream. Work on the Field Order began 9 July 1973 and was completed 18 July 1973. On 24 July 1973 the grout curtain was completed to the base of the slide area.

Judy Company resumed operations on 18 February 1974. Another problem area was encountered from station 25+20 to station 25+70. See photographs 19, 20, 23, 24, 25, 39, 40 and 42.) Two large open fractures extended across the cutoff trench at station 25+30 and station 25+50. The larger of these, a V-shaped opening 7 - 10 feet deep and 2 - 3 feet wide at the top at station 25+30 also extended upstream under the abutment in excess of 65 feet. The accessible portions were filled with high slump concrete and an attempt was made to grout the centerline. Since grout was bypassing the concrete plug, 13 holes 18 feet deep were drilled upstream of the cutoff trench to intersect the fracture. A thick 3:1 sand grout was mixed in ready-mix trucks and a total of 26 cubic yards were poured into these holes (see photographs 21 and 22), with an additional 3 cubic yards poured into the grout holes on centerline at station 25+30 (1/2 cubic yard) and station 25+50 (2-1/2 cubic yards). When the centerline had been grouted to refusal, additional rows of holes 10 feet and 5 feet upstream were drilled and grouted to insure that the area was tight (See photograph 41). As a final check, two holes were drilled 15 and 35 feet upstream of the face to intersect the fracture. These holes were tight. Grouting was completed 28 April 1974.

4.2.3 Grouting Summary. Table 4.2.3 summarizes the embankment foundation grouting totals for the job. A breakdown of data included in Table 4.2.3 shown in Table 4.2.4 by stations and zones.

4.2.4 Conclusions. The sandstone and shale comprising the foundation of the embankment were firm and fresh and considered adequate to support the imposed load. The entire length of the grout curtain for the full depth was

pressure grouted to refusal. Subsequent high water retained by the cofferdam produced no unusual increase in seepage downstream. These facts indicate that the grout curtain is performing the design function.

TABLE 4.2.3

GROUTING SUMMARY

<u>Drilling (ft)</u>	<u>Pres. Test</u>	<u>Sacks of Cement</u>	<u>Pumptime</u>	<u>Connections</u>
19,085	71 hr. 57 min.	7,347	386 hr. 33 min.	523

TABLE 4.2.4

GROUT TAKE SUMMARY

<u>Stations</u>	<u>Zone 1 (below 40')</u>	<u>Zone 2 (15'-40')</u>	<u>Zone 3 (2'-15')</u>	<u>Total</u>	<u>Total Drilled</u>	<u>Sacks Cement Per Foot</u>
Primary Hole (20' Centers)						
23+20-27+90	74.2	17.9	280.7	372.8	1905	0.20
28+00-31+95	301.2	142.8	29.8	473.8	2000	0.24
32+00-39+40	10.5	541.6	494.5	1046.6	2950	0.35
Secondary Holes (10' Centers)						
23+20-27+90	47.6	25.6	890.1	963.3	2100	0.46
28+00-31+95	122.3	30.2	28.4	180.9	2000	0.09
32+00-39+40	9.4	93.4	227.0	329.8	2900	0.11
Tertiary Holes (5' Centers)						
23+20-27+90	3.7	66.8	806.5	877.0	880	1.00
28+00-31+95	0.0	6.6	27.9	34.5	848	0.04
32+00-39+40	-	325.1	70.4	395.5	600	0.66
Quaternary Holes (2.5' Centers)						
23+20-27+90	-	47.5	676.4	723.9	665	1.09
28+00-31+95	-	-	-	-	-	-
32+00-39+40	-	0.0	86.0	86.0	208	0.41
Quinterary Holes (1.25' Centers)						
23+20-27+90	-	7.2	168.8	176.0	320	0.55
28+00-31+95	-	-	-	-	-	-
32+00-39+40	-	0.0	0.0	0.0	80	0.00

Holes
(0.63' Centers)

23+20-27+90	-	-	0.0	0.0	80	0.00
28+00-31+95	-	-	-	-	-	-
32+00-39+40	-	-	-	-	-	-

Grout Take By Zones

23+20-27+90	125.5	165.0	2822.5	3113.0
28+00-31+95	423.5	179.6	86.1	689.2
32+00-39+40	19.9	960.1	877.9	1857.9
	568.9	1304.7	3786.5	5660.1

Grout pumped before deepening

C.O.T. - Station 26+20 to 26+40 874.0 sacks

Grout and sand pumped 6' US from
Station 26+33 to 26+68 365.4 sacks

Backfill and allowable waste 447.5 sacks

TOTAL 7347.0 sacks

4.3 Spillway. Vertical or near vertical faces against which concrete was placed were either line drilled or presplit. All shale faces were covered with double spray applications of bituminous protection. Brecciated shale was removed along the faulted sandstone-shale contact. The foundation beneath the spillway structure and the cut-off trench for the wrap-around embankments were grouted. Grout holes in the cut-off trench were drilled vertically on 10 feet centers. Grout holes in the spillway gallery were inclined upstream at 28 measured from vertical as shown on Plate 12. Grout holes were formed through the concrete by black steel pipe installed on 5 feet centers and extending from the foundation to the gallery gutter. The grouting profile is also shown on Plate 12. Foundation drains were installed on the downstream side of the gallery to depths of 35 feet and 50 feet. Drain holes were spaced 10 feet on centers and were inclined downstream at an angle of 20° measured from vertical.

4.4 Outlet Works. Excavation faces were formed by presplitting and close line drilling. Shale faces were covered with a bituminous sealing compound on the steep slopes and with protective concrete on horizontal or near horizontal faces. Rock bolts and wire fabric were placed throughout the tunnel except in the transition section and areas containing steel rib supports. Steel ribs

were also installed from station 5+60T to station 6+23T and station 10+78T to station 10+96T on 3 feet centers for a total of 29 supports. A concrete tunnel liner was installed and contact grouting was performed to provide a solid contact between the concrete liner and the rock. After the contact grouting was completed the voids in the rock surrounding the bore were grouted. Two rings of curtain grout were placed 10 feet apart near the center of the tunnel at the axis of the dam. The ring curtain grouting overlaps the embankment grout curtain which was centered between the grout rings.

5. CONSTRUCTION CONTROL DATA.

5.1 Construction Sequence. The general construction sequence for the main dam embankment was as follows:

- (a) Construct cofferdams No. 1 and No. 3.
- (b) Construct log boom.
- (c) Grout and excavate foundation.
- (d) Construct cofferdam No. 2.
- (e) Complete embankment and associated work.

5.2 Embankment Fill.

5.2.1 Typical Section. A typical section of the main embankment is shown on Plate 16. The maximum height of the main embankment is 162 feet. The section is essentially symmetrical with a central impervious core, random fill zones flanked by transition material, and outer shell zones of rockfill. A three foot thick inclined filter A is connected to the downstream rockfill zone by a transition zone and coarse filter C material.

5.2.2 Borrow. Earth materials for the impervious and random zones were obtained from borrow areas A1, A2, B and C. Additional borrow materials were obtained from borrow area E for construction of embankment and dikes in the spillway area. Additional borrow for construction of the main embankment was obtained from Hunter's Creek downstream of the dam site and from Striklin Creek located upstream along the left abutment. The soils ranged from fine-grained to granular types. The predominant soil was a very lean sandy clay, low in plasticity, essentially borderline between a clayey silt and a clayey sand (CL, sandy but also includes ML-CL, sandy and some SC.) Gravel and shale were present in the lower elevations of most areas. A summary of borrow soil test results is contained in Appendix A.

5.2.3 Filter. Materials for the inclined filter (filter A), and filter C were obtained from the southern portion of borrow area B. These materials, primarily gravels, were processed to the extent necessary to meet the specifications.

5.2.4 Rockfill and Transition Materials. The quarry site is located upstream from the dam site and about 5,000 feet east of the river. Prior to construction of the embankments, a test fill was built to develop engineering data for materials (Rockfill A and Rockfill B) from the quarry site. Details of the test embankment are shown in Appendix C, in the Test Embankment Report, Gillham Dam, prepared by Tulsa District. Material for the Rockfill "B" zones consisted of Class I or II rock with a maximum size of 200 pounds with less than 15 percent by weight either passing the No. 4 screen, or consisting of friable (highly weathered) stone, or shale material, in any load. Material for Rockfill "A" consisted of Class I rock with a maximum size of 250 pounds with the exception that stone placed in the outer five feet of the upstream Rockfill "A" zone had a maximum size of 350 pounds and an intermediate size that 40% of the stone weighed more than 50 pounds. Processing was required to remove shale and materials smaller than three-inch size and this by-product was used for the transition material.

During construction, three in-place density determinations were made for the Rockfill "A" and Rockfill "B" materials. The results of the tests are shown below.

ROCKFILL A

<u>Test No.</u>	<u>Station</u>	<u>Offset</u>	<u>Elevation</u>	<u>Dry Density</u> #/ft ³	<u>Minus 3"</u> %
1	31+07	147'D.S.	439.1	113.2	28
2	29+85	138'D.S.	463.1	120.8	25
3	31+00	80'U.S.	540.0	116.3	16.9

ROCKFILL B

<u>Test No.</u>	<u>Station</u>	<u>Offset</u>	<u>Elevation</u>	<u>Dry Density</u> #/ft ³	<u>Minus 3"</u> %
1	31+08	220'U.S.	443.9	138.6	15.8
2	28+00	130'U.S.	474.0	136.6	13.0
3	33+00	140'D.S.	500.0	136.4	11.0

The results of the Rockfill density tests indicated that the in-place densities were some 5% to 15% greater than the design unit weights for Rockfill B and A respectively.

5.3 Embankment Stability.

5.3.1 Tests and Design Values. Shear tests were conducted on representative soils in the remolded state for impervious and random soils. Test results from test fills at Gillham Dam and Dierks Dam were used in determining the unit weights. Results of tests of borrow materials are contained in Appendix D, results of tests of borrow soil are contained in Appendix E, and results of tests of rock, rockfill, riprap and concrete aggregate are contained in Appendix F. The Adopted Design Strengths are shown in the following tabulation:

Materials	Saturated Unit Weight (pcf)	Submerged Unit Weight (pcf)	ϕ (deg)	Adopted Design Strengths					
				Q C	R ϕ C	S ϕ C			
				(tsf)	(deg) (tsf)	(deg) (tsf)	(deg)	(tsf)	
Rockfill A (1)	135	72.5	42	0.	42	0.	42	0.	
Rockfill B (2)	135	72.5	36	0.	36	0.	36	0.	
Transition (3)	125	62.5	33	0.	33	0.	33	0.	
Filter (3)	125	62.5	33	0.	33	0.	33	0.	
Randomfill	125	62.5	5	0.5	22	0.2	28	0.	
Impervious	125	62.5	5	0.5	22	0.2	28	0.	

ϕ =Angle of internal friction C=Cohesion

- (1) Material assumed to have 40 percent voids and a saturated surface dry unit weight of 105 pcf. Angle of internal friction was assumed to be 42°.
- (2) Angle of internal friction was assumed to be 36°.
- (3) Angle of internal friction was assumed to be 33°.

5.3.2 Construction Control Tests. The following summary contains the results of the construction Record Samples from the impervious and random fill zones as compared to the design strengths of these materials. A graphical presentation of the shear test data is presented on Plate 20.

CONSTRUCTION CONTROL SHEAR TESTS

No. Tests	Type Test	Test Strength		Design Strength	
		ϕ Degrees	C t.s.f.	ϕ Degrees	C t.s.f.
8	Q	10	0.9	5	0.5
8	R	24	0.6	22	0.2
8	S	34	0.0	24	0.0

The results of the construction control in place density, water content, and classification tests for the random and impervious materials are summarized below:

CONSTRUCTION CONTROL FIELD TESTS

Material		Compaction %	Wf-Wo %	Percent Fines %	LL %
Impervious	Average	99.3	-0.10	66.4	27.3
	(1) High	103.8	+2.2	95.1	44.3
	Low	95.2	-2.5	52.0	18.0
Random	Average	99.4	+ .04	60.2	25.1
	(2) High	106.6	+2.9	92.2	35.0
	Low	94.5	-2.6	39.5	17.0

(1) Results of 82 tests.

(2) Results of 163 tests.

The results of the field tests indicate the field moisture content of the random and impervious materials was essentially within the limits specified with only a small number of the tests having a moisture content slightly drier than specified.

5.3.3 Stability. The embankment was analyzed for stability under conditions of end of construction, sudden drawdown, partial pool and steady seepage. The trial slip surfaces were analyzed using the procedures set forth in Engineering Manual, EM 1110-2-1902, 1 April 1970. The following tabulations indicate the safety factors obtained for the most critical slip surface based on the design shear strengths and the "as built" shear strength of the random and impervious materials. The lowest safety factors obtained for each condition analyzed are shown in the following tabulation:

Condition	Shear Strength	Type of Analysis	Safety Factors		
	Used		As Built	Design	Required
End of Construction (US)	Q	Arc	1.66	1.55	1.3
End of Construction (US)	Q	Wedge	1.66	2.17	1.3
End of Construction (DS)	Q	Arc	1.86	1.77	1.3
End of Construction (DS)	Q	Wedge	1.86	2.32	1.3
Sudden Drawdown (2)	R	Arc	----	1.17	1.0
Sudden Drawdown (1)	S,R	Arc	1.28	----	1.0
Partial Pool	S,(R+S)/2	Arc	1.52	----	1.5
Steady Seepage (4)	R	Arc	----	1.49	1.5
Steady Seepage (4)	S	Arc	----	1.50	1.5
Steady Seepage (3)	S,(R+S)/2	Arc	1.70	----	1.5
Steady Seepage (4)	(R+S)/2	Wedge	----	2.05	1.5
Steady Seepage (3)	S,(R+S)/2	Wedge	1.56	----	1.5

(See Notes, Next Page)

(1) Analysis for sudden drawdown from maximum pool elevation 581.0 to conservation pool elevation 502.0. The rockfill "A" zone was assumed to be free draining.

(2) Analysis for sudden drawdown from flood control pool elevation 569.0 to conservation pool 502.0. The rockfill "A" zone was assumed to be free draining.

(3) Analysis based on differential head between maximum water surface elevation 581.0 and maximum tailwater elevation 480.0.

(4) Analysis based on differential head between flood control pool elevation 569.0 and maximum tailwater elevation 480.0.

5.3.4 Conclusion. Based on a comparison of test results of the in-place materials with those used in design, the stability of the structure is considered adequate.

5.4 Design Modification.

5.4.1 Right Abutment Slide. A slide containing approximately 15,000 cubic yards of insitu material occurred on the right abutment between sta. 23+90 and sta. 26+25 on 16 January, 1973. The slide resulted from excavation of the cutoff trench and moved along a bedding plane at the base of the cutoff trench. Removal of the slide material eliminated the downstream face of the cutoff trench through this reach and deletion of the 2-inch thick coating of pneumatically placed concrete. Approximately 12000 cubic yards of the slide mass was incorporated into the embankment sections.

5.4.2 Revised Design-Cofferdam No. 2. Cofferdam No. 2 was overtopped five times during the construction period. The first three of these overtoppings resulted in substantial losses of fill materials. The initial cofferdam design is shown on Plate 18 and the revised design on Plate 17. The original design had the timber anchorages on the same horizontal plane as the wire mesh it was holding and therefore when the overlying material was washed away there was no ballast to protect the timber anchorages. Basically, the revised design consisted of two inverted skillet weir sections which provided an anchorage system to hold the wire mesh and cable system in place when the slopes were subjected to overtoppings. An additional feature was the placement of an airfield landing mat, and a wire wrapped rockfill zone at the

toe of the weirs to provide a stilling effect to prevent erosion at the toe of the slope and to absorb the shock of the abraded material.

5.4.3 Earth Fill. As identified as a possible consequence during design, the cofferdam overtoppings did in fact result in a loss of earth fill materials of approximately 200,000 cubic yards. As a result, earth borrow materials became a critical supply item and particularly those materials meeting the impervious specification requirements of liquid limit exceeding 20 and percent fines exceeding 60. To relieve this shortage, the random and impervious zones were combined into an earth fill material with a minimum liquid limit of 22 and percent fines of at least 35. The moisture and compaction controls were not changed. This modification resulted in the use of the sandy silty clays in the central core that were previously excluded because of the fines restriction. The material loss also required the use of borrow material from borrow areas A-2, C, Stricklin Creek and Hunters Creek that had not been anticipated.

6. INSTRUMENTATION.

6.1 Surface Control Monuments. To monitor the embankment movements a total of 25 embankment surface control monuments and 8 abutment control monuments have been established. The location of the monuments are shown on Plate 19.

During construction, monitoring procedures consisted generally of surveying all the completed monuments at the time a new line of monuments were installed, hence readings were taken as follows:

<u>Date</u>	<u>Embankment C.L. Elev.</u>	<u>Remarks</u>
17 July 1974	540	Initial Line 4 readings
28 August 1974	560	Initial Line 3 readings
10 September 1974	561	Initial Line 1 reading
27 September 1974	564	
10 December 1974	586	Initial Line 2 readings

6.2 Embankment Movements. The data through 27 September 1974 revealed minimal movements; however, measurements made on 10 December 1974 indicated that horizontal movements of 6 to over 12 inches upstream had occurred between these dates. During the period of 27 September - 10 December 1974, the embankment had been raised about 22 feet in height, requiring 116,000 approximately cubic yards of embankment materials. During this same period a total of 15.21 inches of rain fell on the watershed and the reservoir rose above elevation 475+/- four times with the maximum rise to about elevation 490 occurring on 25 November 1974. The Resident Office advised the District Office of the 10 December 1974 readings and an immediate program of obtaining weekly horizontal and monthly vertical readings was initiated. Since monitoring data showed that subsequent measured changes in monument location were within the error of observation of the survey methods (generally 0.1 to 0.2 feet), significant additional fill movements had apparently not occurred by March 1975. Four temporary monuments were also located upstream of surface monument line 1 on 18 December 1974. These temporary monuments have shown virtually no movement. Some bulging of the upstream slope is apparent in the vicinity of the line of temporary monuments; however, field personnel reported that this is due to a construction slope correction and had been evident prior to July 1974. Temporary iron pins were driven on 18 December 1974 along the dam axis to monitor vertical movements of the maximum dam section. The

maximum settlement of 0.15 feet (station 28+04 and 30+01), in the same area where the large horizontal movements occurred, was measured 5 February 1975. Detailed information is contained in the report "Gillham Dam, Report of Embankment Slope Movements," by Tulsa District, dated March 1975.

6.3 Hypothesis of Movements. Several hypotheses as to the reasons for the movements have been drawn, among these are: point crushing and quarry dust removal due to wetting of the embankment and lateral spreading.

6.4 Conclusion. It appears that the construction phase movements at Gillham Dam were not caused by a design or construction deficiency, but are a result of several phenomena that occur naturally in all earth and earth-rock dams to some degree. Lateral spreading and slope material rearrangement were both very likely contributors to the movements that occurred at the Gillham Dam. The lack of sufficient monitoring data to determine the chronology of the movements was significant in that there is no definitive way of directly correlating or excluding physical events such as rainfall and pool rises as potential catalysts.

6.5 Post-Construction Embankment Movements. Periodic inspections through No. 5 in March 1985 reported the embankment to be in excellent condition with no significant changes between inspections in 1979, 1983 and 1985. Maximum measured embankment settlement from initial survey December 1974 through August 1984 has been approximately 1.2 feet (near Sta. 27+00 and Sta. 33+00). This value is less than the overbuild of 2 feet.

Minor seepage only has occurred, and was attributed to discharge from the outlet works (Periodic Inspection Report No. 3).

APPENDIX A

TABLES

TABLE 1

SUMMARY OF BORROW SOILS - CHARACTERISTICS AND ESTIMATED QUANTITIES

Borrow Area	Approximate Location	Estimated Amounts of Soil (cu. yd.)				Soil Characteristics			
		Estimated Total Quantities	Percent F		Impervious (60+)	LL	Percent F		Max:Min:Avg:Max:Min:Avg
			(0-40)	(40-60)			(Select)		
		(cu.yd.)							
A North	Right bank, 1 mile upstream	217,000	5,000	60,000	152,000	33	15	24	75: 42: 59
A South	Right bank, 1 mile upstream	218,000	30,000	129,000	59,000	27	14	22	66: 38: 51
B	Left bank, 1 mile upstream	420,000	83,000	114,000	223,000	28	17	24	68: 36: 57
C West	Right bank, 2 miles upstream	70,000	30,000	21,000	19,000	31	8	22	78: 33: 53
C East	Right bank, 2 miles upstream	120,000	---	5,000	115,000	40	20	29	87: 60: 73
D(abandoned)									
E West (1)	Right abutment, 1.5 miles downstream	350,000	24,000	116,000	210,000	33	16	23	80: 50: 63
E East	Right abutment, 1.5 miles downstream	100,000	47,000	0	53,000	33	20	28	86: 37: 65
F	Right bank, 4 miles downstream	500,000	20,000	185,000	295,000	29	19	24	78: 53: 67
G	Right bank, 6 miles downstream	2,550,000	535,000	918,000	1,097,000	27	14	19	74: 50: 56
	Total	4,545,000	774,000	1,548,000	2,223,000				

(1) Portions of borrow area E have been made available for constructing the right abutment access road now under contract.

TABLE 2

PHYSICAL TESTS ON QUARRY SANDSTONE

Test	:	Test result
Bulk specific gravity, SSD	:	2.63
Unit weight, p.c.f.	:	164.1
Absorption, percent	:	0.8
Soundness, percent loss	:	
Mg SO ₄ , 5 cycles	:	1.1
Freeze-thaw, 25 cycles	:	1.1
Abrasion, L.A., percent loss	:	
A grading	:	22.1
B grading	:	15.4

APPENDIX B
PHOTOGRAPHS

GILLHAM DAM AND RESERVOIR
SALINE RIVER, ARKANSAS

EMBANKMENT CRITERIA AND PERFORMANCE REPORT

APPENDIX B - PHOTOGRAPHS

<u>Page No.</u>	<u>Photo No. and Description</u>
B-1	Photo No. 1. Slide area from Sta. 23+90 to 24+90, D/S of centerline, as viewed from Sta. 23+00.
B-1	Photo No. 2. View of the upper end of the slide looking D/S from Sta. 24+00. Judy Company (grouting subcontractor) is removing water and air lines.
B-2	Photo No. 3. A view of the slide looking down station from Sta. 24+00.
B-2	Photo No. 4. The slide area as viewed from Sta. 27+00 looking uphill.
B-3	Photo No. 5. The slide area after removal of loose material as viewed from Sta. 23+50.
B-3	Photo No. 6. Overall view of the foundation across the valley floor as seen from the outlet tower.
B-4	Photo No. 7. A view of the cut-off trench (C.O.T.) above Sta. 25+20. Note grout pipes along centerline.
B-4	Photo No. 8. An overall view of the right abutment along centerline. The fill crosses centerline at Sta. 26+50(+/-).
B-5	Photo No. 9. Overall view of the right abutment. The strip of clean foundation occurs at Sta. 27+50 to 27+70.
B-5	Photo No. 10. View SW along a minor fault which crosses centerline at approx. Sta. 28+40.
B-6	Photo No. 11. Foundation under random and impervious zones from Sta. 30+50 to 31+80 as seen from upstream toe of the random zone at Sta. 31+80.
B-6	Photo No. 12. View of the foundation from Sta. 28+60 to 30+50 along centerline as seen from Sta. 27+00.
B-7	Photo No. 13. Foundation under impervious zone from Sta. 33+30 to 33+75 on left abutment.
B-7	Photo No. 14. Foundation under impervious and U/S random zones at Sta. 34+40. Note shale-sandstone contact.
B-8	Photo No. 15. Foundation under impervious and U/S random zones at Sta. 35+60 to 36+00. Note extent to which the U/S face has been removed.
B-8	Photo No. 16. Foundation under D/S random zone from Sta. 35+50 to 35+70.

- B-9 Photo No. 17. Foundation under the impervious zone from Sta. 34+40 to 38+65. Note the evidence of presplitting on the U/S (left Hand) face.
- B-9 Photo No. 18. Grout pump used on this contract. Mixing tank is being charged. The mixed grout is emptied into the holding tank to be pumped into the grout holes.
- B-10 Photo No. 19. Open fracture at Sta. 25+30 as seen looking D/S from centerline.
- B-10 Photo No. 20. Open fracture at Sta. 25+30 as seen from centerline loock U/S.
- B-11 Photo No. 21. Placing ready-mixed sand grout in holes drilled U/S of C.O.T. to intersect open fracture at Sta. 25+30.
- B-11 Photo No. 22. View of grout holes U/S of C.O.T. at Sta. 25+30 as seen looking U/S along strike of the fracture.
- B-12 Photo No. 23. D/S portion of the open fracture at Sta. 25+30 prior to backfill with concrete.
- B-12 Photo No. 24. Extreme D/S end of the fracture at the D/S toe of the random zone.
- B-12 Photo No. 25. Open fracture at STA. 25+30 being backfilled with concrete.
- B-13 Photo No. 26. D/S half of the step face at Sta. 25+80(+/-) prior to placing concrete to eliminate the overhang.
- B-13 Photo No. 27. U/S half of the step face at Sta. 25+80(+/-) priot to placing concrete to eliminate the overhang.
- B-14 Photo No. 28. Large open fracture at Sta. 26+40 to 26+60 partially filled with grout. Openings below and to the left and right of the hard hat extend into the U/S face for an unknown distance.
- B-14 Photo No. 29. Large open fracture at Sta. 26+40 to 26+60 partially filled with grout. An opening to the right of the hard hat extends into the D/S face for an unknown distance. In the lower right-hand corner of the photograph a coke can plugs core Hole #37 at elevation 484. Note grout pipes in foreground to be installed in openings prior to backfilling with concrete.
- B-15 Photo No. 30. Placing foundation protection concrete at Sta. 26+40 to 26+60 the temporary form was used to aid in running concrete into the opening in the face.
- B-15 Photo No. 31. A partially grout-filled fracture at Sta. 26+40. This is the D/S extension of the large fracture at Sta. 26+40 to 26+60. Clean up prior to backfilling with concrete.
- B-16 Photo No. 32. This photograph shows the upstream extension of the fracture at Sta. 26+40 to 26+60. Note the concrete (placed 7-2-73) plug in the background.
- B-16 Photo No. 33. This view (looking U/S from centerline) of the fracture at Sta. 26+40 to 26+60 shows partial filling with grout at the lower right. This area was backfilled with concrete.

- B-17 Photo No. 34. Clean-up prior to application of "Gunitite" to D/S face of C.O.T. in left abutment. Note gunitite machine mounted on the flatbed trailer.
- B-17 Photo No. 35. "Gunitite" being applied to D/S face of C.O.T. in left abutment.
- B-18 Photo No. 36. "Gunitied" D/S face and step face at Sta. 26+90 to 27+10(+/-).
- B-18 Photo No. 37. A small portable mixer was used to produce concrete to eliminate small overhangs. This photo was taken at Sta. 26+40(+/-) D/S of centerline.
- B-19 Photo No. 38. Sand grout is being mixed by hand to backfill a small crack extending D/S from the previously concreted area at 26+50(+/-). The concrete plug lies under the broom at the right edge of the photo.
- B-19 Photo No. 39. A view within the right abutment of the fracture 35' U/S of centerline.
- B-19 Photo No. 40. A view within the right abutment of the fracture 55' U/S of centerline.
- B-20 Photo No. 41. Foundation along centerline at Sta. 25+50 to 25+70. Note three lines of grout holes in this area.
- B-20 Photo No. 42. Foundation from Sta. 25+50 to 25+70 as seen from a point 40 feet D/S. The open fracture at left is to be backfilled with concrete.



Photo. No. 1

Slide area from Sta 23+90 to 24+90. D S of centerline, as viewed from Sta 23+00.



Photo, No 2

View of the upper end of the slide looking I/S from Sta 24+00.
Judy Company (grouting subcontractor) is removing water and air lines.

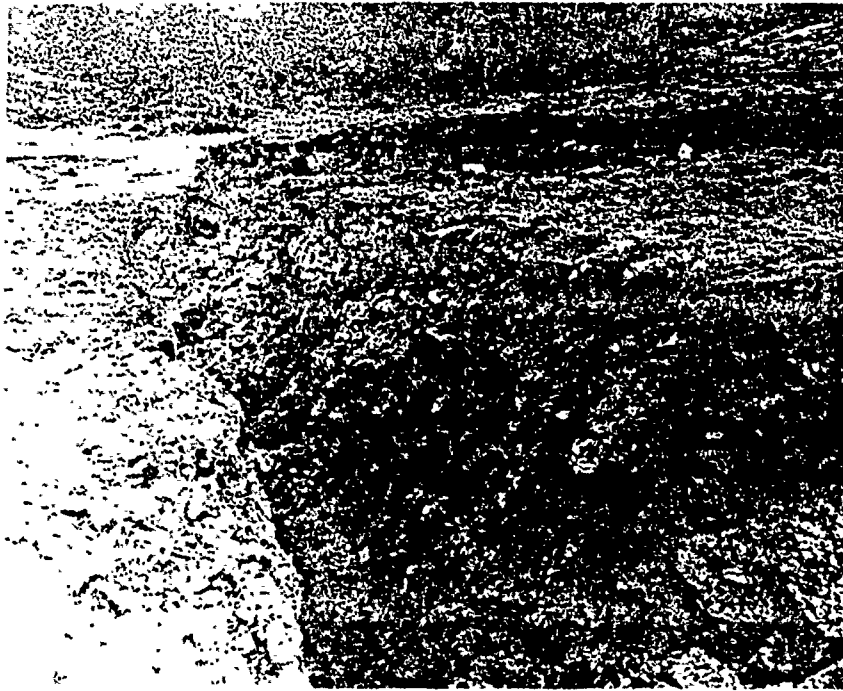


Photo. No. 3

A view of the slide looking down station from Sta 24+00.



Photo. No. 4

The slide area as viewed from Sta 27+00 looking uphill.



Photo. No. 5

The slide area after removal of loose material as viewed from Sta 23+50.

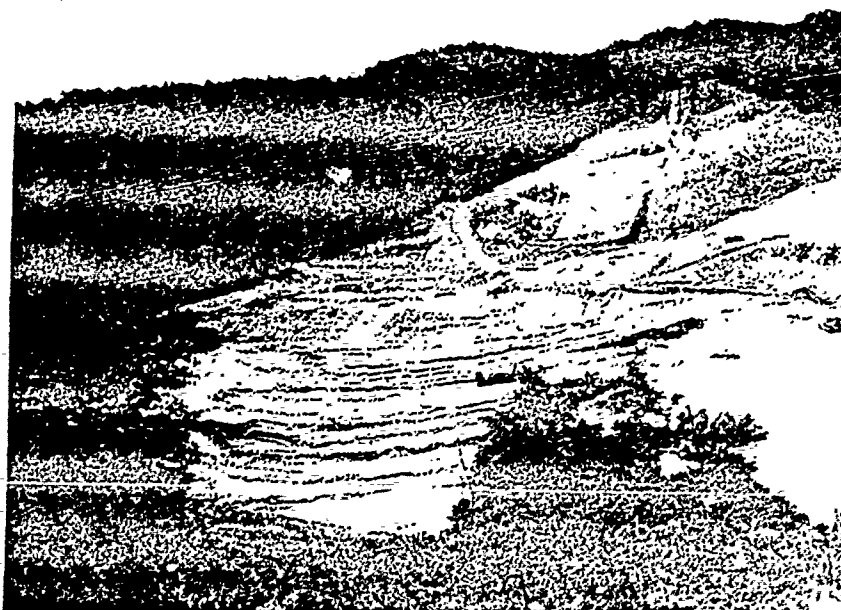


Photo. No. 6

Overall view of the foundation across the valley floor as seen from the outlet tower.

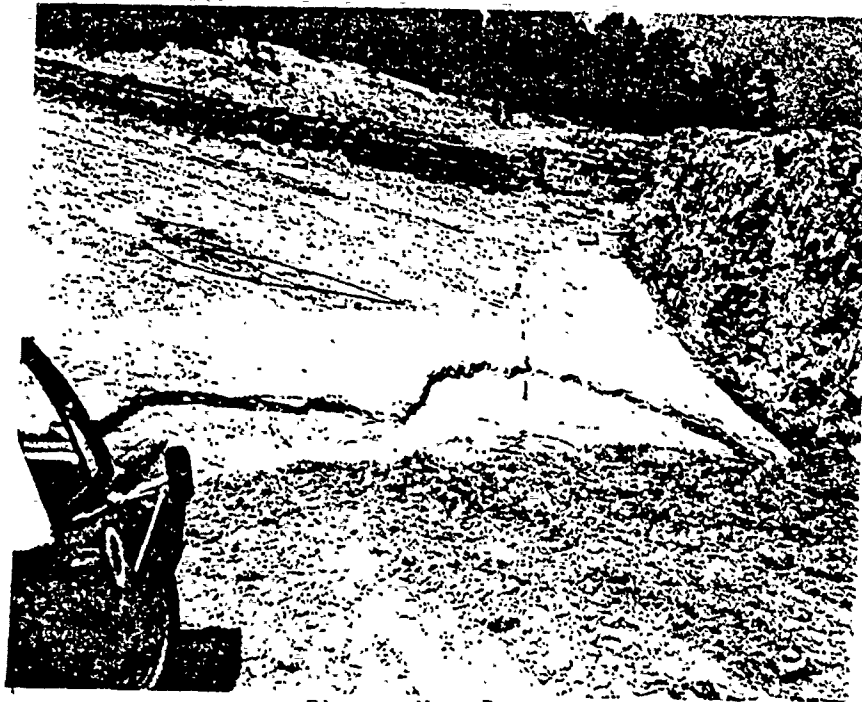


Photo. No. 7

A view of the C.O.T. above Sta 25+20. Note grout pipes along Centerline.



Photo. No. 8

An overall view of the right abutment along centerline. The fill crosses centerline at Sta 26 + 50±.

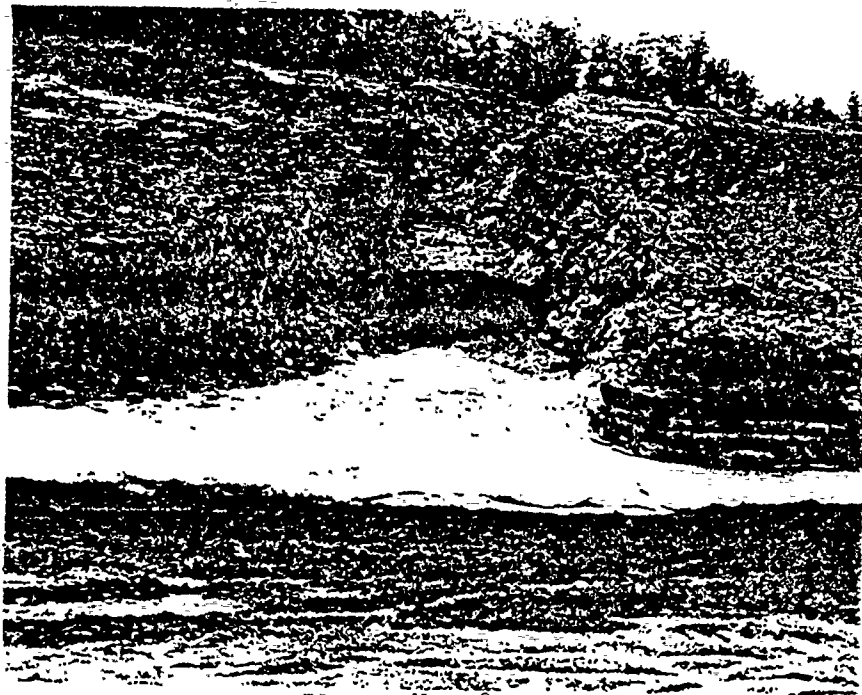


Photo. No. 9

Overall view of the right abutment. The strip of clean foundation occurs at Sta 27+50 to 27+70

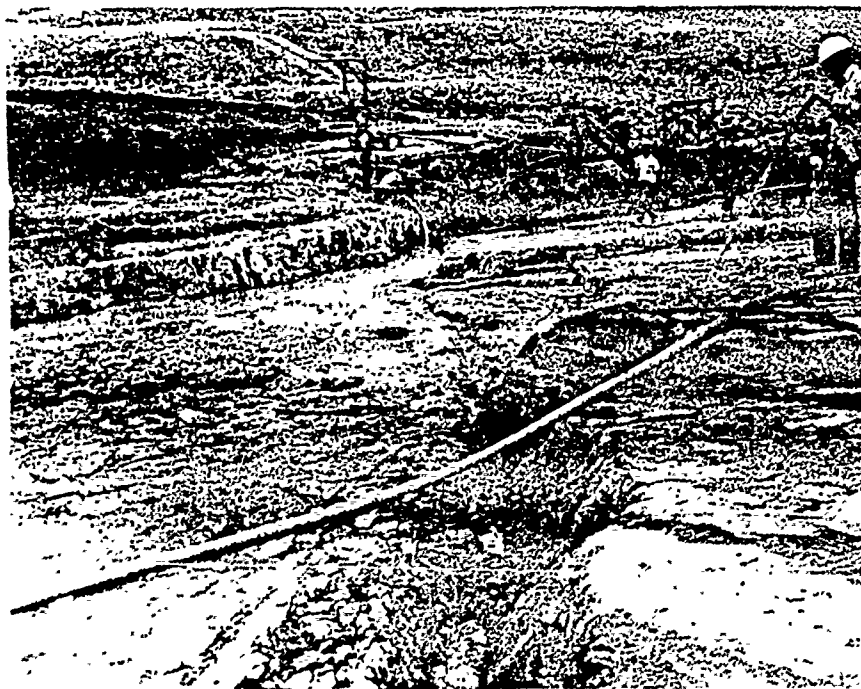


Photo. No. 10

View SW along a minor fault which crosses centerline at approx. Sta 28+40.



Photo. No. 11

Foundation under random and impervious zones from Sta 30+50 to 31+80 as seen from upstream toe of the random zone at Sta 31+80.



Photo. No. 12

View of the foundation from Sta 28+60 to 30+50 along centerline as seen from Sta 28+00.



Photo. No. 13

- Foundation under impervious zone from Sta 33+30 to 33+75 on left abutment.



Photo. No. 14

Foundation under impervious and U/S random zones at Sta 34+40. Note shale-sandstone contact.



Photo. No. 15

Foundation under impervious and U/S random zones at Sta 35+60 to 36+00.
Note extent to which the U/S face has been removed.



Photo. No. 16

Foundation under D/S random zone from Sta 35+50 to 35+70 .



Photo. No. 17

Foundation under the impervious zone from Sta 3+00 to 3+50. Note the evidence of presplitting on the U.S. (left hand) side.

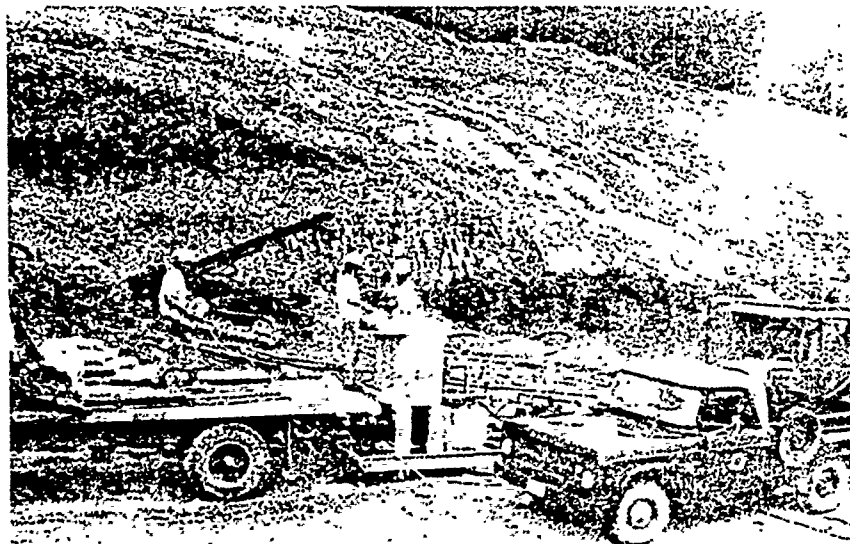


Photo. No. 18

Grout pump used on this contract. Mixing tank is being charged. The mixed grout is emptied into the holding tank and is pumped into the grout holes.



Photo. No. 19

at Sta 25-30 as seen looking D/S from centerline.



Photo. No. 20

at Sta 25-30 as seen from centerline looking U/S.

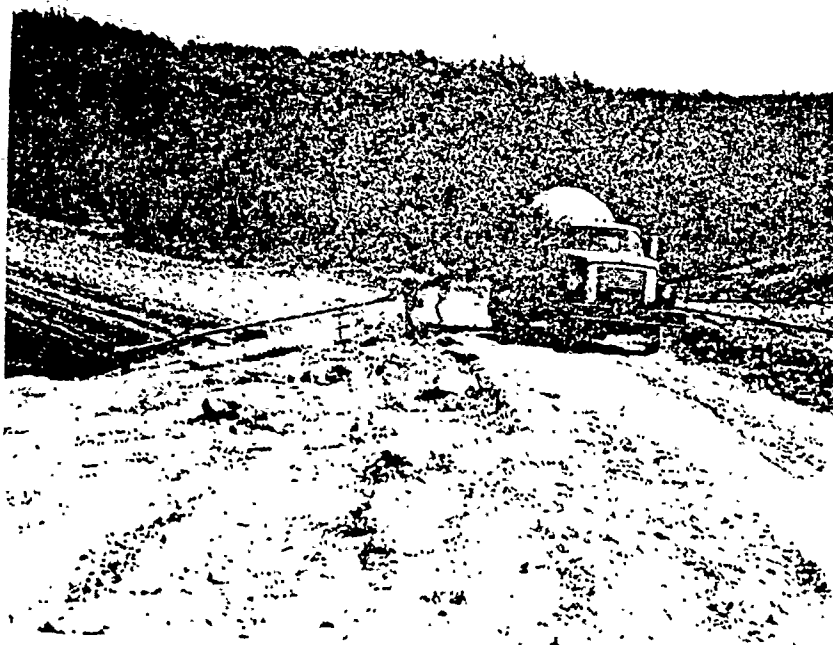


Photo. No. 21

Placing ready-mixed sand grout in holes drilled U/S of C.C.T. to intersect open fracture at Sta 28+30.



Photo. No. 22

View of grout holes U/S of C.C.T. at Sta 28+30 as seen looking U/S along strike of the fracture.

D/S portion of the open fracture
at Sta 25+30 prior to backfill
with concrete.



Photo. No. 23

Extreme D/S end of the fracture at
the D/S toe of the random zone.



Photo. No. 24

Open fracture at Sta 25+30 being
backfilled with concrete.



Photo. No. 25



Photo. No. 26

D/S half of the step face at Sta 25+80± prior to placing concrete to eliminate the overhang.



Photo. No. 27

U/S half of the step face at Sta 25+80± prior to placing concrete to eliminate the overhang.



Photo. No. 28

Large open fracture at Sta 26+40 to 26+60 partially filled with grout. Openings below and to the left and right of the hard hat extend into the U/S face for an unknown distance.

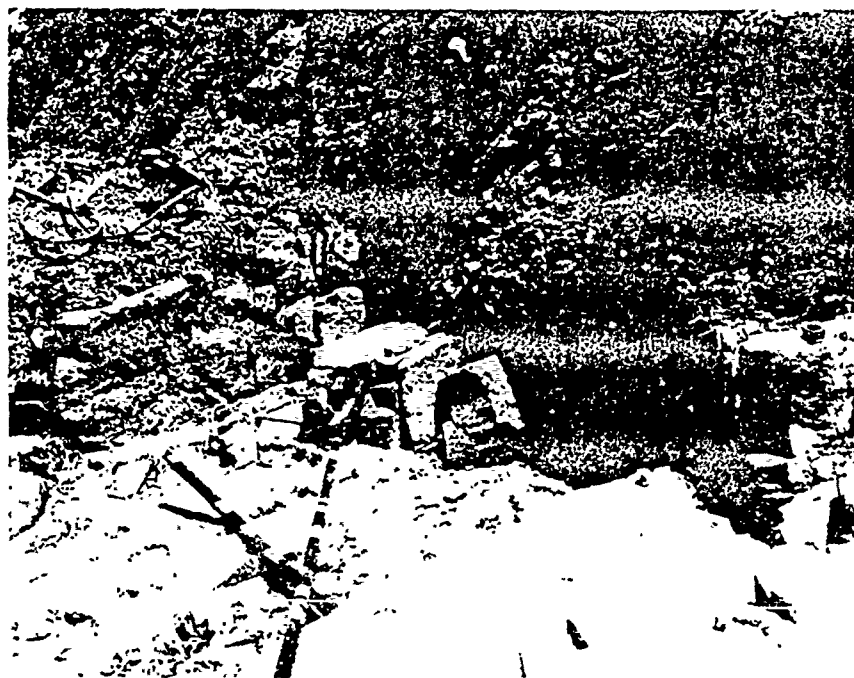


Photo. No. 29

Large open fracture at Sta 26+40 to 26+60 partially filled with grout. An opening to the right of the hard hat extends into the D/S face for an unknown distance. In the lower right-hand corner of the photograph a coke can plugs core Hole #37 at elev. 484. Note grout pipes in foreground to be installed in openings prior to backfilling with concrete.

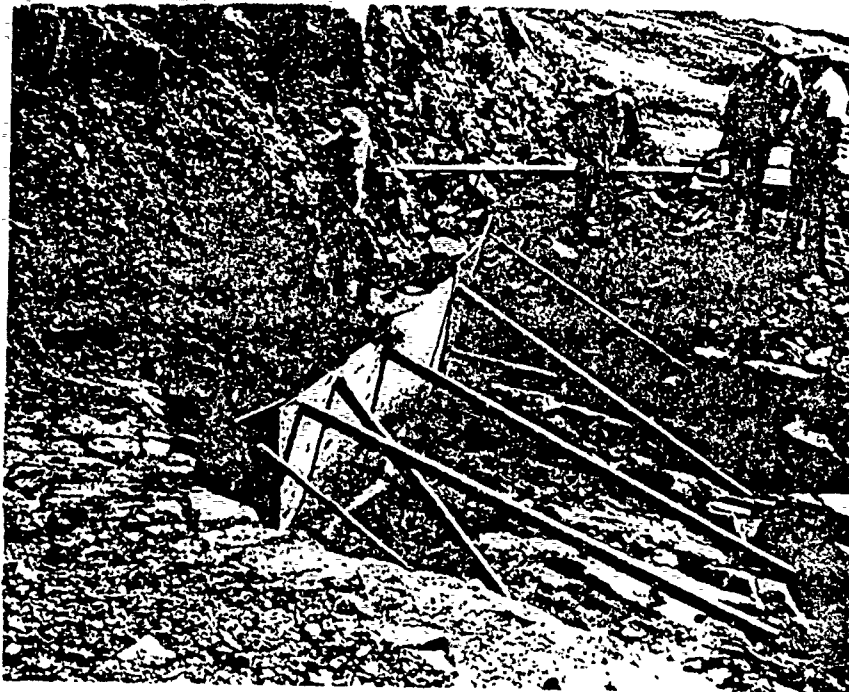


Photo. No. 30

Placing foundation protection concrete at Sta 26+40 to 26+60 the temporary form was used to aid in running concrete into the opening in the face.

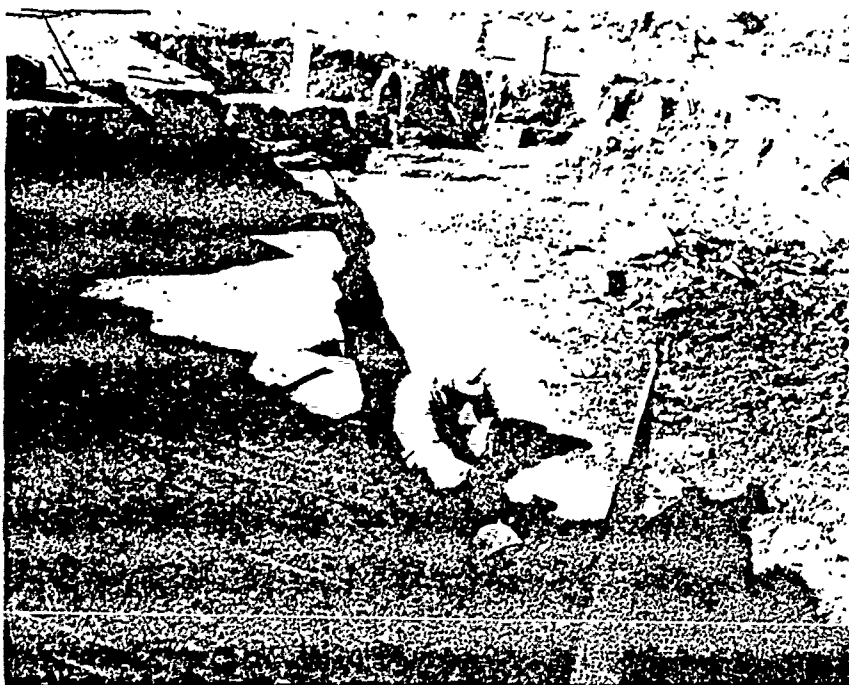


Photo. No. 31

A partially grout-filled fracture at Sta 26+40. This is the D/S extension of the large fracture at Sta 26+40 to 26+60. Clean up prior to backfilling with concrete.



Photo. No 32

This photograph shows the upstream extension of the fracture at Sta 26+40 to 26+60. Note the concrete (placed 7-2-73) plug in the background.



Photo. No. 33

This view (looking U/S from centerline) of the fracture at Sta 26+40 to 26+60 shows partial filling with grout at the lower right. This area was backfilled with concrete.

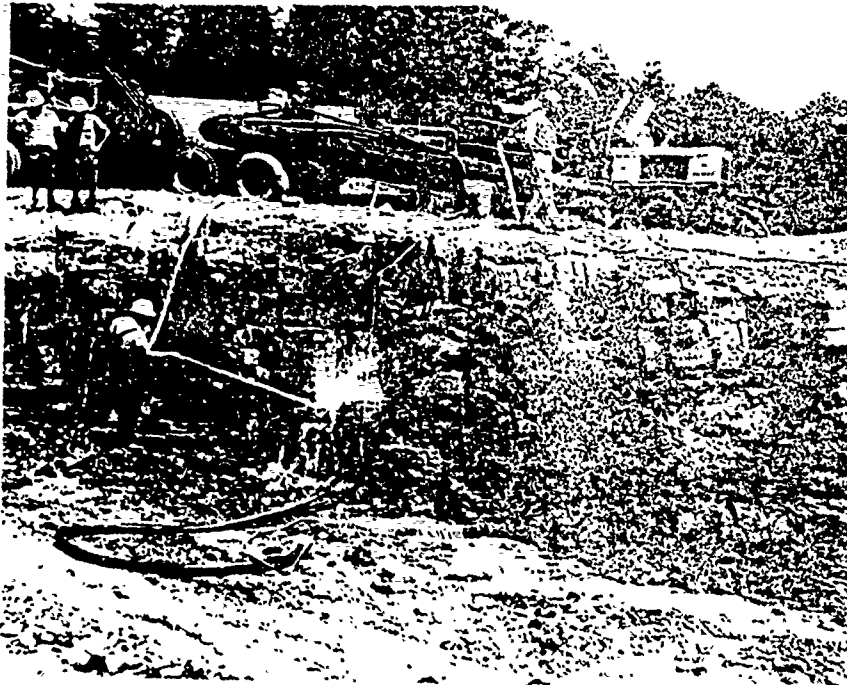


Photo. No 34

Clean-up prior to application of "Gunite" to face of C.C.T. in left abutment. Note gunite machine mounted on the flatbed trailer.

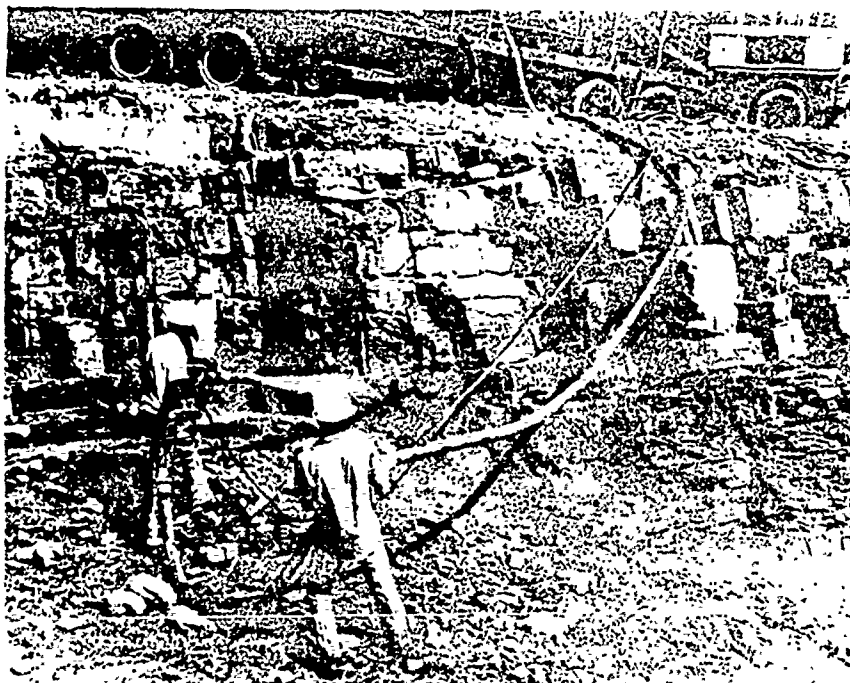


Photo No. 35

"Gunite" being applied to D/S face of C.C.T. in left abutment.

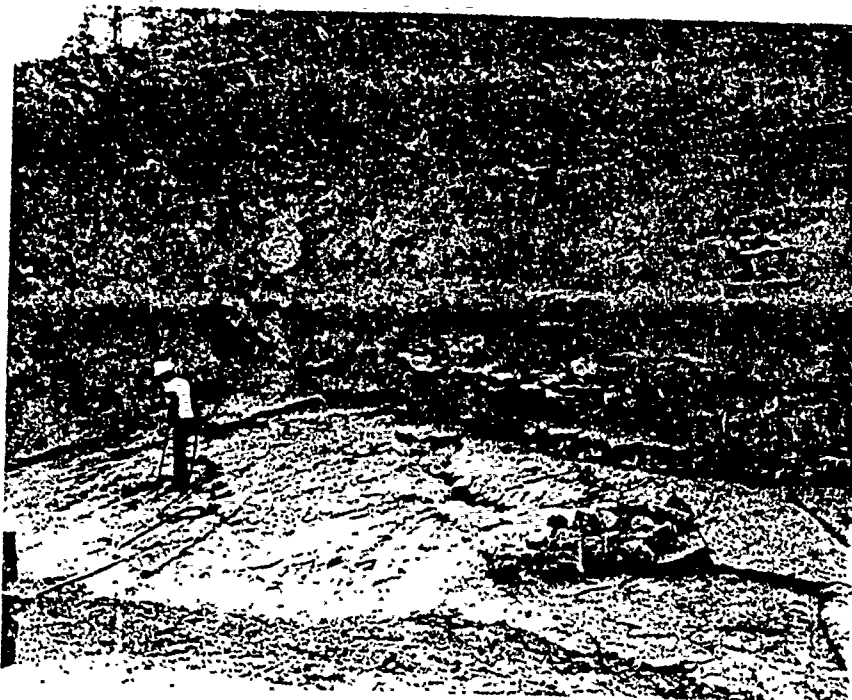


Photo. No. 36

"Gunited" D/S face and step face at Sta 26+90 to 27+10±.

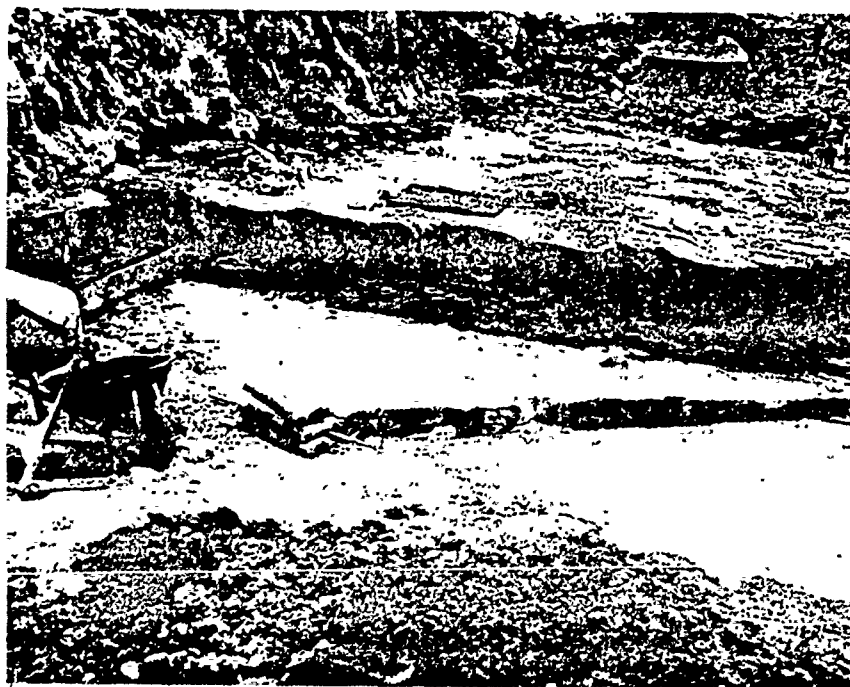


Photo. No. 37

A small portable mixer was used to produce concrete to eliminate small overhangs. This photo was taken at Sta 26 +40± D/S of centerline.



Photo. No. 38

Sand grout is being mixed by hand to back up the area of the existing D/S from the previously concreted area at 1-7-1. The broom lies under the broom at the right edge of the area.

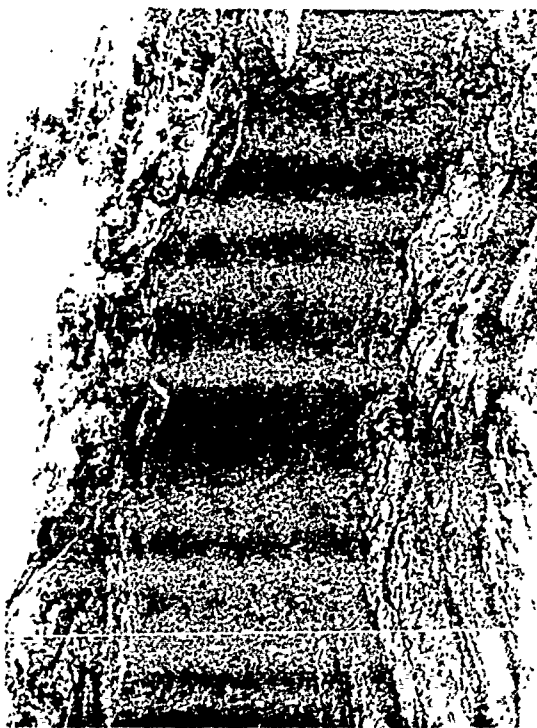


Photo. No. 39

A view within the right abut. of the fracture 35' U/S of centerline.



Photo. No. 40

A view within the right abut. of the fracture 35' U/S of C.



Photo. No. 41

Foundation along centerline at Sta. 25+50 to 25+70. Note three lines of grout holes in this area.



Photo. No. 42

Foundation from Sta 25+50 to 25+70 as seen from a point 40 feet D/S. The open fracture at left is to be backfilled with concrete.

APPENDIX C
TEST EMBANKMENT REPORT
TULSA DISTRICT

GILLHAM LAKE
COSSATOT RIVER, ARKANSAS
PERIODIC INSPECTION AND CONTINUING EVALUATION
OF
COMPLETED CIVIL WORKS STRUCTURES

TEST EMBANKMENT REPORT
GILLHAM DAM
TULSA DISTRICT

EXHIBIT A
(APPENDIX II)

TEST EMBANKMENT REPORT
Gillham Dam, Tulsa District

1. General. The purpose of the test fill program was to develop engineering data to be used in preparing plans and specifications for construction of Gillham Dam, Cossatot River, Arkansas. The primary objectives were as follows:

- a. Size and gradation of rock-fill material obtainable from the test quarry by varying blast-hole patterns and dimensions and by varying quantity and types of explosives.
- b. Compaction of weathered and unweathered rock-fill materials by two different types of rollers (vibratory and pneumatic) using lifts of varying thickness.
- c. Breakage and/or degradation of the rock-fill material due to rolling.

The test fill program consisted of one large rock-fill section having seven test panels or lanes (Nos. 1, 2, 3, 3A, 4, 5, and 6). Construction began on 19 June 1964 and was completed on 7 August 1964. Supervision for the project was furnished by the Construction Division, with technical assistance provided by the Engineering Division, Tulsa District. The information contained herein was largely taken from the Test Embankment Report, Gillham Dam, August 1964, and supplementary memoranda furnished by the Tulsa District.

2. Rock Type. The Gillham test fill consisted of two types of rock: weathered sandstone and fresh sandstone. The weathered sandstone, distinguishable by its iron-stain color was hard, dense, quartzitic, fine-grained, and slightly fractured. The weathering consisted of leaching and iron staining concentrated along bedding planes and joints. Blast fractures across the bedding and joint patterns revealed fresh blue-gray

sandstone that was very hard and dense in the center of individual blocks. After blasting, the weathered material had angular particle shapes with about 10 percent of the rock degraded to sand sizes. The fresh or unweathered sandstone was very hard, brittle, and blue-gray in color. It appeared to be mildly metamorphosed with characteristics of quartzite. Scattered hairline fractures up to 1/8 in. wide were noted throughout this material. All of these fractures were tight to well healed with secondary quartz mineralization. Maximum rock sizes used in the test fill are given in table 1.

3. Description of test fill.

a. The test fill was constructed on a leveled area approximately 1600 ft northwest of the test quarry site. Preceding fill placement, about 4 ft of badly weathered shale was removed to expose a firm shale suitable as a foundation. Settlement plates were not installed at the foundation level.

b. The test fill consisted of seven sections or panels, as shown in fig. 1. Each panel was 18 by 50 ft, with 24- to 27-ft-wide (at completion) transition zones between panels. A IV on 10H slope, serving as a ramp for the construction and compaction equipment, was provided on either side of the embankment. Panel 3A was added on the end of the fill (see fig. 1) after construction was underway to supplement erratic data obtained from panel 3. Rock type, maximum rock size, loose lift thickness, number of lifts, compaction equipment, and number of passes for the seven test panels are given in table 1.

4. Construction.

a. Descriptions of excavation, hauling, and compaction equipment

are given in table 2. Rear-dump hauling units, loaded at the test quarry by power shovel, transported the rock directly to the test fill (no stockpiling was allowed) and dumped it at the leading edge of the advancing loose lift. Spreading to the desired loose lift thickness was then accomplished by a D-8 bulldozer. Oversize rock was controlled in the quarry by selective loading. Any oversize material reaching the test embankment was wasted during spreading. The shale content of the material was kept to a minimum by selective removal where possible. However, much interbedding of shale in the sandstone was encountered, and selective removal was not always feasible. Material for the last three lifts of panel 5 and all of panel 6 was passed through a screen to remove the minus 3-in. fraction. All other material was quarry-run.

b. After spreading, each lift was smoothed by one pass of the Bros Monel VP-20D 10-ton vibratory roller with the vibratory unit off or by one pass of the Ferguson 50-ton pneumatic roller, depending upon the specified method of compaction for that lift. A 6-ft grid pattern was then laid out on the smoothed lift surface from reference points beyond the test zone limits and subsequently marked with spray paint for easy identification. Initial level readings were taken on these points to establish the loose lift thickness (by comparing the new readings with the final readings on the underlying foundation or compacted lift). Compaction was then begun using either the vibratory or pneumatic roller, both towed by a D-7 bulldozer at speeds of 1 to 1-1/2 mph. The roller was towed over the test panels in alternate directions. Each lift was subjected to a total of eight passes by the roller, with level readings to measure settlement taken after every two passes.

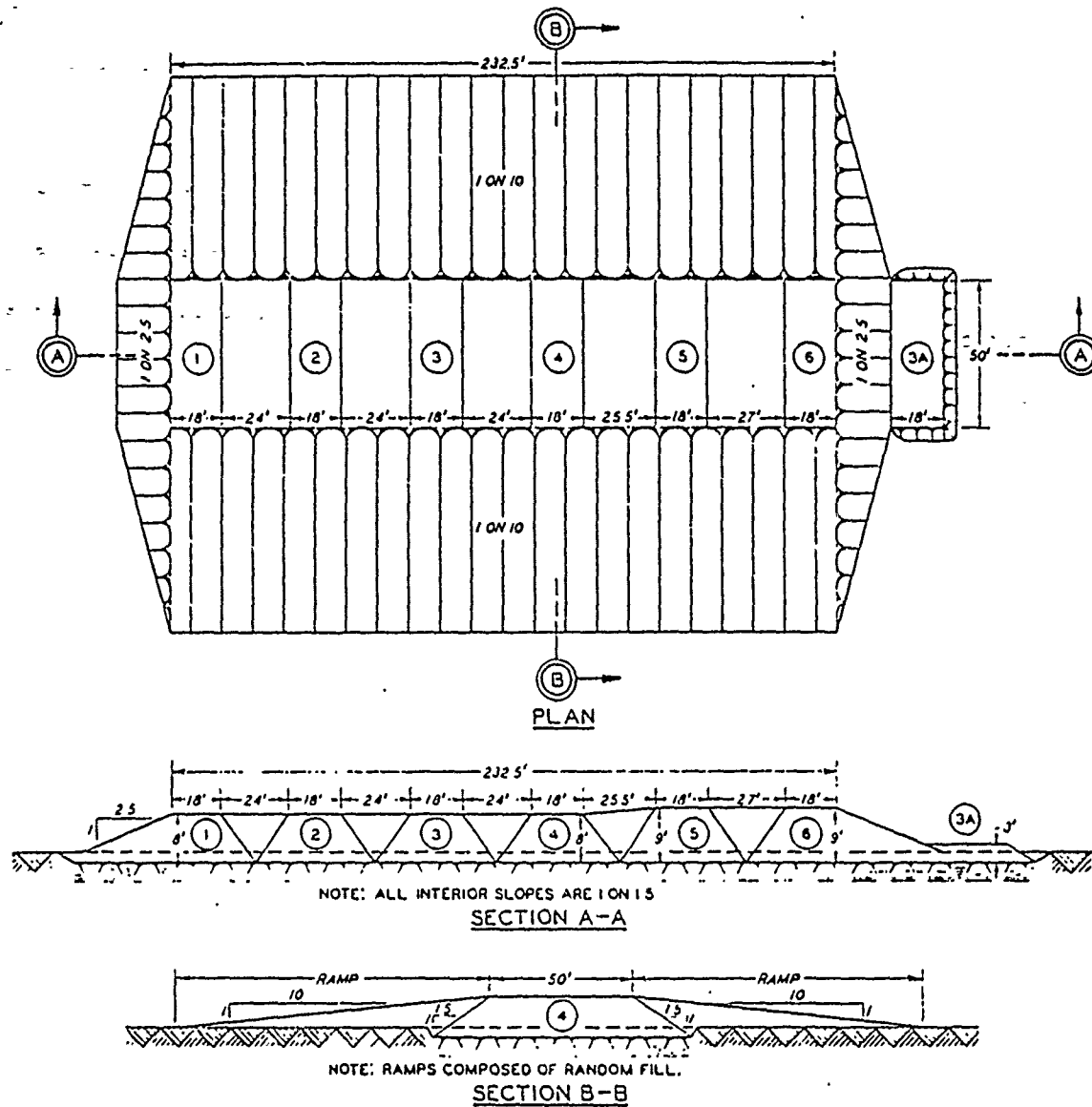


Fig. 1. Gillham test fill layout

Table 1
Construction Details, Gillham Test Fill

Panel	Material	Maximum Rock Size		Lift Thickness in.	No. of Lifts	Roller	No. of Passes per Lift
		Weight lb	Spherical Diameter* in.				
1	Weathered sandstone	80	11-1/2	12	8	Vibratory	8
2	Weathered sandstone	250	17	24	4	Vibratory	8
3	Weathered sandstone	80	11-1/2	12	8	Pneumatic	8
3A	Weathered sandstone	80	11-1/2	12	3	Pneumatic	8
4	Weathered sandstone	250	17	24	4	Pneumatic	8
5	Fresh sandstone**	200	16	18	6	Vibratory	8
6	Fresh sandstone (plus 3-in. only)	300	18	36	3	Vibratory	8

* Based on a specific gravity of 2.61

** Last three lifts had all minus 3-in. material removed

Table 2

Construction Equipment, Gillham Test Fill

<u>Item</u>	<u>Function</u>	<u>Description</u>
Power shovel	Loading	Lima Model 604, 1-1/2-cu yd bucket capacity
Trucks (3)	Hauling	Euclid Model R-15, rear dump (2) Euclid Model 91-FD, rear dump (1)
Tractor	Spreading	Caterpillar D-8 with dozer blade
Tractor	Towing	Caterpillar D-7 with dozer blade
Compactors (2)	Compacting	Bros Model VP-20D, 10-ton, vibratory Ferguson 50-ton pneumatic
Separator	Rock separation	3-in. screen with a wobble-type feeder adjusted to 3-1/4-in. openings and equipped with a belt-loader

5. Tests and measurements.

a. Procedures.

- (1) Settlement measurements. Measurements of settlement were the primary means of assessing compactive effort. The grid marked on the surface of each lift to delineate the 24 points of settlement measurement is shown in fig. 2. Initial level readings were taken as discussed above. An average elevation at each point of the grid was obtained by placing the level rod in the center of a 12- by 12- by 1/2 in. steel plate positioned over the grid point.
- (2) Density tests. Field density tests were made at the conclusion of construction in the top lifts of panels 3, 3A, 4, 5, and 6. The tests were performed by excavating through the top lift of the panel from within a 6- by 6-ft wooden guide frame placed on the surface. Excavation of the hole was by hand labor, with each of the larger rocks being weighed individually and the smaller particles in groups. An extensive number of tape measurements were made of the finished pit and averaged in an effort to obtain accurate dimensions from which to compute the volume of the hole.
- (3) Mechanical analyses. Gradation tests were run on the material excavated from the density test pits in panels 3, 3A, 4, 5, and 6. These analyses established the after-compaction gradations for the top lifts of those five panels. These tests were run by first weighing the total sample, then grouping the rocks into weight ranges, and finally computing the percent of the total sample represented by each weight range. The percent smaller than 3 in. was determined by actually sieving the finer fraction over a 3-in. sieve.
- (4) Inspection trench. After completion of all panels of the test fill, an inspection trench was excavated with the D-8 bulldozer. The trench, which had a base width of 14 ft, exposed all lifts of all panels in the embankment. The inspection trench permitted visual assessment of the compaction characteristics of the fill.

b. Results

- (1) Settlement measurements. Figures 3 through 7 show the percent settlement of each lift of panels 1, 2, 3, 3A, and 4 which were constructed of quarry-run weathered rock. The average settlement of each of these panels is shown in the respective figures and in the plot of fig. 8. Figures 9 and 10 present the lift settlement data for panels 5 and 6, which were composed of plus 3-in. grizzled fresh rock except for

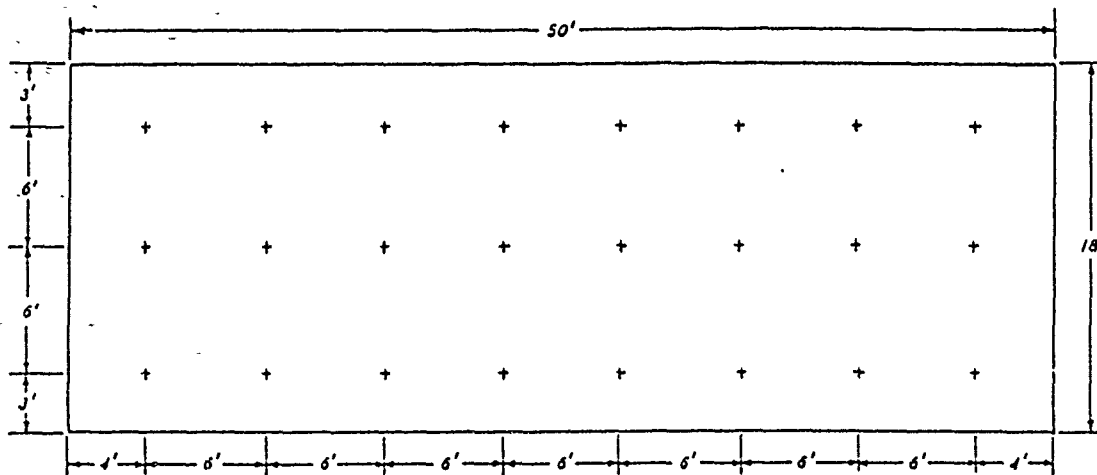


Fig. 2 . Grid layout for level readings, Gillham test fill

lifts 1, 2, and 3 of panel 5, which contained quarry-run fresh rock. The average settlement curves for panels 5 and 6 are also shown in figs. 9 and 10 and plotted separately in fig. 11. The immediately noticeable aspect of the settlement data for the panels constructed of weathered rock (panels 1, 2, 3, 3A, and 4) is the erratic data for several of the lifts. The measurement data for panels compacted with the 50-ton pneumatic roller (3, 3A, and 4) were less consistent than those for panels rolled with the vibratory unit, which might be expected because of the much smoother surface left by the vibratory roller. Further examination reveals that the most variable results were for the 12-in. lifts, regardless of the compaction equipment used. The erratic nature of the settlement data from the 12-in. lifts of panels 1, 3, and 3A probably resulted from erroneous settlement readings or the presence of oversize rock. The data (see fig. 8) indicate, however, that slightly better compaction was obtained with 12-in. lifts of weathered sandstone, and that four passes of either type roller produced most of the settlement achieved by eight passes for this lift thickness. The settlement plots for panels 5 and 6 (fresh sandstone), shown in figs. 9 and 10, are much less variable than those for the other panels. The data in figs. 9 and 10 indicate that the plus 3-in. material has superior compaction characteristics than did the quarry-run material. Comparison of figs. 9 and 10 indicates that the use of 18-in. lifts resulted in more efficient compaction than did the use of 36-in. lifts. Figure 10 shows that the rate of settlement for the 36-in. material had not decreased even after eight passes of the roller, and only 9 percent settlement was attained at that point. By comparison, fig. 9 shows that the same material in 18-in. lifts reached 14 percent settlement after six passes with a marked decrease in the rate of settlement beyond six passes.

- (2) Density tests. The results of density tests made in panels 3, 3A, 4, 5, and 6 are summarized in table 3. It was observed during the density tests taken in panels 5 and 6 that the rock-to-rock contact produced by the vibratory roller resulted in an unusually high degree of stability. Considerable pick work was required to loosen the rock for excavation. The vertical sidewalls of the pits had no tendency to slide or slough, but were tight and stable.
- (3) Mechanical analyses. After-compaction gradation tests were performed on the material taken from the density tests in panels 3, 3A, 4, 5, and 6. The after-compaction curves for material in panels 3, 3A, and 4 are shown in fig. 12. Since there were no before-compaction data for these panels, no assessment of particle breakage can be made. The gradation curves resulting from tests in panels 5 and 6 are given in figs. 13 and 14, respectively. Also shown in figs. 13 and

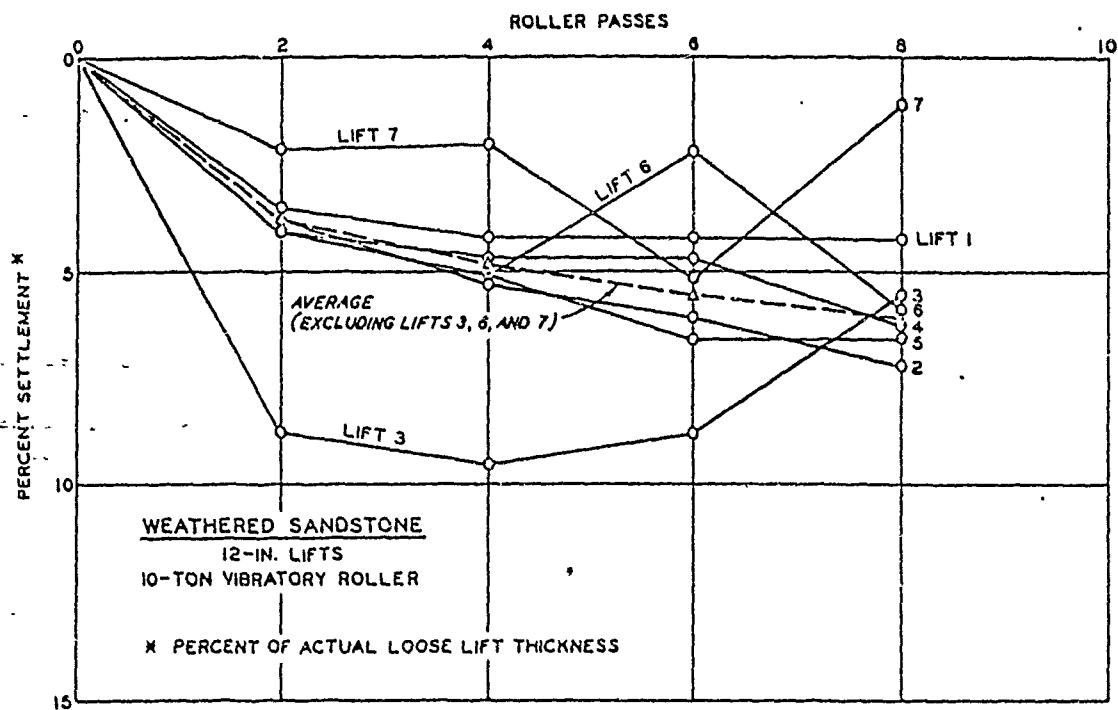


Fig. 3 . Percent settlement vs roller passes, panel 1, Gillham test fill

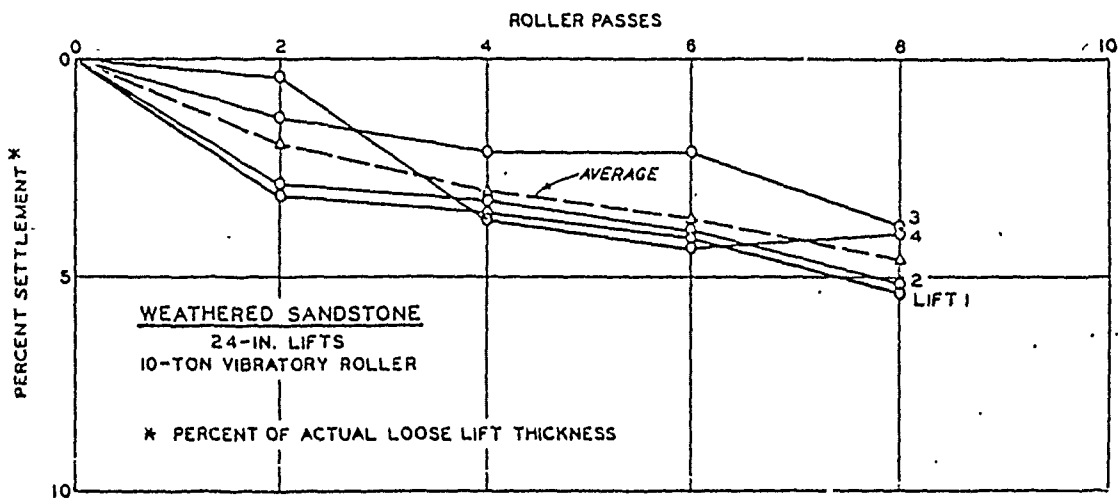


Fig. 4 . Percent settlement vs roller passes, panel 2, Gillham test fill

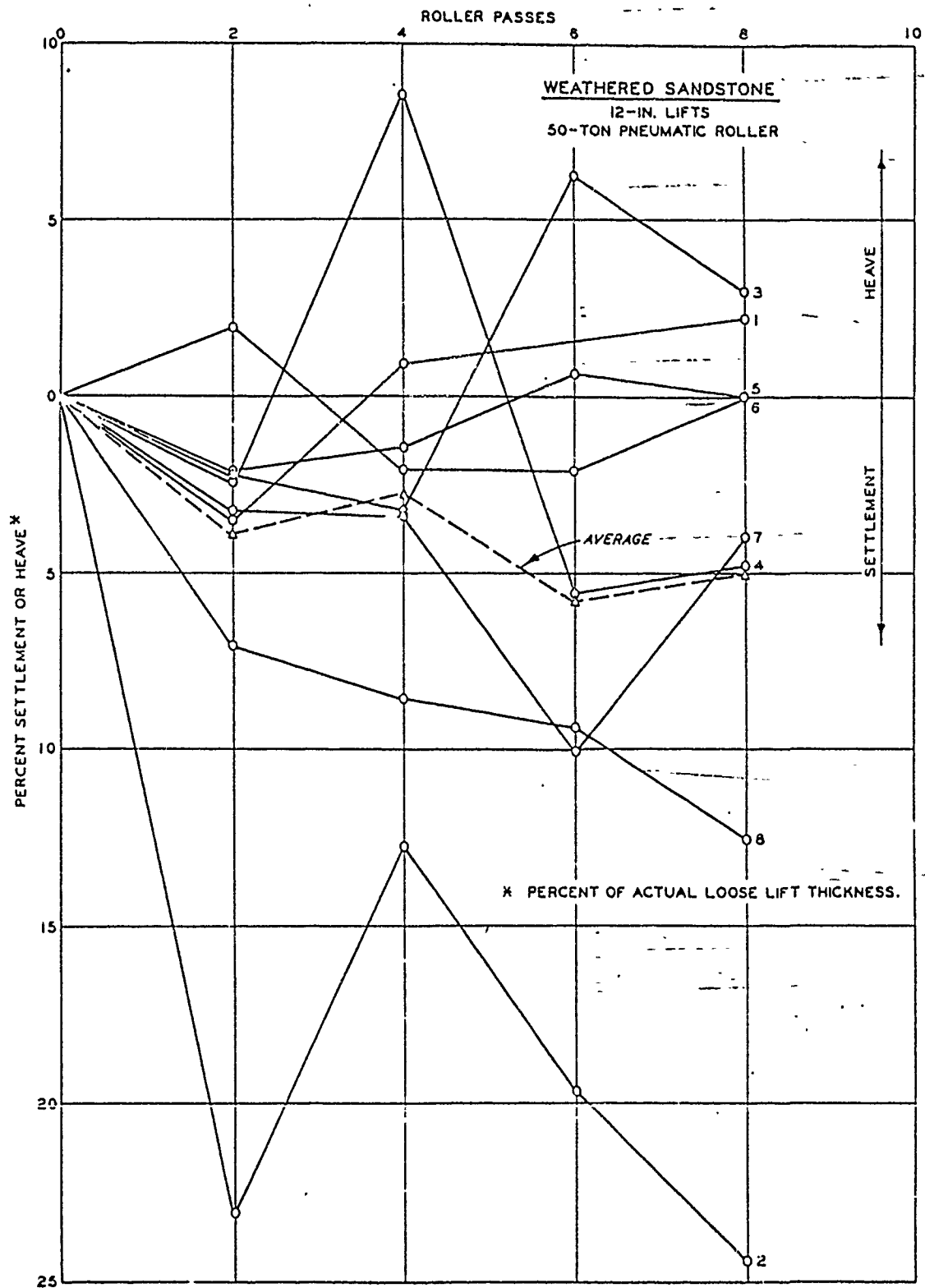


Fig.5 . Percent settlement vs roller passes, panel 3, Gillham test fill

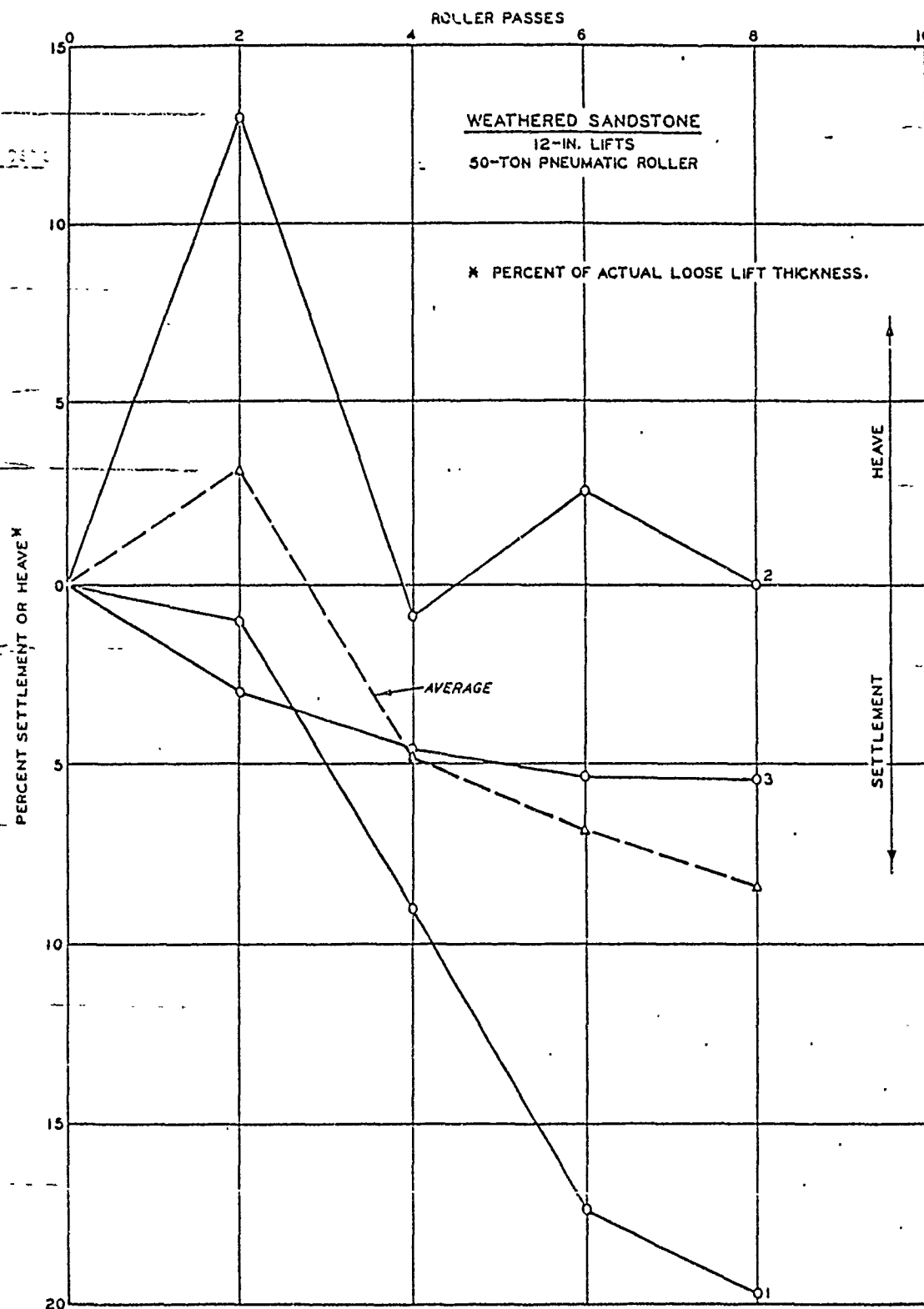


Fig. 6 . Percent settlement vs roller passes, panel 3A,
Gillham test fill

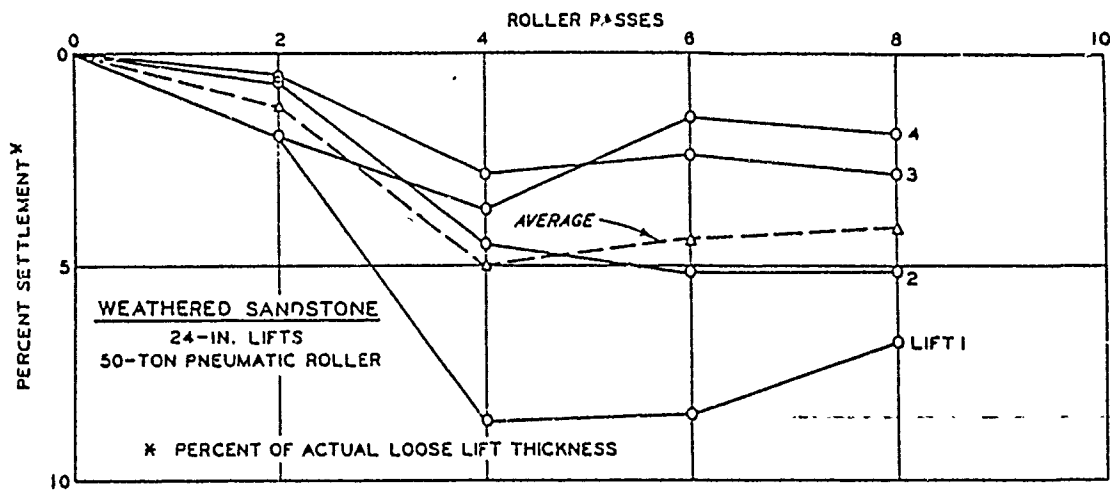


Fig. 7. Percent settlement vs roller passes, panel 4, Gillham test fill

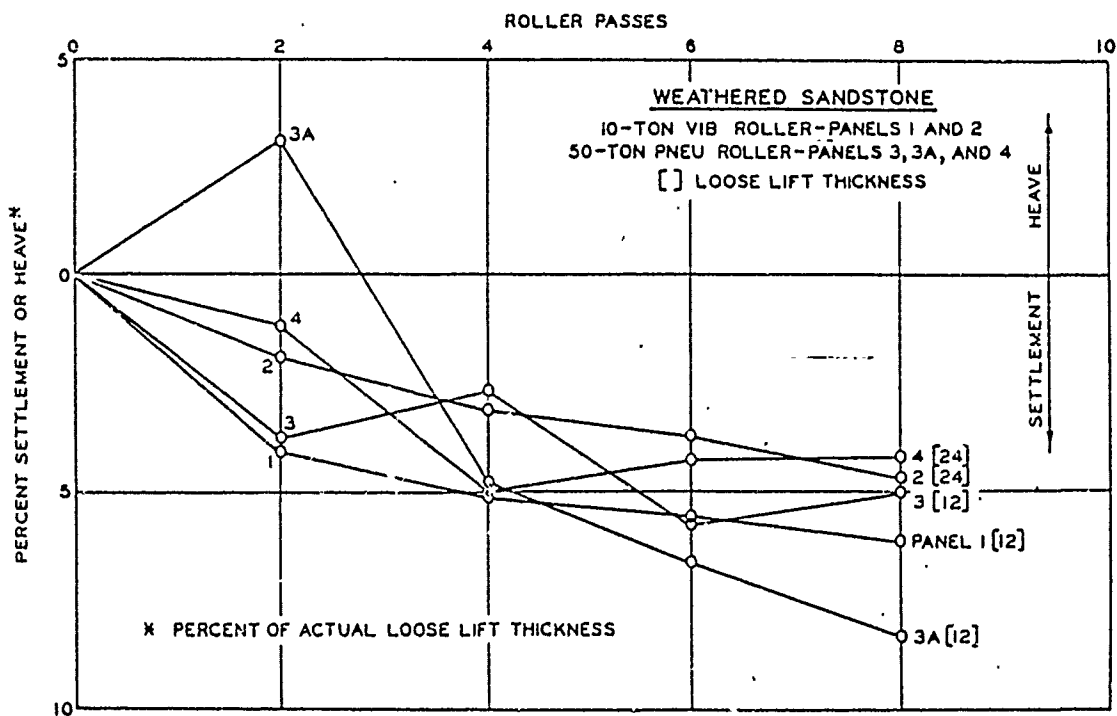
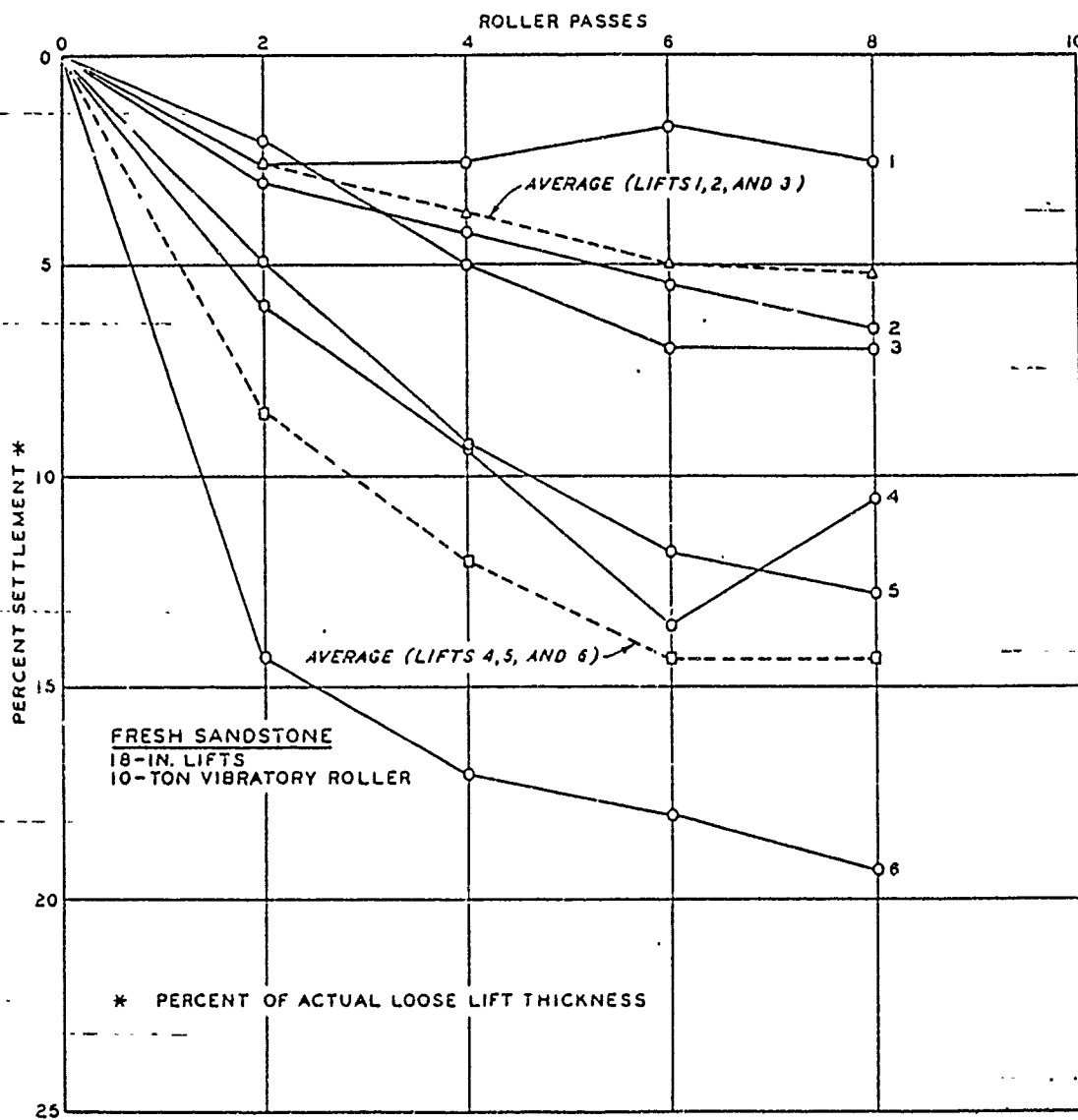


Fig. 8. Average percent settlement vs roller passes, panels 1, 2, 3, 3A, and 4, Gillham test fill



NOTE: LIFTS 1, 2, AND 3 CONSTRUCTED OF QUARRY-RUN FRESH ROCK.
LIFTS 4, 5, AND 6 CONSTRUCTED OF PLUS 3-IN. FRESH ROCK.

Fig. 9 . Percent settlement vs roller passes, panel 5,
Gillham test fill

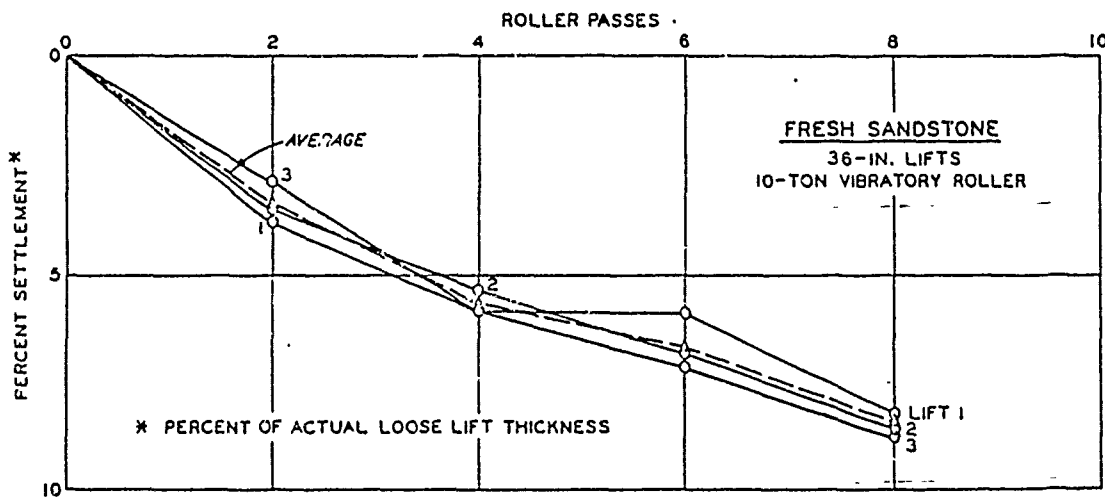


Fig. 10. Percent settlement vs roller passes, panel 6, Gillham test fill

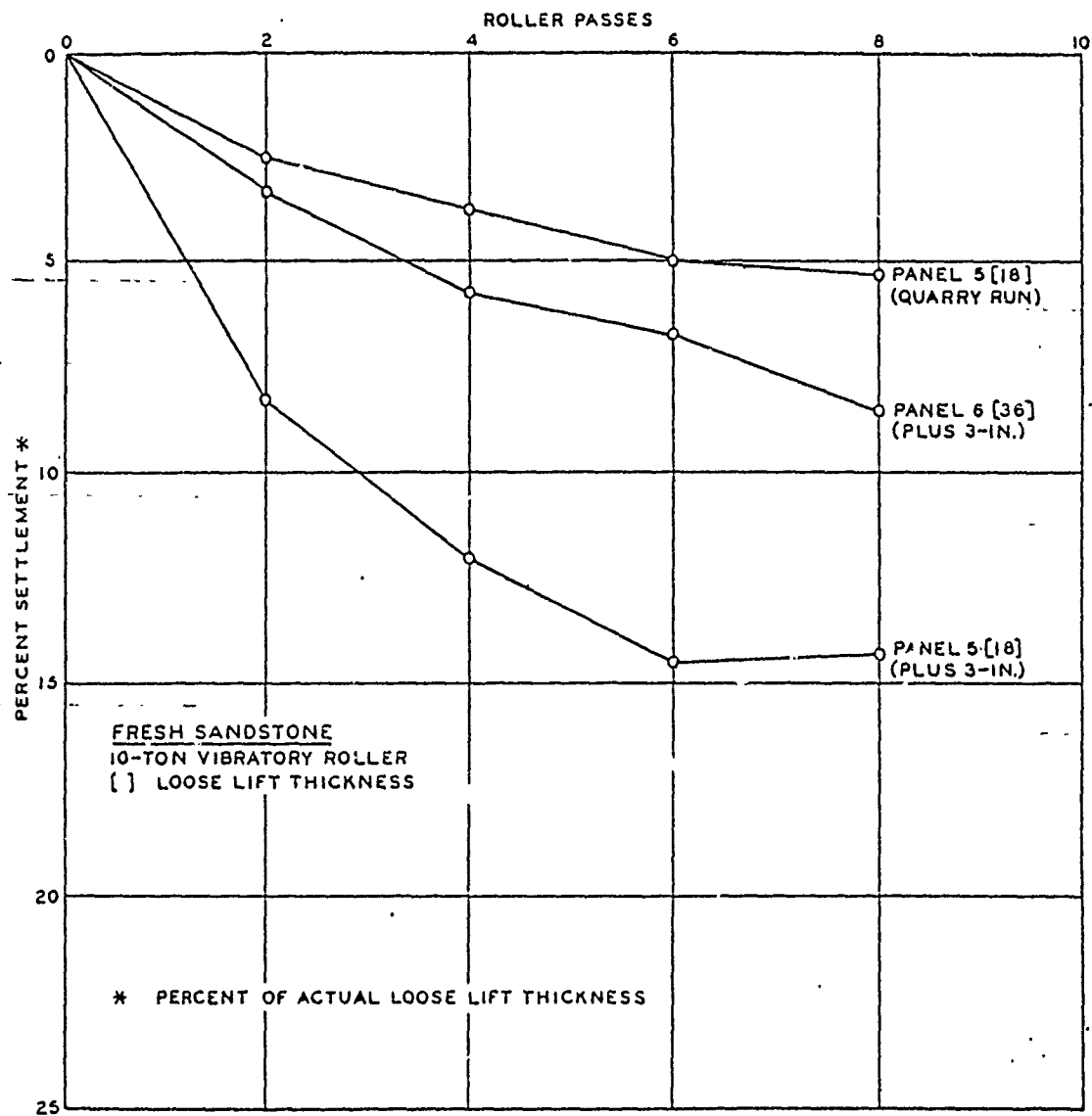


Fig. 11. Average percent settlement vs roller passes
panels 5 and 6, Gillham test fill

Table 3
Results of Density Tests After Compaction

Panel No.	Lift Thickness in.	Material*	Roller	In Situ Density pcf	Porosity %
3	12	Weathered sandstone	Pneumatic	135	17
3A	12	Weathered sandstone	Pneumatic	128	21
4	24	Weathered sandstone	Pneumatic	137	16
5	18	Fresh sandstone	Vibratory	91	43
5	18	Fresh sandstone	Vibratory	83	48
6	36	Fresh sandstone	Vibratory	104	36

* All weathered sandstone was quarry-run; all fresh sandstone was plus 3-in. material.

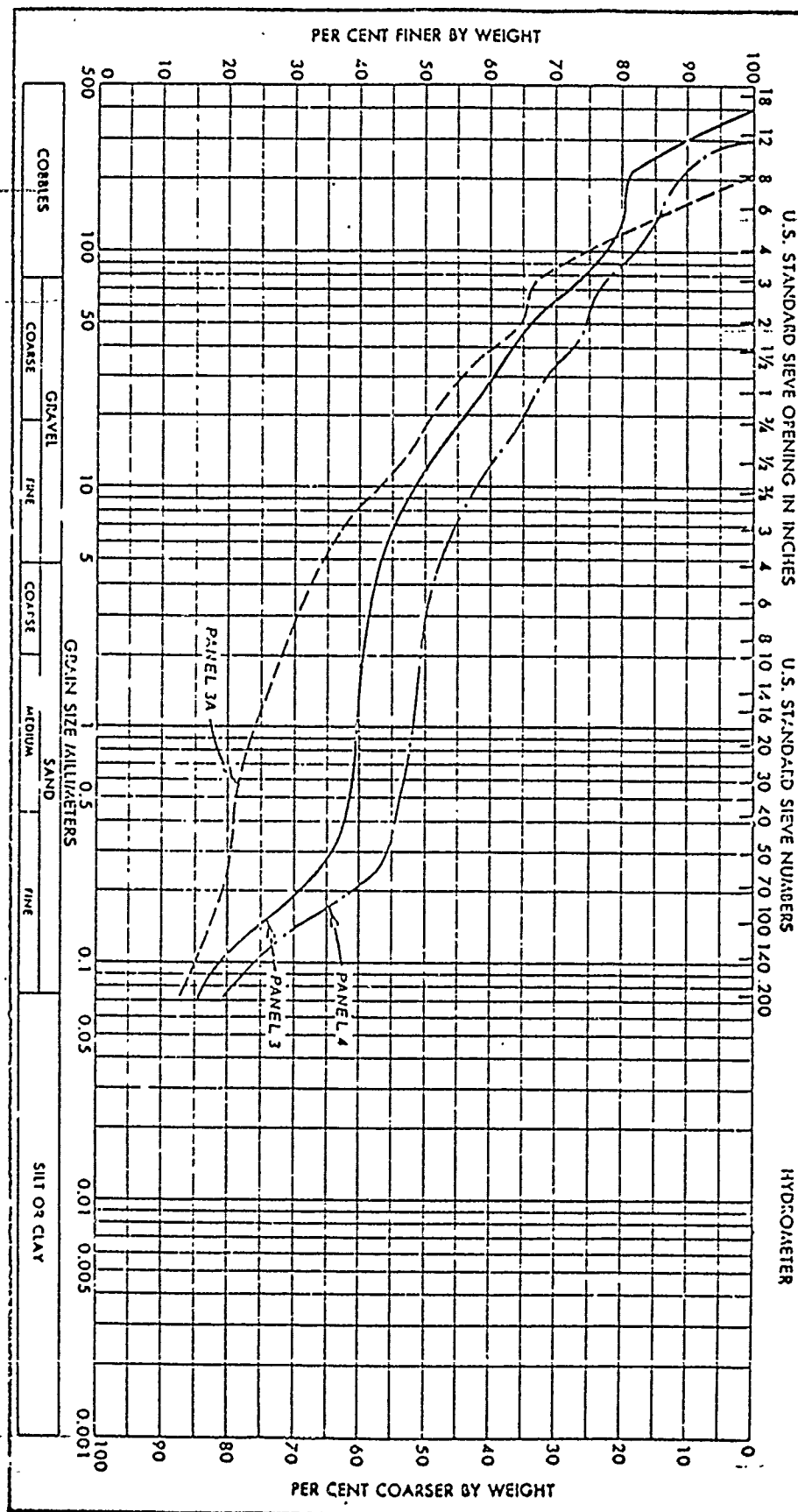


Fig. 12. After-compaction gradation curves, panels 3, 3A, and 4, Gillham test fill

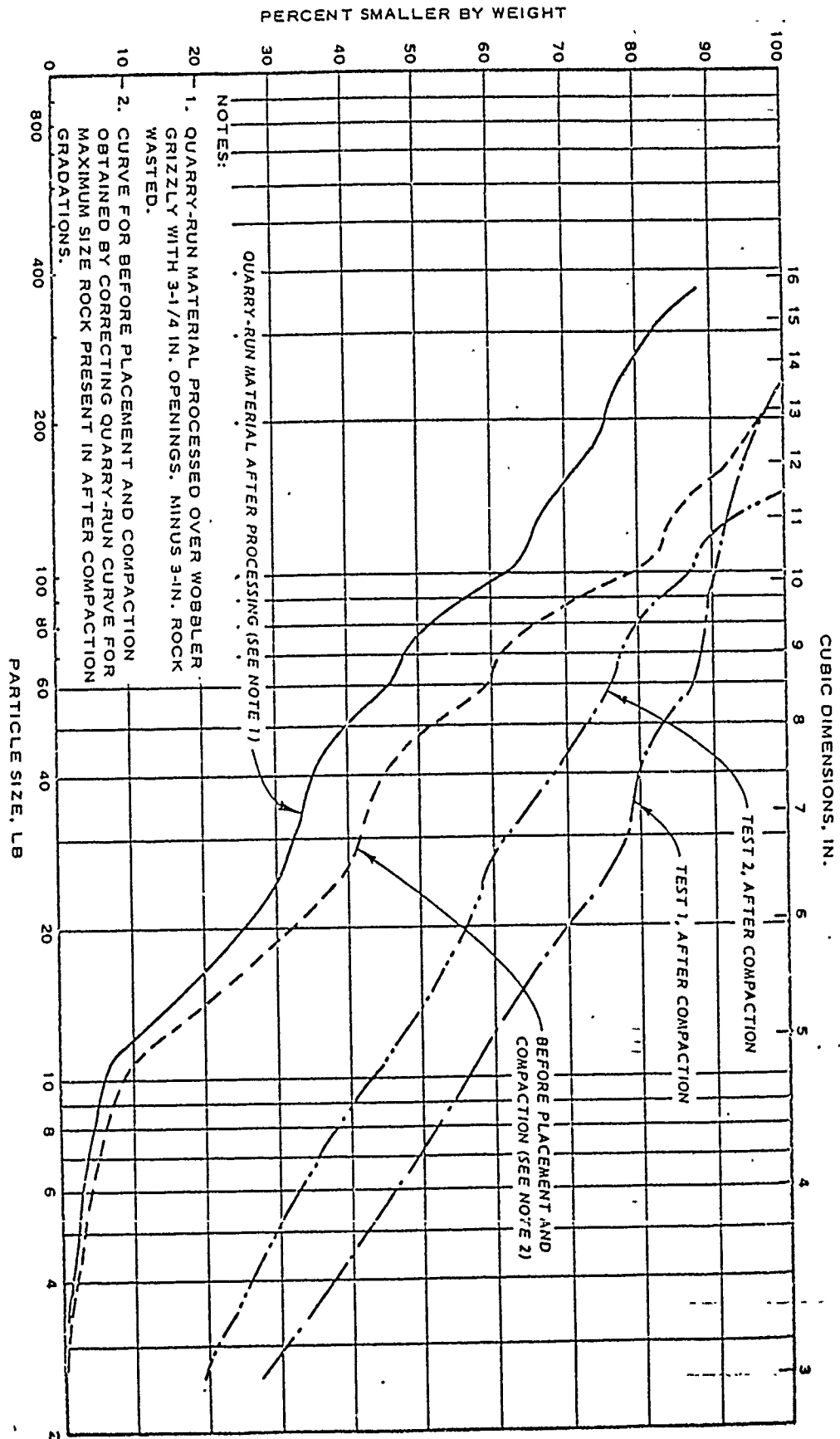


Fig. 13. Before- and after-compaction gradation curves, panel 5, Gillham test fill

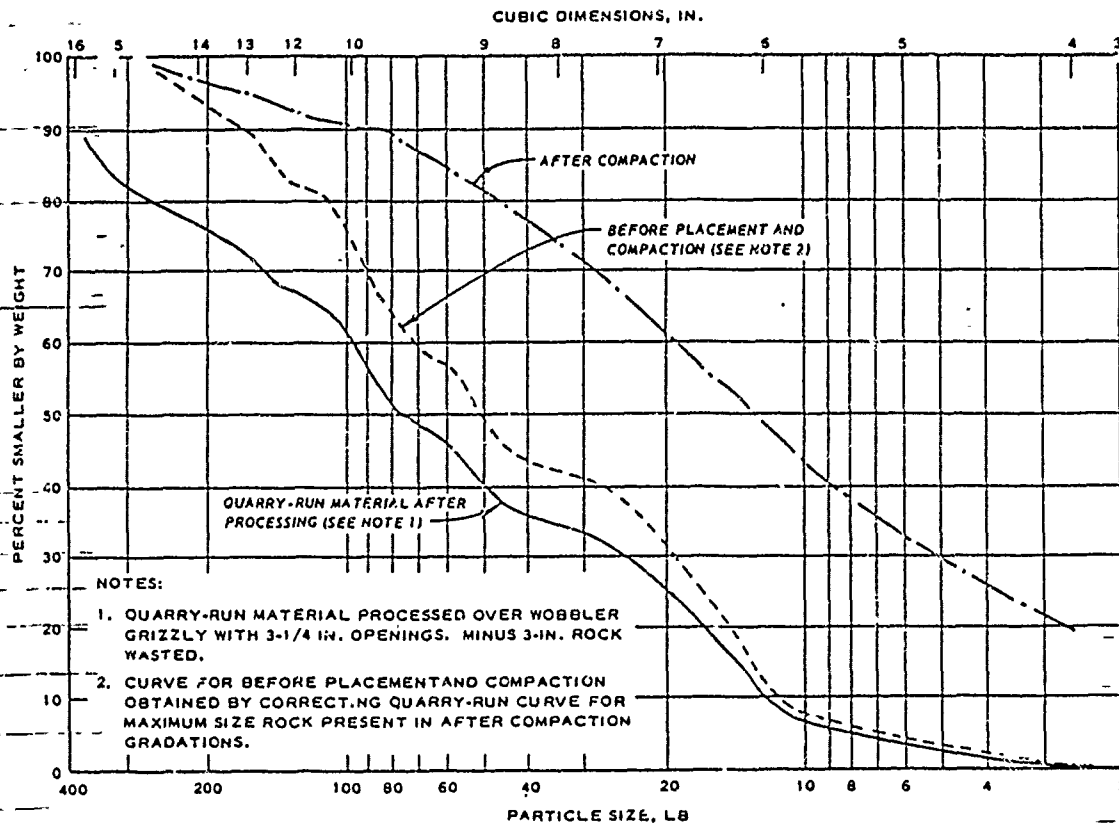


Fig.14 . Before- and after-compaction gradation curves, panel 6, Gillham test fill

14 is the curve for the quarry-run fresh rock after processing over a wobbler grizzly with 3-1/4-in. screen openings. The curves representing the material before placement and compaction were derived from the processed quarry-run data by correcting to the maximum size rock present in the after-compaction gradations. It is seen from figs. 13 and 14 that significant degradation occurred under the action of the vibratory roller. Field personnel noted that 85 percent or more of the larger size rock chunks were broken at least once by the vibratory compactor.

- (4) Inspection trench. Visual examination of the inspection trench confirmed the tightness and unusually high degree of stability of all compacted material. No mention was made of any segregated or stratified zones or that any evidence of poor bonding between lifts was found. Two views of the inspection trench are shown in the photographs in fig. 15.

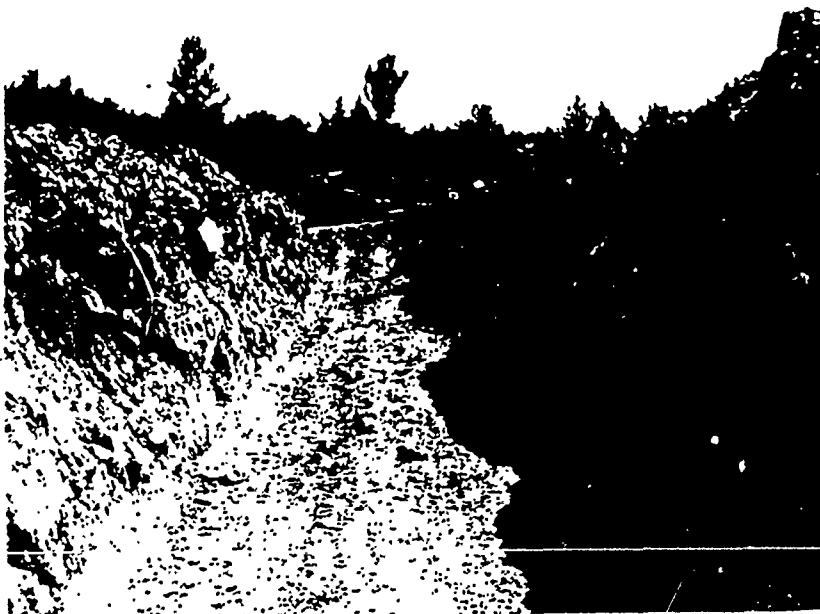
6. Discussion.

a. As mentioned earlier, the settlement data indicated more settlement was obtained using the plus 3-in. fraction rather than the entire (quarry run) portion of the fresh sandstone. This also occurred at the Laurel Dam test fill, and, although no mention was made by the district about stratification and excess surface breakage, it is probable that the cause was not only that there were more open voids in the plus 3-in. material to begin with, but that a dense layer of surface fines formed in the quarry-run material, which reduced the compaction obtained in the lower part of the lift.

b. The results of the density tests on the fresh sandstone fill material (91, 83, and 104 pcf) seem low, especially in view of both the description given of the density pit sidewalls (see para 5b(2) and the settlement data. All things considered, one would tend to suspect the accuracy of the density tests. Large-volume density tests are themselves crude, even when the best possible procedures are used. In these tests,



a. View north, inspection trench excavation



b. View south, inspection trench excavation

Fig. 15 Inspection trench, Gillham test fill

pit volume was determined by geometric measurements which is not desirable for a rock-fill material. Computations of volume made from rule or tape measurements usually fail to account for protruding rocks, cavities, and unsymmetrical pit shapes. It should be recognized, however, that it is possible to obtain a very stable, free-draining, and otherwise desirable rock fill without necessarily achieving a correspondingly high density.

c. The erratic nature of some of the settlement data indicates the problems involved in taking level readings on a rock-fill surface. Often a premarked point for a reading will consist of rock that has rotated under the roller action rather than having been pushed down, and thus does not reflect the average elevation of the surrounding surface. This is often true in the case of compaction by rubber-tired rollers because they do not tend to crush the surface rock as does a vibratory roller. This problem might also be aggravated by the use of thinner lifts. Some inaccuracies could also be caused if significant settlement is still occurring in underlying lifts but is being measured as occurring in the lift under compaction. An alternative to this problem would be to plot the data as actual settlement for an entire panel (as long as all lifts in the panel were of the same thickness and material). However, if settlement by lift in terms of percent of initial lift thickness is desired, the preceding lift can be rolled until no significant additional settlement is observed.

APPENDIX D

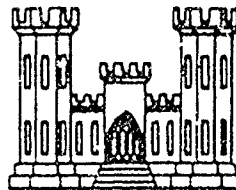
SWDGL REPORT NO. 7491

RESULTS OF TESTS OF BORROW MATERIALS

SWDGL REPORT NO. 7491

RESULTS OF TESTS OF BORROW MATERIALS

GILLHAM DAM - TULSA DISTRICT



CORPS OF ENGINEERS

U. S. ARMY

SOUTHWESTERN DIVISION LABORATORY

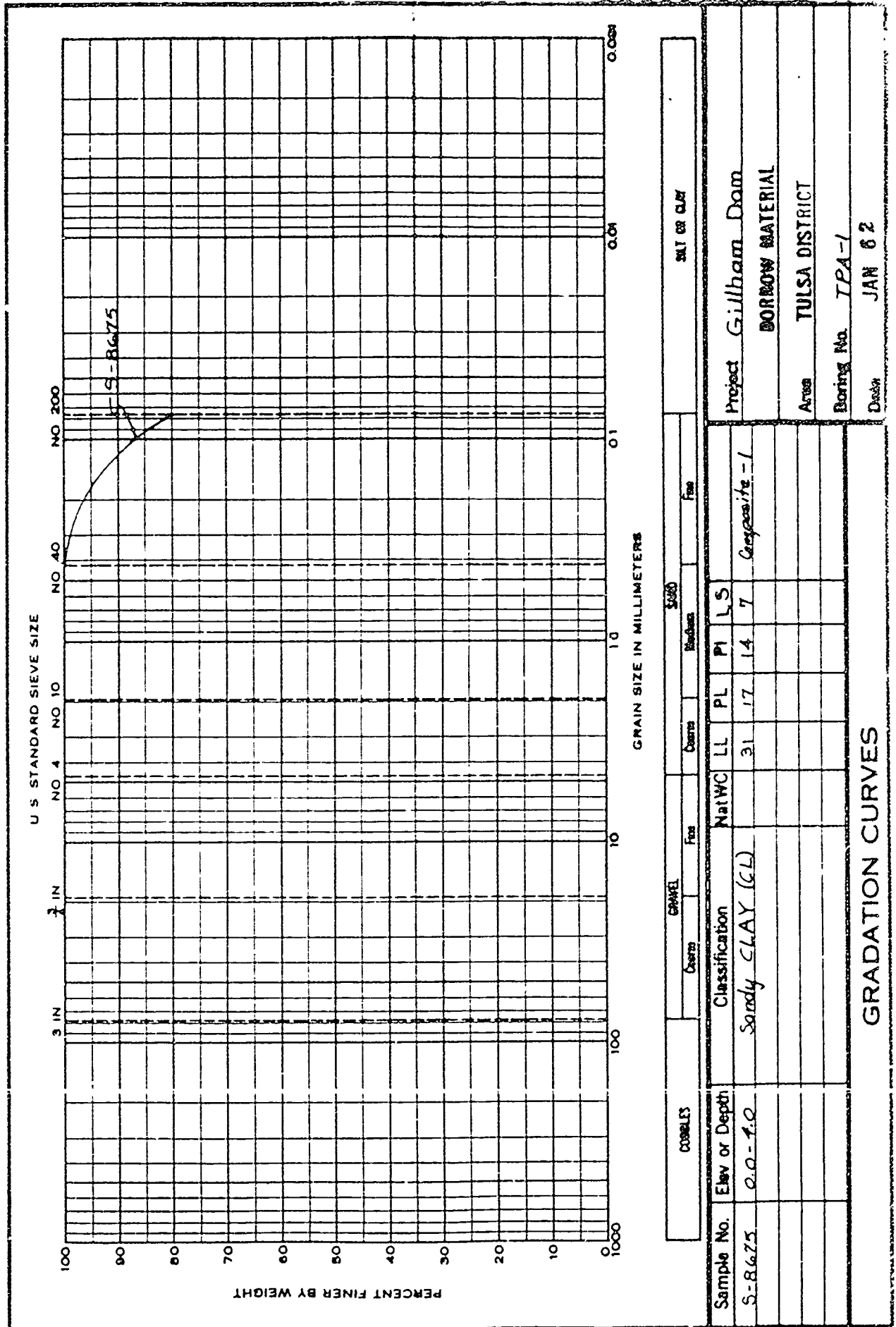
DALLAS, TEXAS

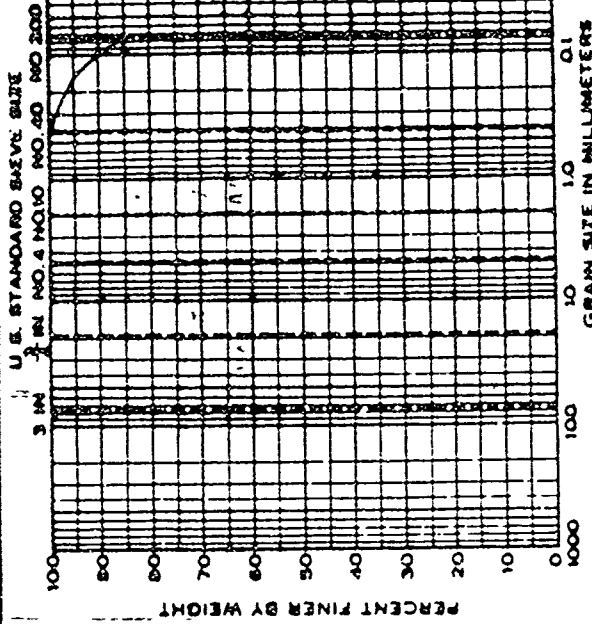
REQUEST FOR AND RESULTS OF TESTS					PAGE 1 OF 1
REQUEST FOR TEST					1 10
Southwestern Division Laboratory US Army Engineer Division, Southwestern Corps of Engineers 4815 Cains Street Dallas 35, Texas			2. FROM: Chief, Foundation and Materials Branch Tulsa District		
3. PRIME CONTRACTOR AND ADDRESS 			4. MANUFACTURING PLANT NAME AND ADDRESS 		
CONTRACT NUMBER 			P. O. NUMBER 		
5. END ITEM AND/OR PROJECT 		6. SAMPLE NUMBER 	7. LOT NO 	8. REASON FOR SUBMITTAL 	9. DATE SUBMITTED
Gillham Dam 					
10. MATERIAL TO BE TESTED 	10a. QUANTITY SUBMITTED 	11. QUANTITY REPRESENTED 		12. SPEC. & AMEND AND/OR DRAWING NO. & REV. FOR SAMPLE & DATE 	
Borrow 	1 Bag Sample 				
13. PURCHASED FROM OR SOURCE 		14. SHIPMENT METHOD 		15. DATE SAMPLED AND SUBMITTED BY 	
TPA-1 Composite - 1 					
16. REMARKS AND OR SPECIAL INSTRUCTIONS AND/OR WAIVERS 					
17 RECEIPT					
THE ABOVE MATERIAL HAS BEEN RECEIVED					
DATE 		TYPED NAME AND TITLE 		SIGNATURE 	
19 Oct 61 		A. H. FARRER, Engineer 			
RESULTS OF TEST (Continue on plain white paper if more space is required)					
1. RESULTS <input type="checkbox"/> ACCEPTABLE <input type="checkbox"/> FAILURE INDICATED <input type="checkbox"/> OTHER (Specify)			2. DATE REC'D 	3. DATE REPORTED 	4. LAB REPORT NUMBER
			19 Oct 61 	12 Jan 62 	SWDOL-7491
5. TEST PERFORMED 		RESULTS OF TEST 		SAMPLE RESULT 	REQUIREMENTS
See Test Data Summary and Plates 1 - 6.					
5. SEND REPORT OF TEST TO 					
Dist Engr, Tulsa District Attn: P&M Br 					
7. THE PRESCRIBED TESTS WERE MADE ON 2 Nov - 26 Dec 61 AND THE RESULTS THEREOF WERE AS SET FORTH ABOVE 					
DATE 		TYPED NAME AND TITLE OF PERSON CONDUCTING TEST 		SIGNATURE 	
12 Jan 62 		K. M. COEN Engineer-in-Charge Southwestern Division Laboratory			

FEATURE: BORROW MATERIAL

OPEN 28 AVE COPIES PREPARED	FILE	IN FILE
		Serial 5973

OPEN 28 AVE COPIES PREPARED	FILE	IN FILE
		Serial 5973





Sample No.	Layer or Depth	CLASS				Description	SILTY OR CLAY
		Coarse	Fine	Medium	Fine		
						Sandy CLAY (LL)	6 11 31 17

Project Gilham Dam

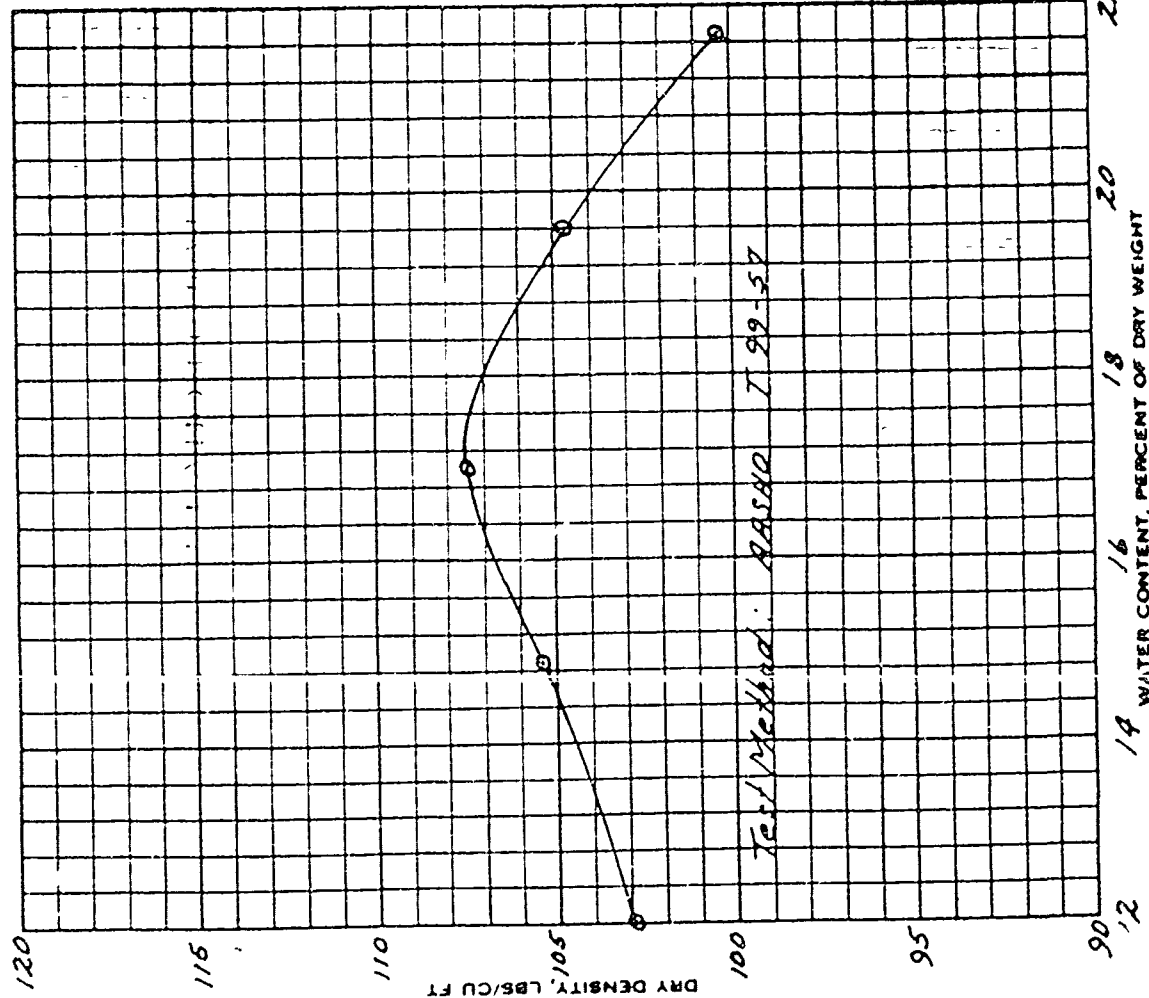
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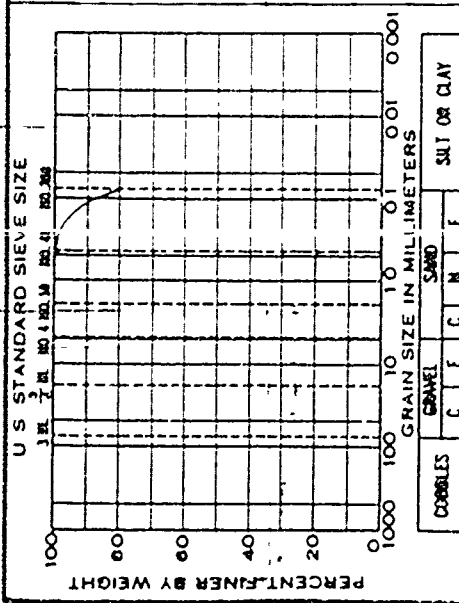
Area TULSA DISTRICT

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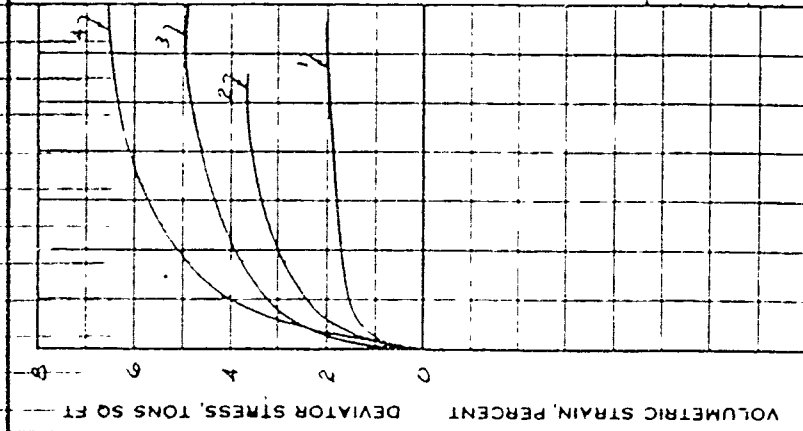
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COMPACTION TEST REPORT

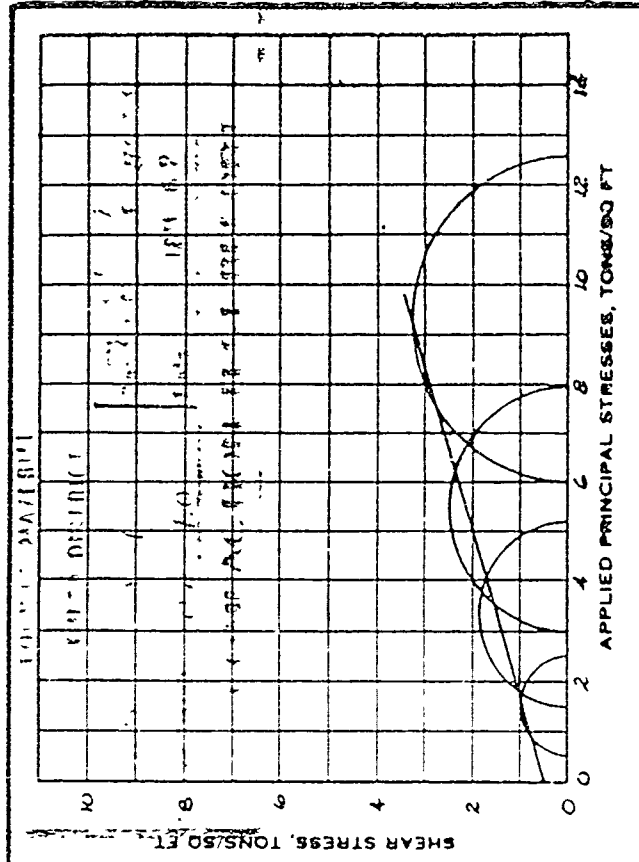




Test No	GRAIN SIZE IN MILLIMETERS				SILT OR CLAY			
	COBBLES	GRAVEL	SAND					
	C	F	C	M	F			
1								
2								
3								
4								
Water Content, W_0 , %	17.3	17.2	17.2	17.2	17.2	17.2	17.4	
Dry Density, ρ_d , lbs/cu ft	102	103	103	103	103	102	102	
Void Ratio, e_0	6.24	6.15	6.08	6.08	6.08	6.28	6.28	
Saturation, S_e , %	74	74	74	75	75	74	74	
W.C. after Saturation, W_s , %								
Saturation, S , %								
Consol Pressure, p , lbs/sq ft								
W.C. after Consol, W_c , %								
Void Ratio after Consol, e_c								
Max Prin Stress, σ_1 , lbs/sq ft	2.51	5.19	7.95	12.59				
Min Prin Stress, σ_3 , lbs/sq ft	0.5	1.5	3.0	6.0				
Water Content, W_1 , %								
Void Ratio, e_1								
Specimen Diameter, inches	1.4	1.4	1.4	1.4	1.4	1.4	1.4	
Initial Height, in	3.0	3.0	3.0	3.0	3.0	3.0	3.0	
Test Time to Failure, min	24	20	25	27				



Type of Test - Q	Constant Strain, 0.03 in/in	Un Consolidated, Un Drained
Type of Specimen	REMOLDED	
$\phi = 16.6^\circ$	$\tan \phi = .298$	$c = 0.67$ lbs/sq ft
Classification	Sandy CLAY (CL)	
LL 31	G 2.66	
PL 17	D_u	



Remarks: Q test

Project: Gilliam Dam

BORROW MATERIAL

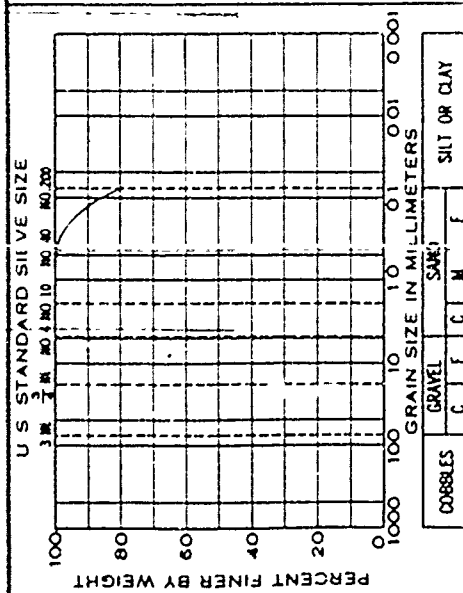
Area: TULSA DISTRICT

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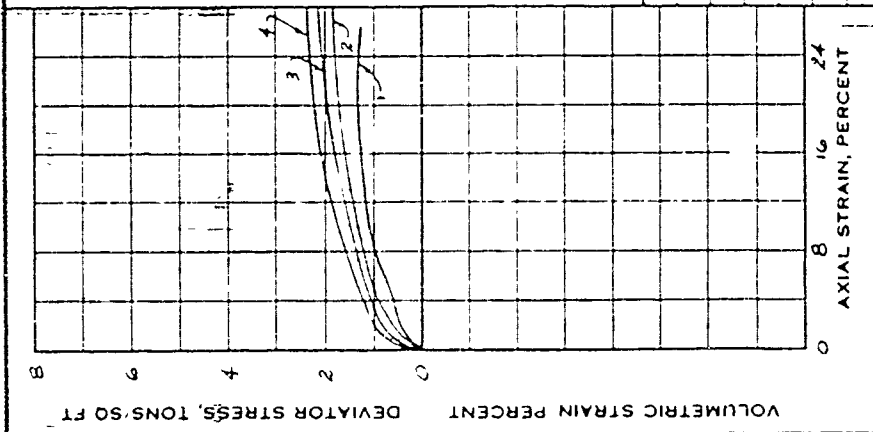
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Flow-er Depth 0.0 - 4.0 Date JAN 62

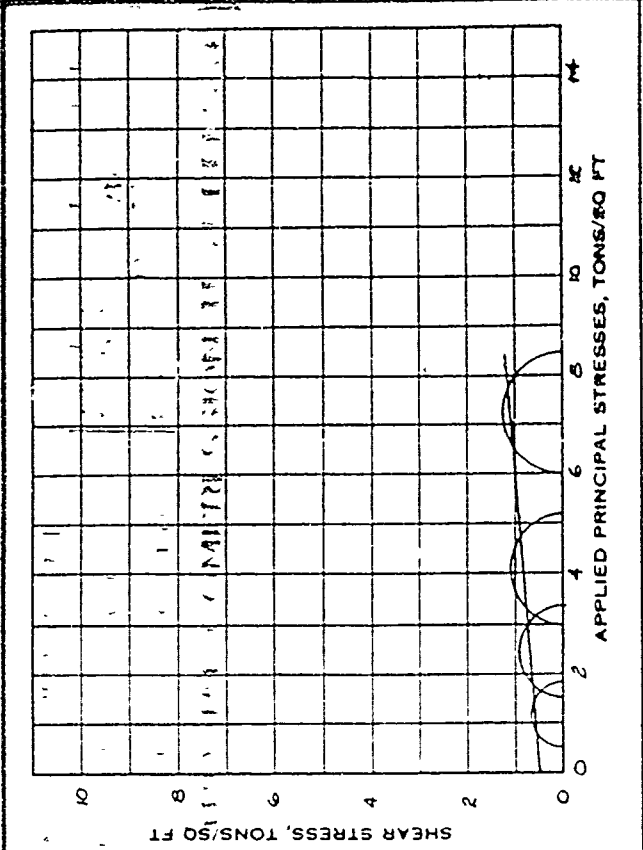
TRIAxIAL COMPRESSION TEST REPORT



Test No		1	2	3	4
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Dry Density, Lbs/Cu Ft		10.2	10.2	10.2	10.2
Void Ratio, e_0		6.23	6.23	6.28	6.25
Saturation, S_0 , %		87	87	87	86
W.C. after Saturation, W_1 , %					
Saturation, S , %					
Consol Pressure, $T/\text{Sq Ft}$					
W.C. after Consol, W_c , %					
Void Ratio after Consol, e_c					
Max Pmn Stress, $\sigma_1 T/\text{Sq Ft}$		1.84	3.35	5.20	8.45
Min Pmn Stress, $\sigma_m T/\text{Sq Ft}$		0.5	1.5	3.0	6.0
Water Content, W_f , %					
Void Ratio, e_f					
Specimen Diameter, Inches		1.4	1.4	1.4	1.4
Initial Height, In		3.0	3.0	3.0	3.0
Test Time to Failure, Min		21	27	33	30



Type of Test - Q	Constant Strain, 0.03 in
Control	Un Consolidated, Un Drained
Type of Specimen	REMOLDED
$\phi = 4.8^\circ$	$\tan \phi = .084$ ($c = 0.57/\text{Sq Ft}$)
Classification	Sandy CLAY (CL)
LL 31	G 2.66
PL 17	D_u



Remarks: Q test

Project: Gillham Dam

BORROW MATERIAL

Area: TULSA DISTRICT

Composite 1 (95% w_r 3)

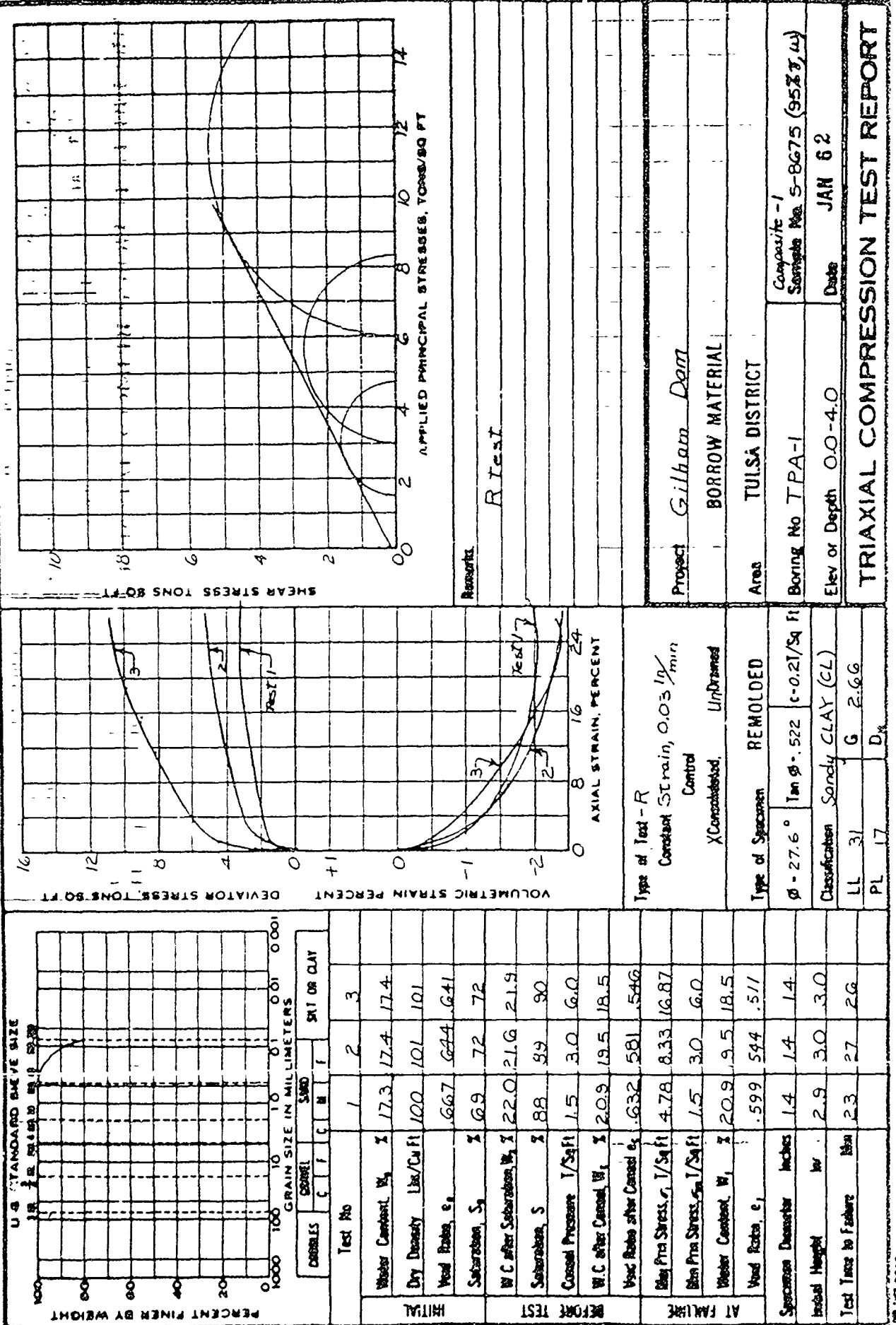
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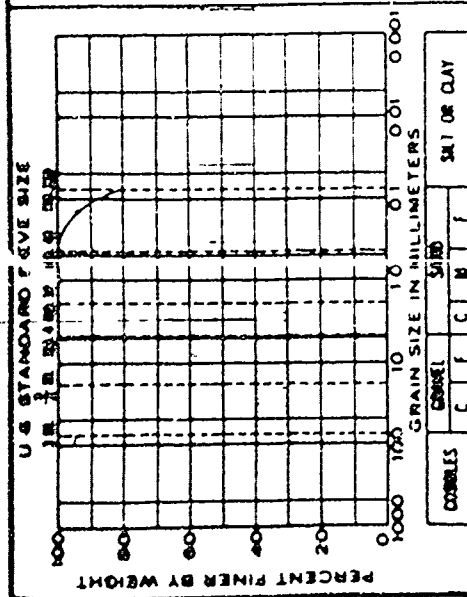
Boring No. TPA-1

Elev. or Depth 0.0 - 4.0

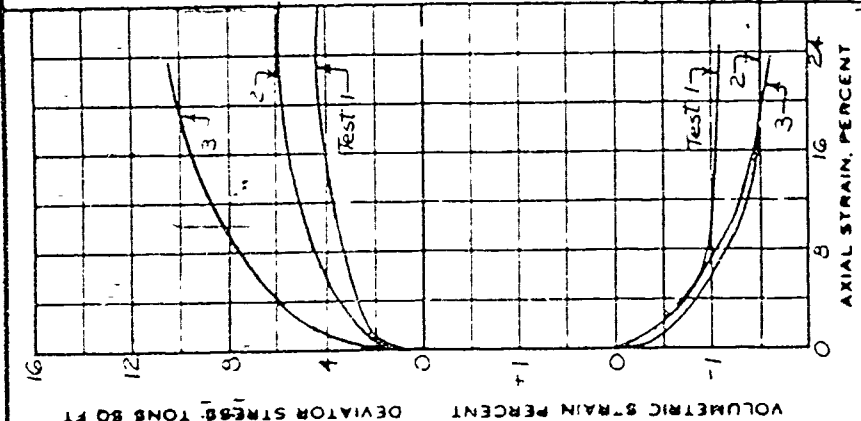
Date JAN 62

TRIAXIAL COMPRESSION TEST REPORT

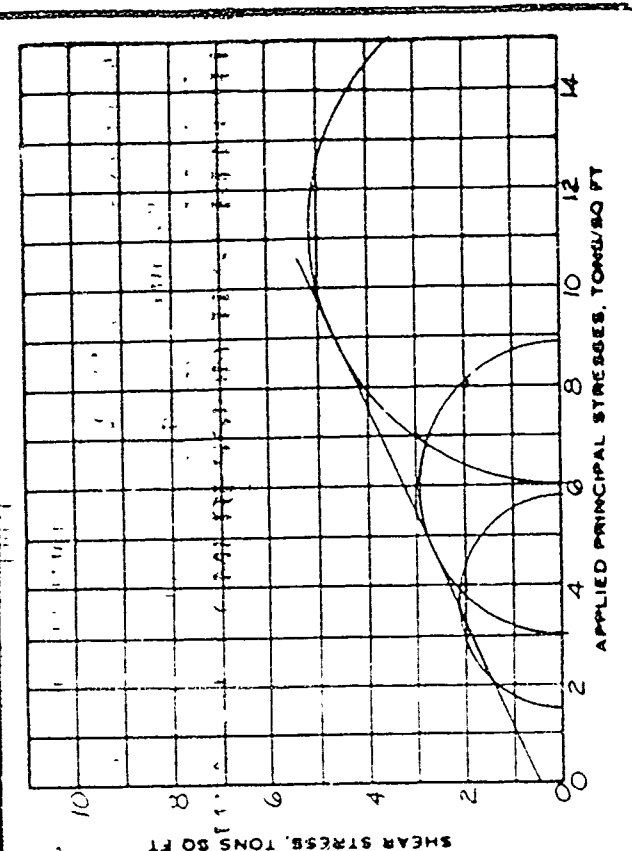




Test No	1	2	3
Water Content, W_p , %	19.6	19.9	19.9
Dry Density, ρ_d , lbs/cu ft	10.3	10.3	10.3
Void Ratio, e	6.15	6.15	6.15
Saturation, S_a , %	8.5	8.5	8.6
W.C. after Saturation, W_s , %	20	20.7	20.6
Saturation, S , %	8.9	9.1	9.3
Consolid Pressure, $1/Sq ft$	1.5	3.0	6.0
W.C. after Consolid, W_c , %	18.4	18.3	17.7
Void Ratio after Consolid, e_c	5.76	5.58	5.30
Max Prin Stress, σ_1 , $1/Sq ft$	5.83	8.92	16.49
Min Prin Stress, σ_3 , $1/Sq ft$	1.5	3.0	6.0
Water Content, W , %	18.4	18.3	17.7
Void Ratio, e	5.60	5.35	5.05
Specimen Diameter, inches	1.4	1.4	1.4
Initial Height, inches	3.0	3.0	3.0
Test Time to Failure, min	24	25	22

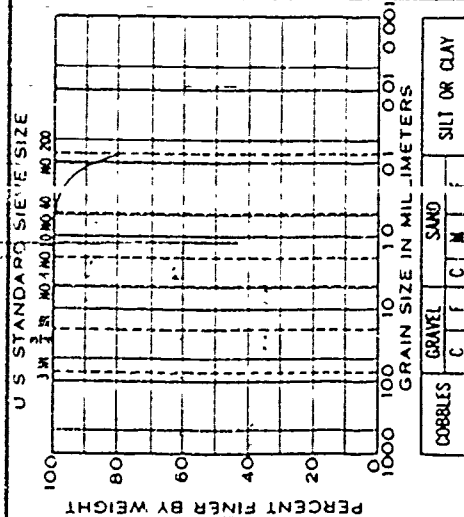


Type of Test - R	Constant Strain, 0.03 in/min
Control	X Consolidated, Lin Drained
Type of Specimen	REMOLDED
$\phi = 25.1^\circ$	Tan $\phi = .468$
Classification	Sandy CLAY (CL)
LL 31	G 2.66
PL 17	D_u



Remarks	R Test
Project	Gulham Dam
BORROW MATERIAL	
Area	TULSA DISTRICT
Boring No	TPA-1
Composite - 1	Sample No. S-8675 (952 r, w+3)
Electrode Depth	0.0-4.0
Date	JAN 62

TRIAXIAL COMPRESSION TEST REPORT

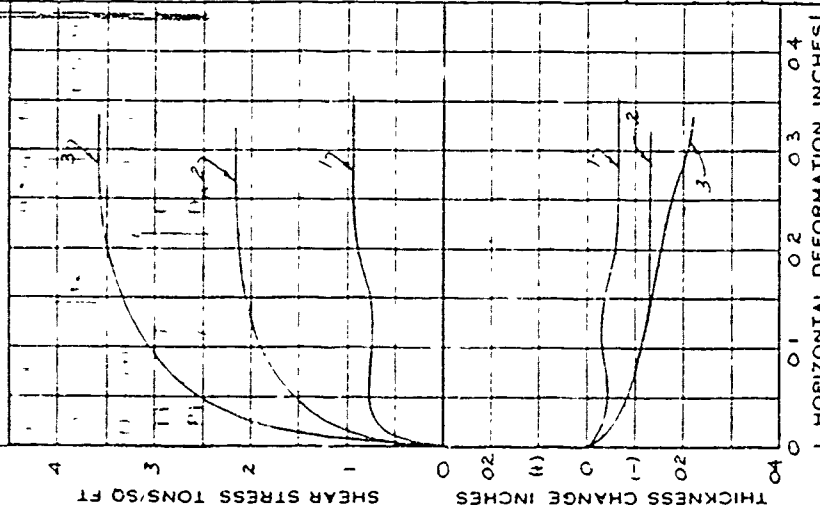


Classification Sand CLAY (CL)

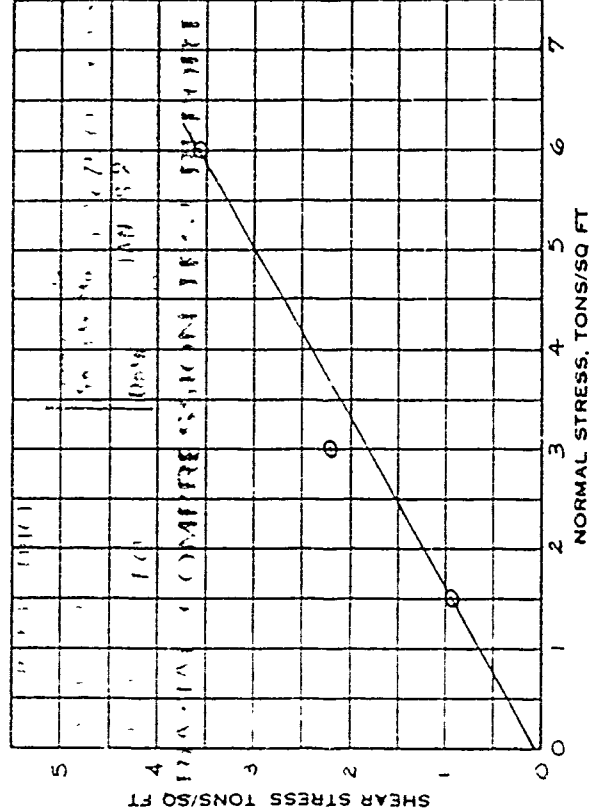
LL 31 G 2.66

PL 17 D₁₀

Test No	1	2	3
Initial Water Content, W_p %	17.5	7.5	17.5
Dry Density Lbs/Cu Ft	102	102	102
Void Ratio, e_0	0.26	0.28	0.28
Saturation, S_0	74	74	74
Duration of Test (min)	300	100	300
WC after Test, W_t %	17.7	16.9	15.7
Normal Stress, σ T/Sq Ft	1.5	3.0	6.0
Max Shear Stress, τ T/Sq Ft	2.93	2.18	3.58



Type of Test	Strain Control	Rate, 0.001 in/min	Drained	Type of Specimen
				REMOVED
				3.0 in. square
				0.5 in. thickness
SHEAR VALUES	ϕ	TAN ϕ	C, T/SQ FT	
Maximum	30.5	.589	0.1	
Ultimate				

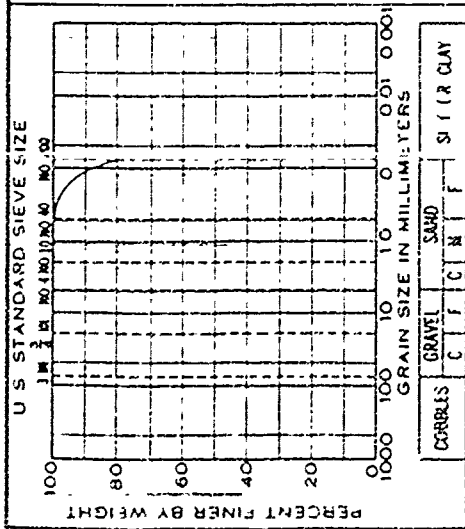


Remarks:

Project Gilham Dam
BORROW MATERIAL
TULSA DISTRICT

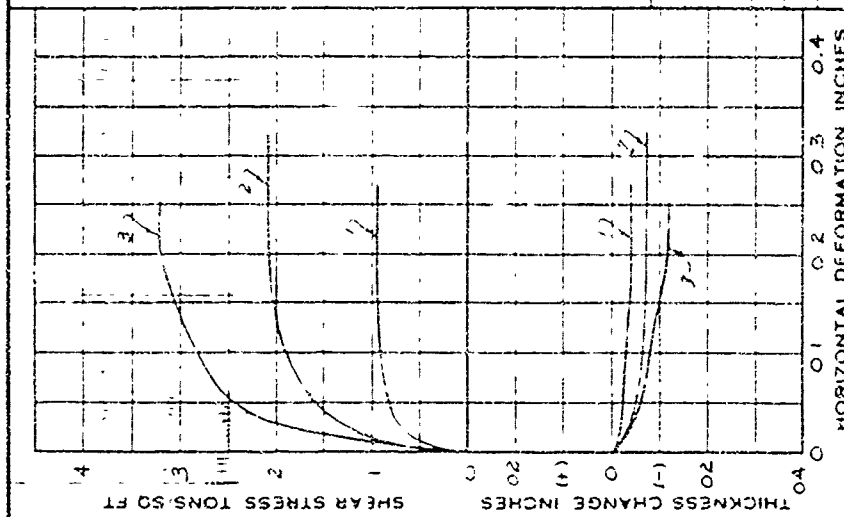
Boiling No. 774-1
Elev or Depth 0.0-4.0
Date JAN 62
Composite - 1 (95%, w)
Sample No. S-8675

DIRECT SHEAR TEST REPORT

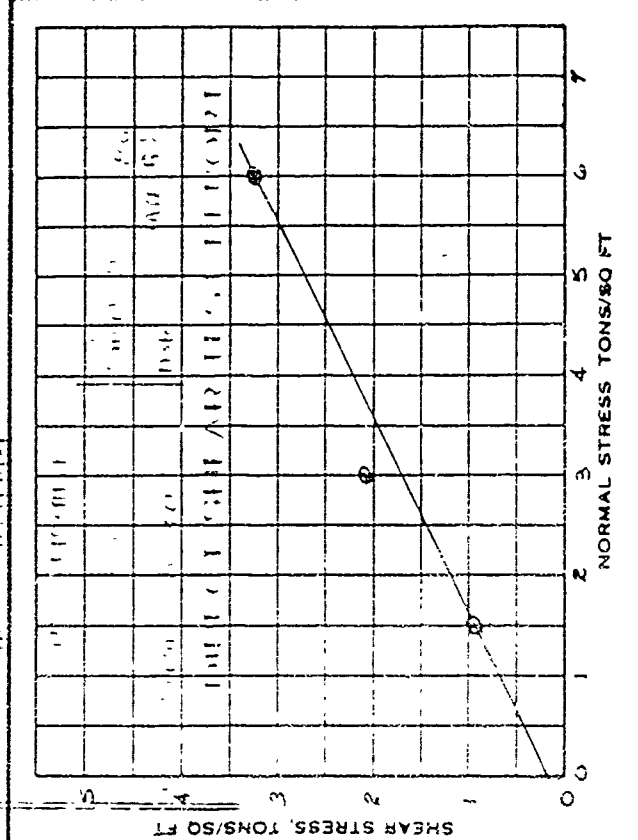


Classification		Sandy CLAY (CL)	
LL	31	G	2.66
PI	17	D _u	

Test No	1	2	3
Initial Water Content, W _i %	20.1	22.3	20.1
Dry Density lbs/cu ft	102	102	103
Void Ratio, e _p	0.22	0.25	0.17
Saturation, S _a %	86	86	87
Duration of Test (hr x min)	180	300	315
WC after Test, W _f %	17.9	18.5	17.0
Normal Stress, σ T/Sq Ft	1.5	3.0	6.0
Max. Shear Stress, τ T/Sq Ft	0.95	2.0	3.24



Type of Test	Strain - Control
Strain Rate, 0.001 in/min	X Consolidated
Type of Specimen	REMOVED
3.0 in. square	
Drained	
0.5 in thickness	
SHEAR VALUES	φ
Maximum	27.0
Ultimate	0.2



Remarks	
Project	Gillham Dam
BORROW MATERIAL	
Area	TULSA DISTRICT
Boring No.	7PA-1
Sample No.	S-8675
Date	JAN 62
Elev or Depth	0.0 - 4.0

APPENDIX E .

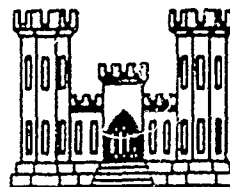
SWDGL REPORT NO. 8458

RESULTS OF TESTS OF BORROW SOIL

SWDGL REPORT NO. 8458

RESULTS OF TESTS OF BORROW SOIL

GILLHAM DAM - TULSA DISTRICT

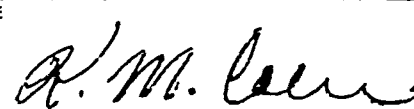


CORPS OF ENGINEERS

U. S. ARMY

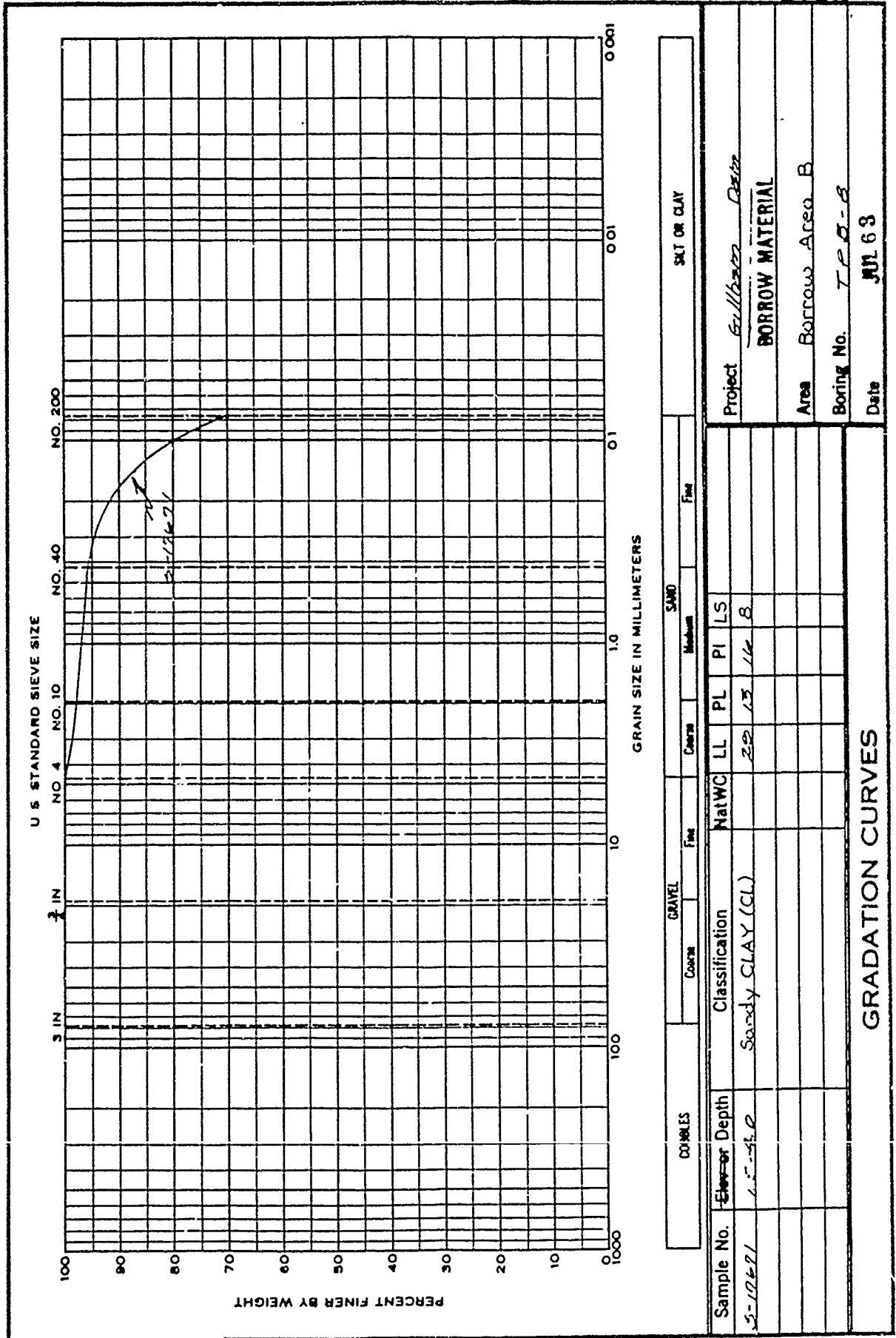
SOUTHWESTERN DIVISION LABORATORY

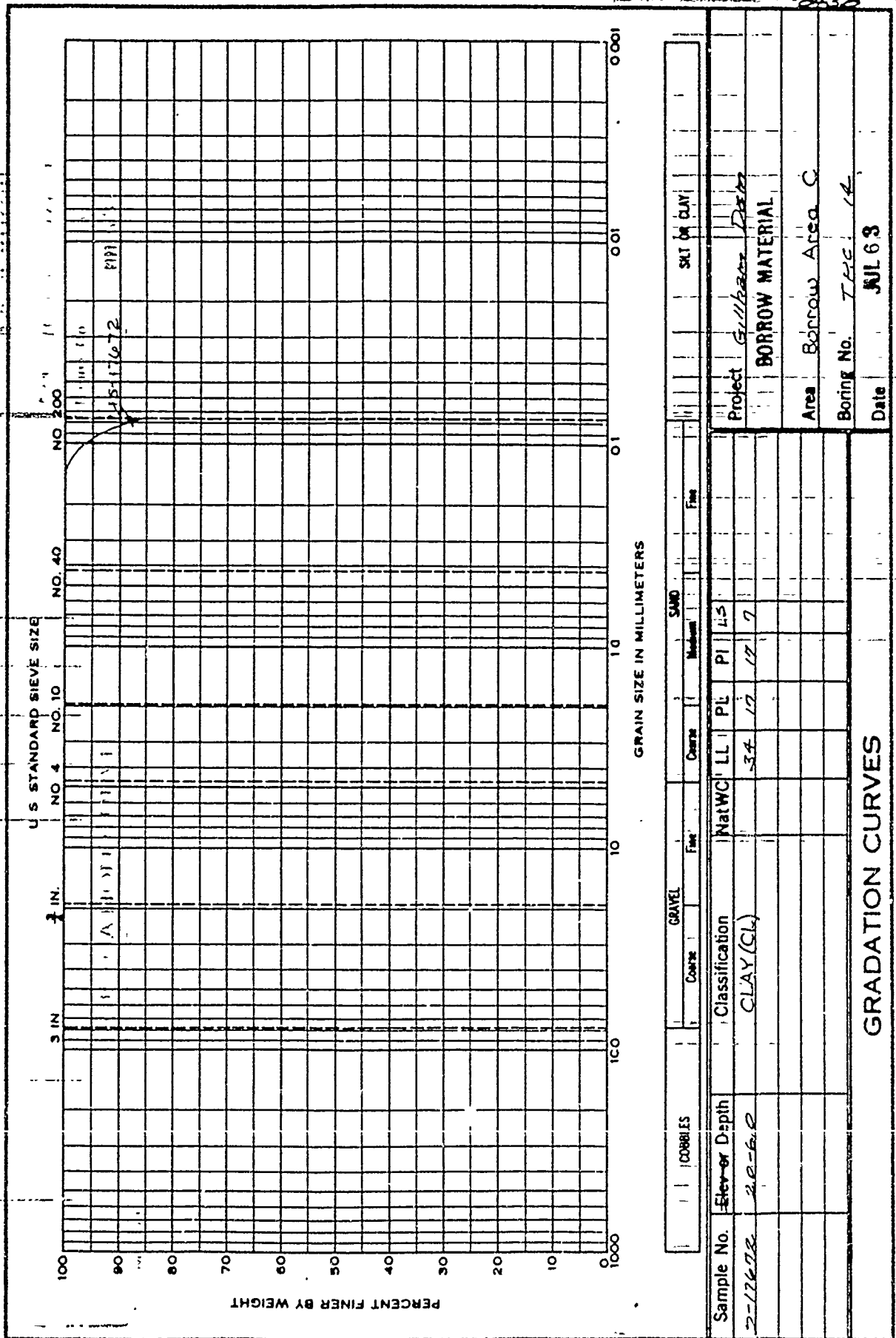
DALLAS, TEXAS

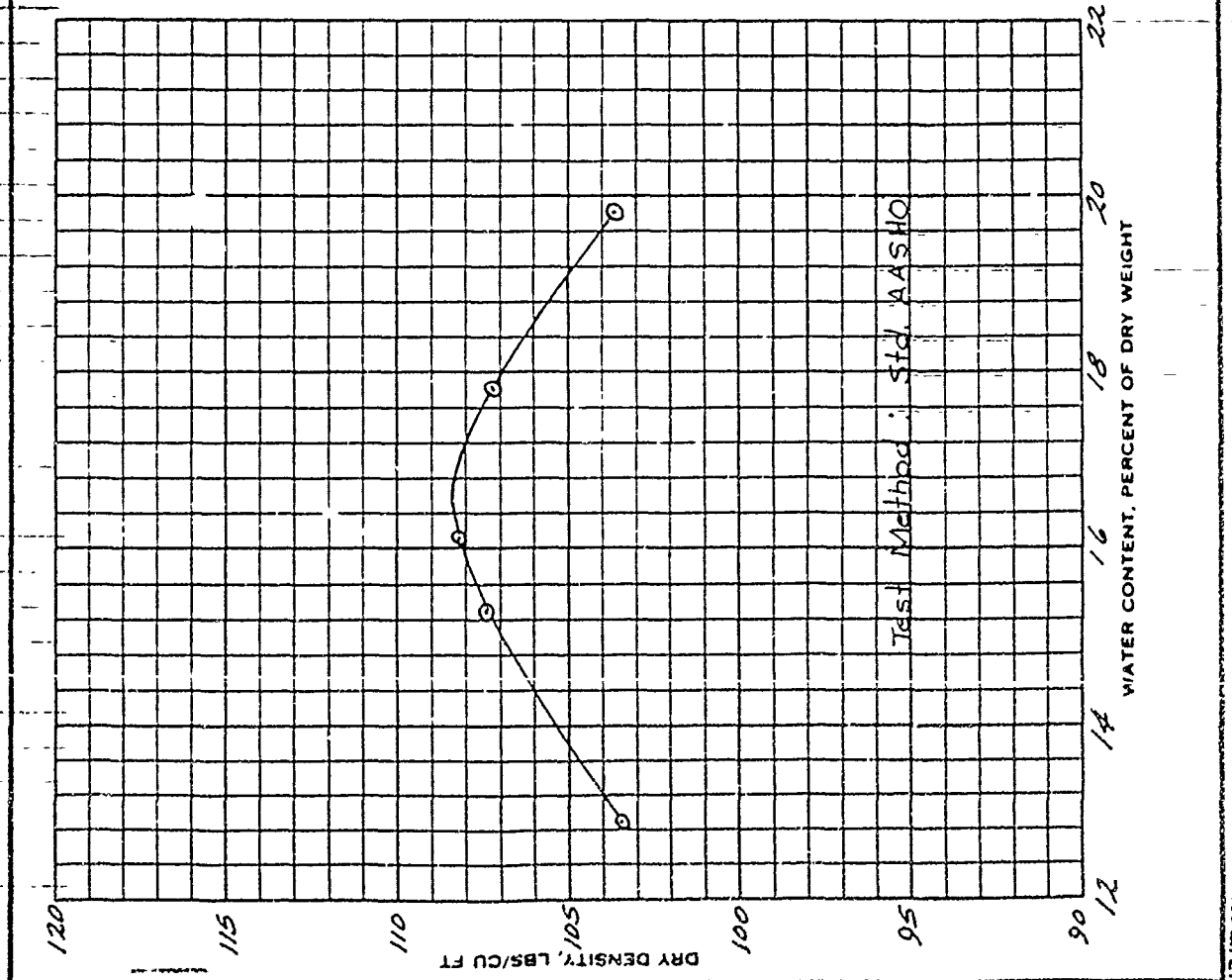
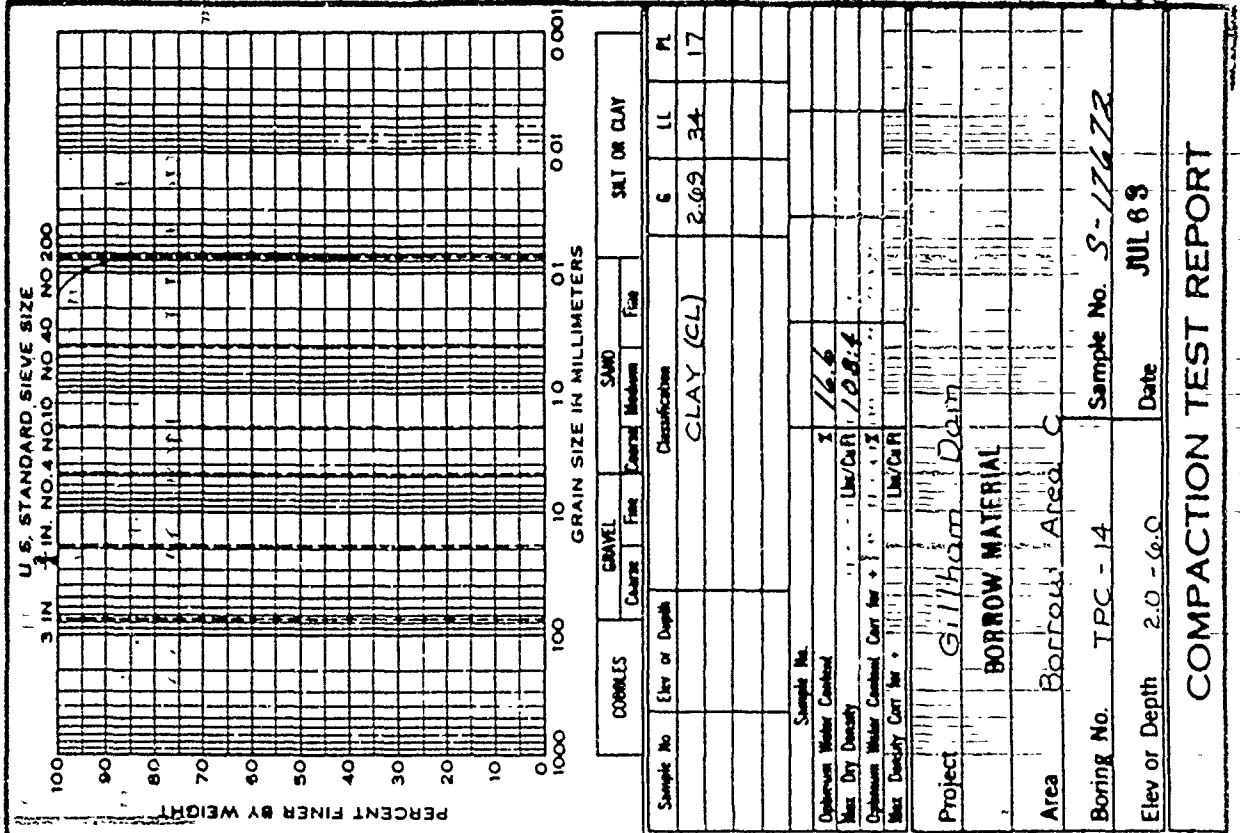
REQUEST FOR AND RESULTS OF TESTS						PAGE NO. 1	NO. OF PAGES 19
REQUEST FOR TEST TU-TM-63-23 dated 13 May 1963							
1. TO: Southwestern Division Laboratory US Army Engineer Division, Southwestern Corps of Engineers 4815 Cass Street Dallas, Texas 75235				2. FROM: Chief, F&M Branch US Army Engineer District, Tulsa Tulsa, Oklahoma			
3. PRIME CONTRACTOR AND ADDRESS				4. MANUFACTURING PLANT NAME AND ADDRESS			
CONTRACT NUMBER				P. O. NUMBER			
5. END ITEM AND/OR PROJECT Gillham Dam			6. SAMPLE NUMBER	7. LOT NO.	8. REASON FOR SUBMITTAL	9. DATE SUBMITTED	
10. MATERIAL TO BE TESTED Borrow	10a. QUANTITY SUBMITTED Ten Bags	11. QUANTITY REPRESENTED		12. SPEC. & AMEND AND/OR DRAWING NO. & REV. FOR SAMPLE & DATE			
13. PURCHASED FROM OR SOURCE Holes TPB-8 and TBC-14			14. SHIPMENT METHOD Gov't Vehicle		15. DATE SAMPLED AND SUBMITTED BY		
16. REMARKS AND/OR SPECIAL INSTRUCTIONS AND/OR WAIVERS							
17. RECEIPT							
THE ABOVE MATERIAL HAS BEEN RECEIVED							
DATE 9 May 63		TYPED NAME AND TITLE A. H. FEESE, Engineer				SIGNATURE	
3. RESULTS OF TEST (Continue on plain white paper if more space is required)							
1. RESULTS <input type="checkbox"/> ACCEPTABLE <input type="checkbox"/> FAILURE INDICATED <input type="checkbox"/> OTHER (Specify)				2. DATE REC'D 9 May 63	3. DATE REPORTED 29 July 63	4. LAB REPORT NUMBER SWDGL-8458	
5. TEST PERFORMED,		RESULTS OF TEST		SAMPLE RESULT		EQUIPMENTS	
<p>See Test Data Summary (2 sheets) and Plates 1 - 16</p> <p>This report completes requested testing.</p>							
6. SEND REPORT OF TEST TO Tulsa District O.							
7. THE PRESCRIBED TESTS WERE MADE ON 18 June - 18 July 1963 AND THE RESULTS THEREOF WERE AS SET FORTH HEREIN.							
DATE 29 July 63		TYPED NAME AND TITLE K. M. COEN Engineer-in-Charge SWD Laboratory				SIGNATURE 	

FEATURES

	T - Total In Compression	DE - Duplex Bar	Coastal Bend	* Value at Point	7/08 PT
End Date 2006 Postcode 907000 MAY 02 10:00					

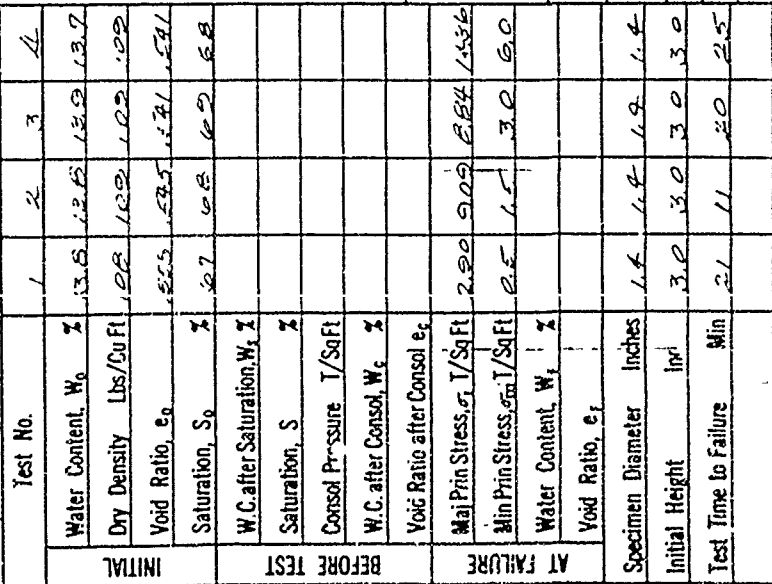
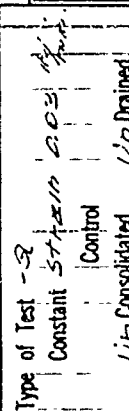


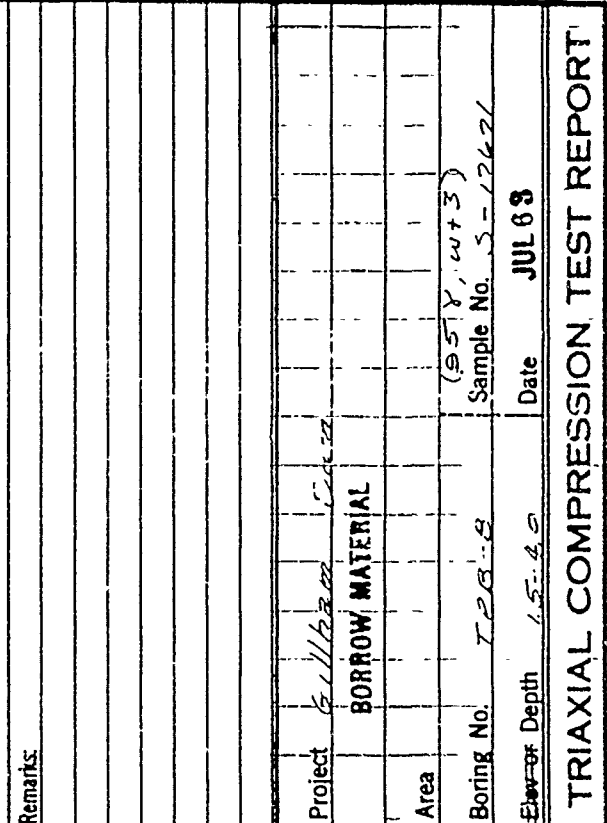
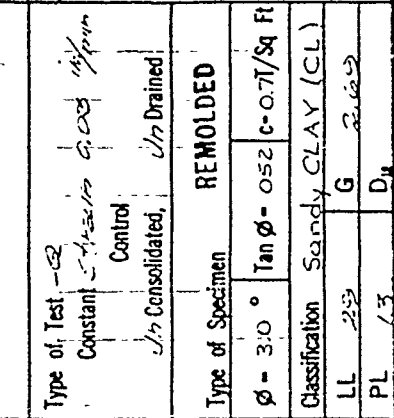
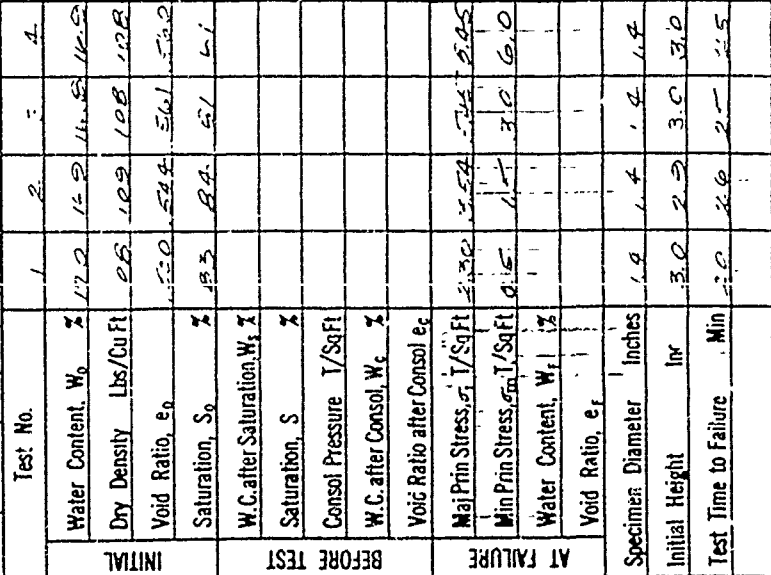


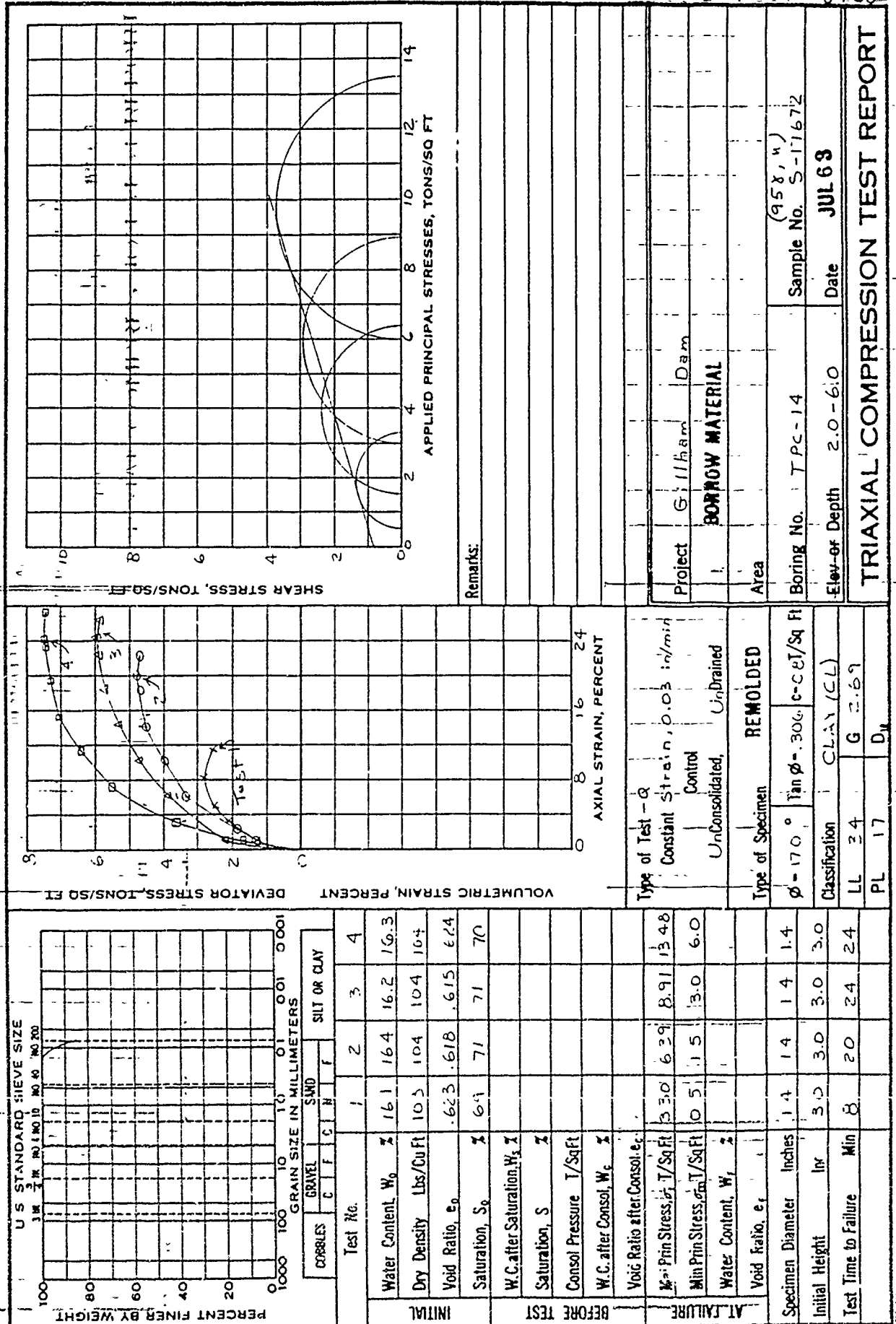


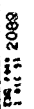


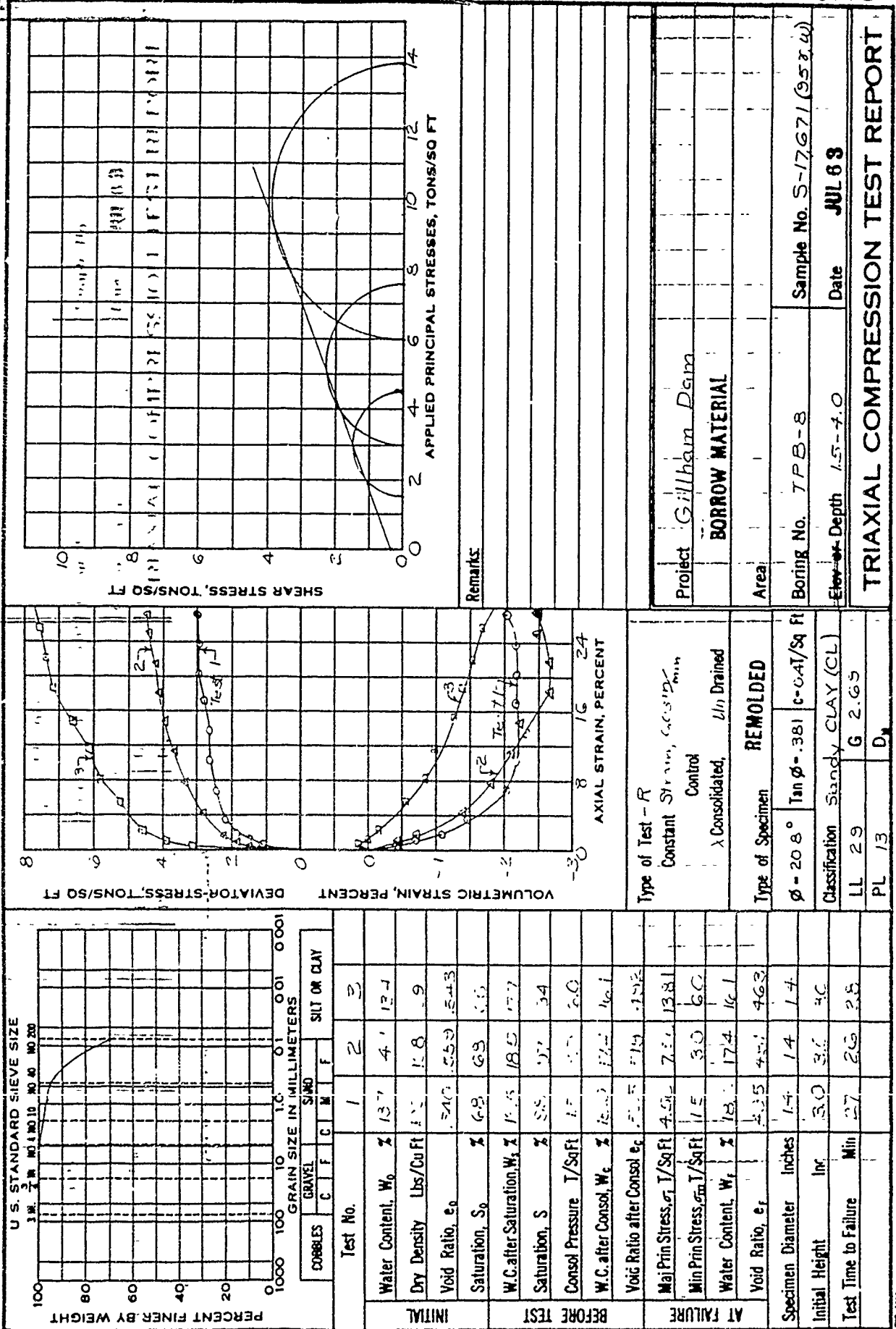
Tent No. 5, $W_0 = 13.5$, $V = 109$, $Q_0 = 549$, $S_0 = 62$,
 $T = 5.61$, $\pi = 1.57$, $D_{12} \text{ inch} = 14$,
 Height 3.0. Total time to achieve 13' =

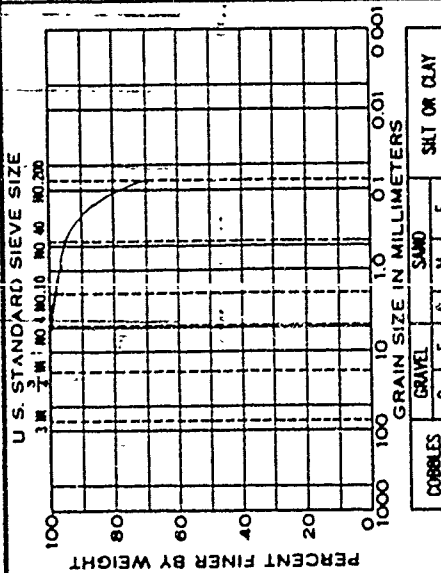
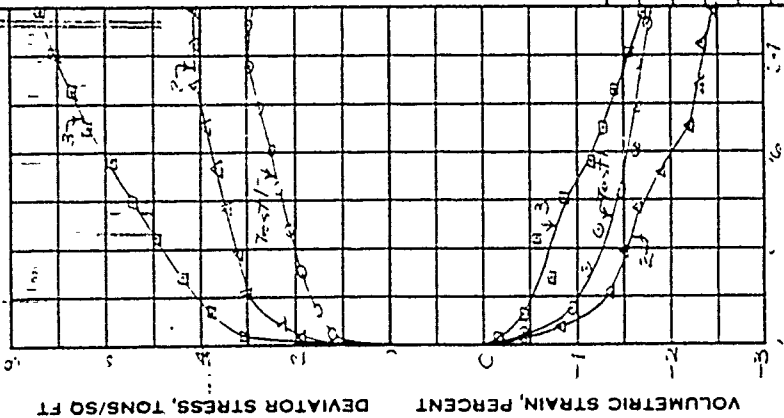
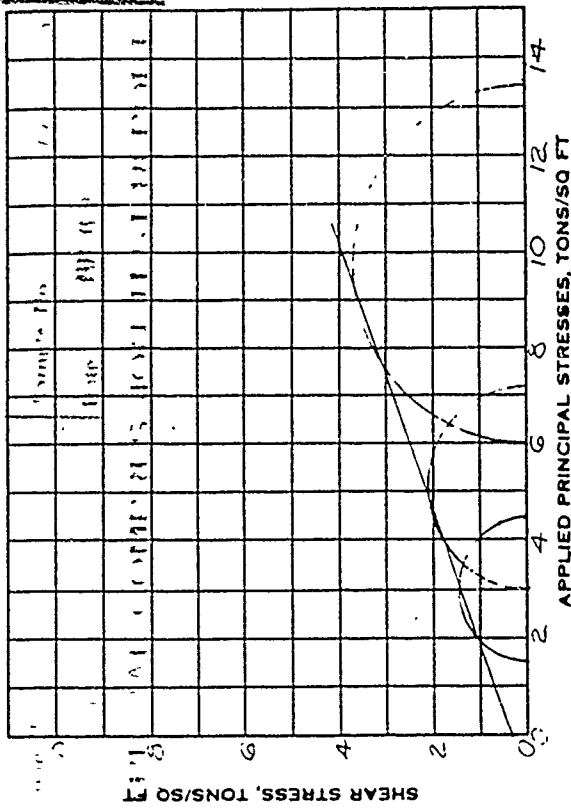












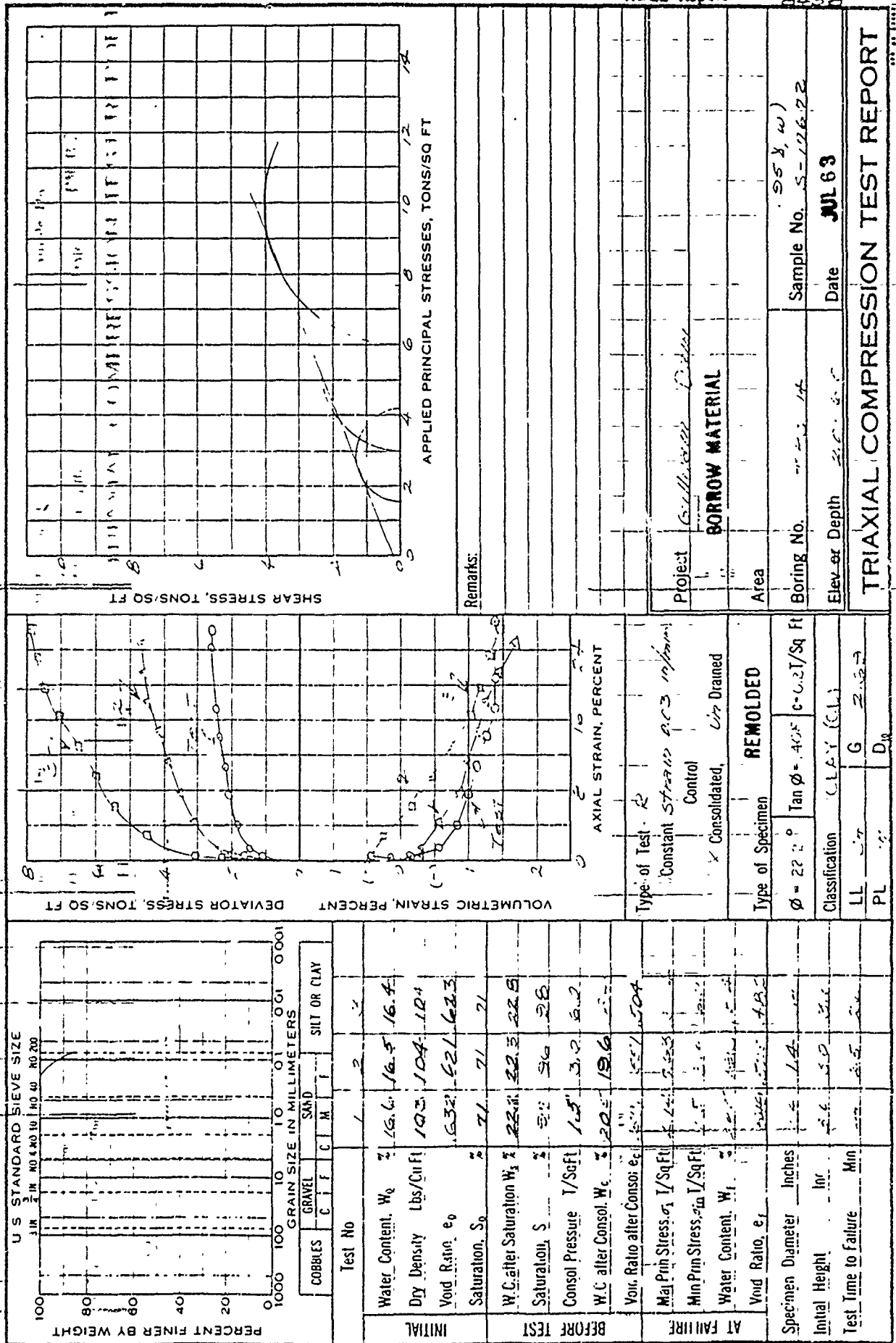
INITIAL		BEFORE TEST		AT FAILURE			
Test No.							
Water Content, W_0 %	17.0	16	16.5				
Dry Density lbs/Cu Ft	10.3	10	10.1				
Void Ratio, e_0	5.1	5.5	5.52				
Saturation, S_0 %	3.1	3	3.2				
W.C. after Saturation, W_1 %	18.1	18	18				
Saturation, S %	3.0	3	3.7				
Consol Pressure T/Sq Ft	0	0	6.0				
W.C. after Consol, W_2 %	17.5	16.7	16.1				
Void Ratio after Consol, e_c	1.6	5.3	5.7				
Max Prin Stress, σ_1 T/Sq Ft	4.4	3.5	3.37				
Min Prin Stress, σ_3 T/Sq Ft	1.5	1.1	1.1				
Water Content, W_1 %	17.0	16.5	16.1				
Void Ratio, e_1	4.30	4.25	4.1				
Specimen Diameter Inches	1.4	1.4	1.4				
Initial Height Inr	3.0	3	3				
Test Time to Failure Min	1.3	1.7	2.1				

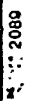
Plate No. 10

1 MC 31 2080

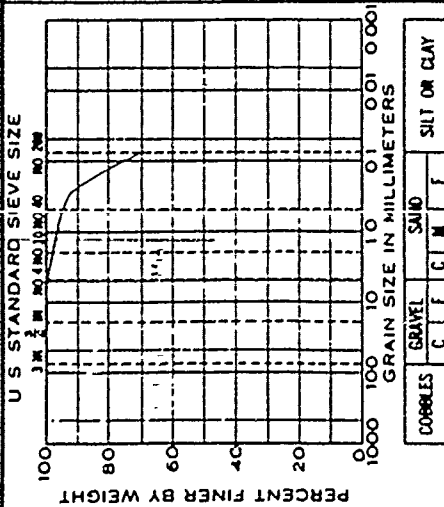
(65088-2-0411 JEB)

6-250 Study 4-6-50 2 2



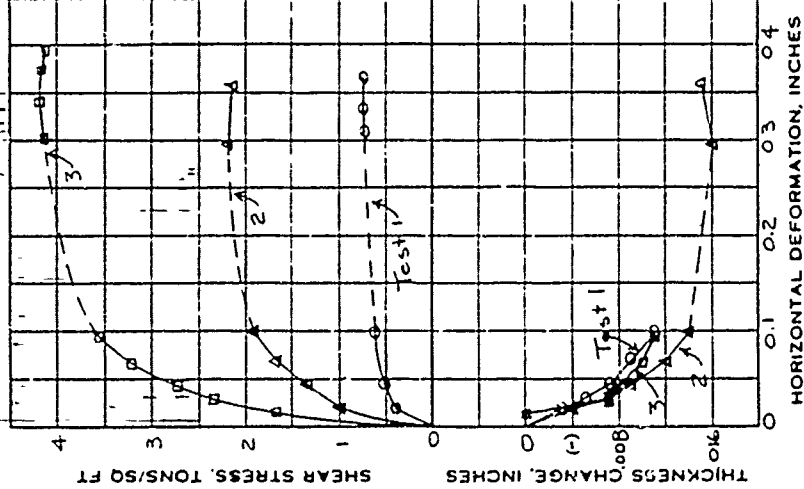


1000 100 10 1 0.1 0.01 0.001

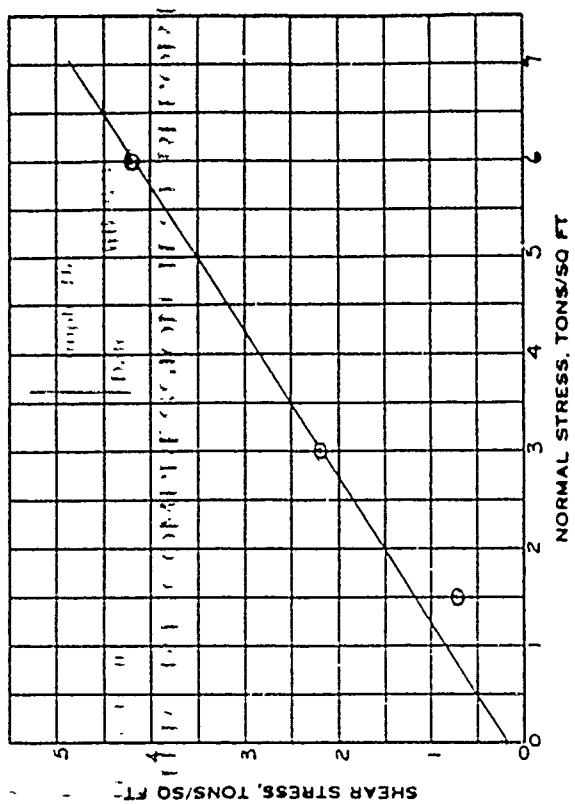


Classification Sandy CLAY (CL)

LL	29	G	2.69	
PL	13	D _u		
Test No.		1	2	3
Initial Water Content, W, %		14.3	14.2	14.3
Dry Density Lbs/Cu Ft		108	108	108
Void Ratio, e ₀		.552	.552	.553
Saturation, S ₀		70	69	70
Duration of Test (T ₀ T)		1500'	1500'	1600'
WC after Test, W, %		16.5	15.0	14.6
Normal Stress, σ T/Sq Ft		1.5	3.0	6.0
Max. Shear Stress, τ T/Sq Ft		0.74	2.19	4.18
t ₅₀ min		—	—	<1



Type of Test - S	Strain - Control	Type of Specimen	REMOVED
Rate: 0.0002 in/min.	X Consolidated	3.0 in. square	
	X Drained	0.5 in. thickness	
SHEAR VALUES	φ	TAN φ	C, T/SQ FT
Maximum	33.6	.664	0.2
Ultimate			

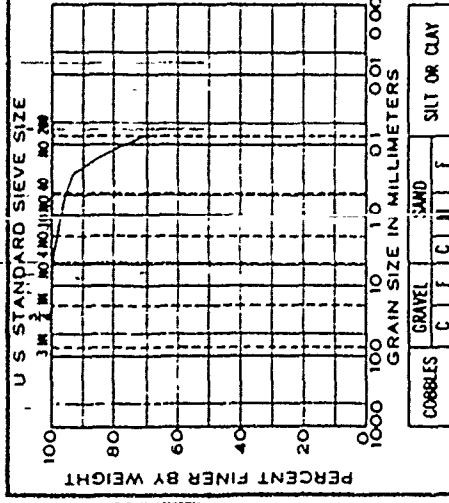


Remarks:

Project Gillham Dam	
BORROW MATERIAL	
Area	
Boring No. TPB-8	Sample No. S-17671(95X, W)
Elev. or Depth 15-4.0	Date JUL 68

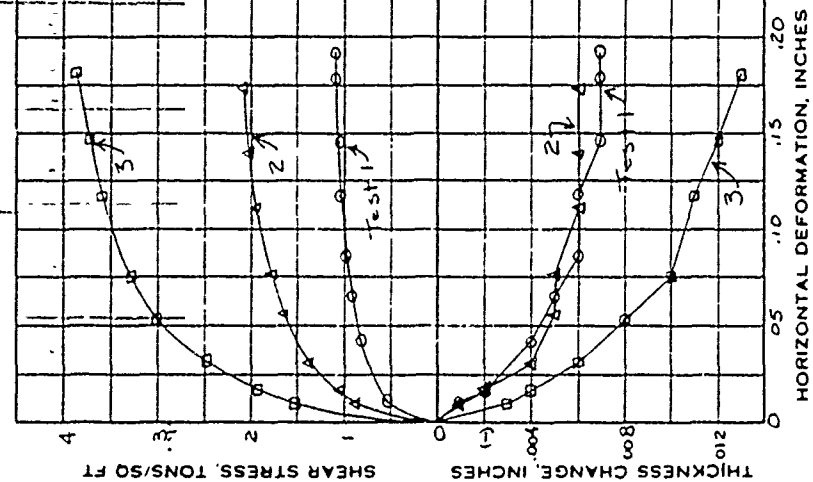
DIRECT SHEAR TEST REPORT

100% SAND

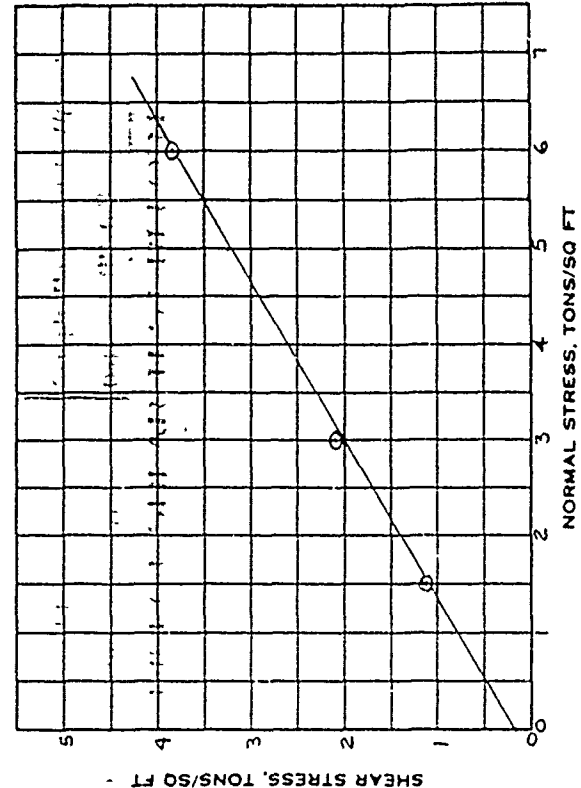


Classification		Sandy CLAY (CL)	
LL	29	G	2.69
PL	13	D ₁	

Test No.	1	2	3
Initial Water Content, W _i %	17.0	17.1	17.0
Dry Density Lbs/CuFt	108	108	108
Void Ratio, e ₀	.555	.555	.555
Saturation, S ₀ %	83	83	82
Duration of Test (hr + min)	44:50	4:80	4:80
WC after Test, W _f %	16.6	16.0	15.0
Normal Stress, σ T/SqFt	1.5	3.0	6.0
Max. Shear Stress, τ T/SqFt	1.09	2.08	3.85
t ₅₀ , min	-	-	<1

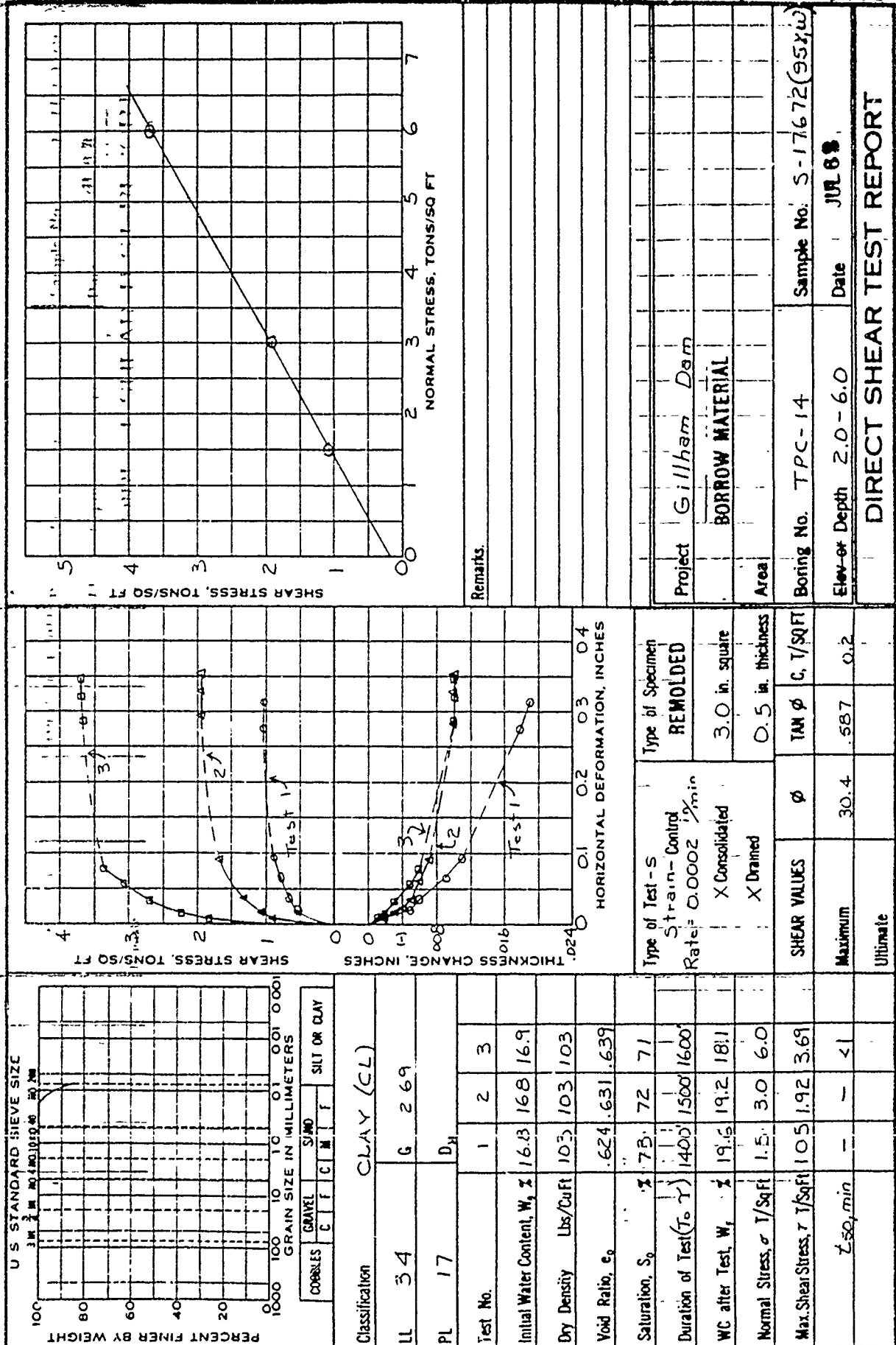


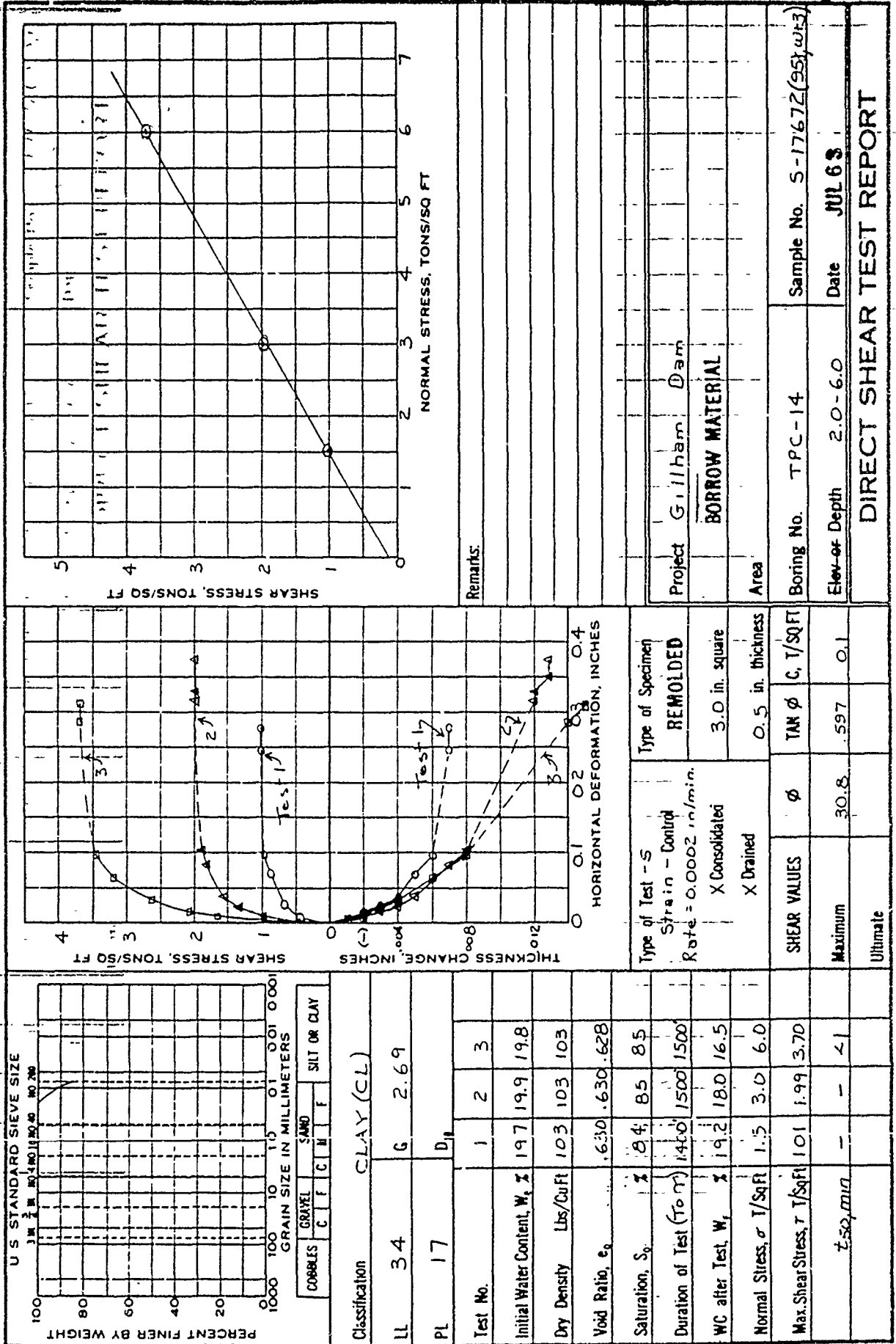
Type of Test - S	Type of Specimen
Strain - Control Rate = 0.0004 in./min.	REMOLDED
X Consolidated	3.0 in. square
X Drained	0.5 in. thickness



Project	Gilliam Dam
Area	BORROW MATERIAL
Boring No.	T P B - 8
Elev. or Depth	1.5-4.0
Sample No.	S-17671(95)w+3
Date	JUL 68

DIRECT SHEAR TEST REPORT





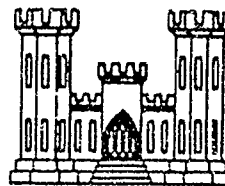
APPENDIX F

SWDGL REPORT NO. 8473

RESULTS OF TESTS OF ROCK,
ROCK FILL, RIPRAP AND CONCRETE AGGREGATE

SWDGL REPORT NO. 8473

RESULTS OF TESTS OF ROCK
ROCK FILL, RIPRAP AND CONCRETE AGGREGATE
GILLHAM DAM - TULSA DISTRICT



CORPS OF ENGINEERS
U. S. ARMY
SOUTHWESTERN DIVISION LABORATORY
DALLAS, TEXAS

REQUEST FOR AND RESULTS OF TESTS						PAGE NO. 1	NO. OF PAGES 5
A SWPDL						REQUEST FOR TEST TU-PM-63-22 dated 13 May 1963	
1. TO: Southwestern Division Laboratory US Army Engineer Division, Southwestern Corps of Engineers 4815 Case Street Dallas, Texas 75235				2. FROM: Chief, F&M Branch US Army Engineer District, Tulsa Tulsa, Oklahoma			
3. PRIME CONTRACTOR AND ADDRESS				4. MANUFACTURING PLANT NAME AND ADDRESS			
CONTRACT NUMBER				P O NUMBER			
5. END ITEM AND/OR PROJECT Gillham Dam			6. SAMPLE NUMBER	7. LOT NO	8. REASON FOR SUBMITTAL Tests for use as rock fill, riprap and conc. agg.	9. DATE SUBMITTED	
10. MATERIAL TO BE TESTED Rock Core and Quarry Rock	10a. QUANTITY SUBMITTED	11. QUANTITY REPRESENTED		12. SPEC. & AMEND AND/OR DRAWING NO. & REV. FOR SAMPLE & DATE			
13. PURCHASED FROM OR SOURCE		14. SHIPMENT METHOD Gov't Vehicle		15. DATE SAMPLED AND SUBMITTED BY			
16. REMARKS AND/OR SPECIAL INSTRUCTIONS AND/OR WAIVERS							
17. RECEIPT							
THE ABOVE MATERIAL HAS BEEN RECEIVED							
DATE 9 May 63		TYPED NAME AND TITLE L. A. PARK, Engineer			SIGNATURE		
3. RESULTS OF TEST (Continue on plain white paper if more space is required)							
1. RESULTS <input type="checkbox"/> ACCEPTABLE <input type="checkbox"/> FAILURE INDICATED <input type="checkbox"/> OTHER (Specify)				2. DATE REC'D 9 May 63	3. DATE REPORTED 22 July 63	4. LAB REPORT NUMBER SWDOL-8473	
5. TEST PERFORMED,		RESULTS OF TEST		SAMPLE RESULT		REQUIREMENTS	
See following pages.							
6. SEND REPORT OF TEST TO Tulsa District O.							
7. THE PRESCRIBED TESTS WERE MADE ON 9 May - 15 July 1963 AND THE RESULTS THEREOF WERE AS SET FORTH ABOVE							
DATE 22 July 63		TYPED NAME AND TITLE OF PERSON CONDUCTING TEST E. M. COPE Engineer-in-Charge SWD Laboratory			SIGNATURE heroin.		

22 July 1963

District Tulsa

Results of Tests of Quarry Rock, Investigation for Fill Material
Gillham Dam - Tulsa District

1. Reference Test Request No. TU-FM-63-22 dated 13 May 1963 from the Chief, Foundations and Materials Branch, Tulsa District.

2. The following materials were received 9 May 1963:

SWD Sample No.	Material	Field Hole No.	Depth, feet	Quantity
C-19765 A	2-1/8" Core, Sandstone	Q - 6	88.5 to 89.5	-
B	"	"	98.0 to 98.7	-
C	"	"	102.1 to 103.1	-
D	"	"	152.0 to 153.0	-
E	"	Q - 7	94.6 to 95.6	-
F	"	"	131.4 to 132.8	-
G	"	"	135.3 to 136.1	-
H	"	"	150.0 to 150.8	-
I	"	"	178.8 to 179.8	-
J	"	Q - 9	95.9 to 96.6	-
K	"	"	105.2 to 106.6	-
L	"	"	111.0 to 112.5	-
M	2-1/8" Core, Shale	Q - 7	104.9 to 105.4	-
N	"	"	109.4 to 109.9*	-
C-19766	2-1/8" Core, Shale	Q - 10	10.0 to 20.0	75 lbs
C-19767	Quarry Sandstone	-	-	4000 lbs

*Test request listed 108.4 - 109.4. The sample received was marked as shown.

3. The requested tests have been completed and results summarized as follows:

Results of Physical Tests of 2-1/8" Core Table 1

Results of Tests of Riprap Material Table 2 and Plate 1

4. The sample of quarry sandstone is being retained for additional tests as might be requested by Tulsa District.

TABLE NO. 1 (Revised)

Results of Tests of 2-1/8 Inco Rock Core Specimens

SWD Sample No.	Field Hole No.	Depth to Depth Feet	Compressive Strength, psi	Other Tests	Description
C-19705 A	Q - 6	88.5 - 89.5	32300	Specific gravity SSD, 2.65 Absorption, 0.3%	QUARTZITIC SANDSTONE, gray, hard, fine grained. Contains occasional hair line shale seams and fractures well healed with calcite and quartz.
B	"	98.0 - 98.7	28200		
C	"	102.1 - 103.1	45100		
D	"	152.0 - 153.0	35500		
C-19705 E	Q - 7	94.0 - 95.6	34000	Specific gravity SSD, 2.64 Absorption, 0.4%	QUARTZITIC SANDSTONE, as above.
F	"	131.4 - 132.8	17400		
G	"	135.3 - 136.1	25900		
H	"	150.0 - 150.8	26000		
I	"	178.8 - 179.8	20300		
C-19705 J	Q - 9	95.9 - 96.0	9400	Abrasion, L.A., % Loss (1) Representative sample as received - 41.3 All Residue from slaking tests - 39.2 Slaking Test, see note (2)	QUARTZITIC SANDSTONE, dark gray, fine grained, hard. QUARTZITIC SANDSTONE, gray, fine grained, hard. SHALE, black, with sandstone bands 1/2" to 1" thick at intervals of 1/2" - 3". SHALE, SANDY SHALE and SANDSTONE mixed core..
K	"	105.2 - 106.6	15200		
L	"	111.0 - 112.5	23800		
C-19705 M	Q - 7	104.9 - 105.4	7000		
N	"	109.4 - 109.9	4800		
C-19706	Q - 10	10.0 - 20.0	-		

- NOTES: (1) Test conducted on 10,000 gram sample of approximately 3" to 2" lengths of core subjected to 1000 revolutions with 12 balls. Residue predominantly sandy shale.
- (2) Representative pieces of the core were soaked in water 16 hours and exposed to laboratory air 8 hours for each of 10 cycles. No measurements were made but photographs before and after were taken and are shown on Plate 1.

Results of Tests of Sandstone Chunk Sample

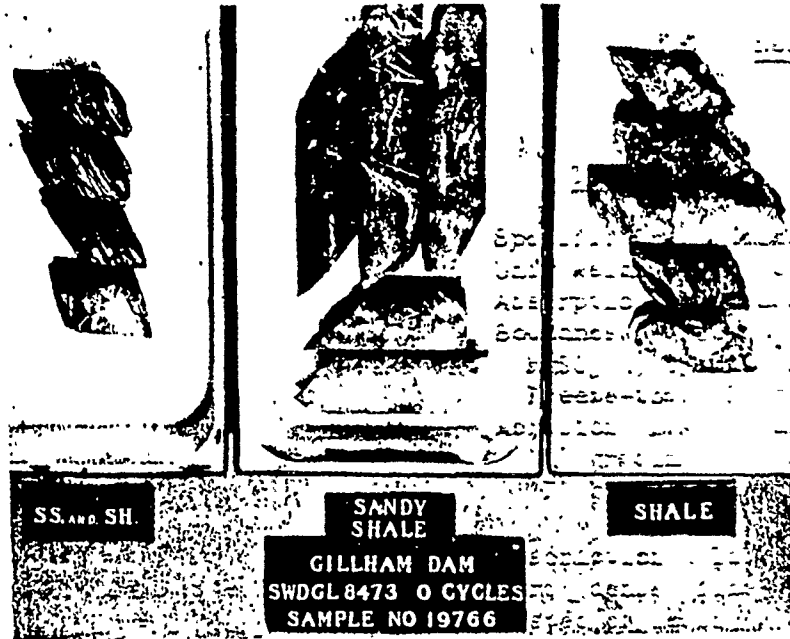
SWD Sample No. C-19707

<u>Tests</u>	<u>Results</u>
Specific Gravity, Bulk SSD (crushed to 1" - 3/8")	2.63
Unit Weight, lbs/cu.ft. (calculated from SSD sp. gr.)	164.1
Absorption, % (crushed to 1" - 3/8")	0.8
Soundness, % loss:	
MgSO ₄ , 5 cycles, 2-1/2" - 1-1/2" fraction	1.1
Freeze-thaw, 25 cycles, 2-1/2" - 1-1/2" fraction	1.1
Abrasion, L.A., % loss	
"A" grading	22.1
"E" grading	15.4

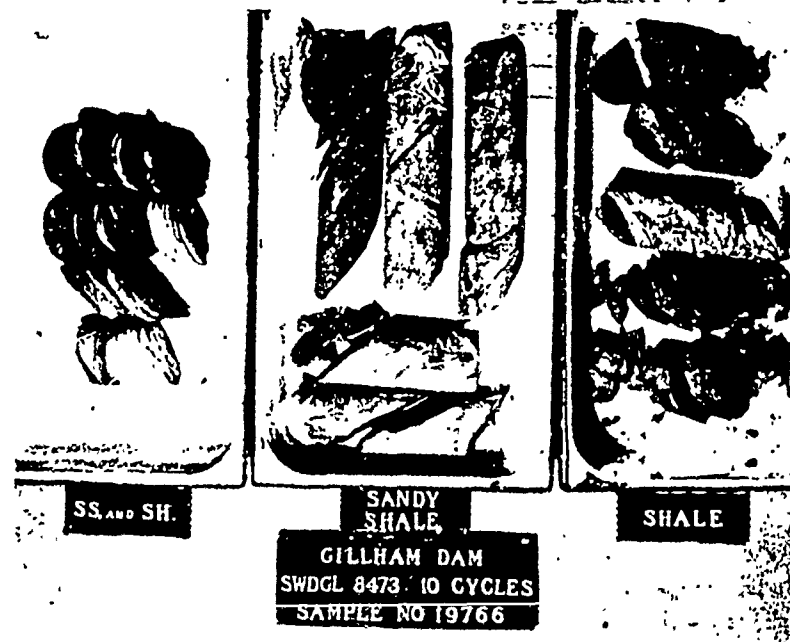
Description: This sample of ledge rock consisted of quartzitic SANDSTONE, gray, hard, dense, fine-grained, weathered and slightly fractured. The weathering consisted of leaching and ferruginous staining to a depth of 1/16" to 5", located on bedding planes and fractures. The staining appears to be in two distinct bands with the innermost being darker and harder due to it being a zone of iron concentration from the lighter leached band above it; this tends to have a slight case hardening effect on the rock. These bands appear on almost all chunks of any size and are of a uniform thickness for each chunk, although some irregularity was noted in the thicker bands. The fractures are hairline to 1/8", tight to well-healed with quartz. A small amount of talc-like material was noted on several broken fracture planes. Approximately 9 percent of the sample had chunks with lengths greater than three times their thickness. The maximum size chunk received was 2.0 x 1.2 x 1.2, and the average size was 1.1 x 0.7 x 0.6.



Photograph of Sample as Received



Before Test



After Test

SLAKING TEST

APPENDIX G

PLATES

GILLHAM DAM AND RESERVOIR
SALINE RIVER, ARKANSAS

EMBANKMENT CRITERIA AND PERFORMANCE REPORT

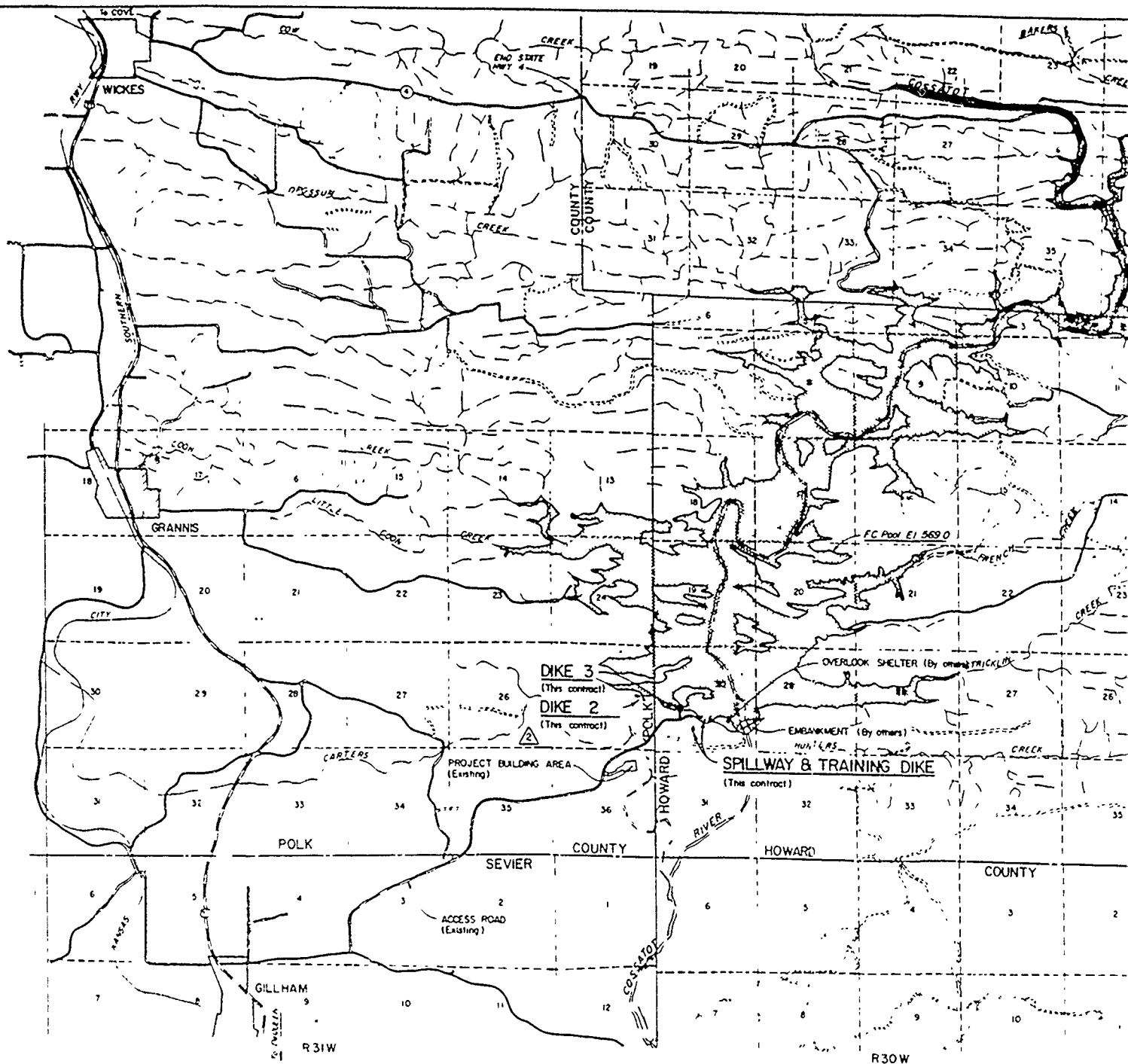
APPENDIX G - PLATES

<u>Plate No.</u>	<u>Drawing No.</u>	<u>Title</u>
1	1770-C7-1/1.2	Location Plan
2	1770-C7-2/1.1	General Plan and Sections
3	1770-C13-98/1.1	Embankment - Plan of Explorations and Log Section
4	1770-C7-98/1.1	Spillway and Dikes - Plan of Exploration and Sections
5	1770-C7-10/1.1	Spillway Excavation Plan
6		Foundation Report - Key Plan
7		Foundation Report - Spillway
8		Foundation Report - Left Chute Wall
9		Foundation Report - Right Chute Wall
10		Foundation Report - Chute Slab
11		Foundation Report - Section Spillway and Chute Slab
12		Foundation Report - Grouting Profile
13	1770-C5-98/1	Outlet Works - Plan of Borings and Log Sections
14	1770-DM9-8/2	Embankment - Diversion - Plan and Sections
15	1770-C13-12/1	Embankment - Plan, Profile and Sections
16	1770-C13-12/2.1	Embankment - Sections and Details I
17	1770-C13-8/2A	Embankment - Wire Fabric and Cable Installation
18	1770-C13-8/2	Embankment - Cable Anchorages
19	1770-C13-13/1	Embankment - Engineering Measurement Devices
20		Embankment Record Samples - "As Built" Shear Strengths
21	1770-DM9-98/7	Stability Analysis - End of Construction Upstream
22	1770-DM9-98/8	Stability Analysis - End of Construction Downstream
23	1770-DM9-98/9	Stability Analysis - Steady Seepage
24	1770-DM9-98/10	Stability Analysis - Sudden Drawdown
25	1770-DM9-98/11	Stability Analysis - End of Construction
26	1770-DM9-98/12	Stability Analysis - Steady Seepage
27	1770-C7-12/1.2	Spillway - Plan
28	1770-C7-12/2.2	Spillway - Embankment and Wraparound Sections
29	1770-C7-12/4.2	Dikes - Plan and Sections
30	1770-C7-21/2	Spillway - Typical Structural Arrangement
31	1770-C7-21/3.3	Spillway - Typical Sections and Details
32	1770-C7-21/7.1	Spillway - Monolith 4 thru 8 - Weir Reinforcing
33	1770-C7-21/9	Spillway - Right Non-Overflow Monoliths 1 thru 4
34	1770-C7 21/20	Spillway - Left Non-Overflow Monoliths 8 thru 11
35	1770-C7-21/30.2	Spillway - Chute Slab
36	1770-DM12-21/4	Spillway - Overflow Stability Analysis
37		Spillway - Design Study
38	1770-DM12-21/5	Spillway - Non-Overflow Stability Analysis
39	1770-DM12-21/6	Spillway - Chute Wall Stability Analysis
40	1770-DM12-36/1.1	Spillway - Tainter Gates

APPENDIX G - PLATES

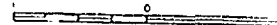
(continued)

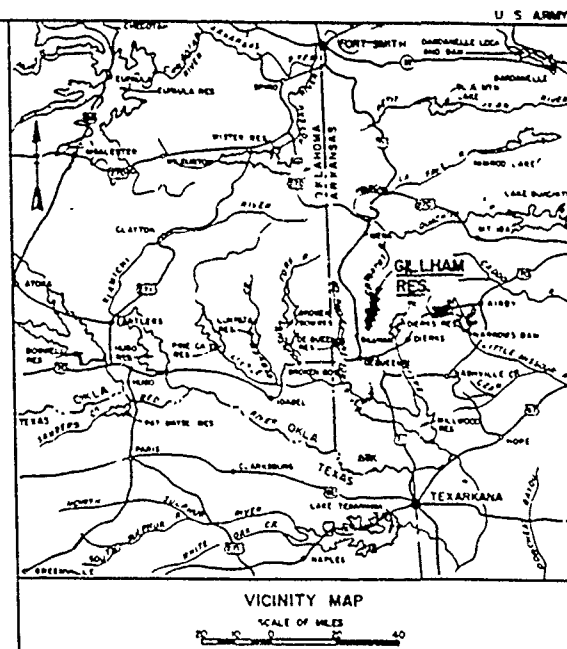
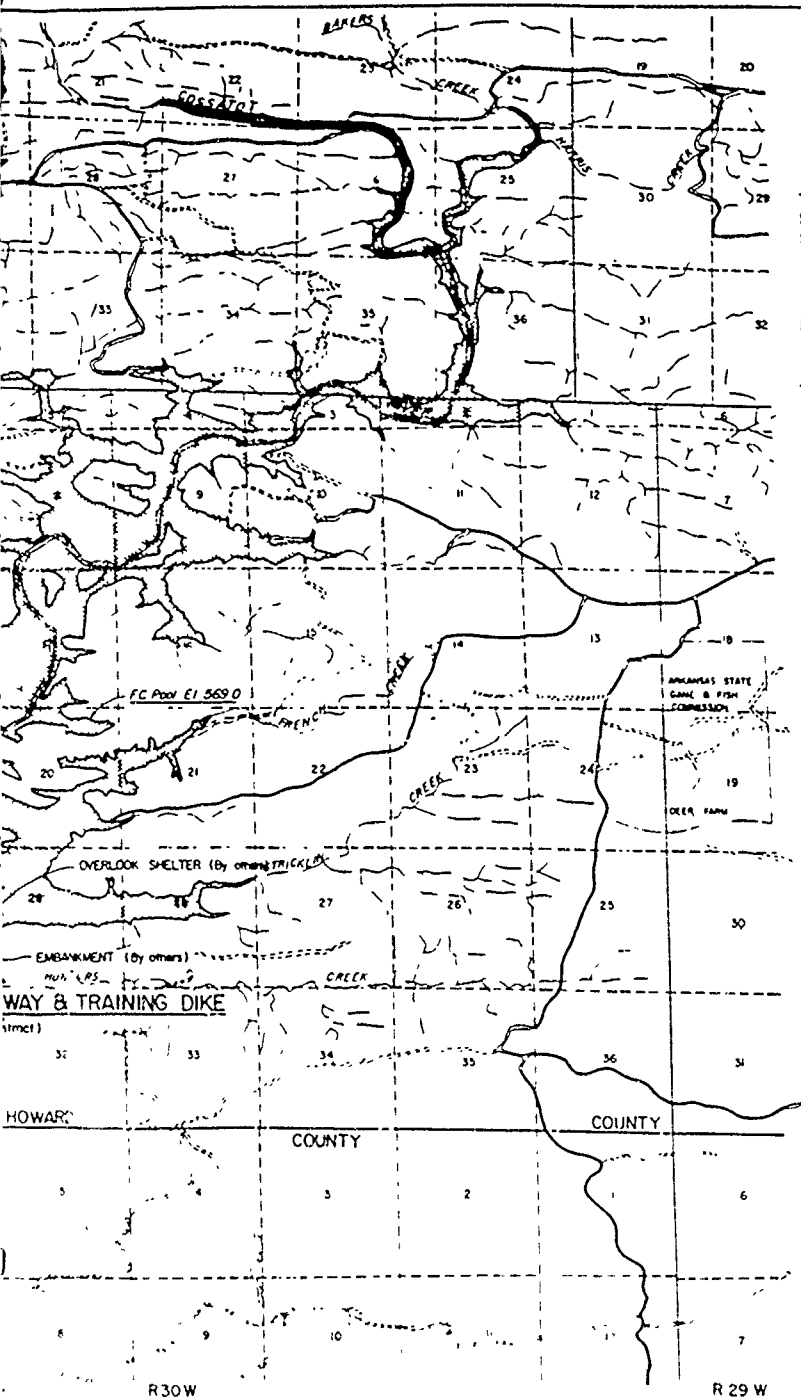
<u>Plate No.</u>	<u>Drawing No.</u>	<u>Title</u>
41	1770-C5-2/2.1	Outlet Works - Plan and Profile
42	1770-C5-10/1.1	Foundation Excavation - Gate Tower and Inlet Channel
43	1770-DM10-22/9	Low Flow Wet Well Facilities
44	1770-C5-22/2.4	Gate Tower - Plan and Section
45	1770-C5-22/3.2	Gate Tower - Base Unit - Horizontal Sections I
46	1770-C5-22/27.3	Tunnel - Plan, Sections and Details
47	1770-C5-10/3.1	Transition and Tunnel Support-Plan
48	1770-C5-10/4	Tunnel and Transition Grouting Details
49	1770-C5-22/28.4	Stilling Basin - Plans, Sections and Details
50	1770-C5-45/1.1	Service Bridge - Plan and Elevation
51		Gate Tower - Stability Analysis
52		Tunnel Section Design Analysis
53	1770-DM9-98/13	Materials Usage Chart



LOCATION PLAN

SCALE OF MILES





LEGEND

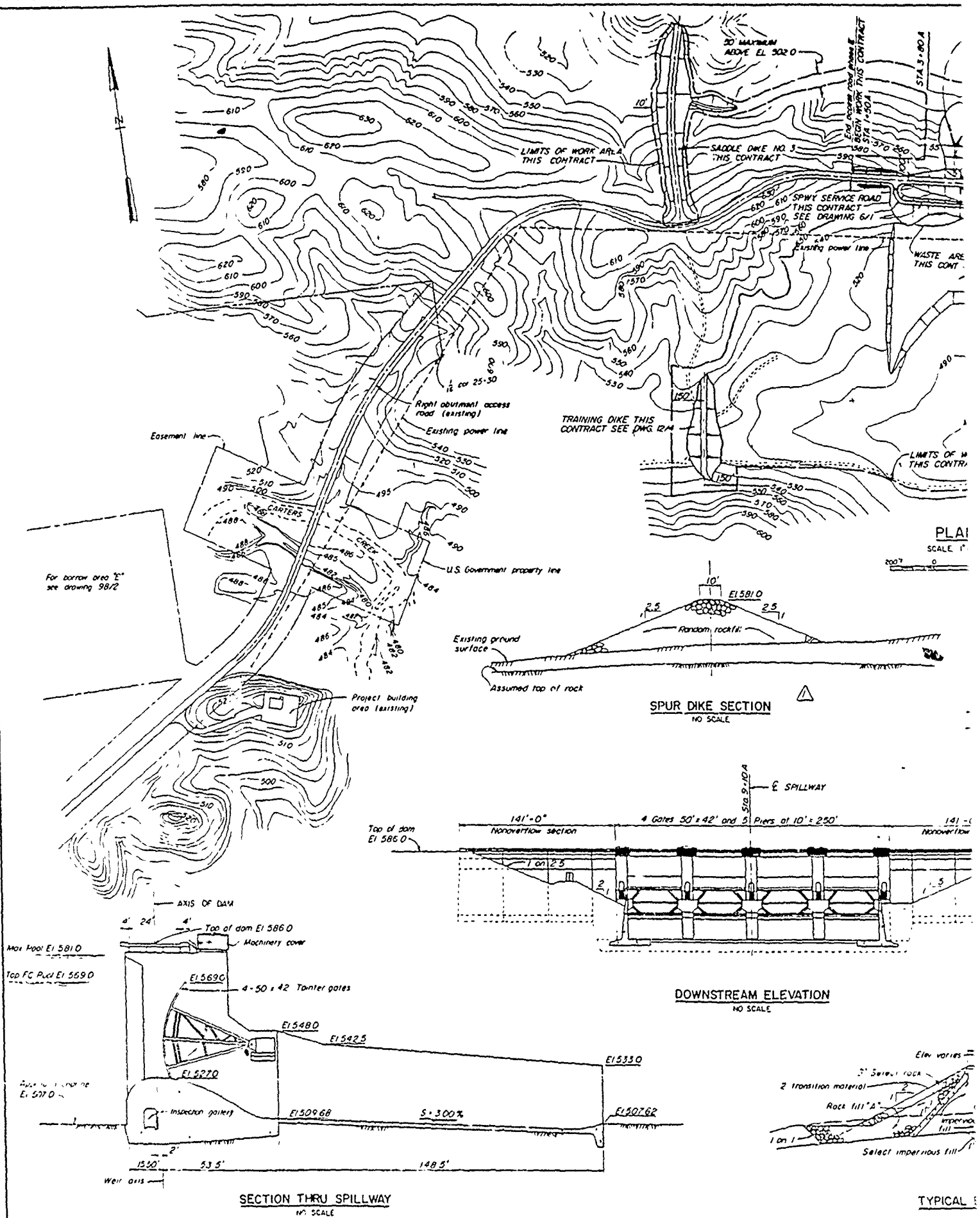
- County line
- Range and township line
- U.S. Highway
- State Highway
- County road
- Timber access road (not publicly maintained)
- Paved road
- Railroad
- River
- Stream
- Creek
- Town
- FC pool Et 569 D

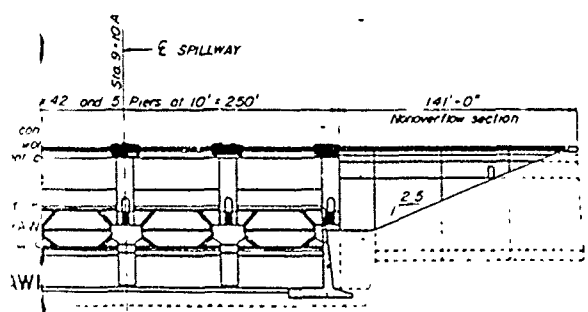
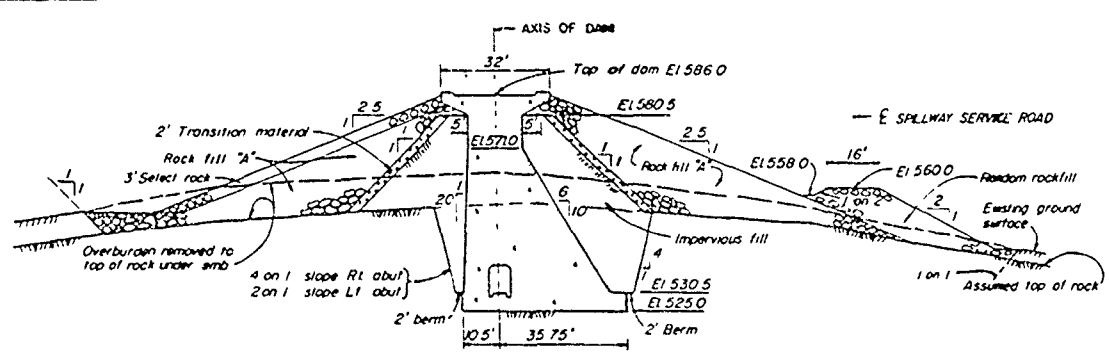
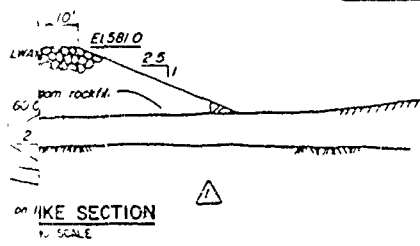
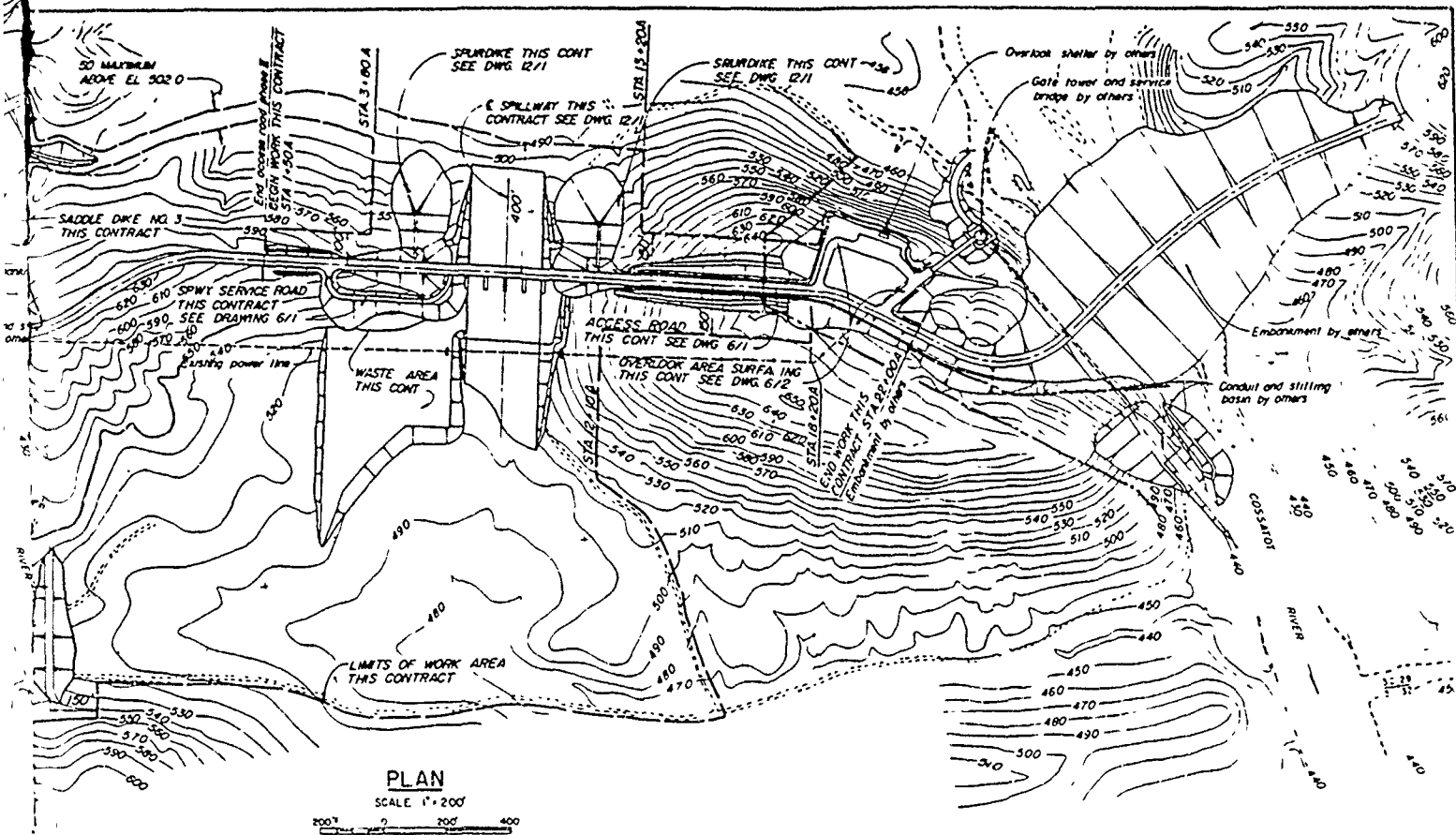
GENERAL NOTES

1. Elevations are in feet and refer to mean sea level.
2. Section taken and shown on the same drawing are indicated thus $\frac{A}{216}$ and SECTION A-A.
3. When section is taken on a drawing other than where the detail is shown it is indicated thus $\frac{D}{216}$, the number indicates the drawing where it is shown.
4. Where the section is titled thus SECTION $\frac{A}{216}$, the number indicates the drawing where the section was taken.
5. Drawings shall not be scaled. Use dimensions and elevations shown.
6. Bid item numbers noted thus $\frac{10}{10}$.

RECORD (AS BUILT) DRAWING

2-1770-1712 Revised as constructed		JWS	
1-14-68 Revised in accordance with Amend No. 1000, dated 14 MAR 1968		JWS	
REV	DATE	REVISION INDICATED BY	
U.S. ARMY ENGINEER DISTRICT TULSA CORPS OF ENGINEERS TULSA, OKLAHOMA			
DESIGNED	BY	CHD	RED RIVER WATERSHED
DRAWN	BY	JUN	GILLIAM DAM
TRACED	BY	JUN	SPILLWAY AND DIKS
SUBMITTED	BY	JUN	LOCATION PLAN
RECORDED	BY	JUN	
APPROVED		DATE	
GILLIAM DAM		AUG 1966	
SCALE		INVESTIGATION NO.	
DRAWING NO.		DACW 36-8A-B-0042	
-1770-67-1712-			

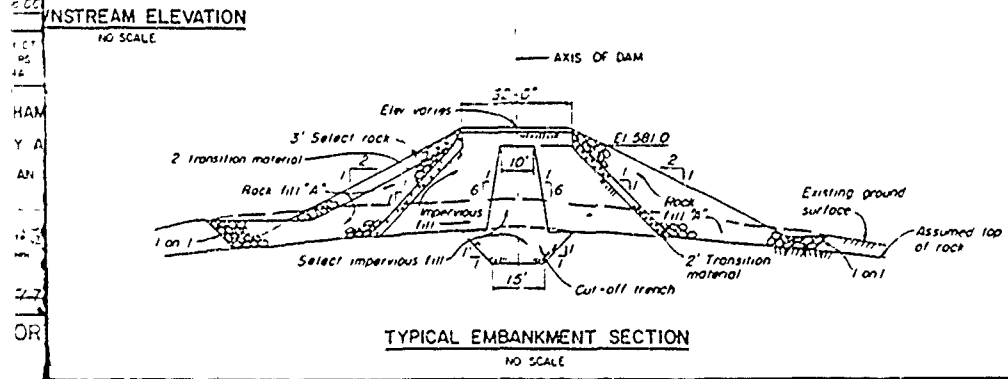




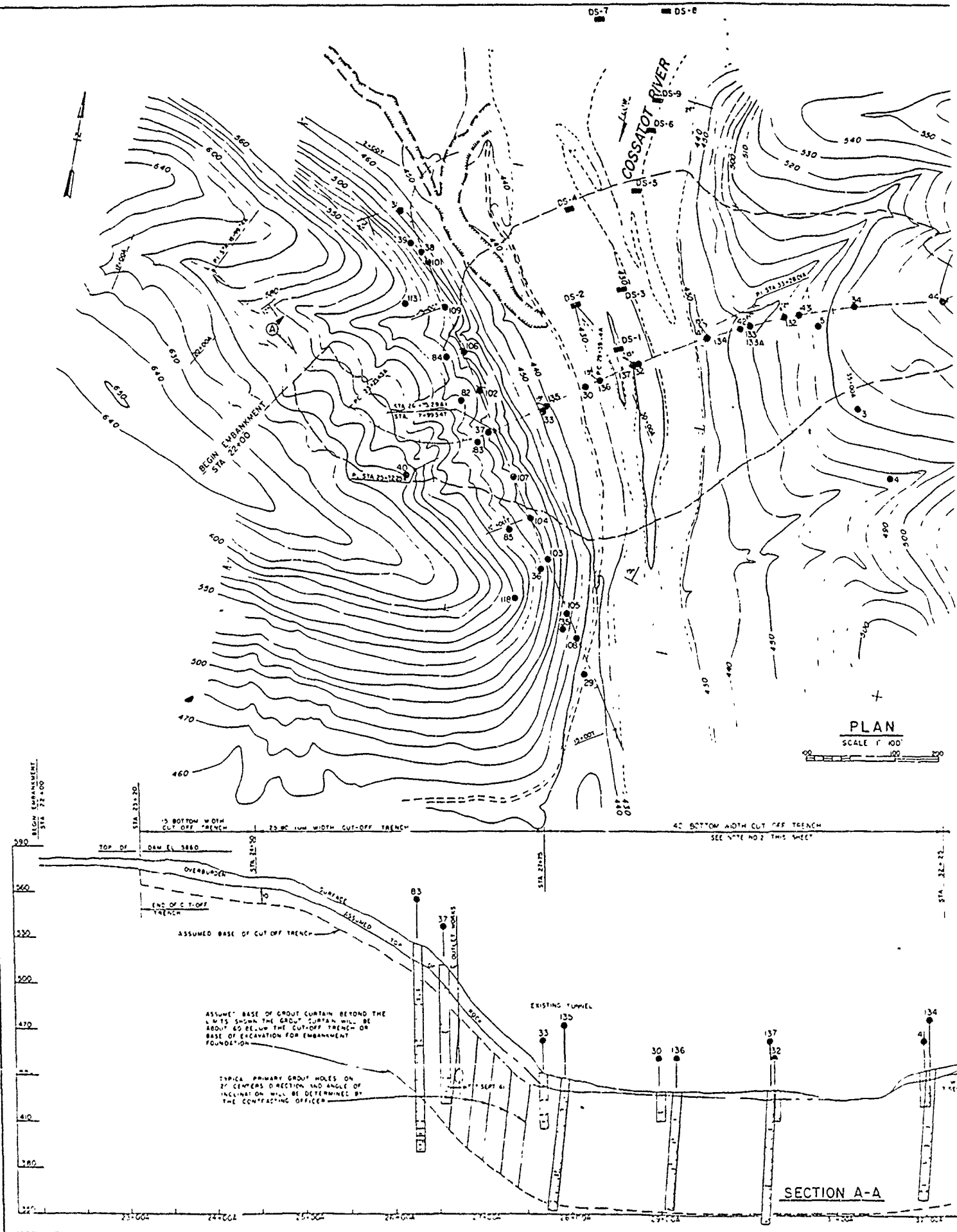
- NOTES**
- 1 --- Indicates limits of work area this contract
 - 2 --- Indicates work area for the outlet works
 - 3 --- Indicates work area for embankment contract
 - 4 For general notes see dwg 1/1

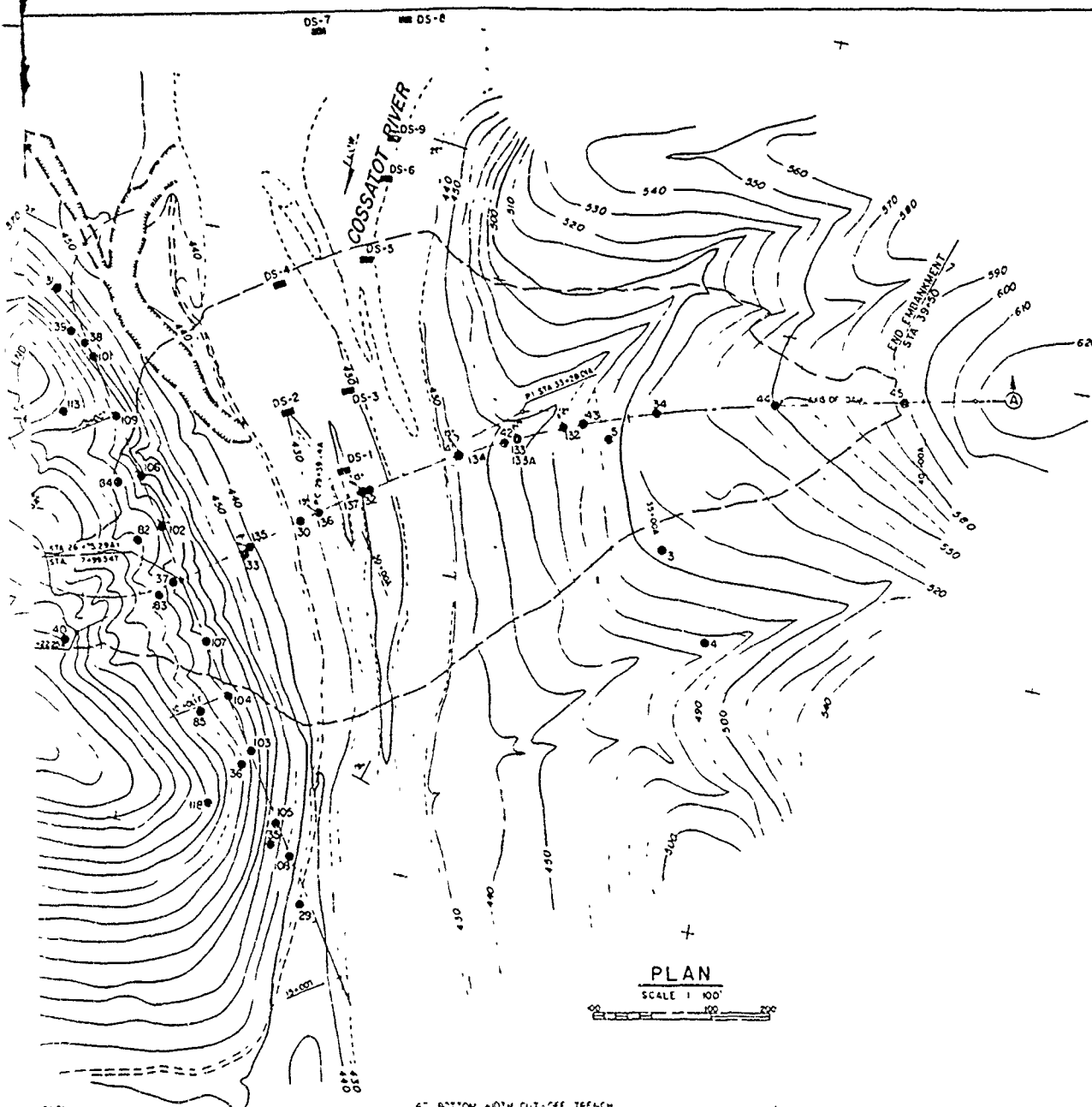
THIS DRAWING WAS ORIGINALLY PREPARED FOR USE AS A CONTRACT DRAWING AND WAS REPRODUCED FOR U.S. ARMY REPORT

RECORD (AS BUILT) DRAWING



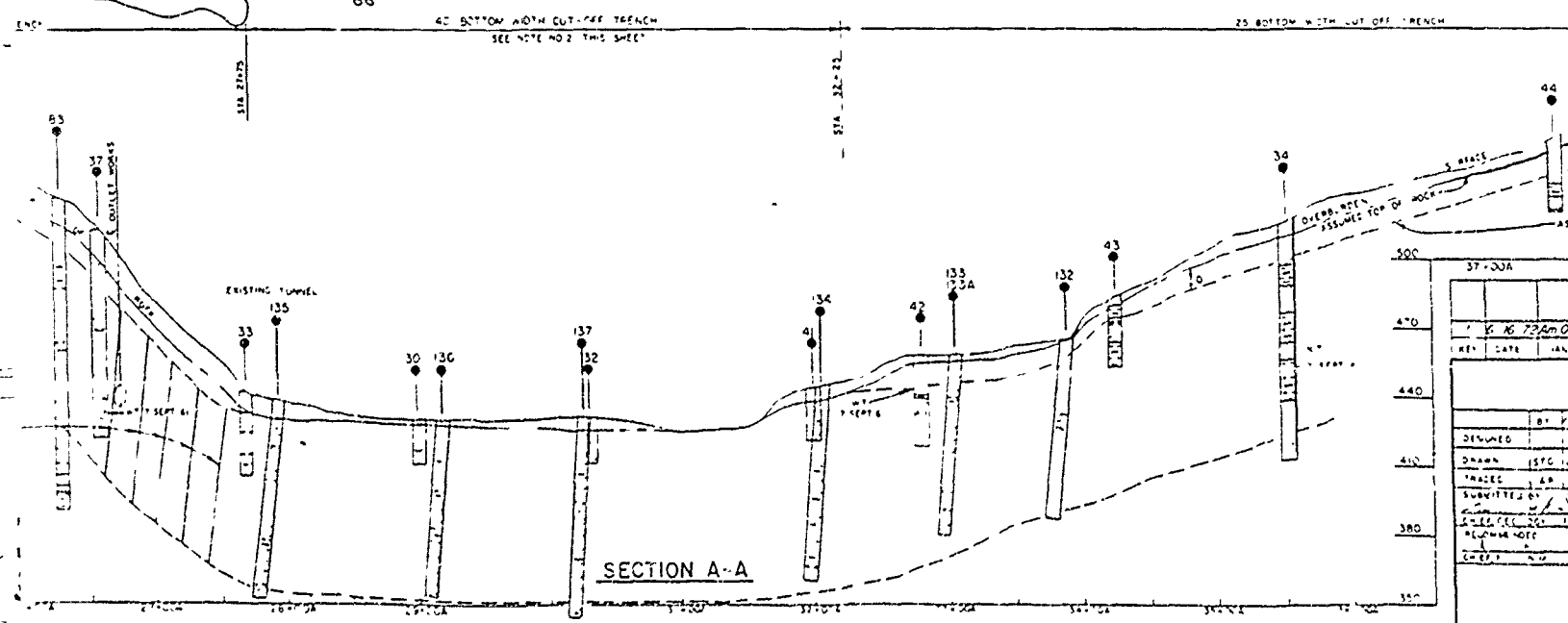
1 1/1 1/2 Revised spillway section Amend No. 001		2
U.S. ARMY ENGINEER DISTRICT, TULSA CORPS OF ENGINEERS TULSA OKLAHOMA		
DESIGNED BY: R. J. W. W. W.		
DRAWN BY: R. J. W. W. W.		
CHECKED BY: R. J. W. W. W.		
APPROVED BY: R. J. W. W. W.		
DATE: AUG 1946		
SCALE: AS SHOWN		
DRAWING NO: 1770-67-2-41		





PLAN
SCALE 1" = 100'

NOT
FOR
WAS



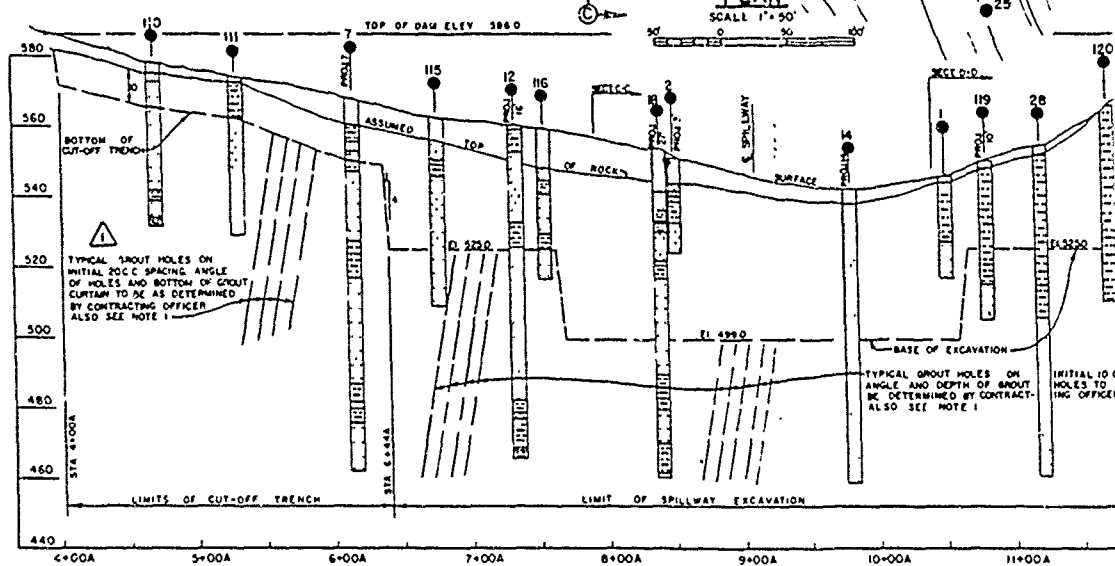
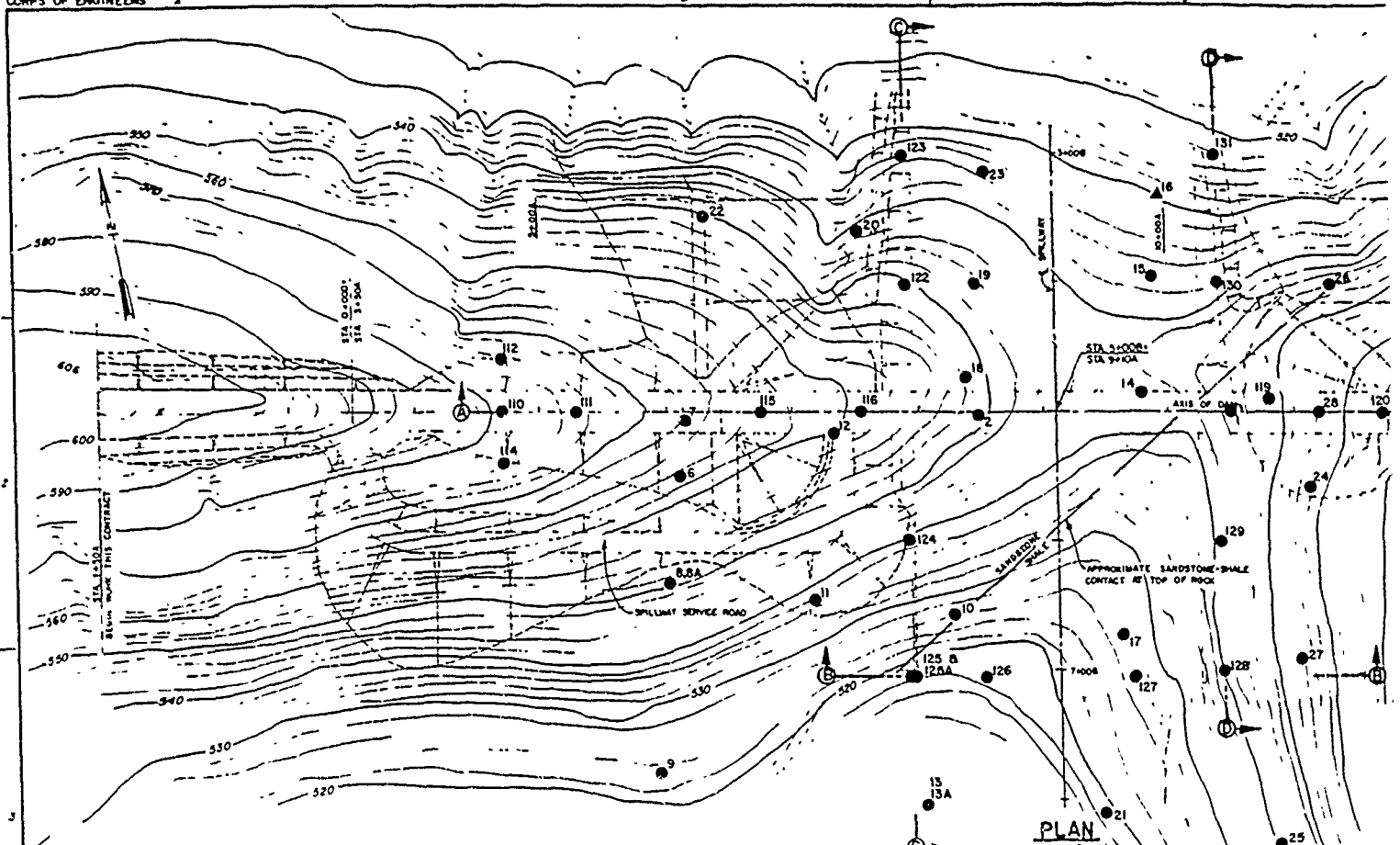
SECTION A-A

EMBANKMENT CRITERIA AND PERFORMANCE

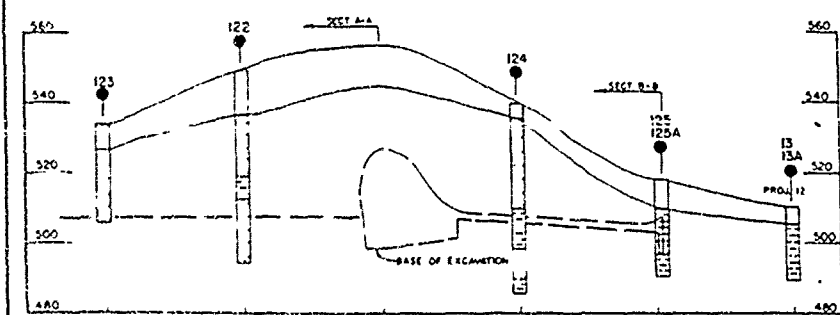
NOTES

THIS DRAWING WAS ORIGINALLY PREPARED
FOR USE AS A CONTRACT DRAWING AND
WAS REPRODUCED FOR USE IN THIS REPORT

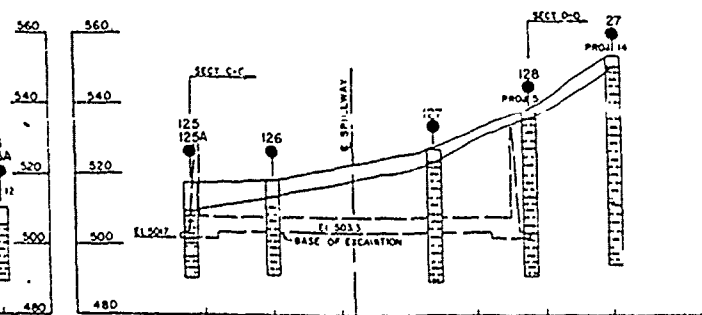
LEGEND



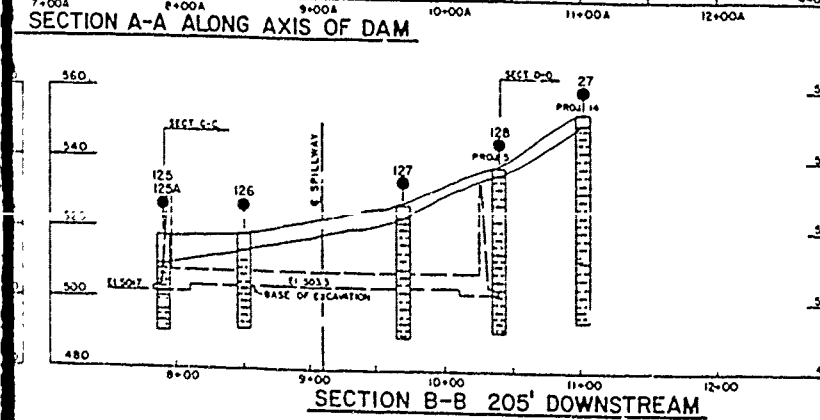
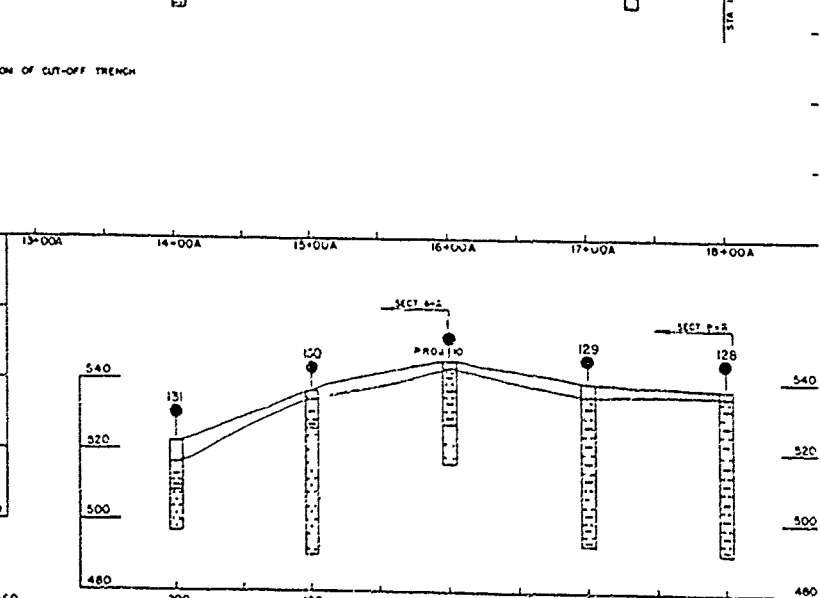
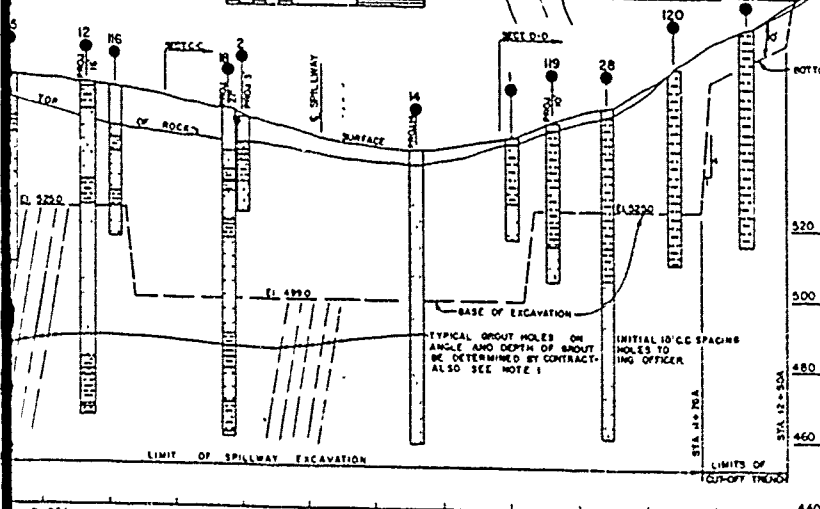
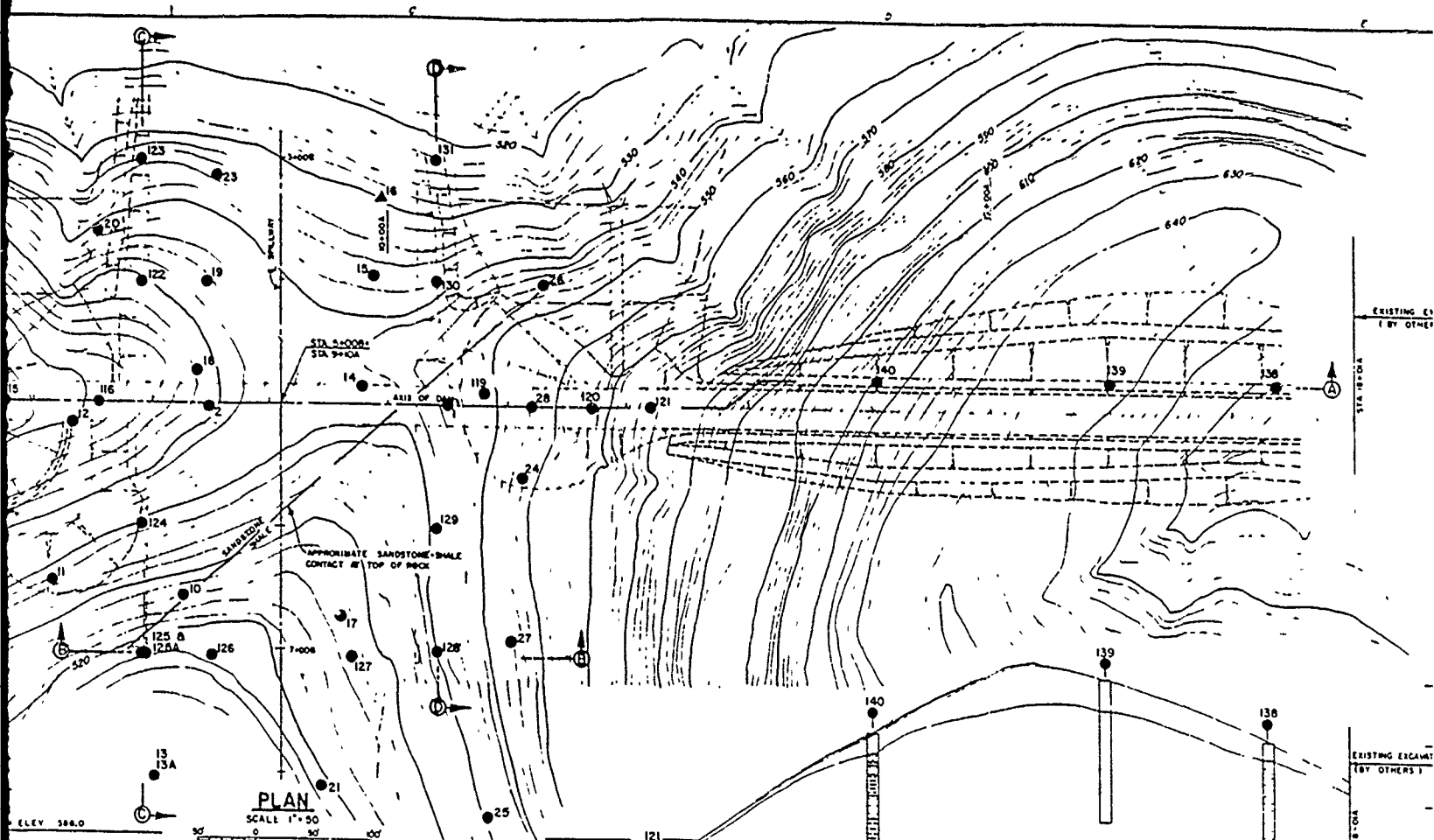
7+00A 8+00A 9+00A
SECTION A-A ALONG AXIS OF DAM



SECTION C-C AT STA 7+90



SECTION B-B 205' DOWNSTREAM



LEGEND

- SHALE
- SANDSTONE
- CORE HOLE
- DRIVE SAMPLE

NOTES

- Limit of grout curtain sta 4+00A to sta 12+50A

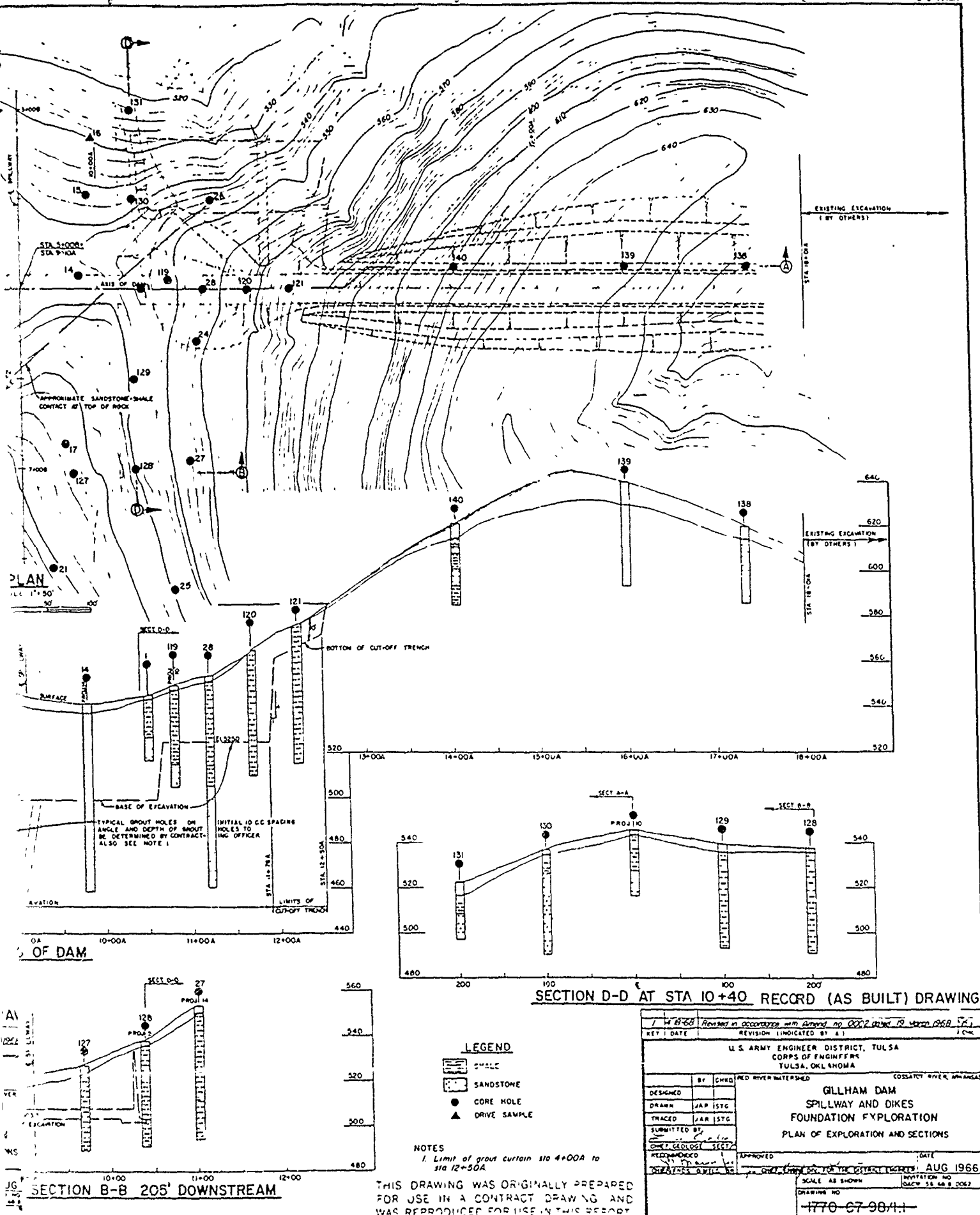
THIS DRAWING WAS ORIGINALLY PREPARED FOR USE IN A CONTRACT DRAWING AND WAS REPRODUCED FOR USE IN THIS REPORT

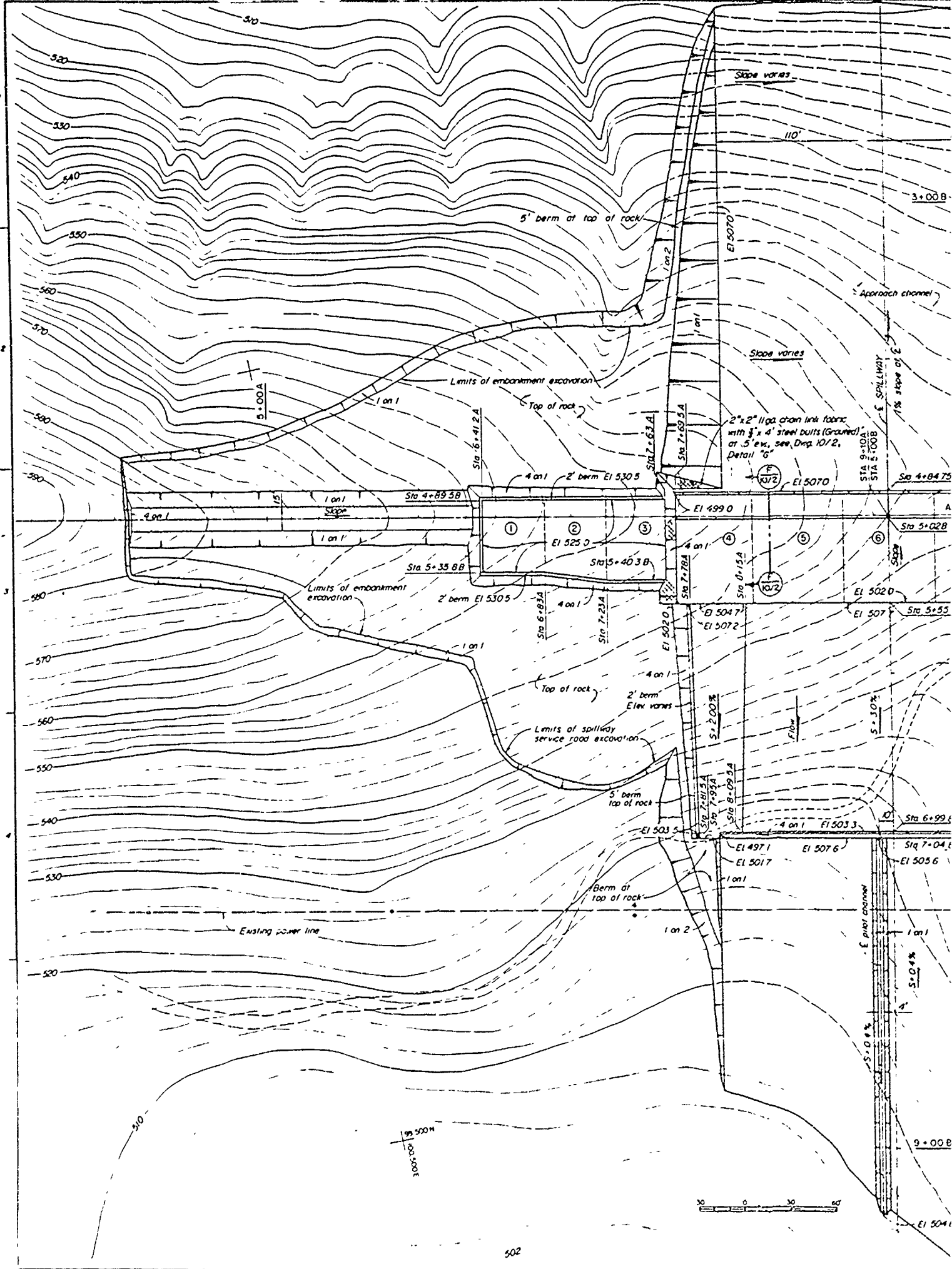
U.S. ARMY ENGINEER DISTRICT, TULSA, OKLAHOMA

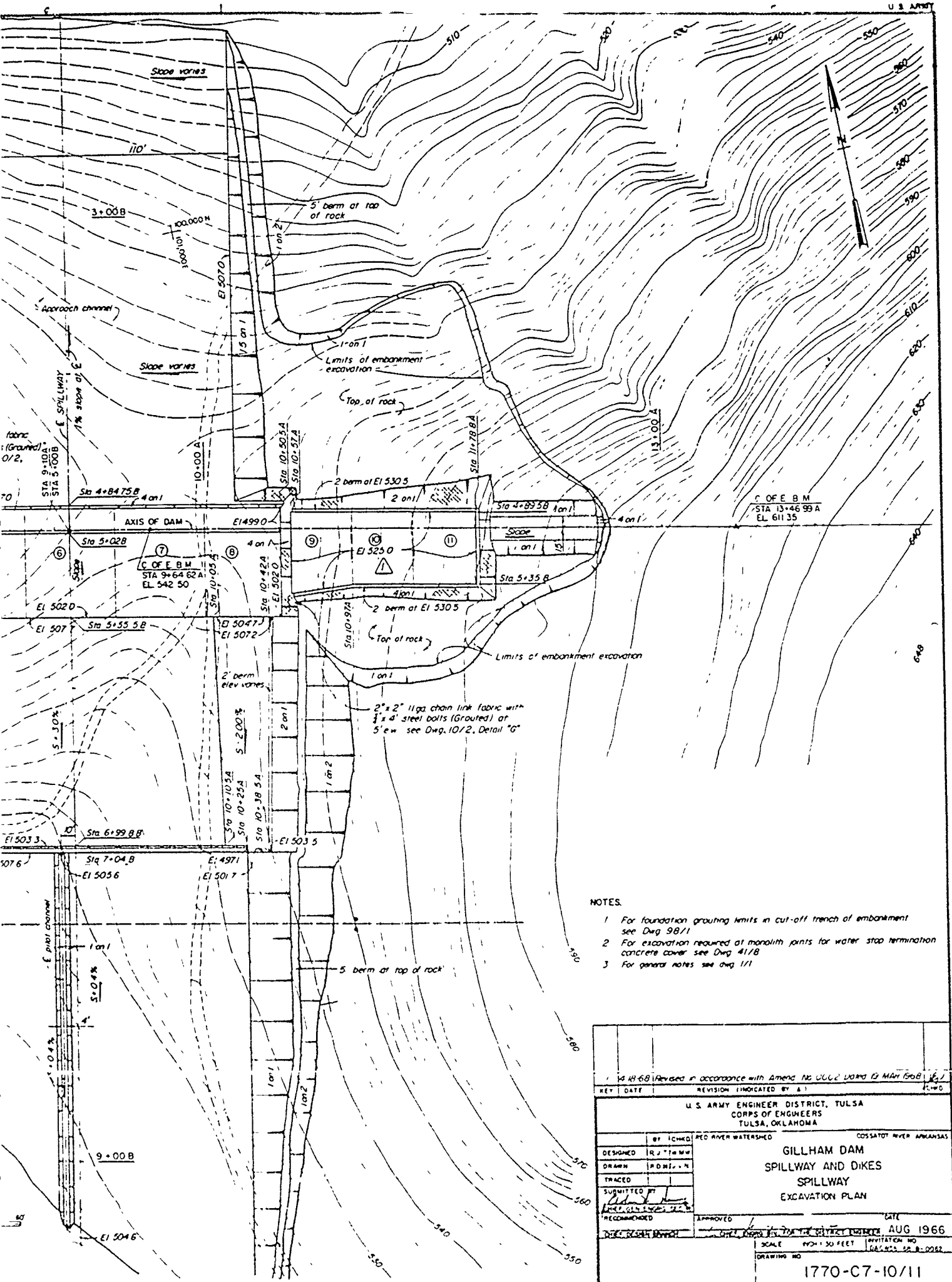
GILLHAM SPILLWAY AND FOUNDATION PLAN OF EXPLORATION

SCALE AS SHOWN

1770-C7-9







NOTES.

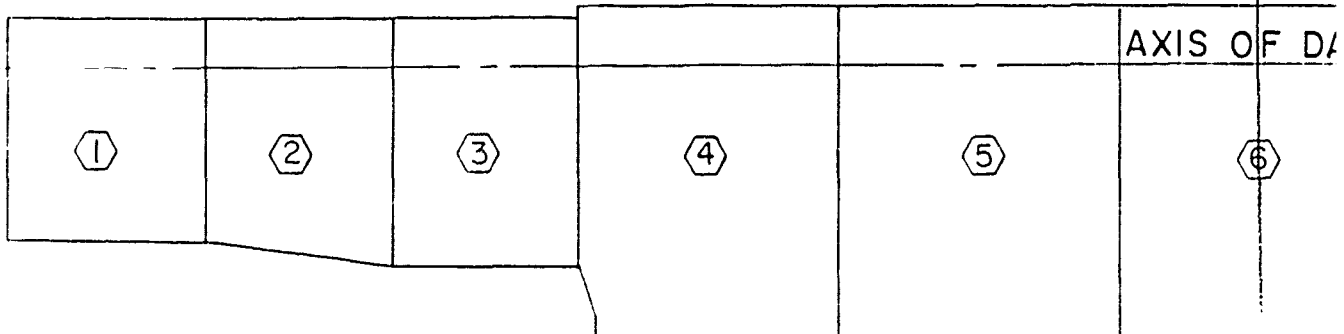
- 1 For foundation grouting limits in cut-off trench of embankment see Dwg 98/1
- 2 For excavation required at monolith joints for water stop termination concrete cover see Dwg 41/8
- 3 For general notes see Dwg 1/1

14-43-618		Revised in accordance with Amend. No. 0002 DATED 12 MAY 1968	
KEY	DATE	REVISION INDICATED BY	BY NO
U. S. ARMY ENGINEER DISTRICT, TULSA CORPS OF ENGINEERS TULSA, OKLAHOMA			
BY (CNO)		CROSSOTI RIVER ARKANSAS	
DESIGNED	R. J. Tamm	GILLHAM DAM	
DRAWN	R. D. H. N.	SPILLWAY AND DIKES	
TRACED		SPILLWAY	
SUBMITTED BY		EXCAVATION PLAN	
RECOMMENDED		DATE AUG 1966	
SCALE 1" = 50 FEET		REVISION NO. 166-552 52 R-0032	
DRAWING NO.		1770-C7-10/11	

STA. 6+41.2A

STA. 7+63A

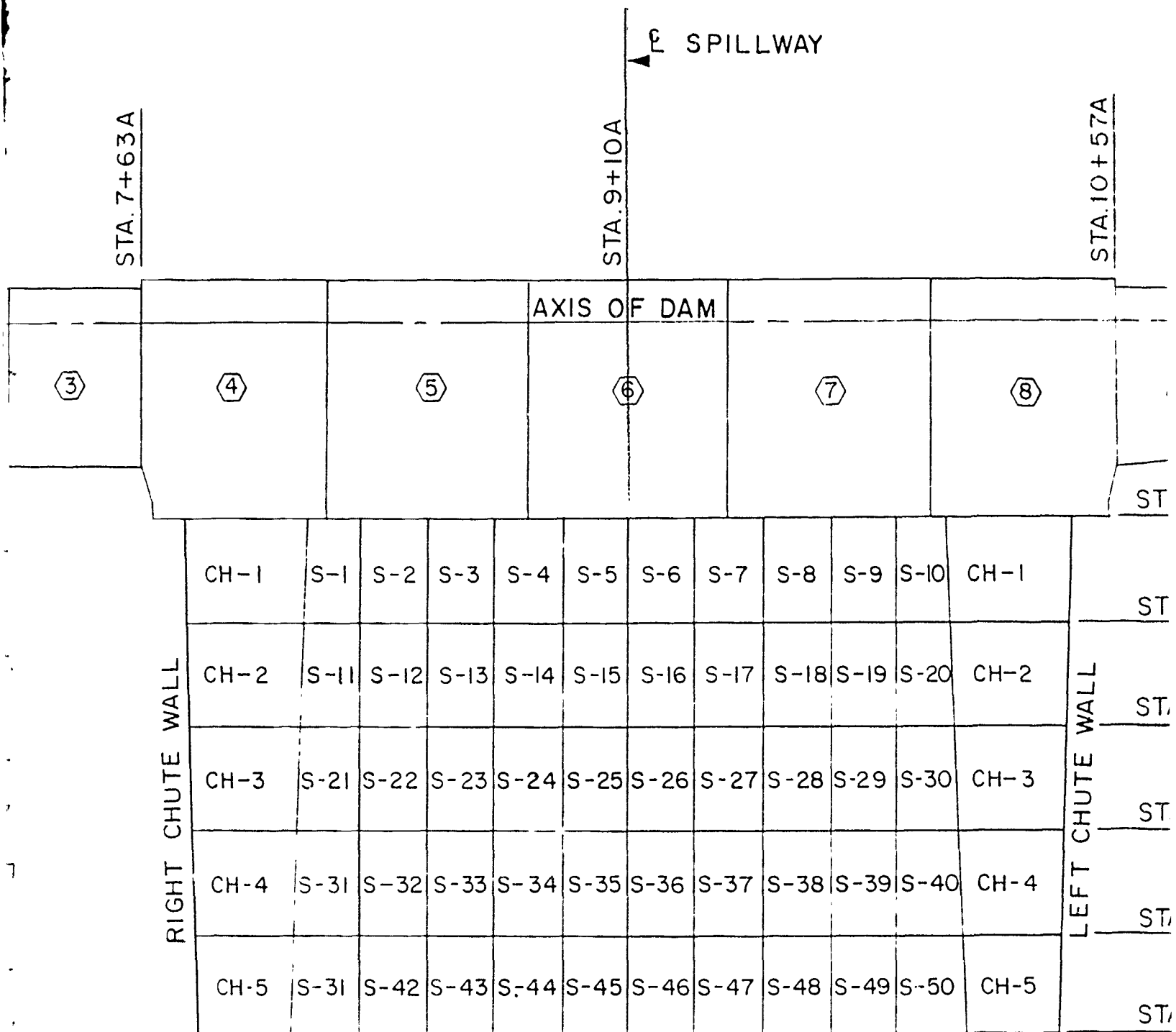
STA. 9+10A



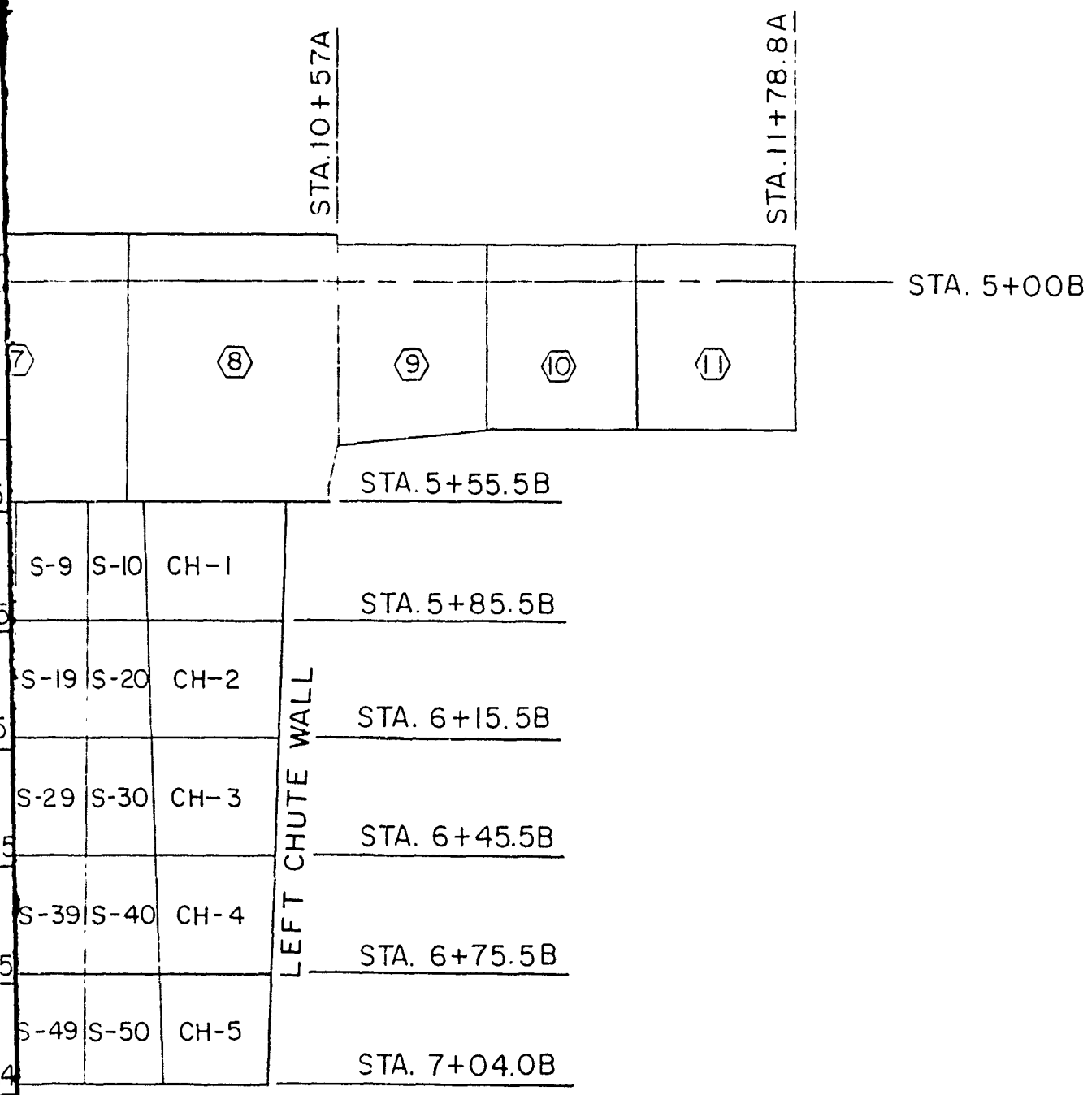
RIGHT CHUTE WALL

CH-1	S-1	S-2	S-3	S-4	S-5	S-6
CH-2	S-11	S-12	S-13	S-14	S-15	S-16
CH-3	S-21	S-22	S-23	S-24	S-25	S-26
CH-4	S-31	S-32	S-33	S-34	S-35	S-36
CH-5	S-41	S-42	S-43	S-44	S-45	S-46

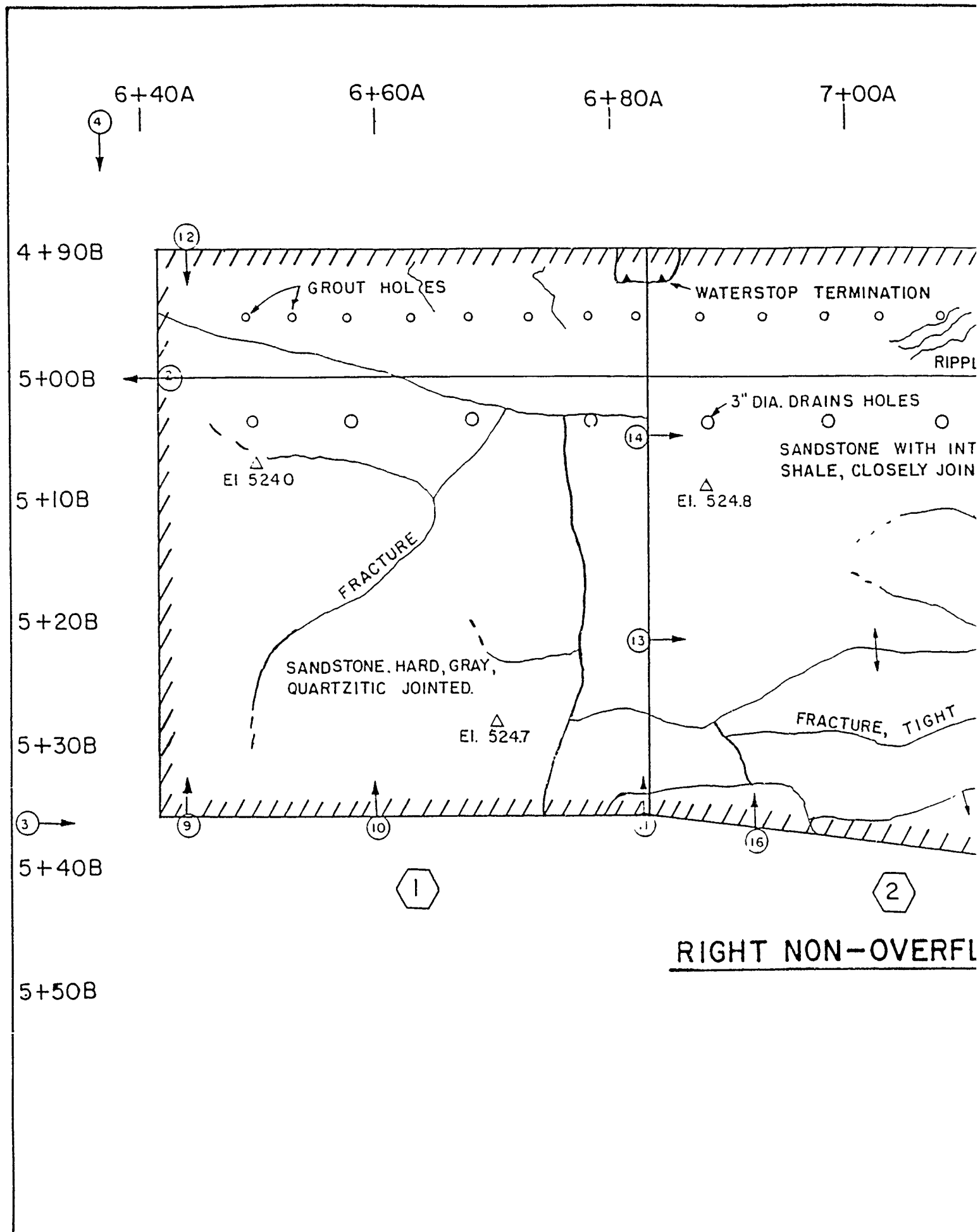
KEY P

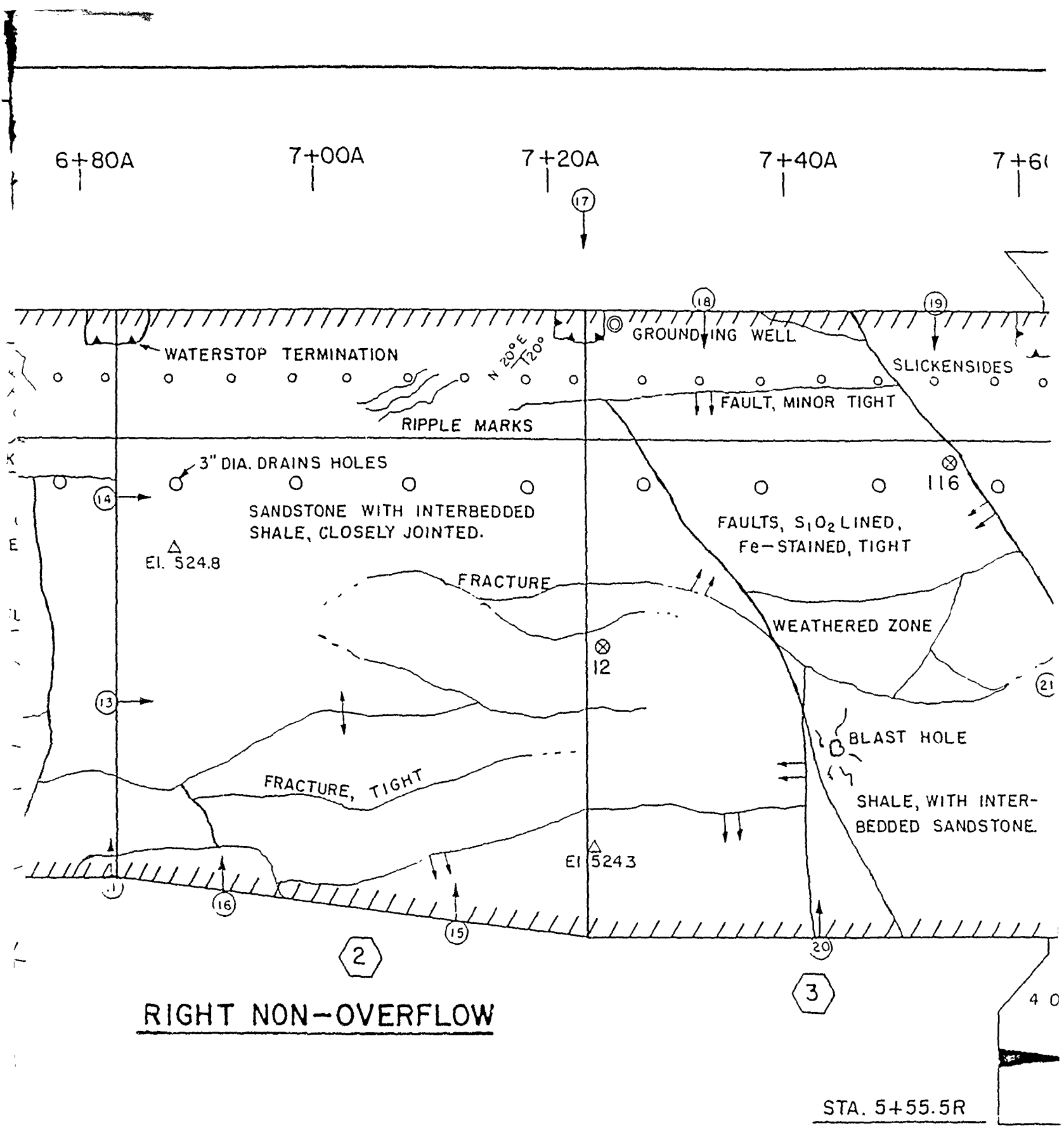


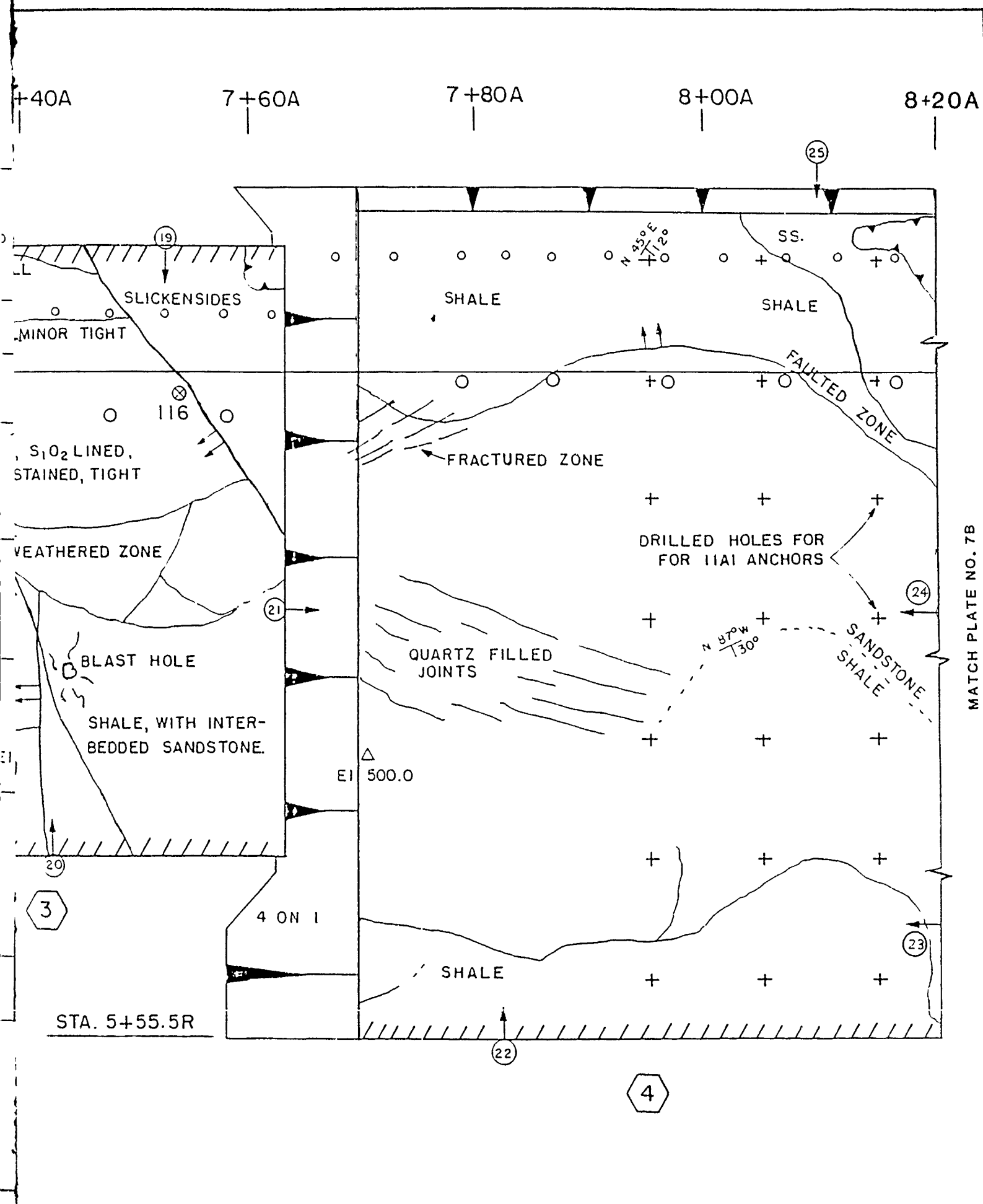
KEY PLAN

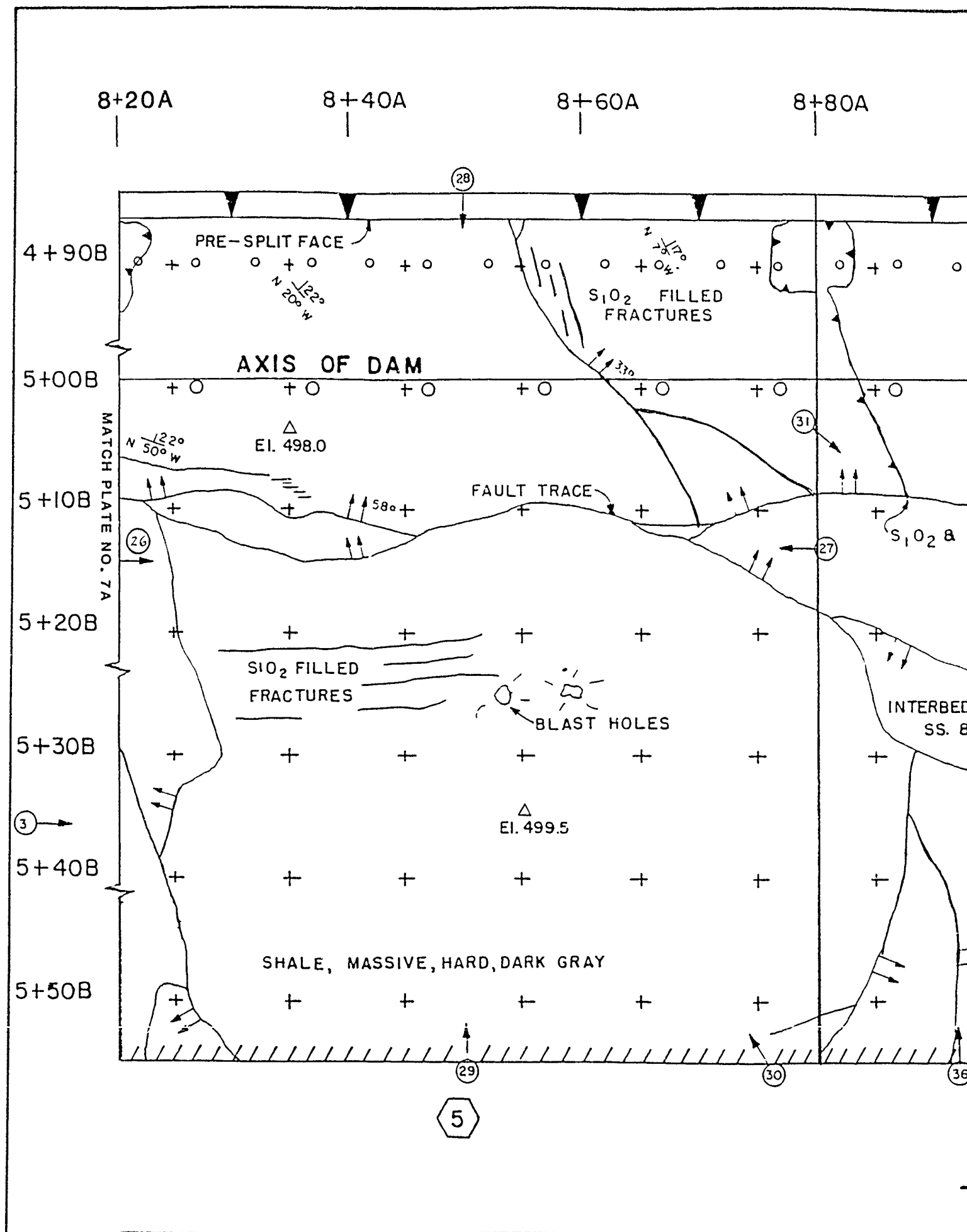


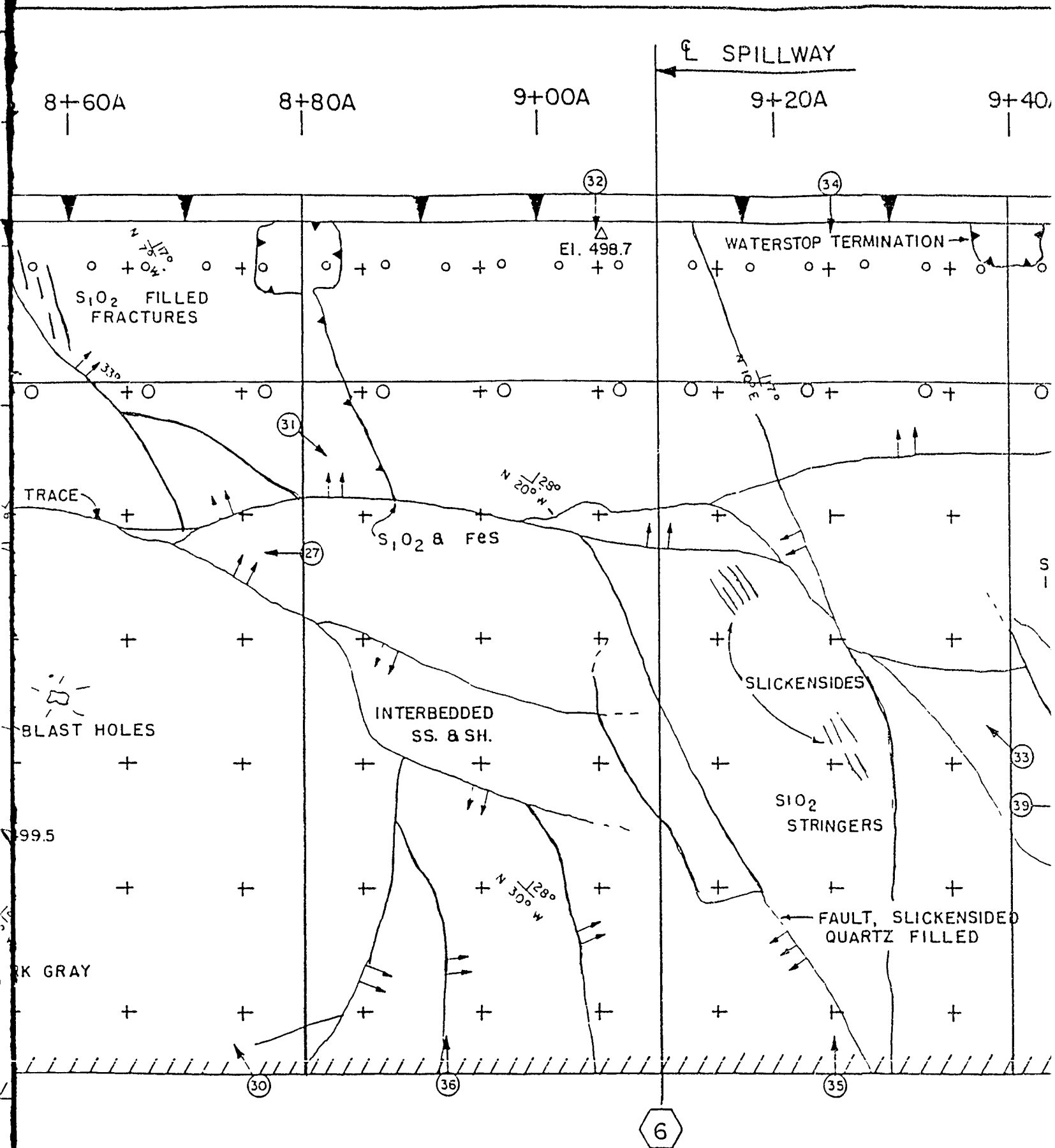
RED RIVER WATERSHED		COSSATOT RIVER, ARK	
GILLHAM DAM FOUNDATION REPORT KEY PLAN			
U S ARMY ENGINEER DIST TULSA CORPS OF ENGINEERS			
SUBMITTED:		APPROVED:	
<i>E. L. Williamson</i>		<i>[Signature]</i>	
GEOLOGIST		RESIDENT ENGINEER	
SCALE 1" = 40'		DATE 12-22-69	



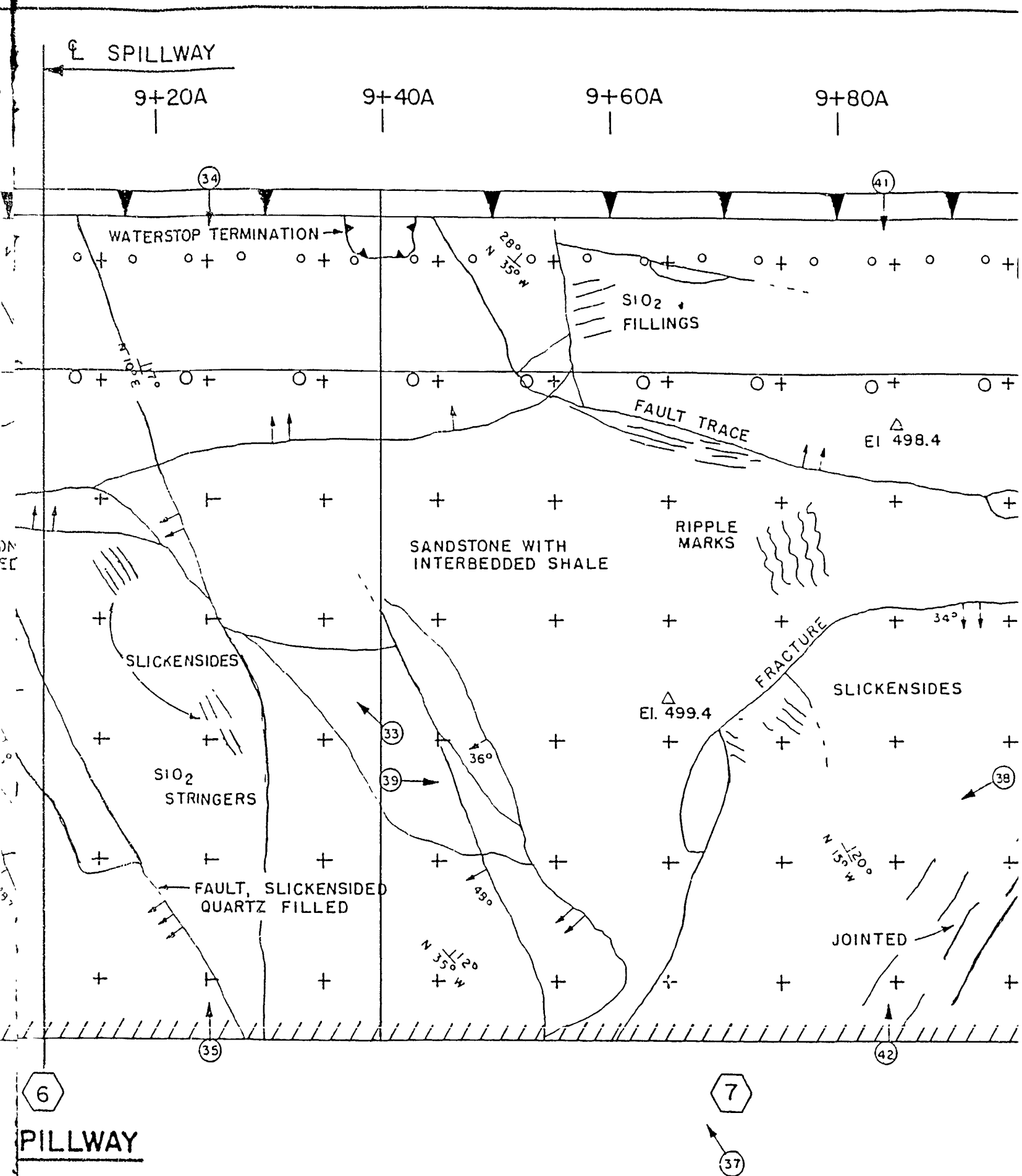








PLAN OF SPILLWAY



RLWAY

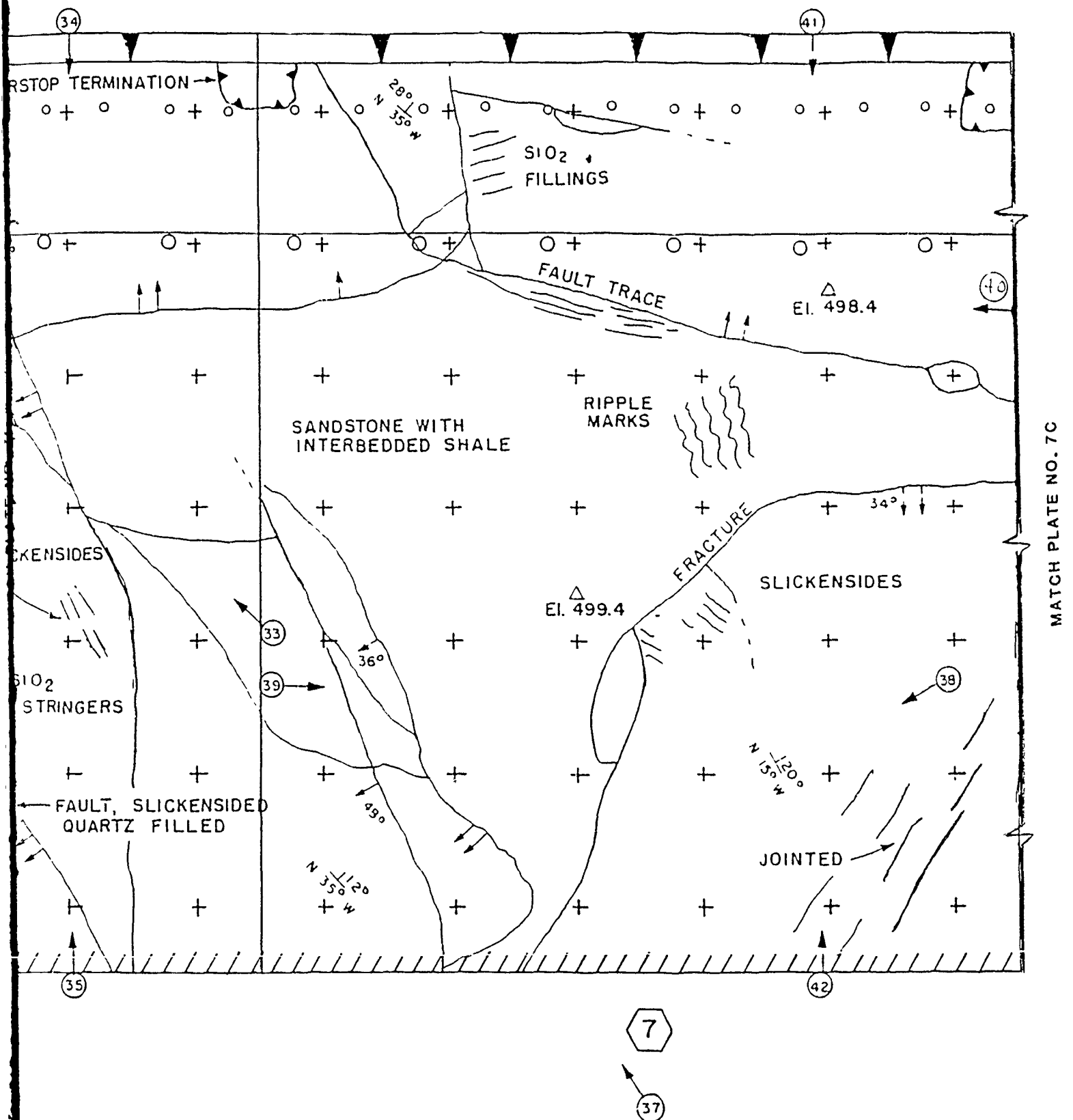
20A

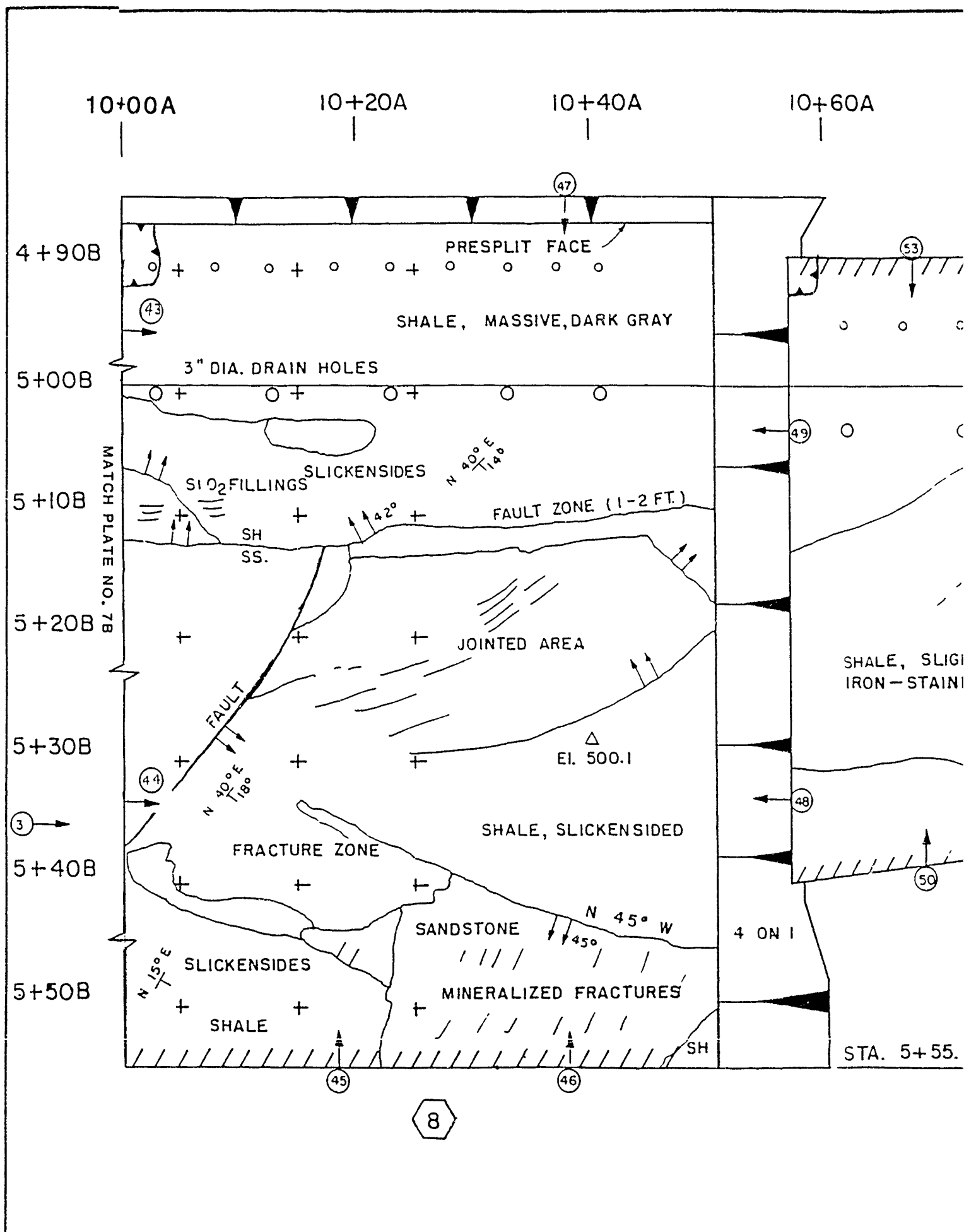
9+40A

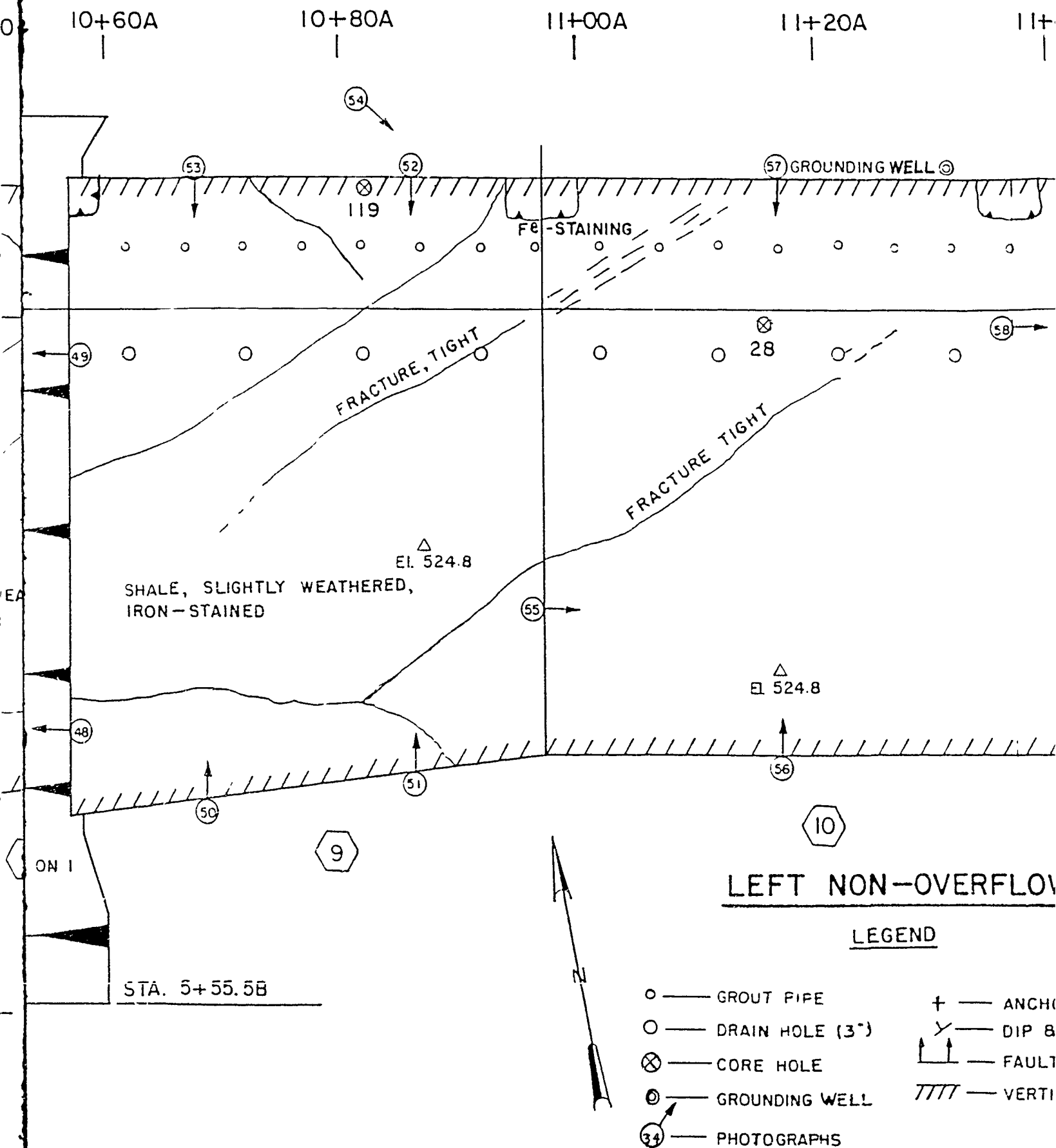
9+60A

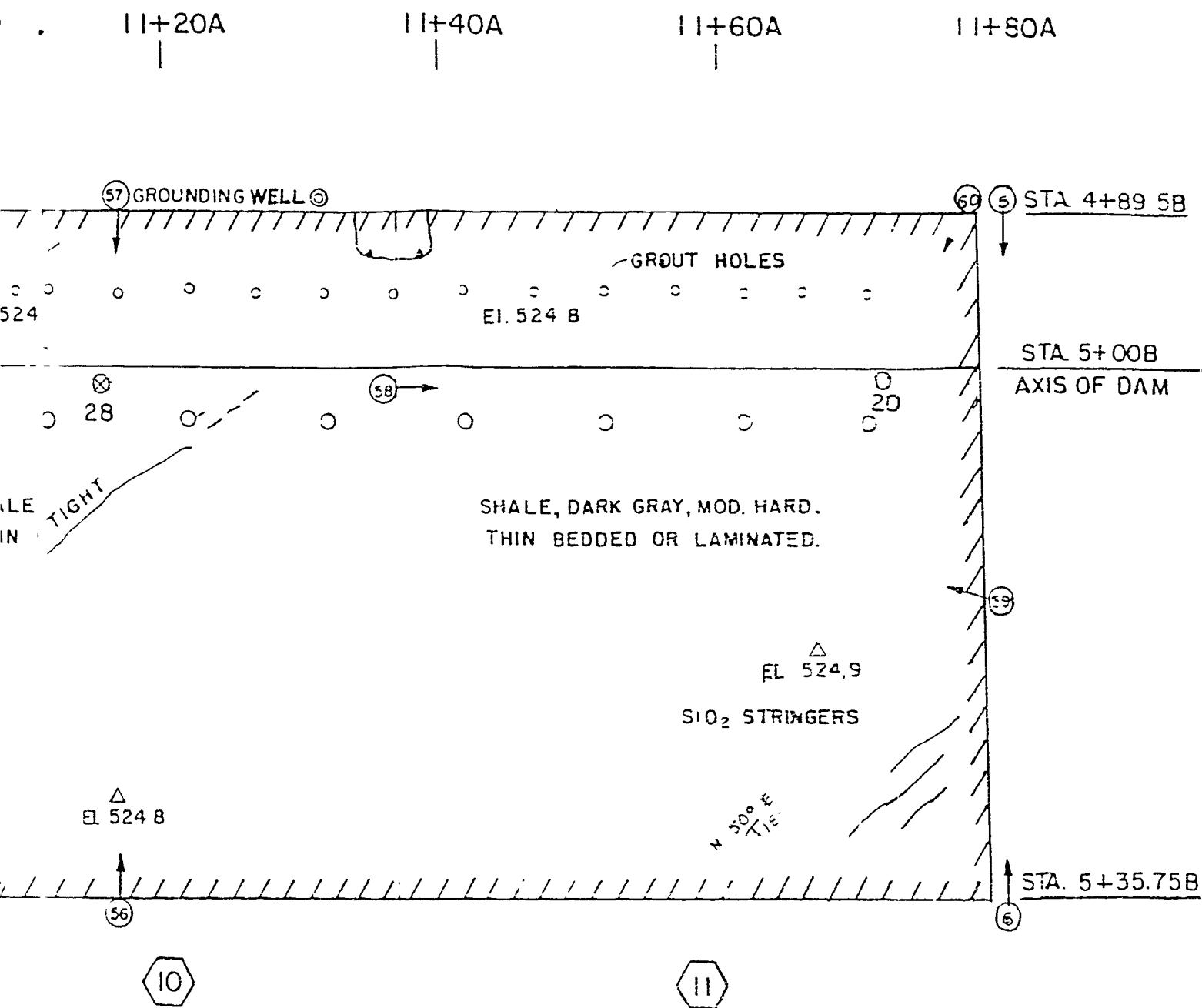
9+80A

10+00A









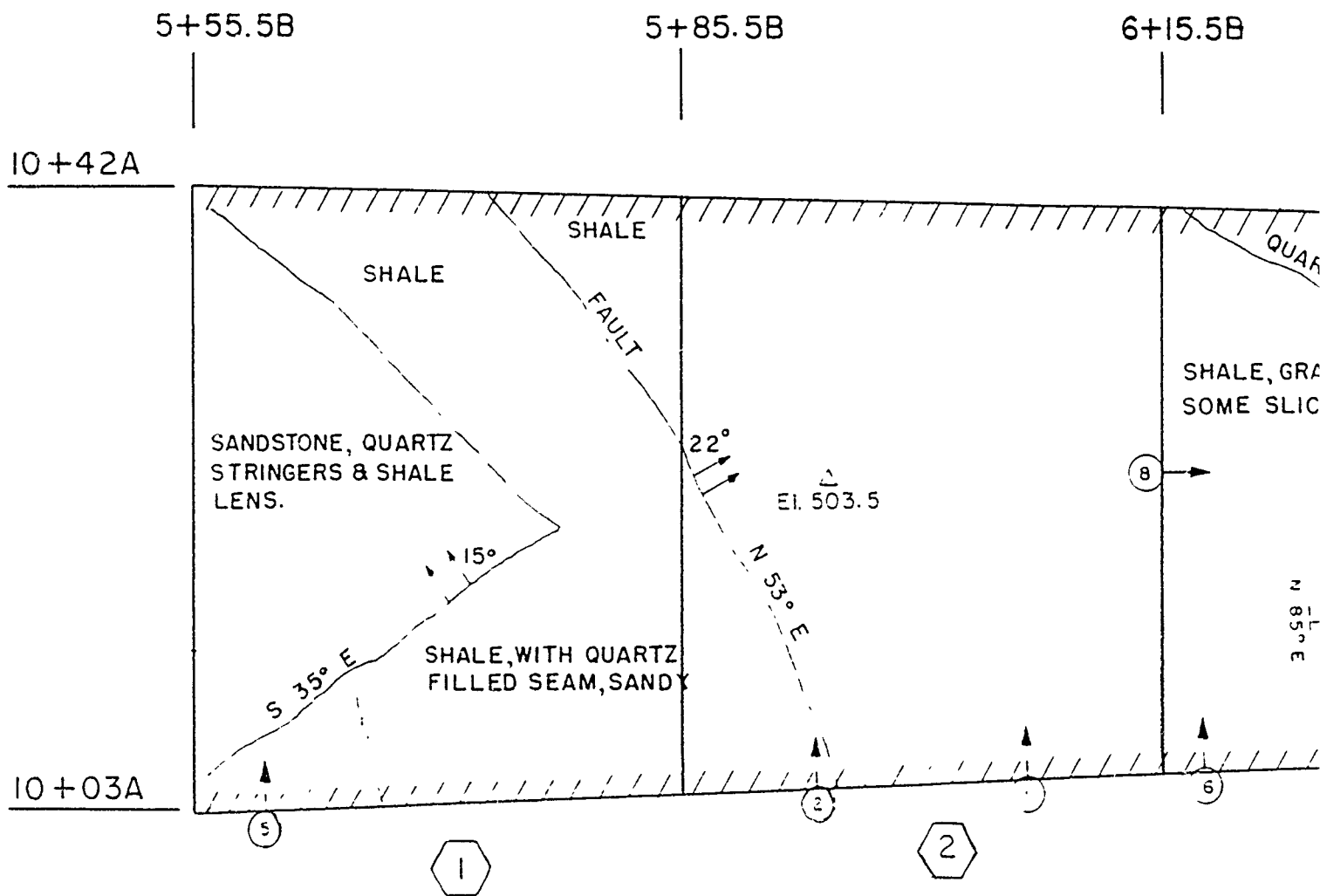
LEFT NON-OVERFLOW

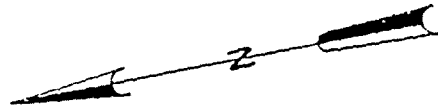
LEGEND

RS GROUT PIPE
 KE DRAIN HOLE (3")
 MSCORE HOLE
 AGE GROUNDING WELL
 PHOTOGRAPHS

+ — ANCHOR BARS
 X — DIP & STRIKE
 — FAULT MOVEMENT
 TTTT — VERTICAL FACE

RED RIVER WATERSHED		COSSATOT RIVER, ARK	
GILLHAM DAM			
FOUNDATION REPORT			
SPILLWAY			
U S ARMY ENGINEER DIST TULSA CORPS OF ENGINEERS			
SUBMITTED		RECEIVED:	
L. P. Williamson		R. L. L. L.	
GEOLOGIST		RESIDENT ENGINEER	
SCALE. 1" = 10'		DATE. 12-22-69	

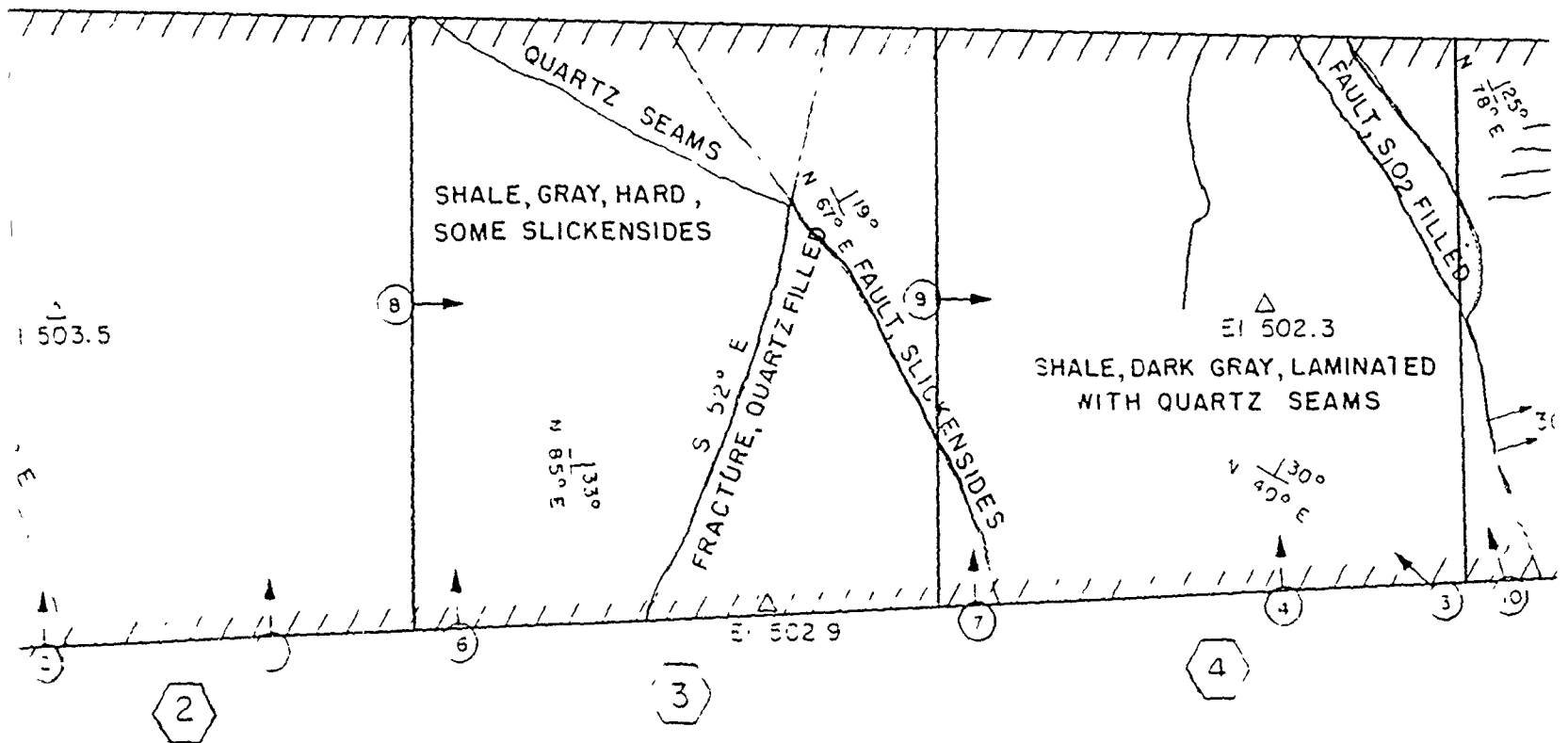




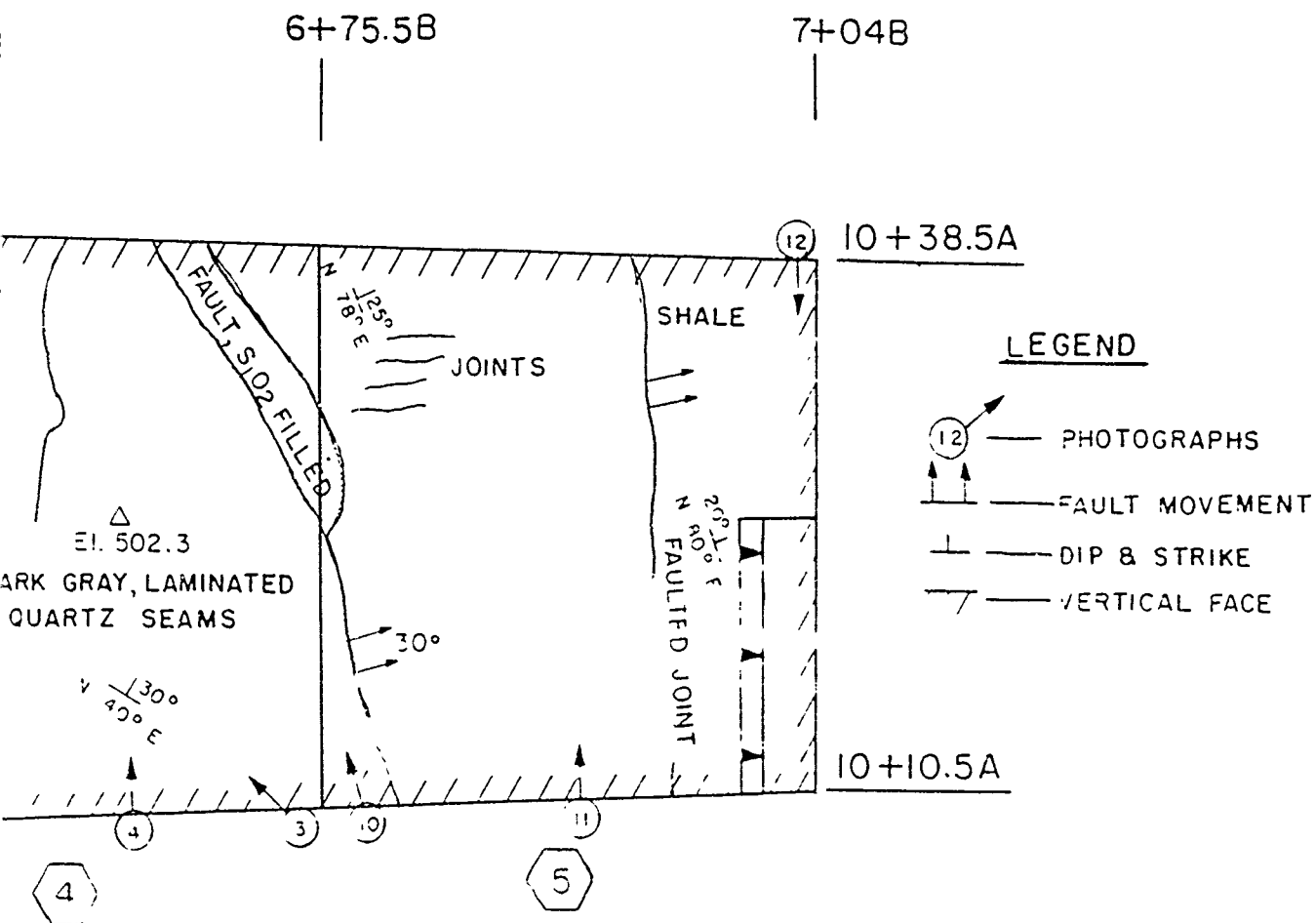
6+15.5B

6+45.5B

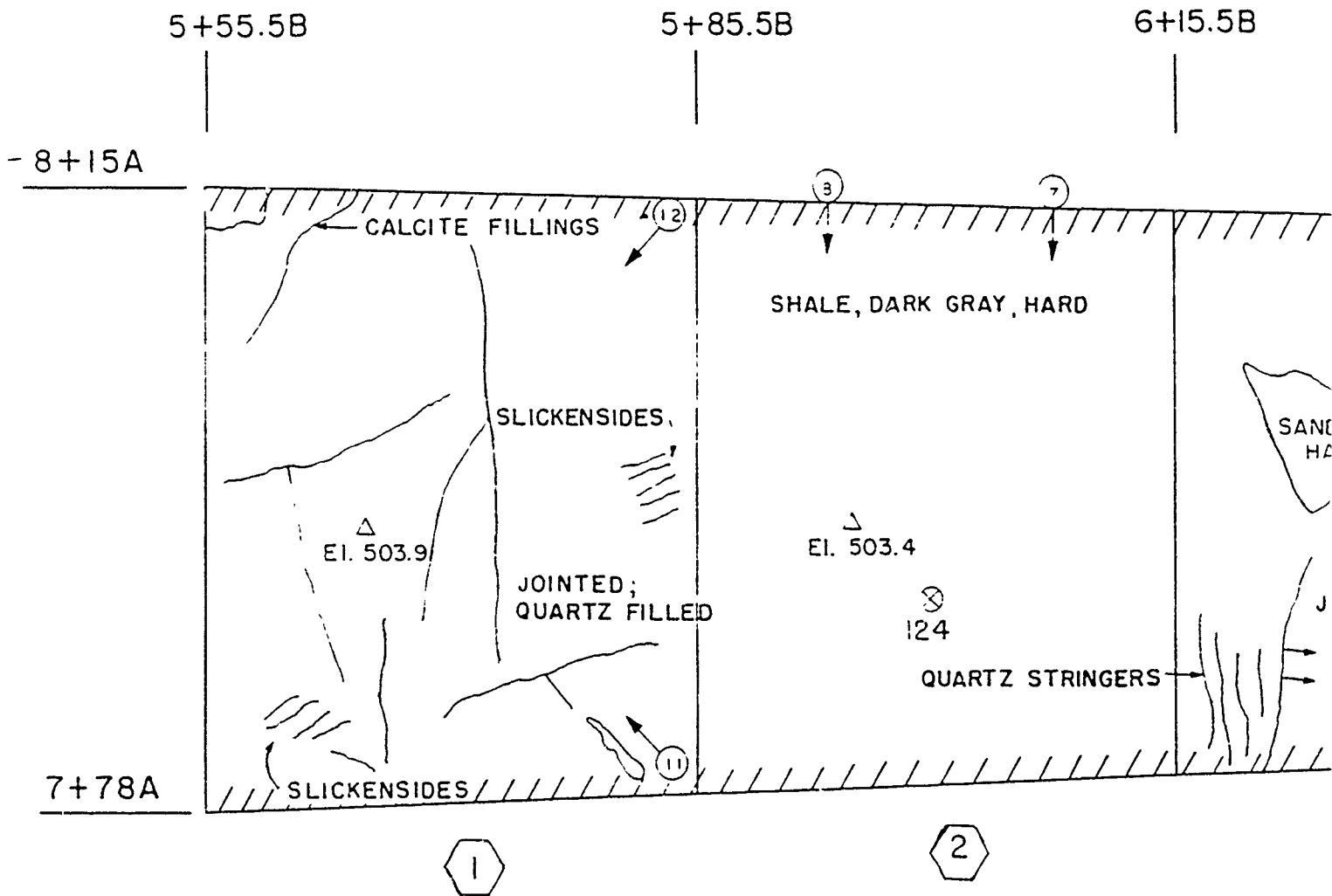
6+75.5



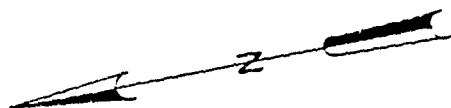
PLAN VIEW—' EFT CHUTE WALL



REC RIVER #	RSHED	COSSATOT RIVER, ARK
GILLHAM DAM FOUNDATION REPORT LEFT CHUTE WALL		
U S ARMY ENGINEER DIST TULSA CORPS OF ENGINEERS		
SUBMITTED:	APPROVED:	
<i>J. L. Williamson</i>	<i>[Signature]</i>	
GEOLOGIST	RESIDENT ENGINEER	
SCALE 1" = 10'	DATE: 12-22-69	



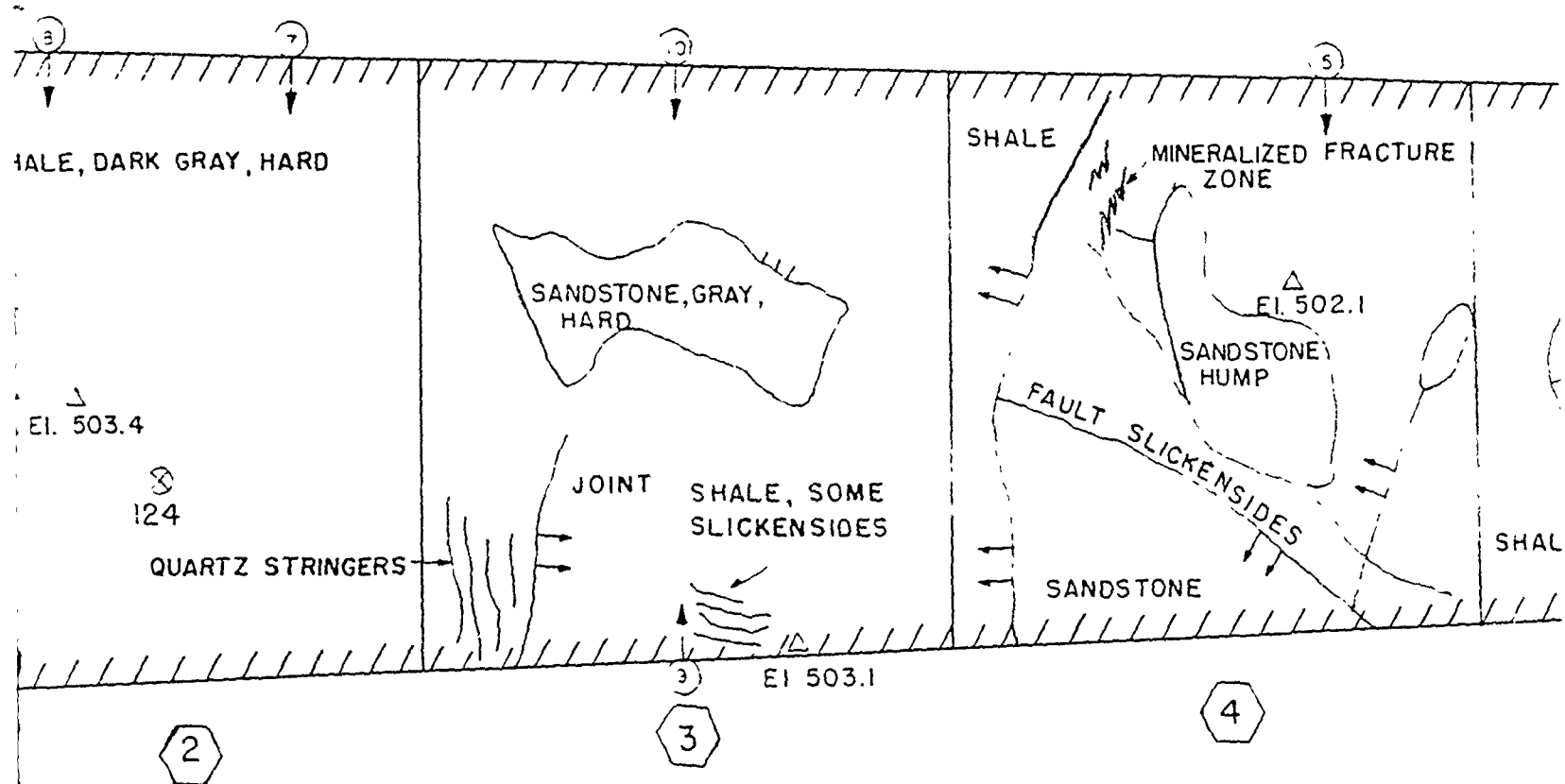
PLAN V



6+15.5B

6+45.5B

6+75.5B



PLAN VIEW - RIGHT CHUTE WALL

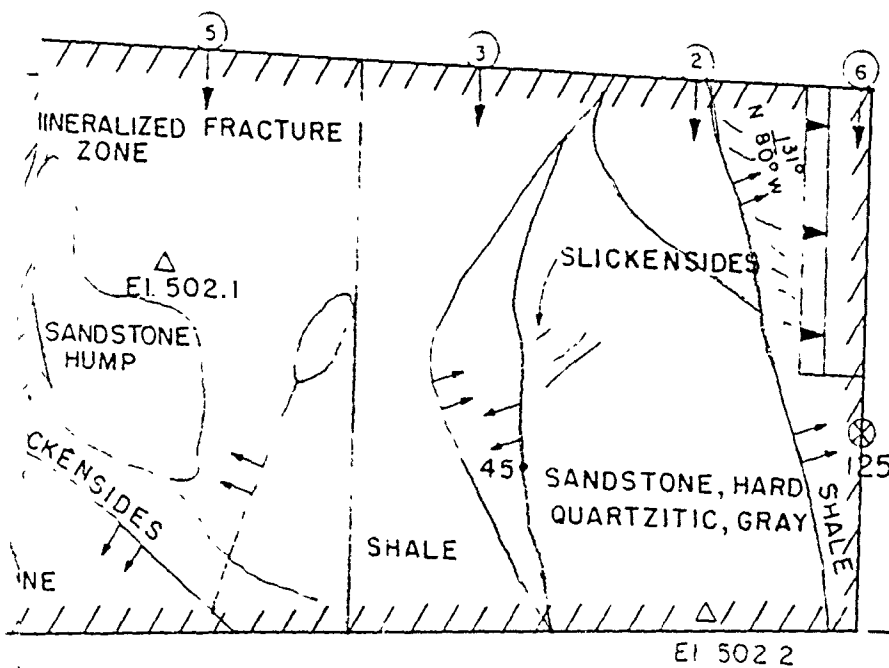


6+75.5B

7+04B

8+09.5A

7+81.5A



LEGEND

- (12) — PHOTOGRAPHS
- ↑ — FAULT MOVEMENT
- DIP & STRIKE
- /// — VERTICAL FACE
- ⊗ — CORE HOLE

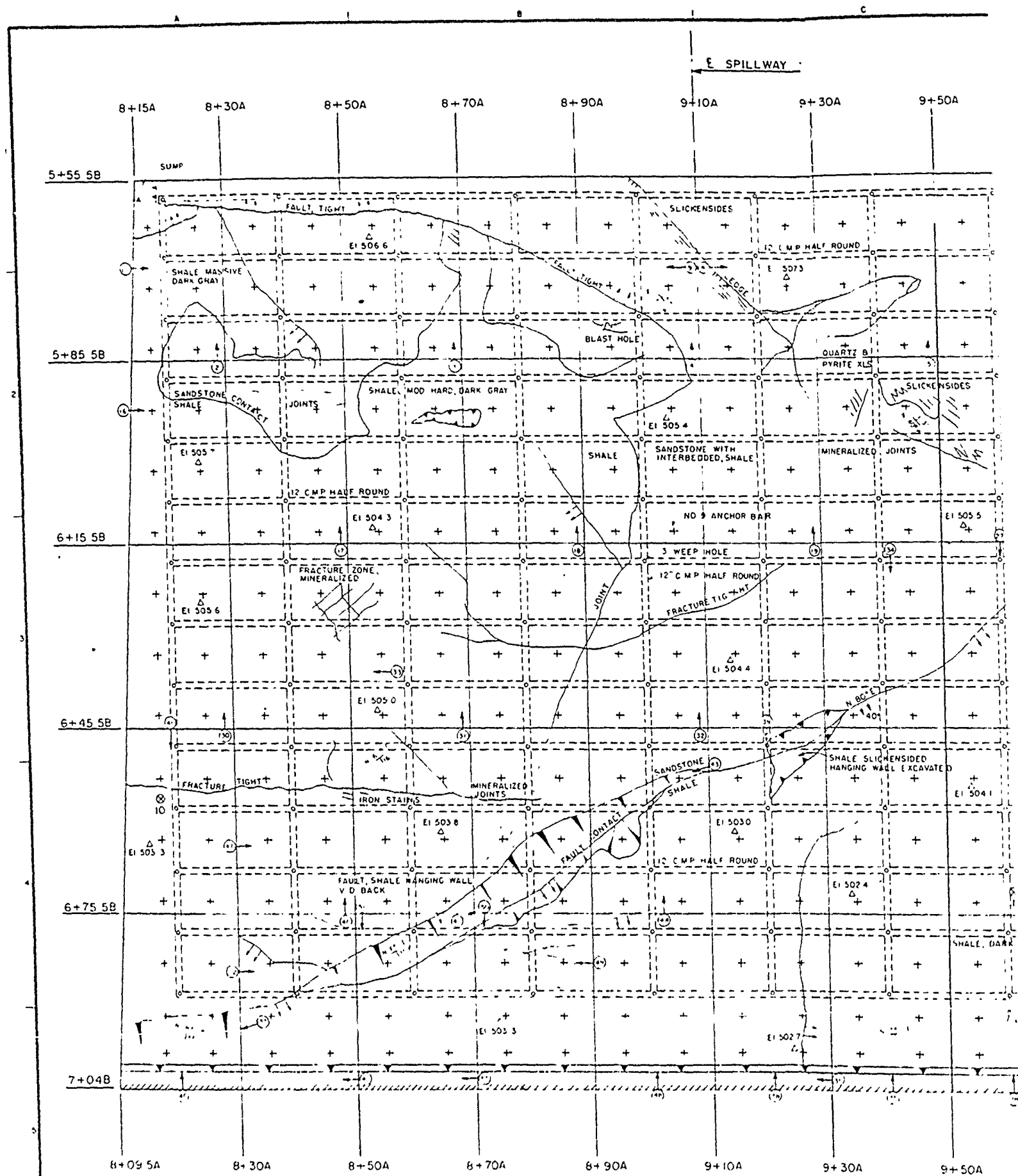
4

5

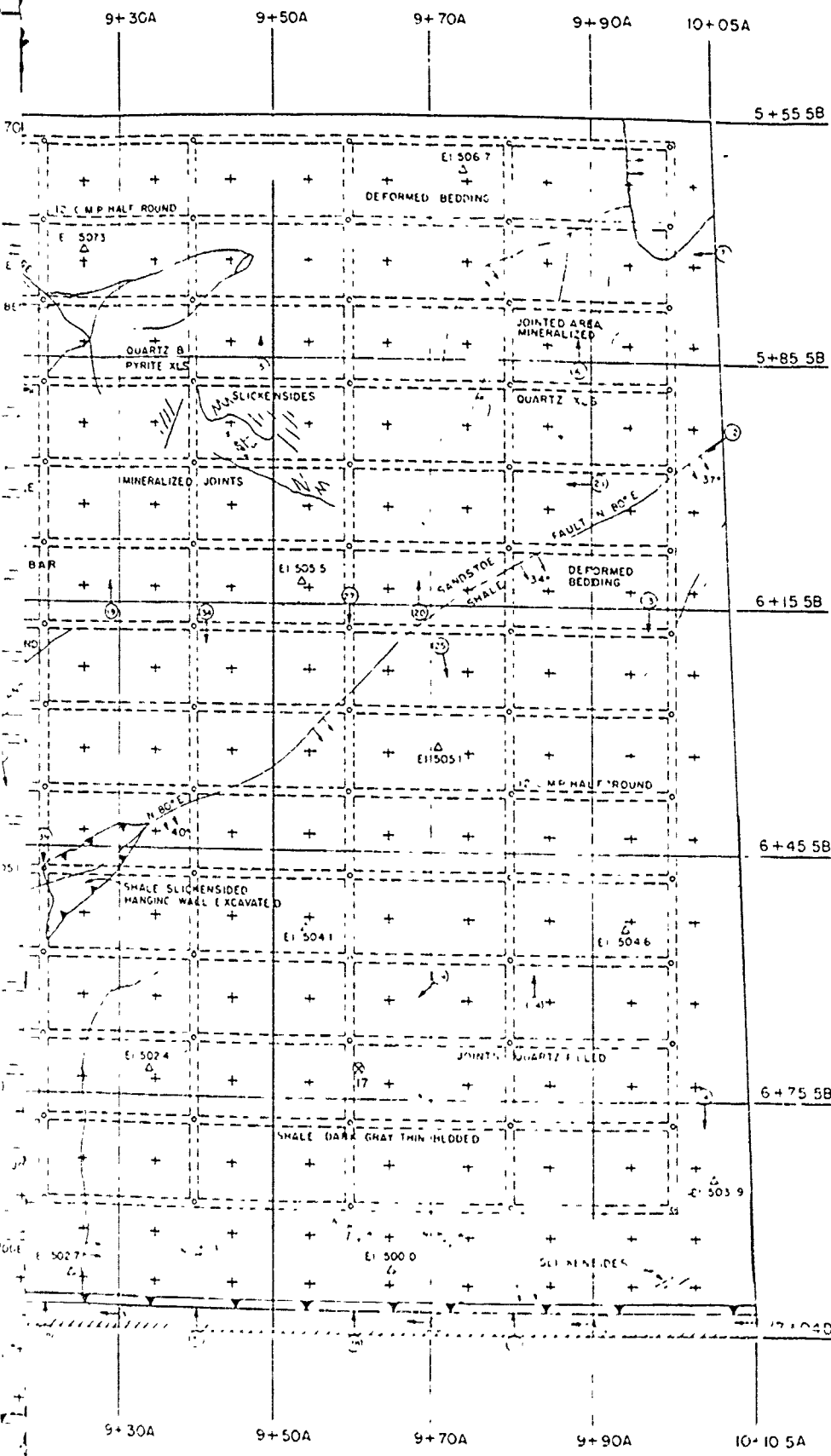
1

4

RED RIVER WATERSHED		COSSATOT RIVER, ARK	
GILLHAM DAM			
FOUNDATION REPORT			
RIGHT CHUTE WALL			
U S ARMY ENGINEER DIST TULSA CORPS OF ENGINEERS			
SUBMITTED:		APPROVED:	
<i>W. L. Williamson</i>		<i>[Signature]</i>	
GEOLOGIST		RESIDENT ENGINEER	
SCALE: 1" = 10'		DATE: 12-22-69	



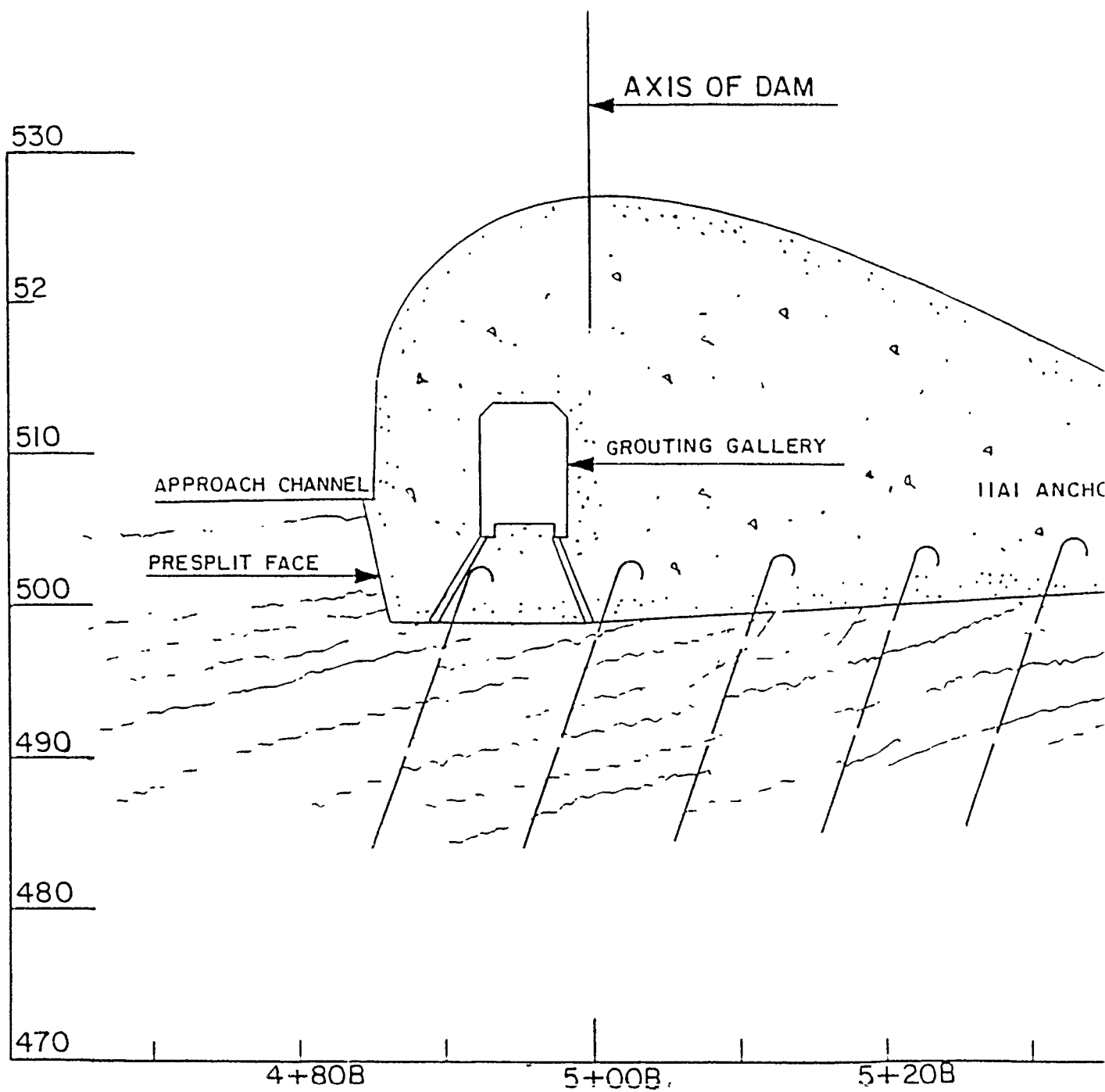
WILLWAY



LEGEND

- — WEED HOLE
- ⊗ — CORE HOLE
- 15 — PHOTOGRAPHS
- +
- ANCHOR BARS
- DIP & STRIKE
- FAULT MOVEMENT
- VERTICAL FACE

U.S. ARMY ENGINEER DISTRICT, TULSA COMD'S OF ENGINEERS TULSA, OKLAHOMA	
GILLHAM DAM FOUNDATION REPORT CHUTE SLAB	
SUBMITTED E. J. Williams GEOLOGIST	APPROVED [Signature] RESIDENT ENGINEER
DATE 12-22-67	



S OF DAM

ING GALLERY

1111 ANCHOR BAR

12" CM

20°

SANDSTONE, HARD, GRAY, WITH
SOME INTERBEDDED SHALE

5+20B

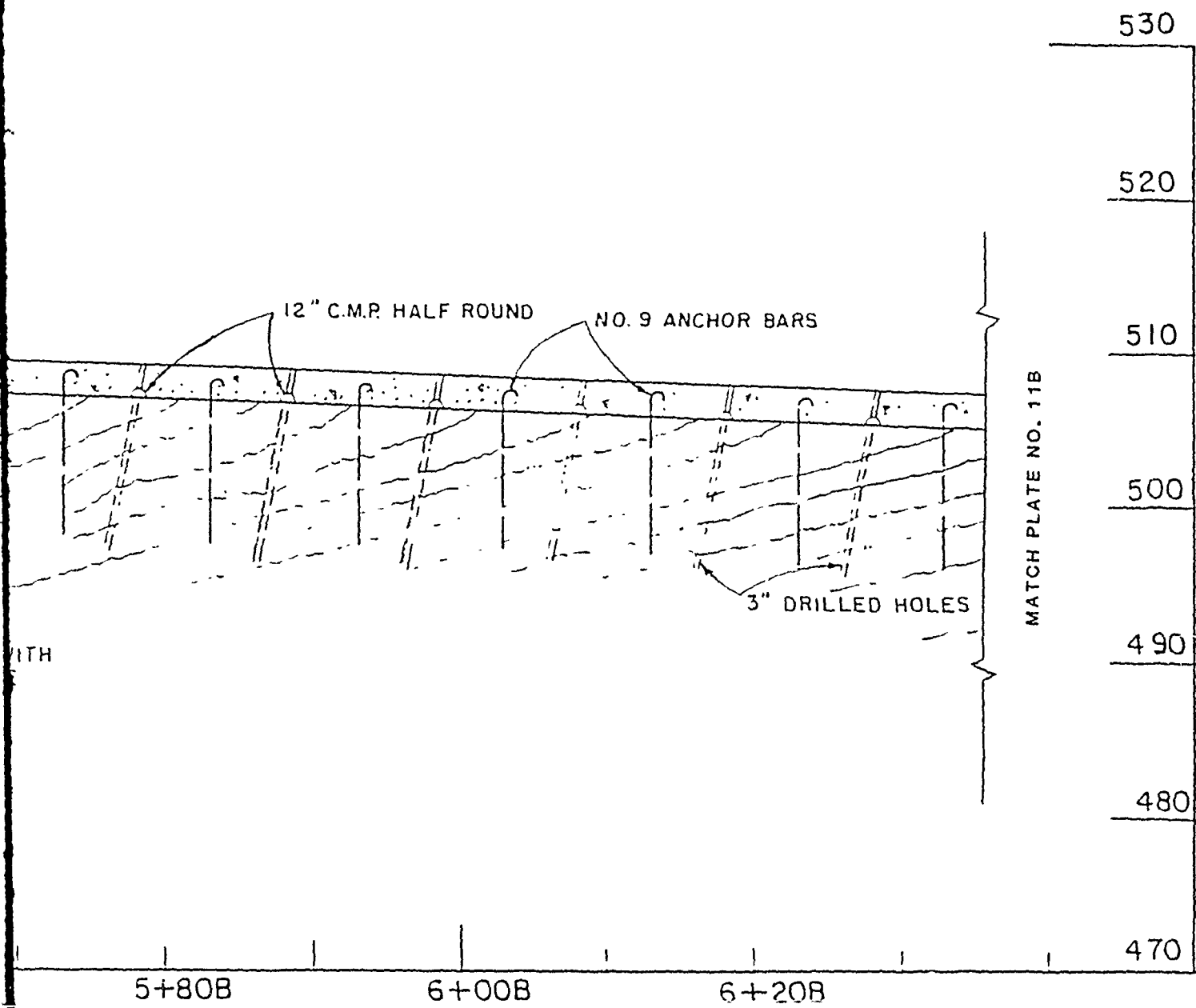
5+40B

5+60B

5+80B

SECTION AL

(AT STA.
SCALE



SECTION ALONG C SPILLWAY

(AT STA. 9+10A)

SCALE: 1" = 10'

530

520

510

500

490

480

470

MATCH PLATE NO. 11A

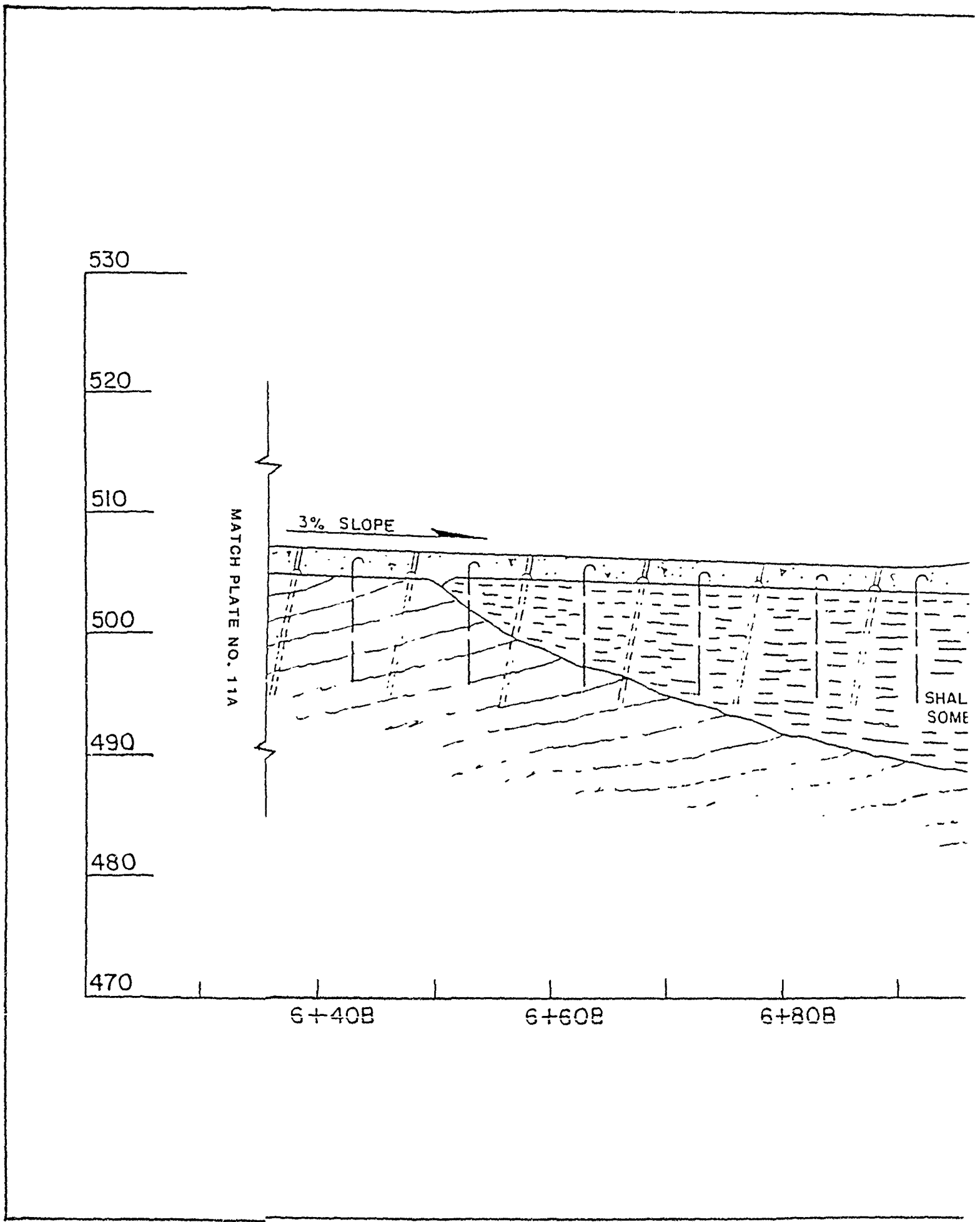
3% SLOPE

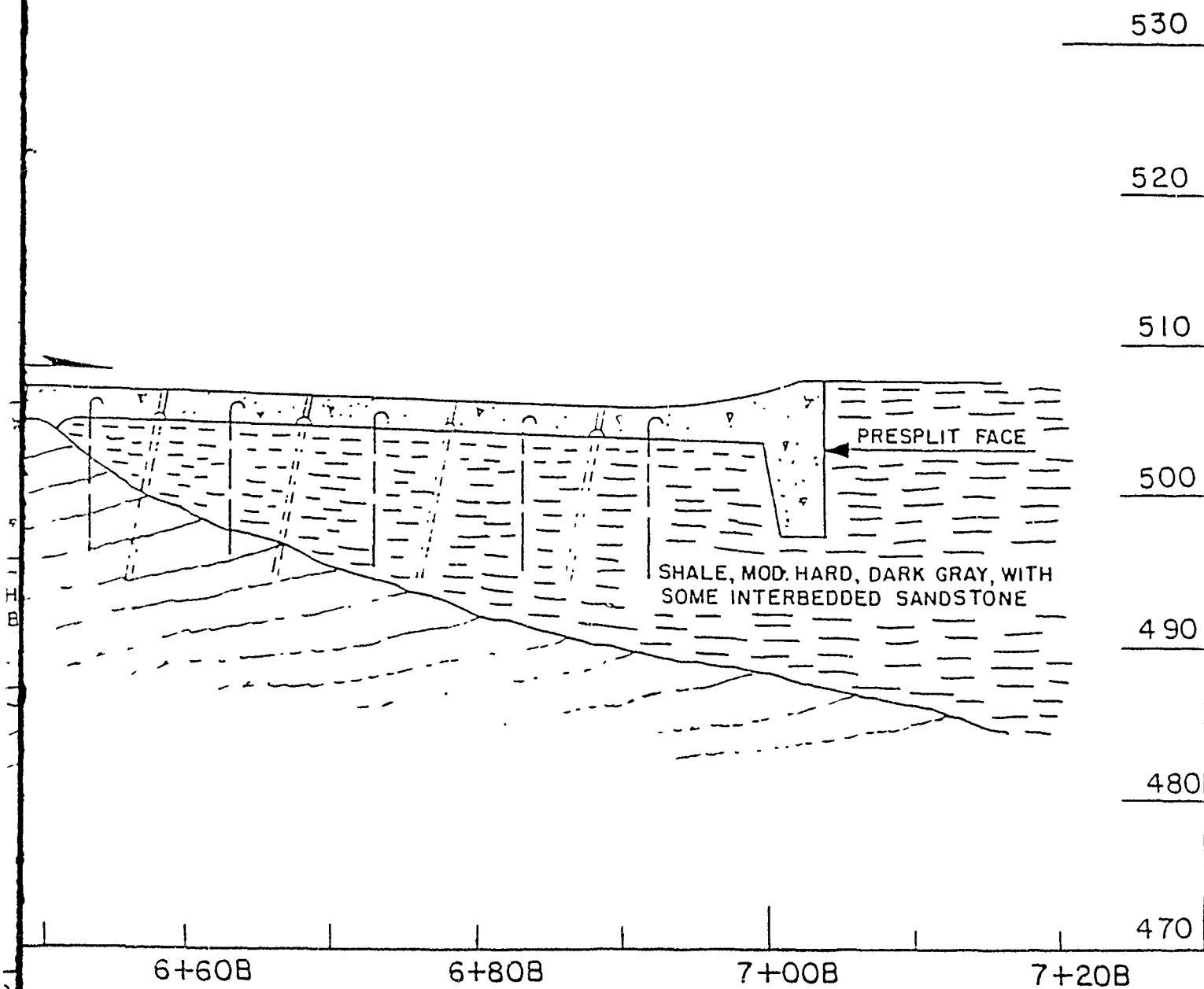
6+40B

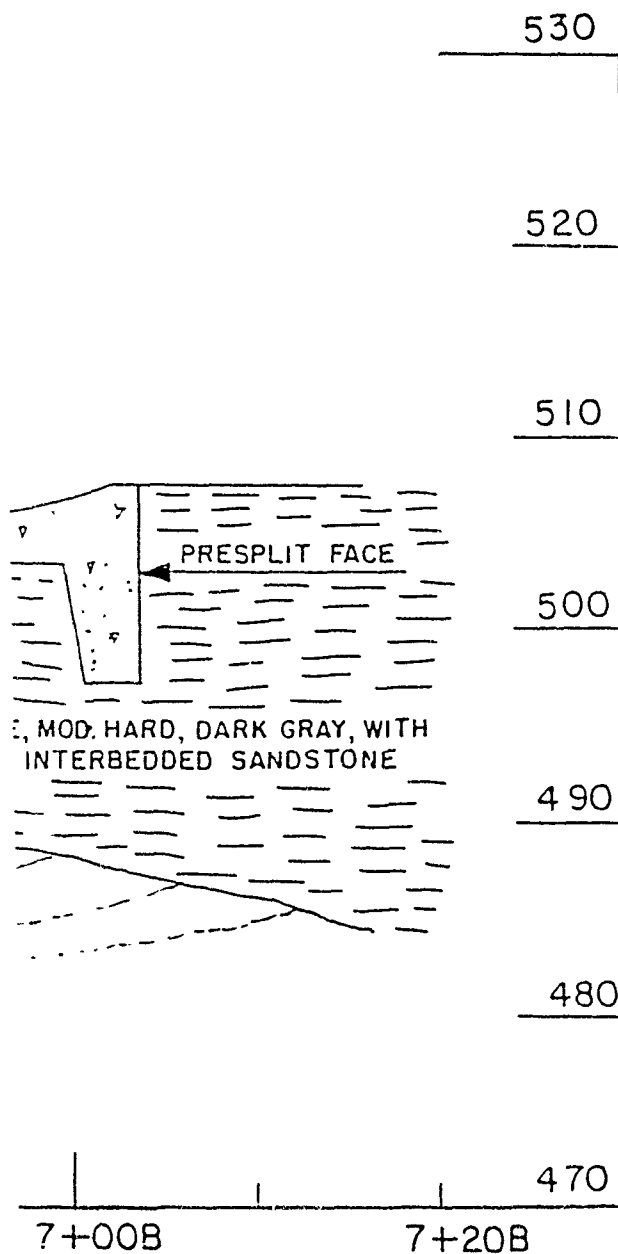
6+60B

6+80B

SHAL
SOME







RED RIVER WATERSHED	COSSATOT RIVER, ARK
GILLHAM DAM	
FOUNDATION REPORT	
SECTION SPILLWAY & CHUTE SLAB	
U S ARMY ENGINEER DIST TULSA. CORPS OF ENGINEERS	
SUBMITTED:	APPROVED:
<i>J. L. Williamson</i>	<i>[Signature]</i>
GEOLOGIST	RESIDENT ENGINEER
SCALE. 1" = 10'	DATE: 12-22-69

580

570

560

550

540

530

520

510

500

490

480

470

460

450

440

430

420

410

RIGHT ABUTMENT

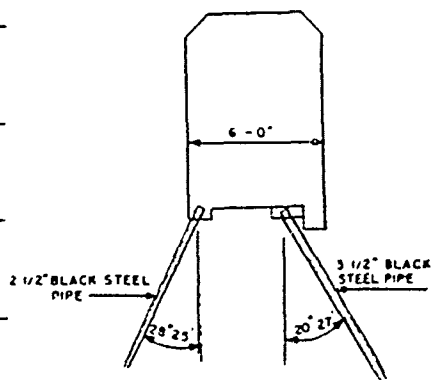
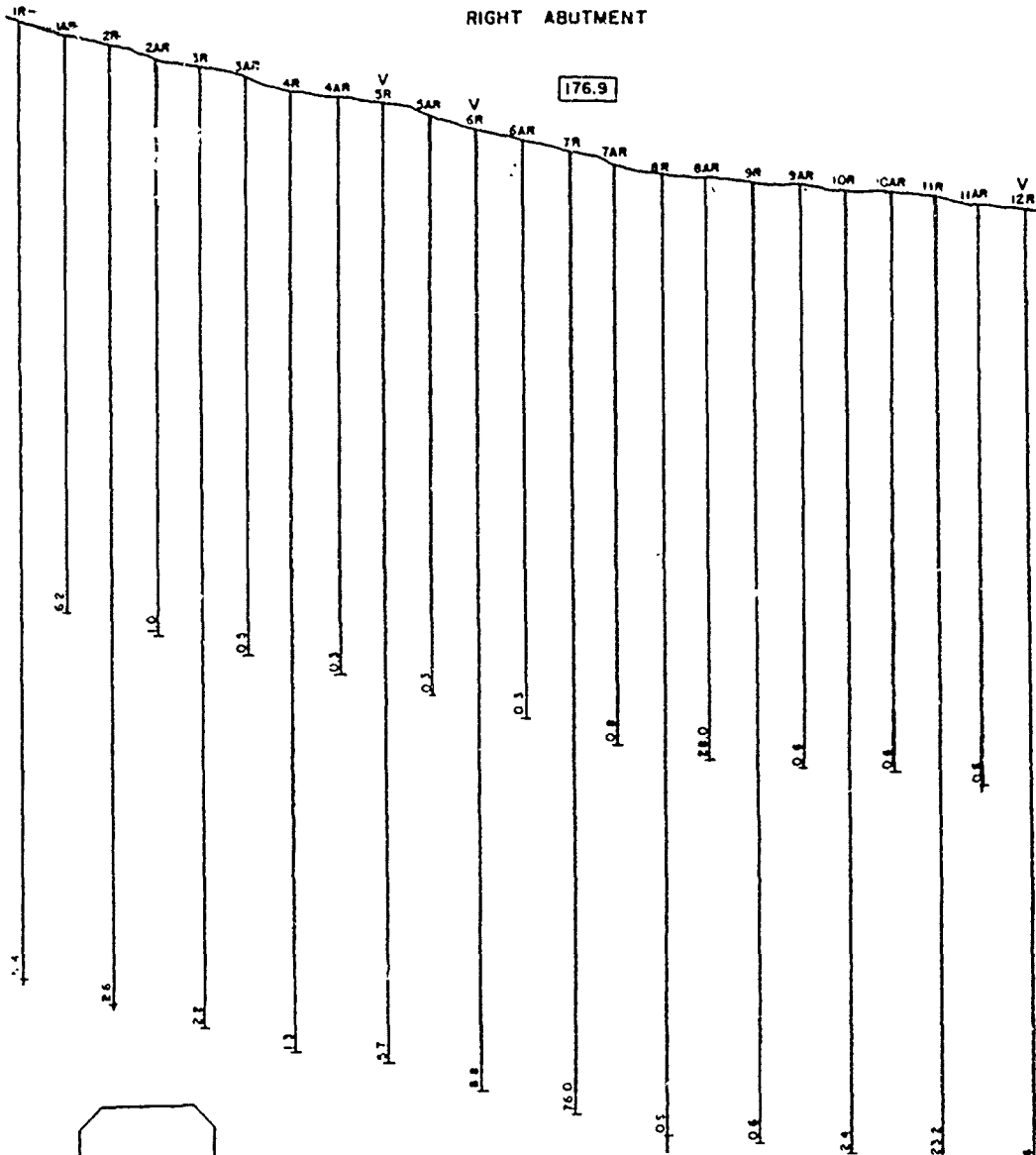
176.9

STA 6+2145

MONO I

20.4

6+83



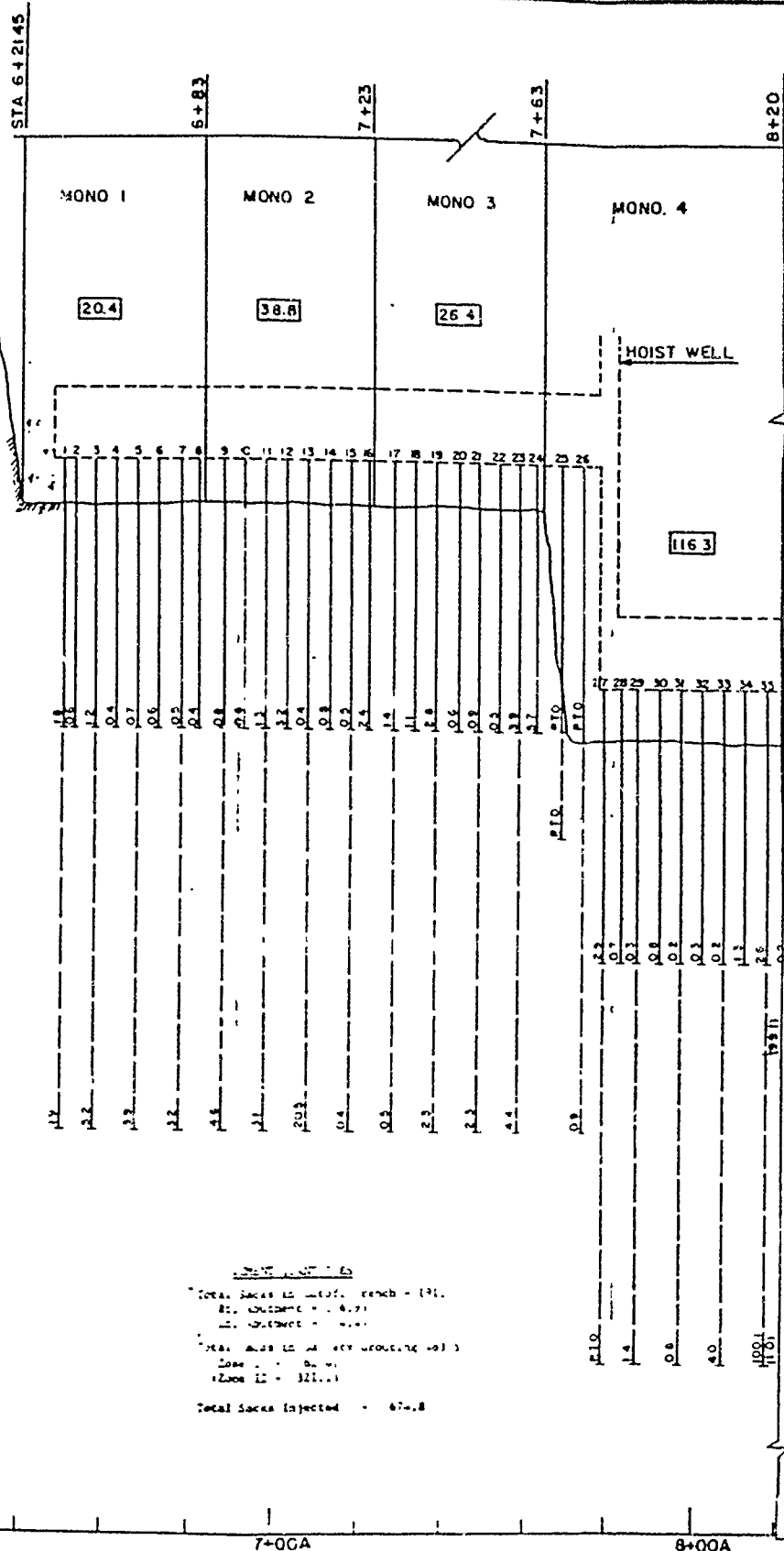
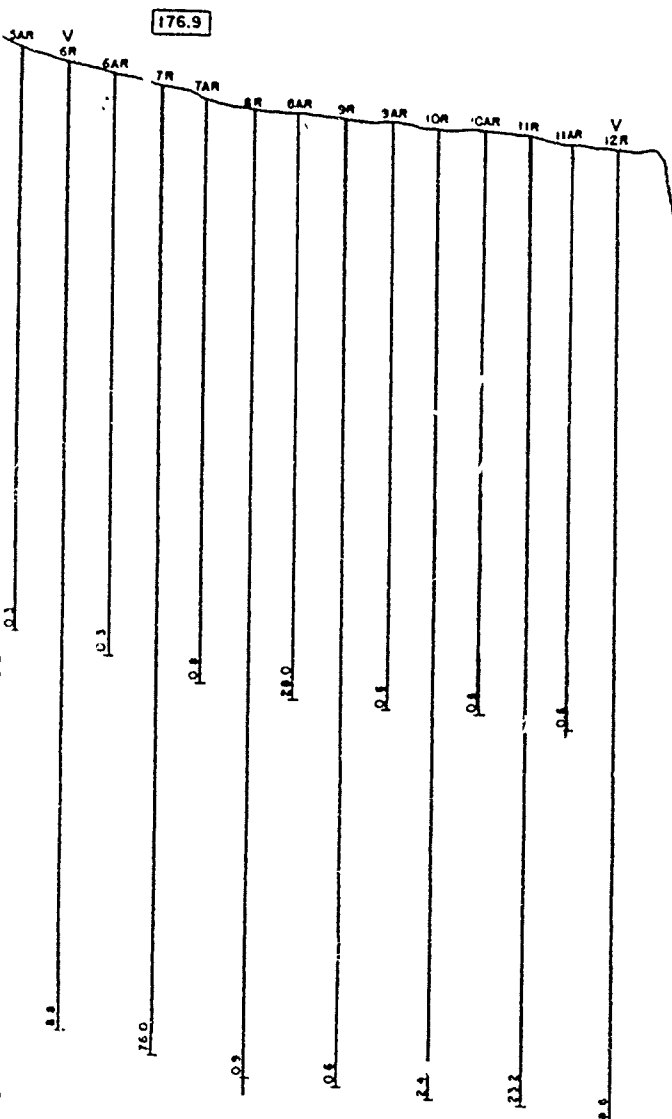
TYPICAL GALLERY SECTION
NO SCALE

4+00A

5+00A

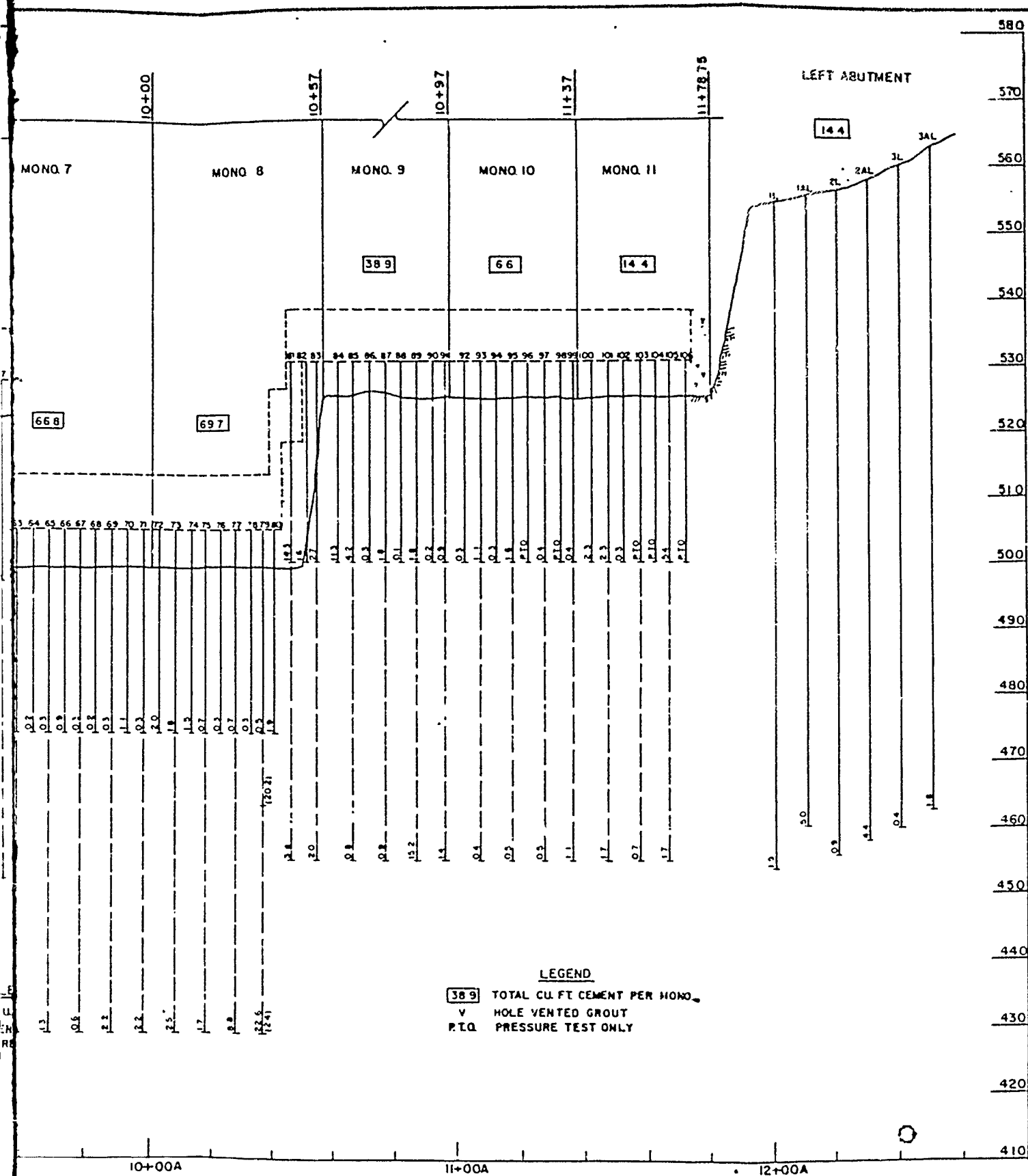
6+00A

RIGHT ABUTMENT

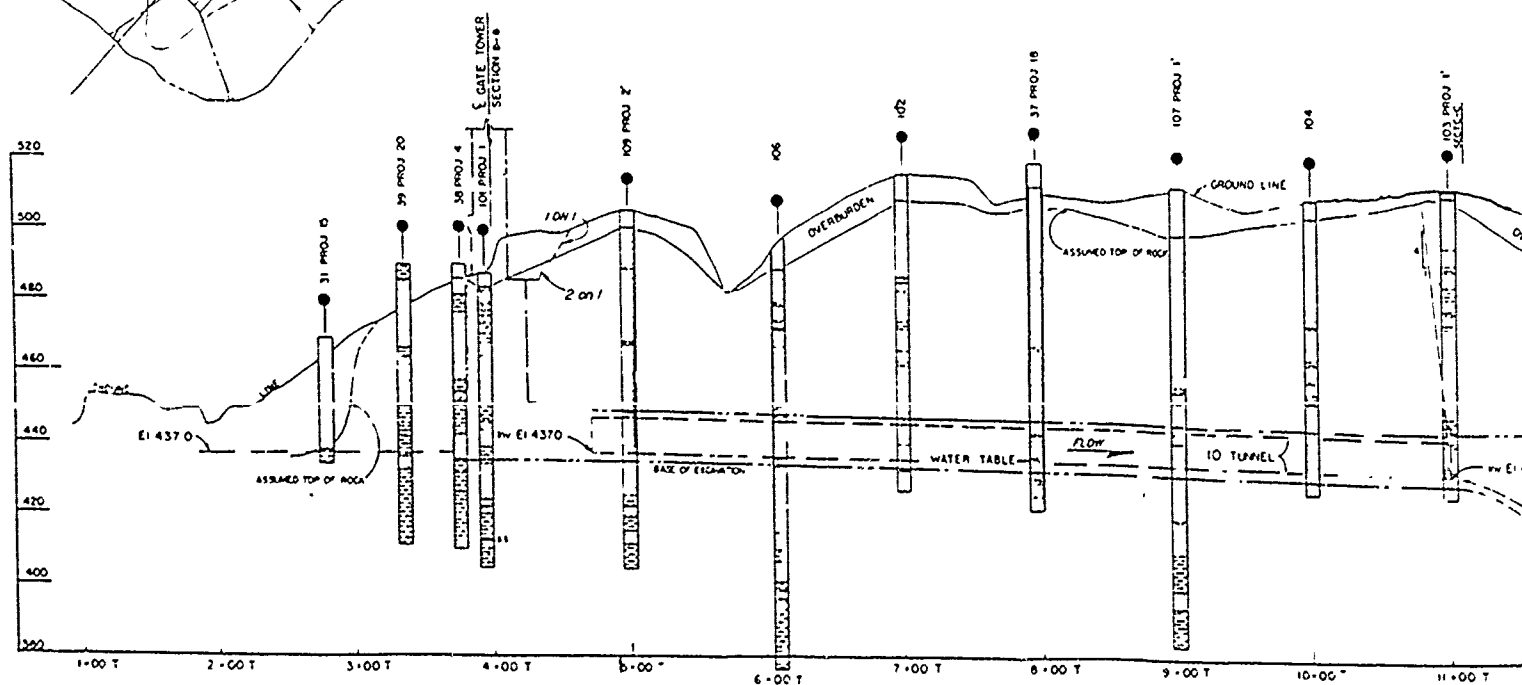
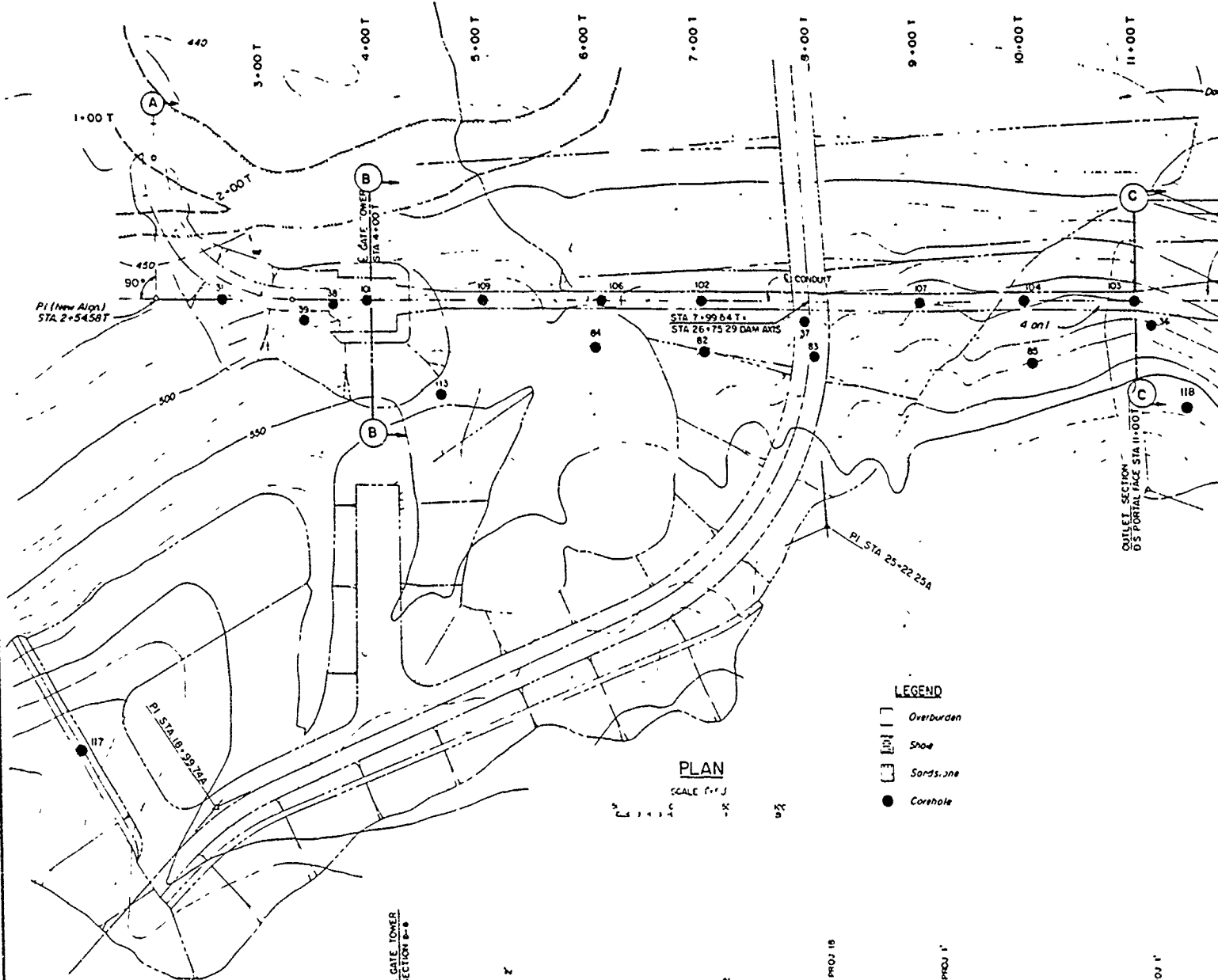


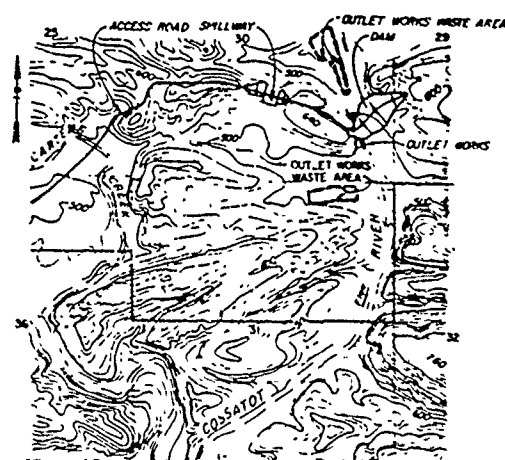
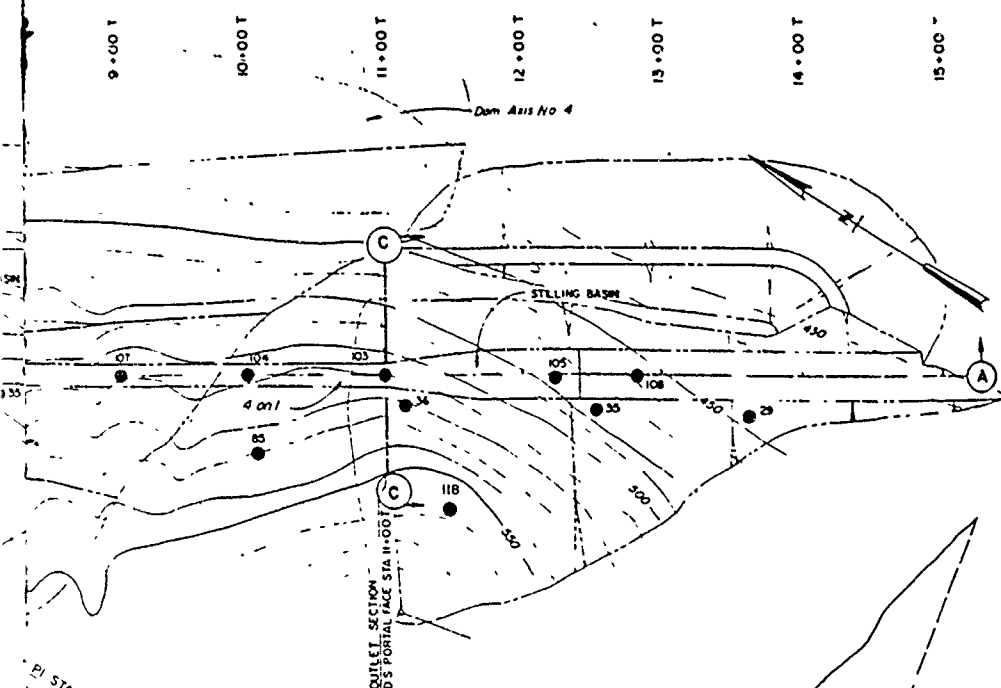
Total Sacks in 100% trench = 131.
 100% trench = 131.
 100% trench = 131.
 Total Sacks in 100% trench = 131.
 100% trench = 131.
 100% trench = 131.
 Total Sacks injected = 670.8

MATCH PLATE NO. 12B

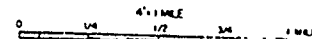


RED RIVER DISTRICT		COSSAHOE RIVER, ARK.	
GILLHAM DAM			
FOUNDATION REPORT			
GROUTING PROFILE			
U.S. ARMY ENGINEER DIST. PLAN NO. 1000-1-100-1			
SUBMITTED		RESIDENT ENGINEER	
GEOLOGIST		DATE	
SCALE 1"=20'		DATE	



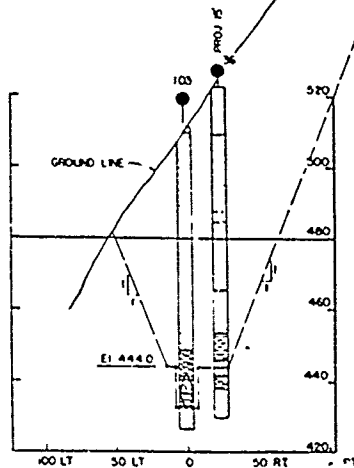


LOCATION OF
WASTE AREAS

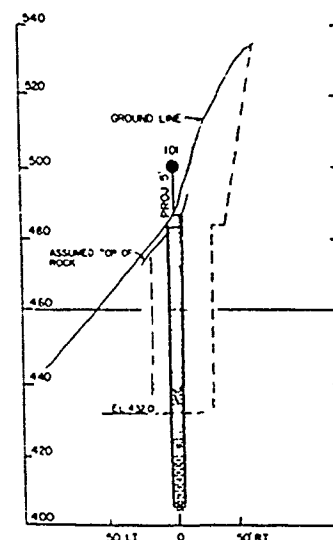


LEGEND

- Overburden
- Shale
- Sandstone
- Corehole



SECT C-C AT OUTLET PORTAL
LOOKING DOWNSTREAM



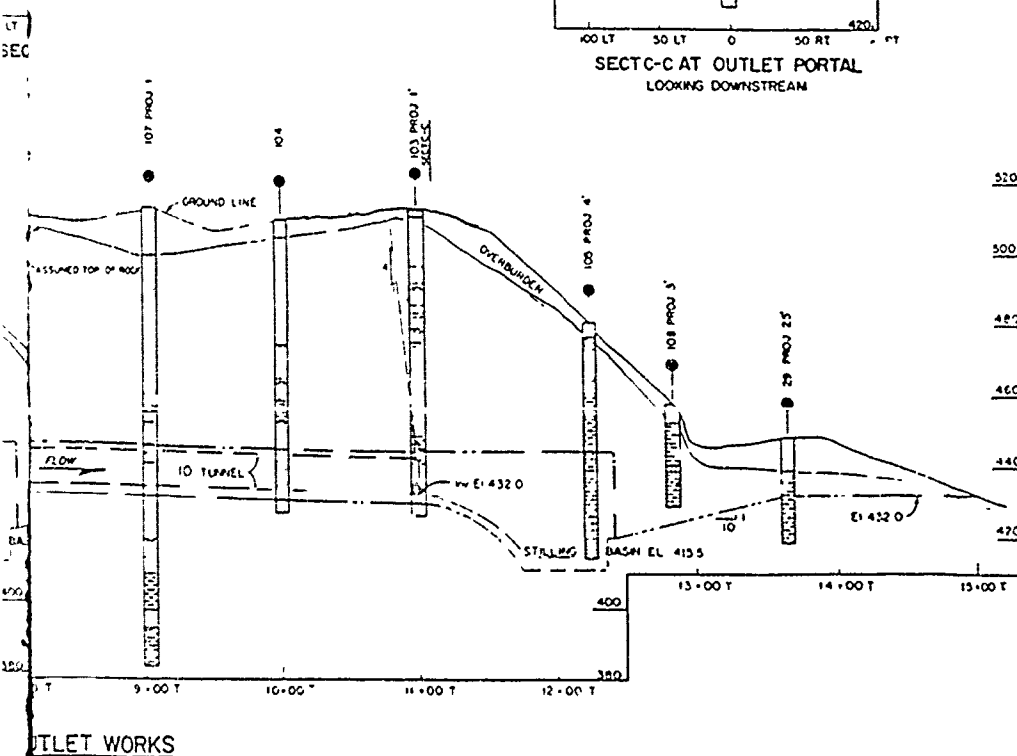
SECT B-B AT GATE TOWER
LOOKING DOWNSTREAM

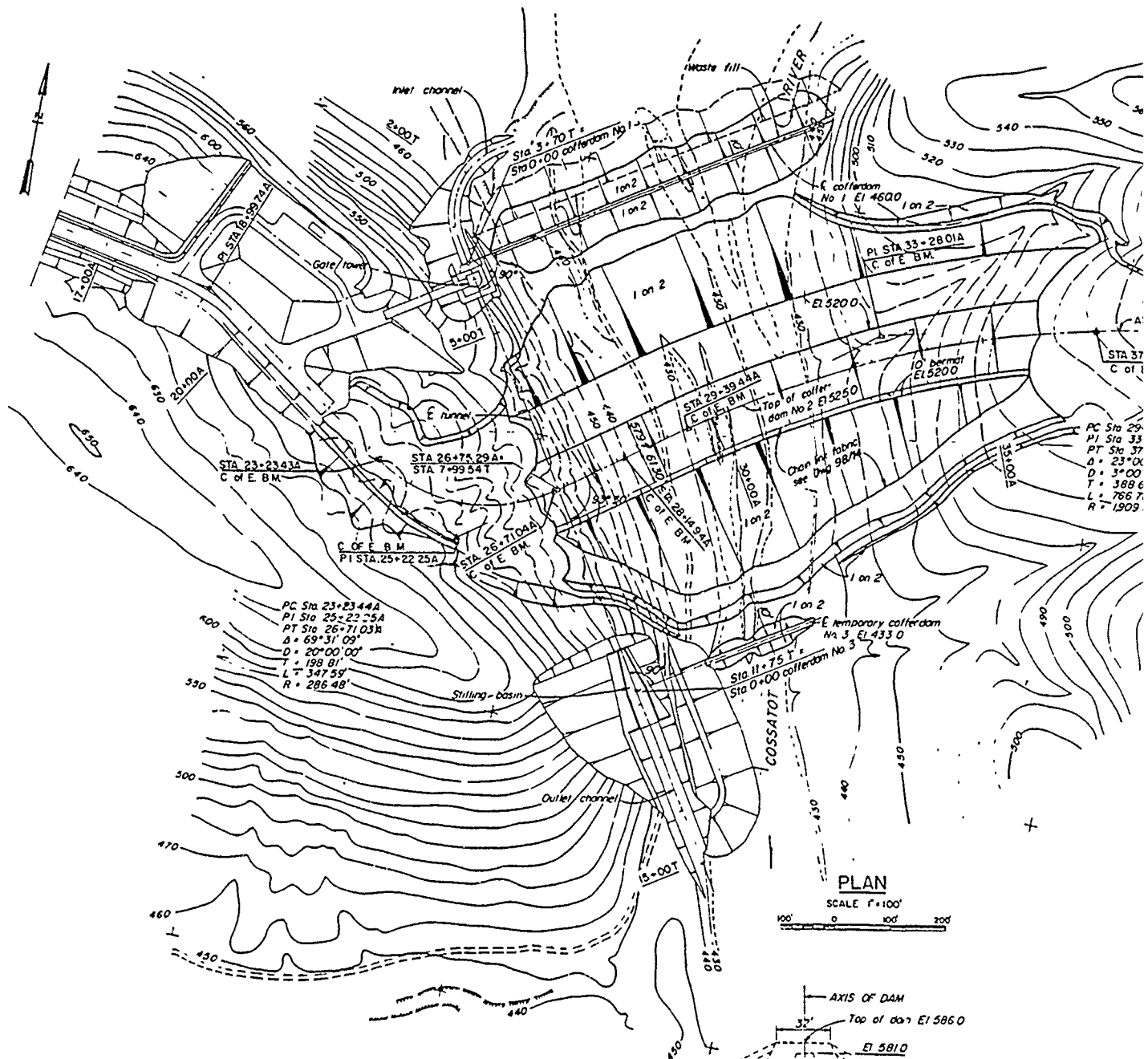
NOTES

THIS DRAWING WAS ORIGINALLY PREPARED
FOR USE IN A CONTRACT DRAWING AND
WAS REPRODUCED FOR USE IN THIS REPORT

RECORD (AS BUILT) DRAWING

REV	DATE	REVISION INDICATED BY A T	CND	REL	APP
U.S. ARMY ENGINEER DISTRICT, TULSA CORPS OF ENGINEERS TULSA, OKLAHOMA					
BY: CHUBB RIVER WATERSHED CROSSATOT RIVER, ARKANSAS					
DESIGNED	STC	LON	GILLHAM DAM OUTLET WORKS FOUNDATION EXPLORATION PLAN OF BORINGS AND LOG SECTIONS		
DRAWN	ST	PA	DEC 1964		
TRACED	DLO		SCALE AS SHOWN		
SUBMITTED BY	CHUBB RIVER WATERSHED		DRAWING NO. 1770-C5-98/4		
CHUBB RIVER WATERSHED	APPROVED		DEC 1964		
RECOMMENDED	APPROVED		DRAWING NO. 1770-C5-98/4		
CHUBB RIVER WATERSHED	APPROVED		DRAWING NO. 1770-C5-98/4		



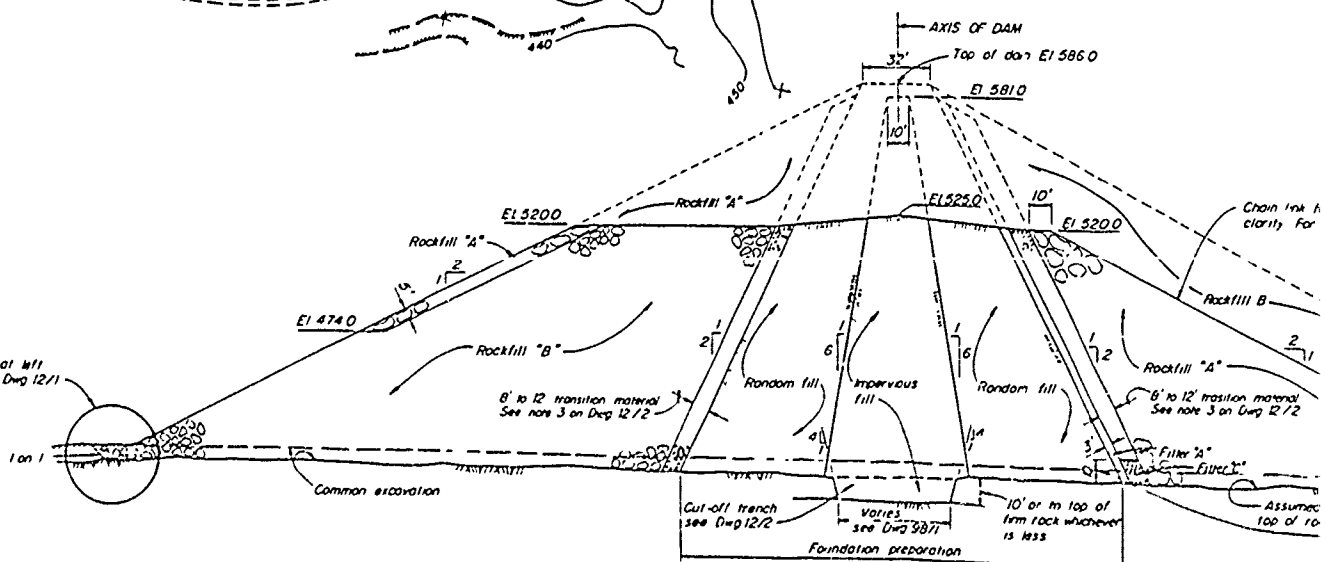


PLAN

SCALE 1"=100'

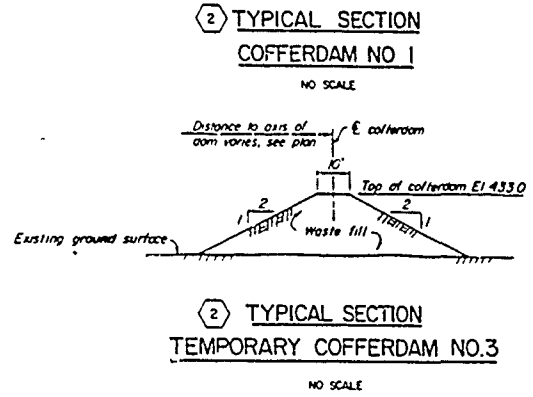
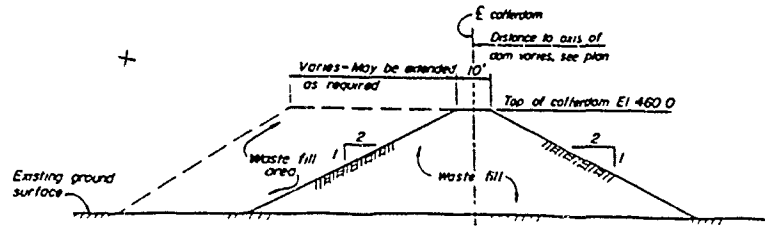
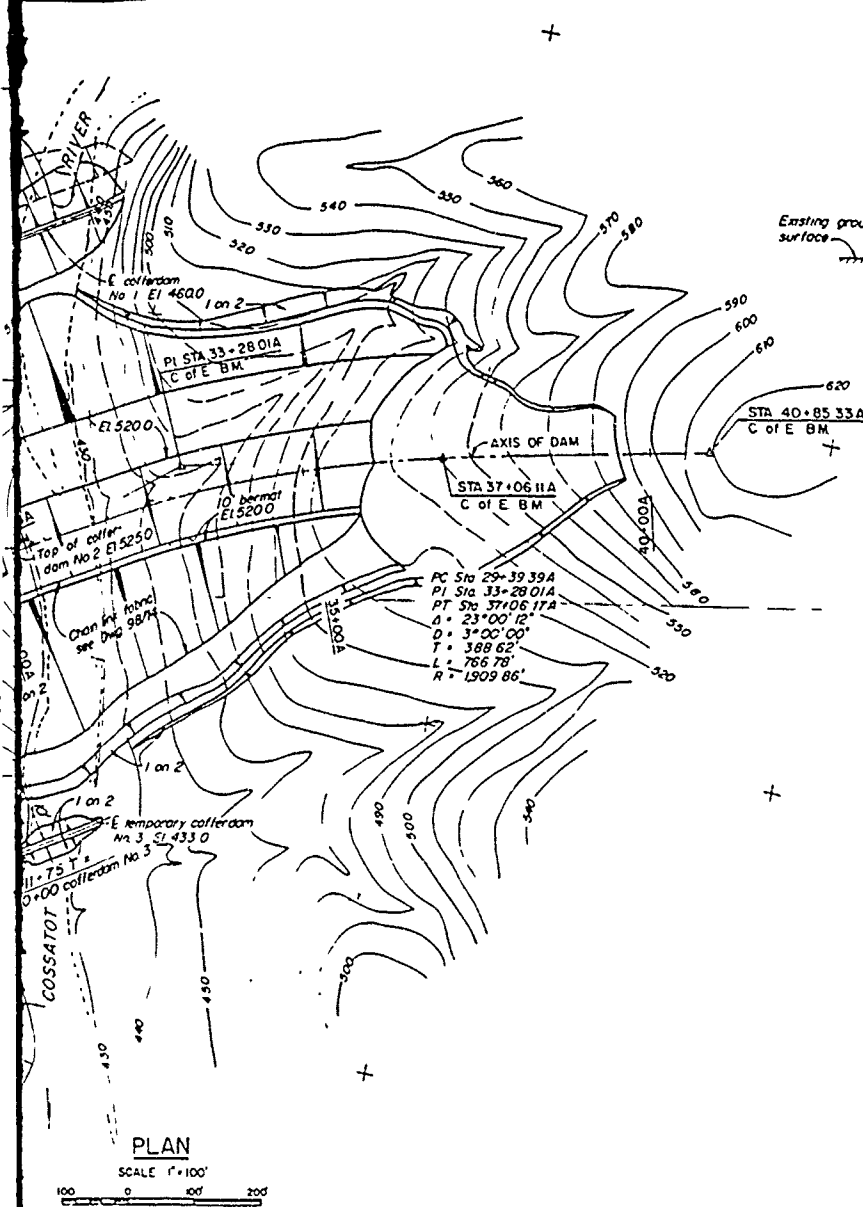
100' 0 100 200

For detail of upstream toe at left abutment see Section "A-A" Dwg 12/1

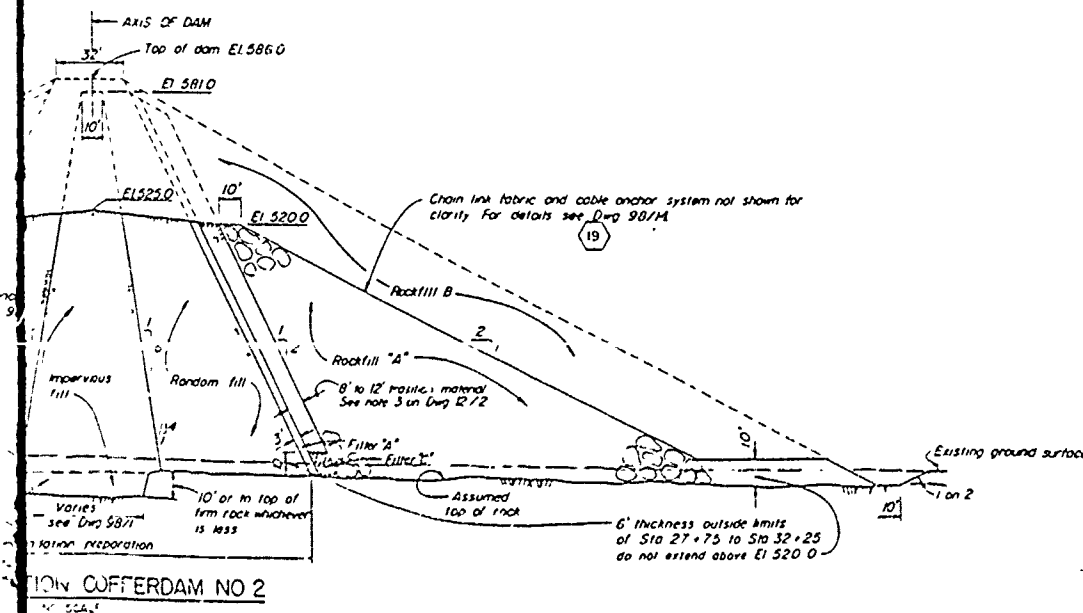


TYPICAL SECTION COFFERDAM NO 2

NO SCALE



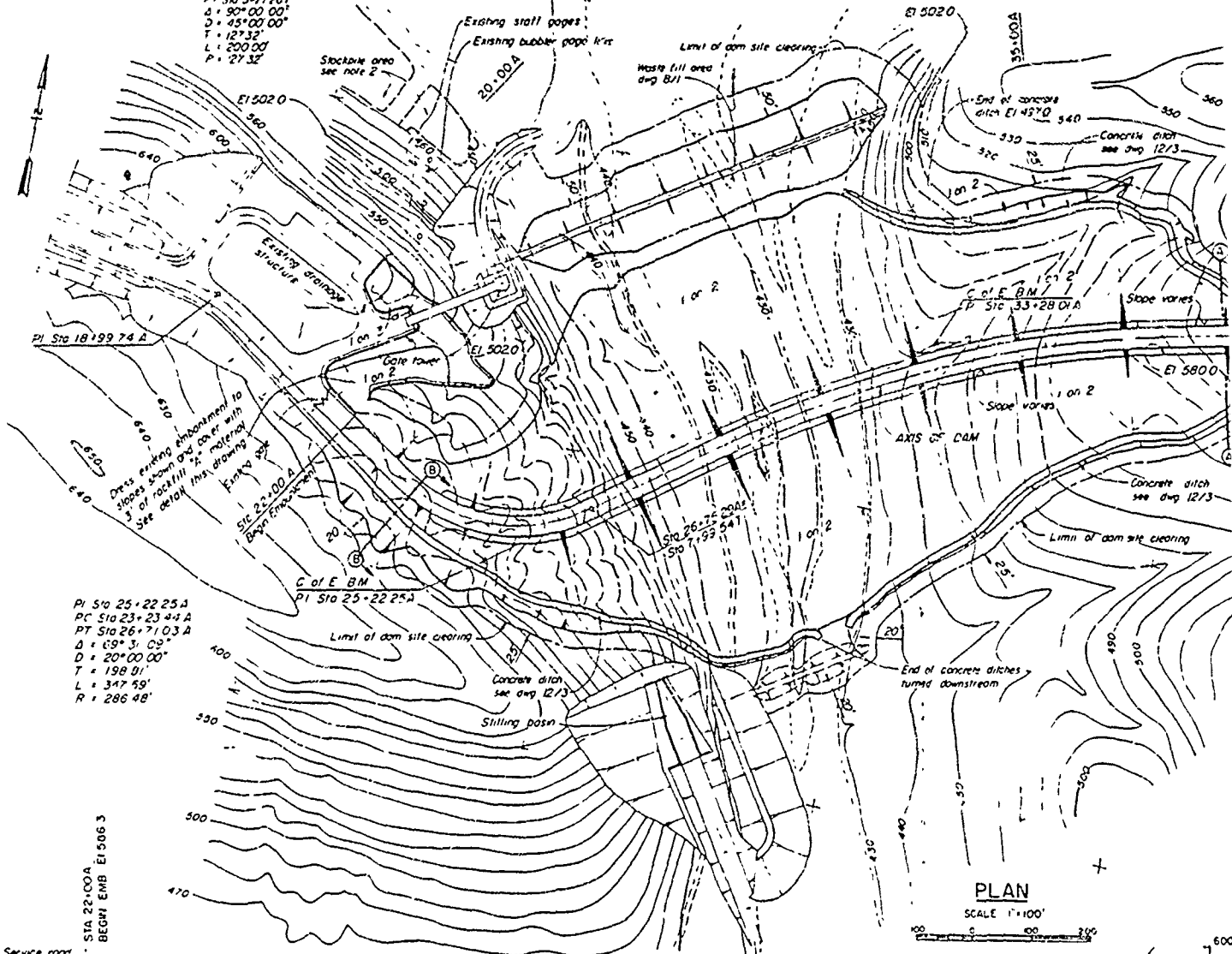
NOTES



REV	DATE	CHANGE (PREVIOUS INDICATED BY A)	APPD
U.S. ARMY ENGINEER DISTRICT, TULSA CORPS OF ENGINEERS TULSA, OKLAHOMA			
DESIGNED		BY	CHKD
DRAWN		BY	CHKD
TRACED		BY	CHKD
SUBMITTED BY		RECOMMENDED BY	
APPROVED		APPROVED	
DATE		DATE	
SCALE AS SHOWN		DRAWING NO.	
1770-DM9-8/2			

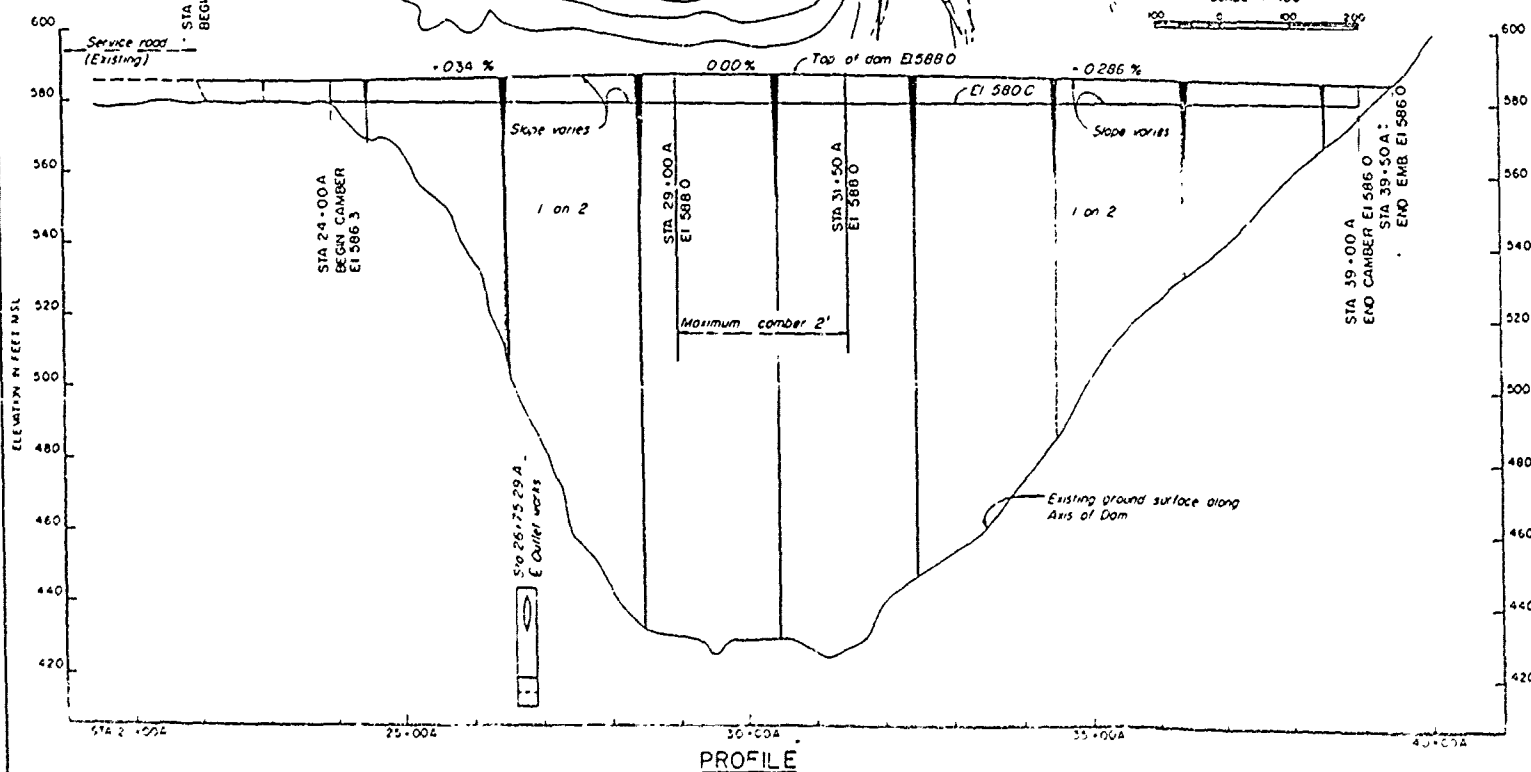
INLET CHANNEL CURVE DATA

PC Sta 18+25.7
 PI Sta 20+34.3
 PT Sta 22+43.0
 Δ = 90° 00' 00"
 D = 45° 00' 00"
 T = 127.32'
 L = 200.00'
 P = 27.32'

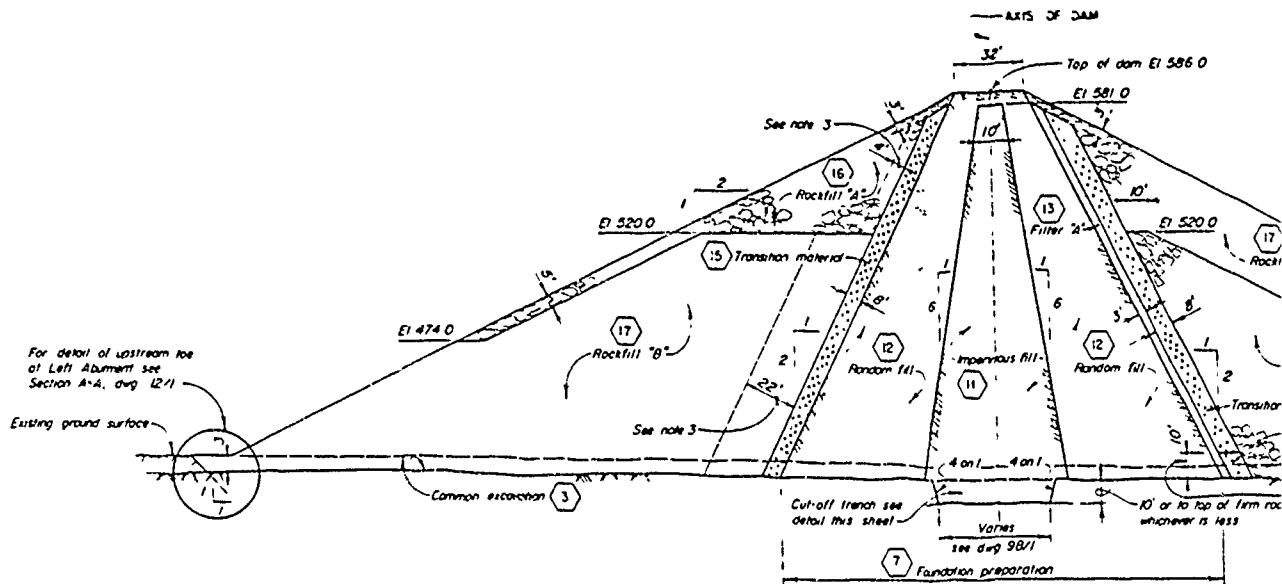


PLAN

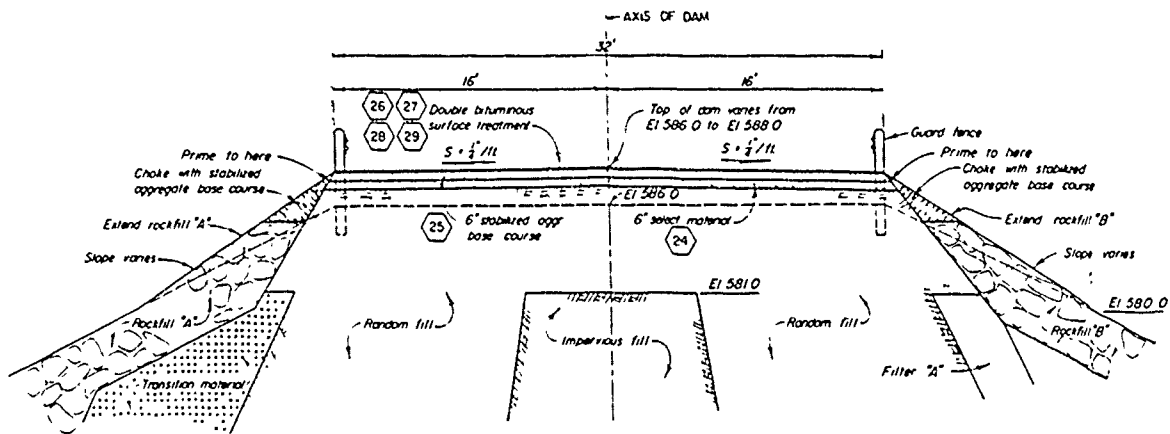
SCALE 1"=100'



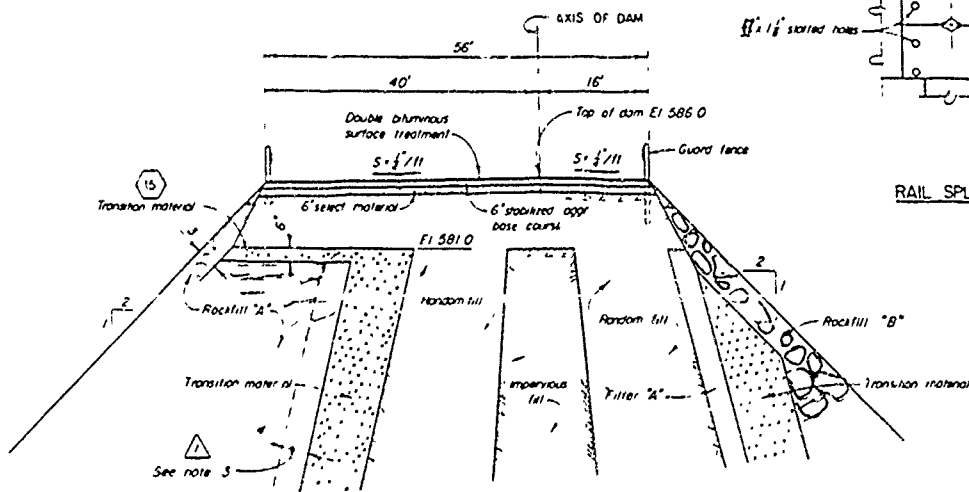
PROFILE



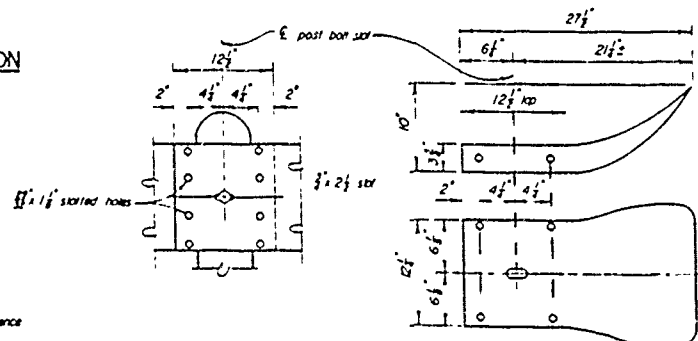
TYPICAL EMBANKMENT SECTION
NO SCALE



TYPICAL CREST SECTION
BEGIN CAMBER STA 24+00A
END CAMBER STA 39+00A
NO SCALE



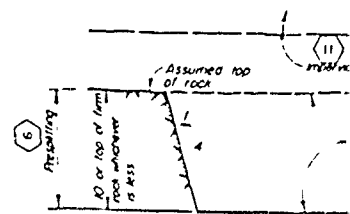
TURNAROUND SECTION
NO SCALE



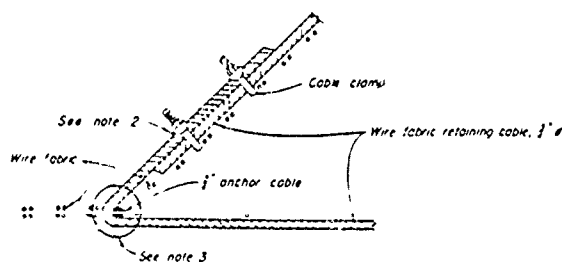
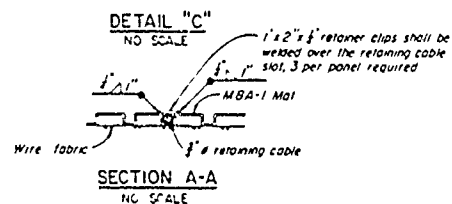
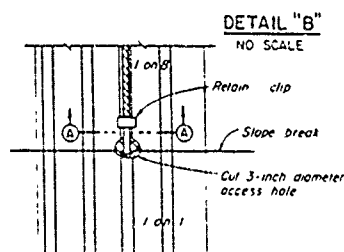
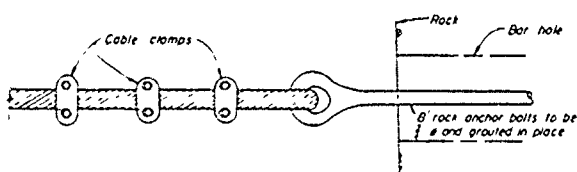
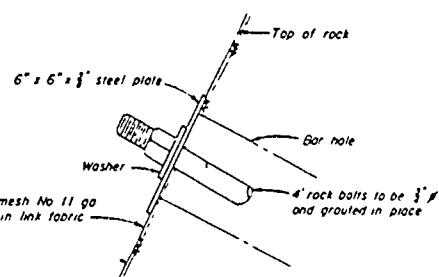
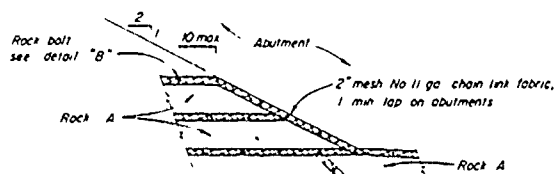
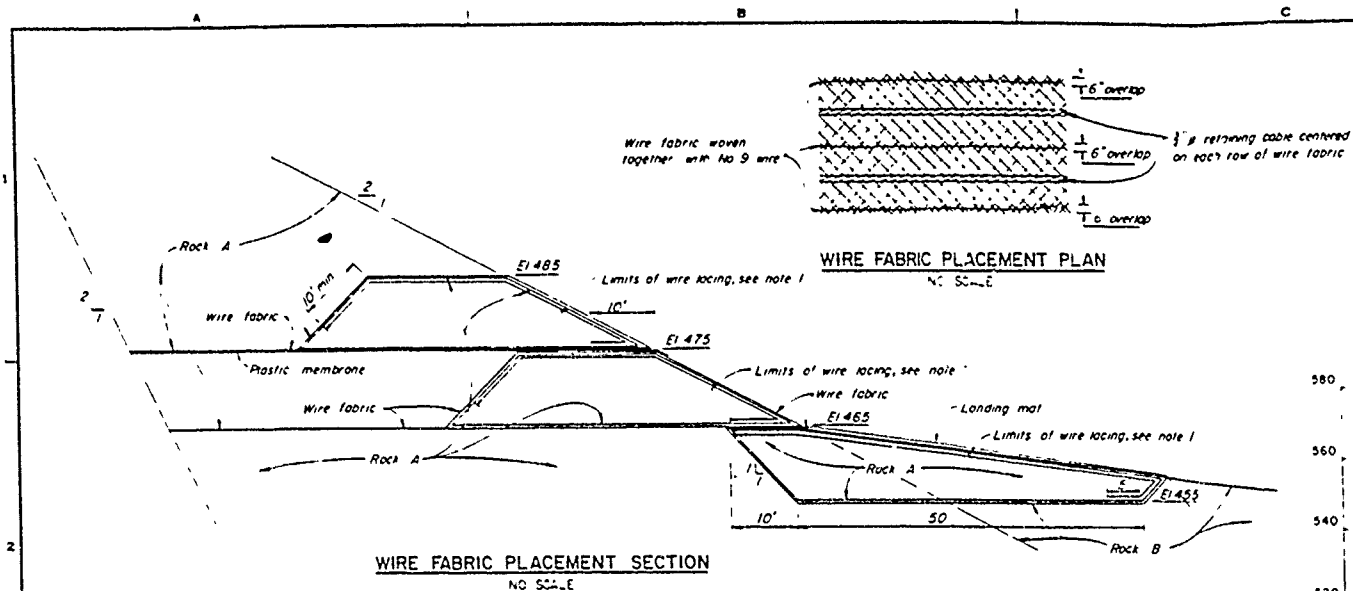
RAIL SPLICE

TERMINAL SECTION

(30) DETAIL OF METAL



TYPICAL SECTION

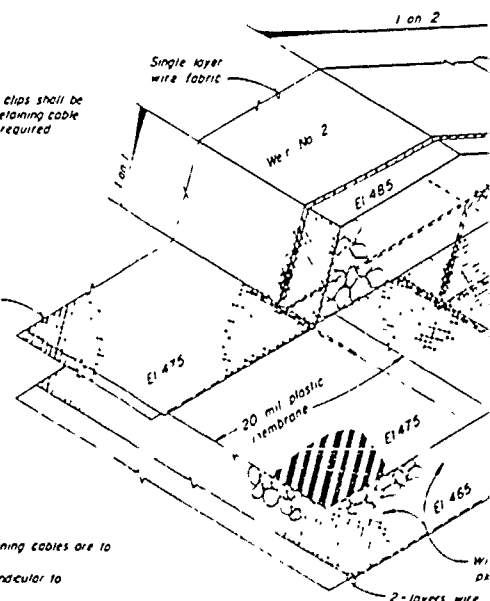


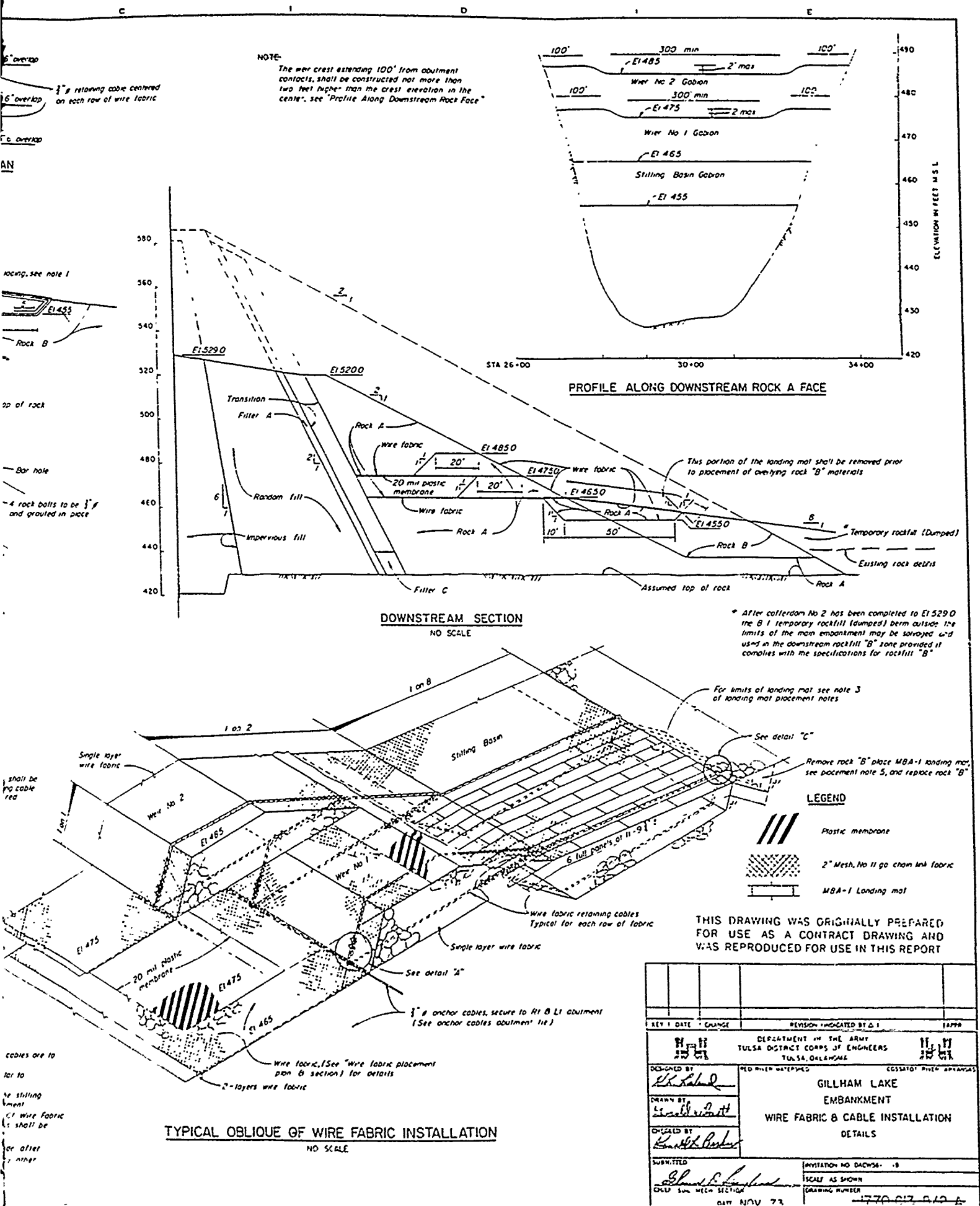
NOTES

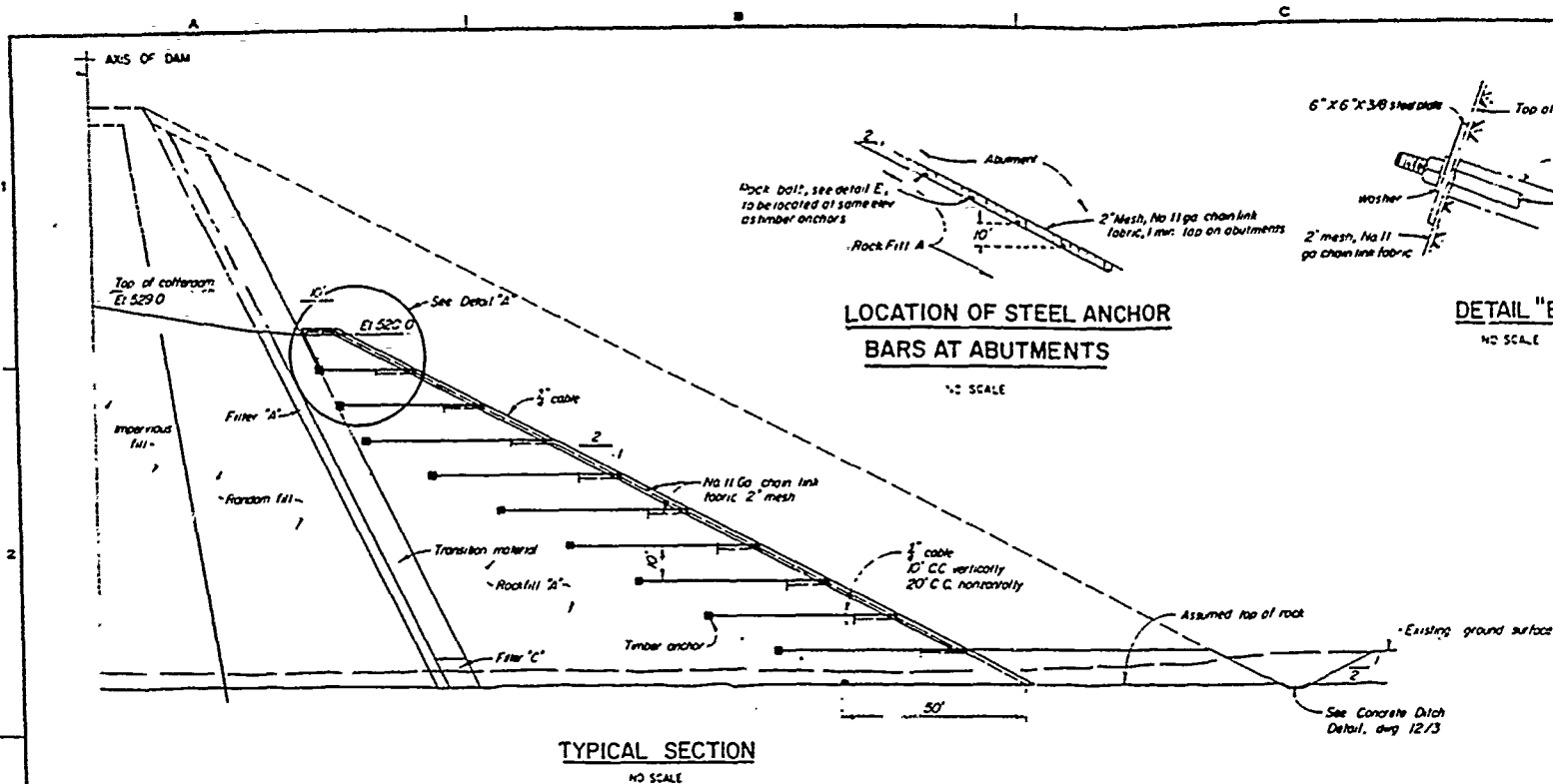
- The wire fabric shall be woven together with No. 9 wire along the longitudinal overlaps shown in the "Wire fabric placement section".
- The upstream end of the 3/4" wire retaining cable shall be temporarily secured to the 3/4" anchor cable until the rockfill and wire fabric installation is completed at which time detail "A" can be assembled.
- The 3/4" retaining cable and both layers of wire fabric shall be laced together with No. 9 wire.
- The 20 mil plastic membrane shall be overlapped 12" at all joints.
- Prior to the tying of cables and mesh the cables extending across the slope shall be stretched to remove slack.

- The cover plates and sliding bolts in the 4" slots along which the retaining cables are to be placed, shall be cut out and removed.
- The landing mat shall be placed with its longest dimension perpendicular to the dam axis.
- Placement of the landing mat shall begin at the upstream toe of the stilling basin at the right abutment and be placed continuously to the left abutment.
- The end laps shall be staggered as shown in the "Typical Oblique Of wire fabric installation" with the under lap ends downstream. End and side laps shall be made as shown on information drawing.
- The bend at the downstream toe of the stilling basin shall be made as per placement or drawing or by the slope break or by an approved means.

TYPICAL OBLIQUE

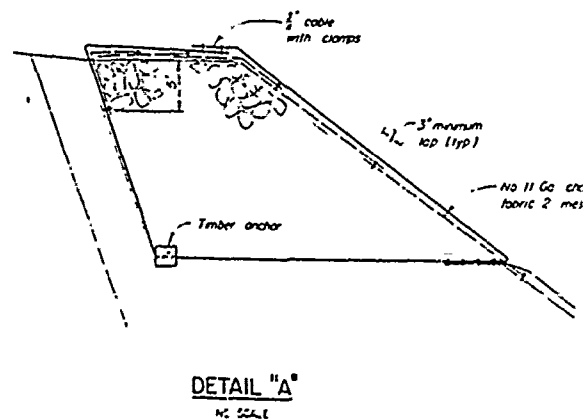
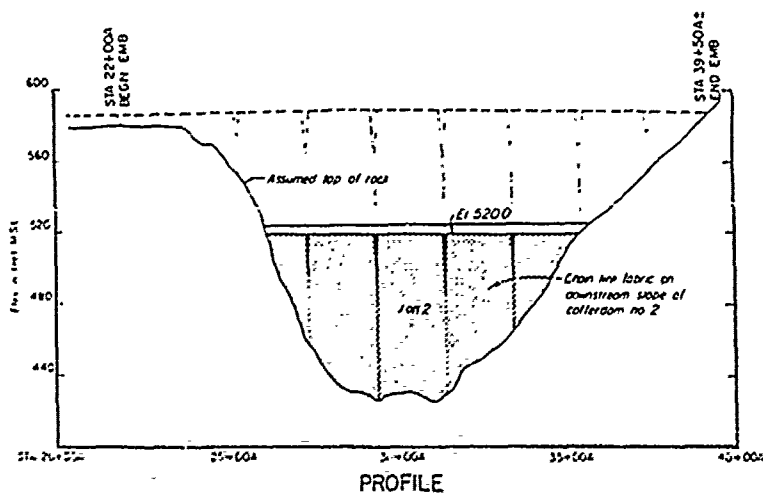
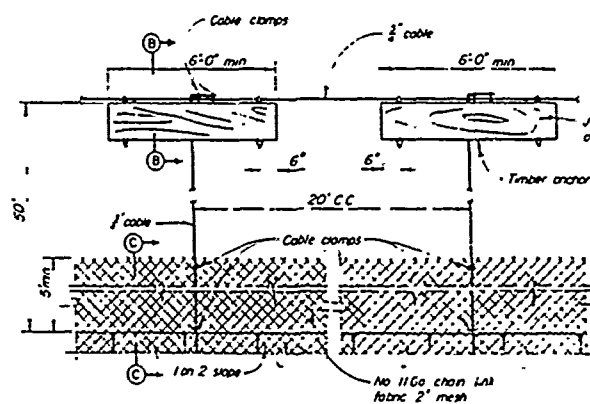
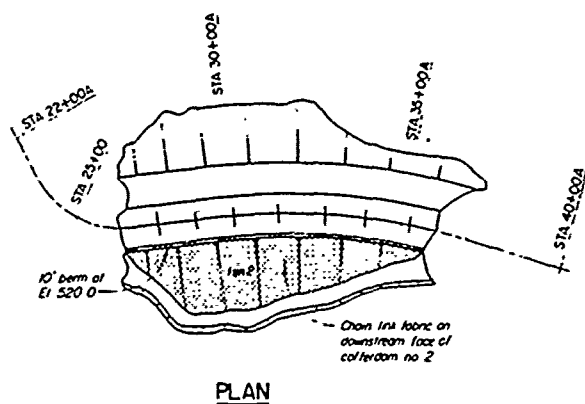
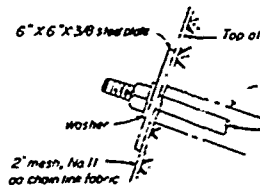




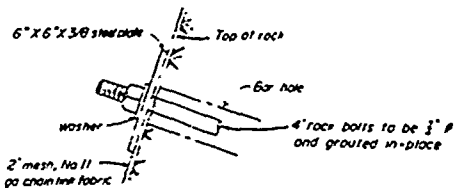
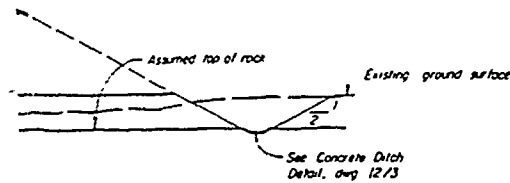


LOCATION OF STEEL ANCHOR BARS AT ABUTMENTS

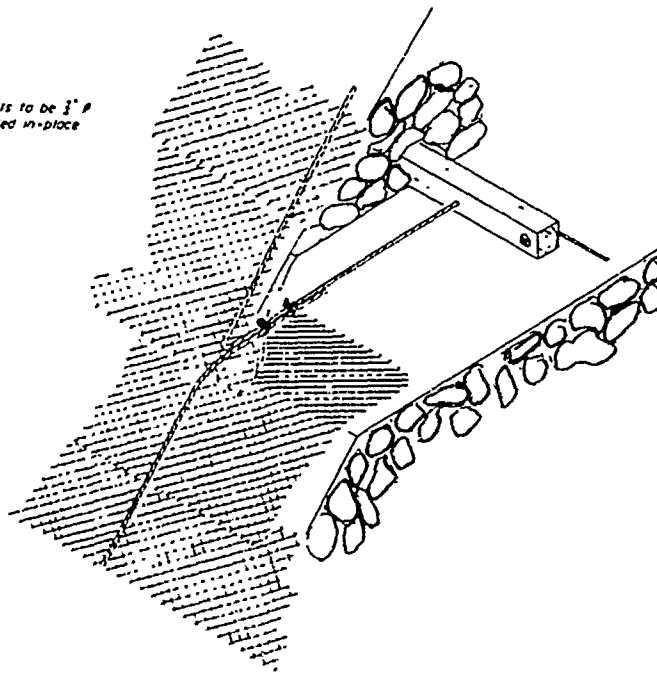
NO SCALE



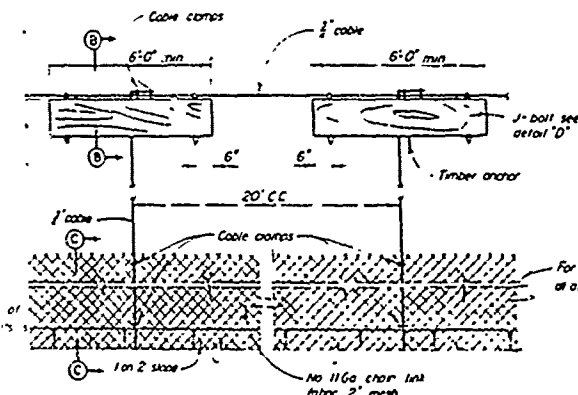
STEEL ANCHOR DETAILS



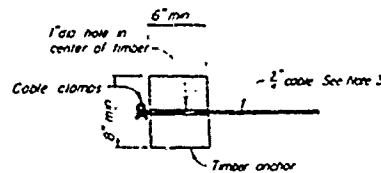
DETAIL "E"
NO SCALE



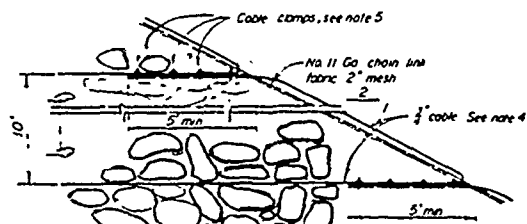
CHAIN LINK FABRIC ANCHOR SYSTEM



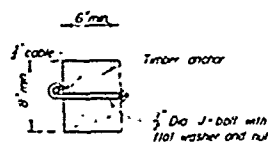
TIMBER ANCHOR PLAN
NO SCALE



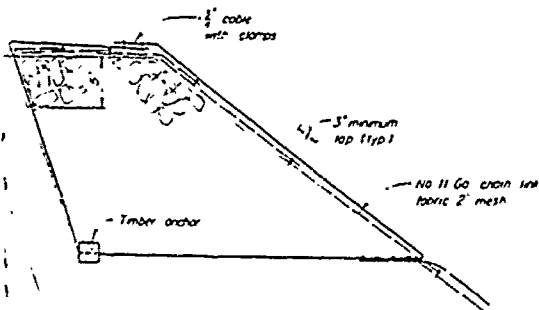
SECTION B-B
NO SCALE



SECTION C-C
NO SCALE



DETAIL "D"
NO SCALE



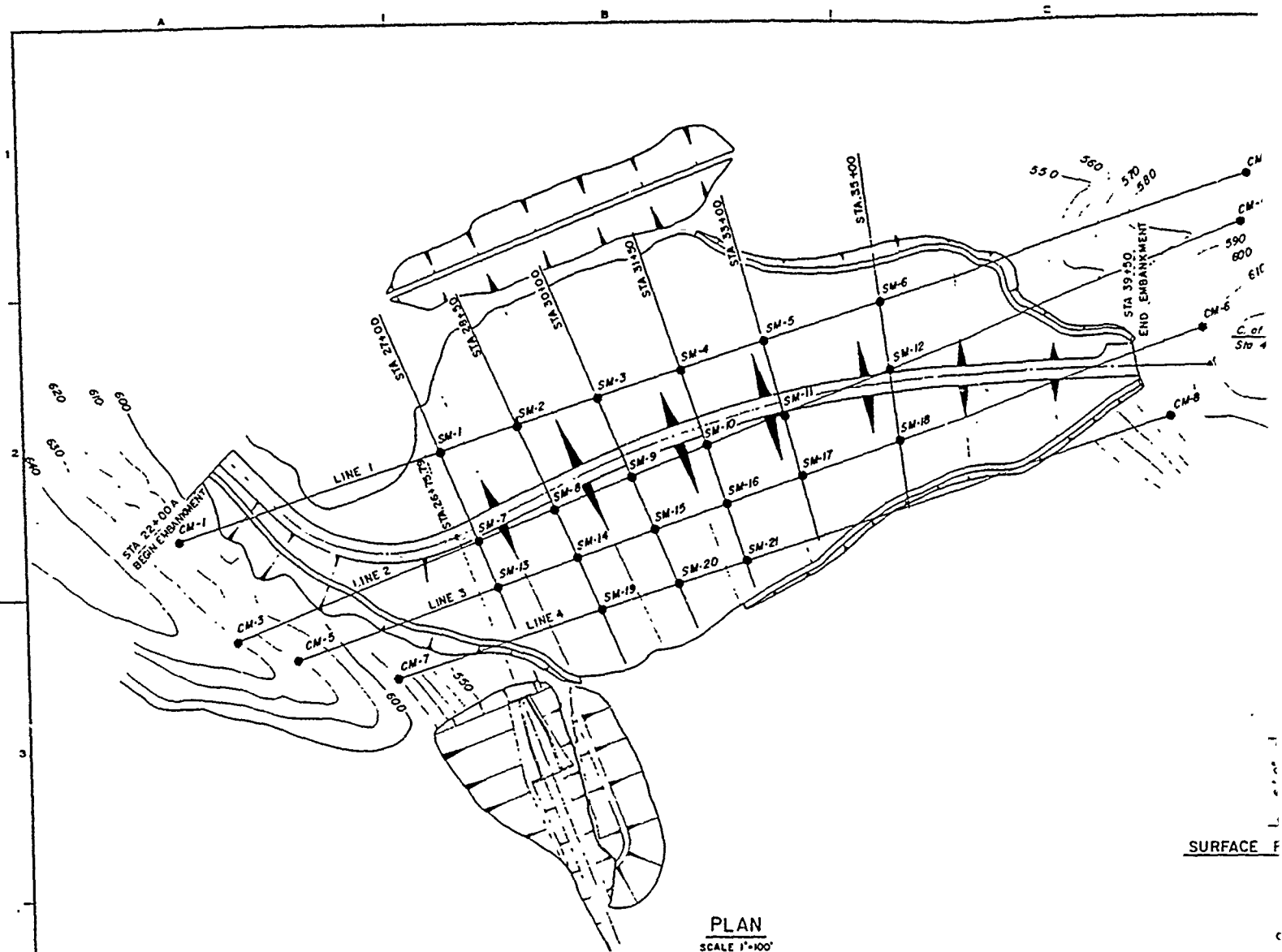
DETAIL "A"
NO SCALE

NOTES

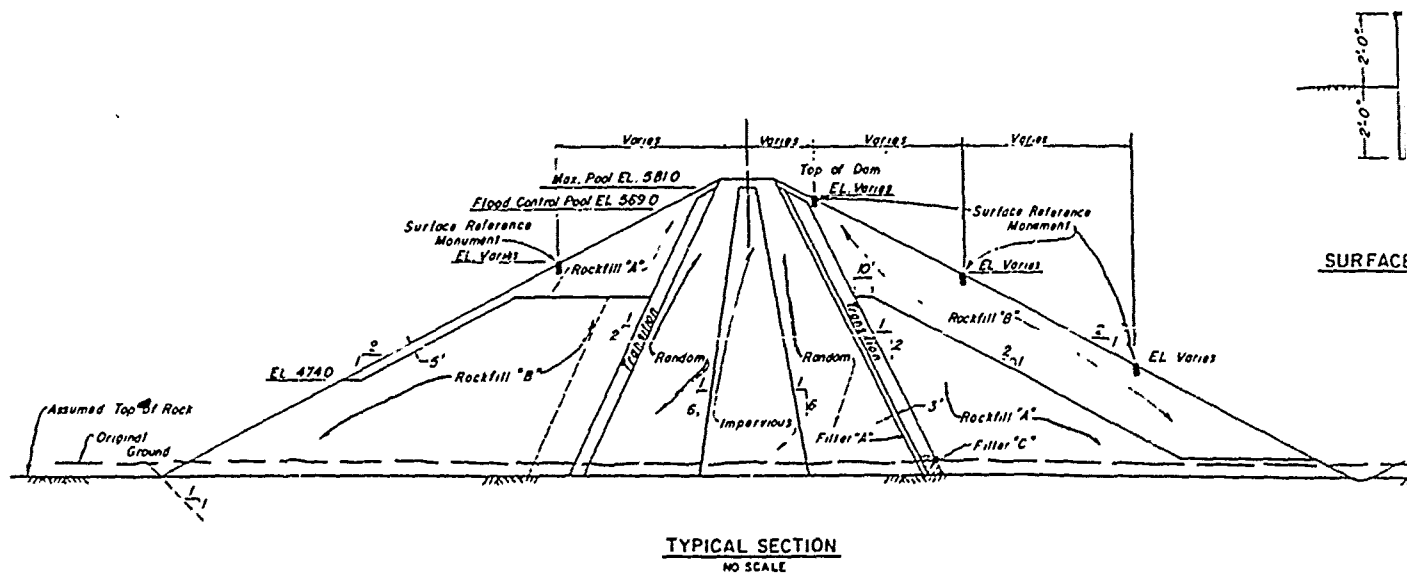
1. All joints in chain link fabric to be overlapped a minimum of 3" and tied on 12" centers
2. All work shown on this sheet will be paid for under bid item no 19
3. Where 1/2" cable is indicated on this drawing, cable or wire rope 25,000 lb bursting strength (min), may be used
4. Prior to final tying of cables and mesh, the cables extending across the fill and up the slope shall be stretched to remove slack
5. Number of cable clamps used at each tie shall be that number necessary to develop the full strength of the cable

SUPERSEDED

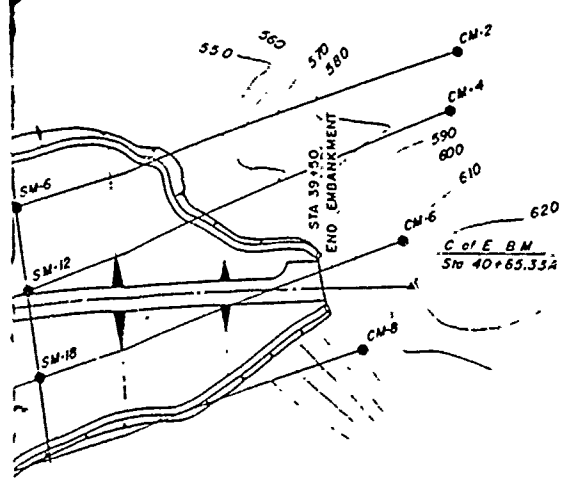
DESIGNED BY	RED RIVER DISTRICT	DESIGNED BY	RED RIVER DISTRICT
DRAWN BY	GILLHAM LAKE	DRAWN BY	GILLHAM LAKE
CHECKED BY	EMBANKMENT	CHECKED BY	EMBANKMENT
SUBMITTED	CABLE ANCHORAGES	SUBMITTED	CABLE ANCHORAGES
DATE NOV 1970	DETAILS	DATE NOV 1970	DETAILS
U. S. ARMY ENGINEER DISTRICT, TULSA	U. S. ARMY ENGINEER DISTRICT, TULSA	U. S. ARMY ENGINEER DISTRICT, TULSA	U. S. ARMY ENGINEER DISTRICT, TULSA
CORPS OF ENGINEERS	CORPS OF ENGINEERS	CORPS OF ENGINEERS	CORPS OF ENGINEERS
TULSA, OKLAHOMA	TULSA, OKLAHOMA	TULSA, OKLAHOMA	TULSA, OKLAHOMA
IMPROVATION NO. DACWSH-77-8 0096	IMPROVATION NO. DACWSH-77-8 0096	IMPROVATION NO. DACWSH-77-8 0096	IMPROVATION NO. DACWSH-77-8 0096
SCALE AS SHOWN	SCALE AS SHOWN	SCALE AS SHOWN	SCALE AS SHOWN
DRAWING NUMBER	DRAWING NUMBER	DRAWING NUMBER	DRAWING NUMBER
1779-013 0/2	1779-013 0/2	1779-013 0/2	1779-013 0/2



SURFACE F

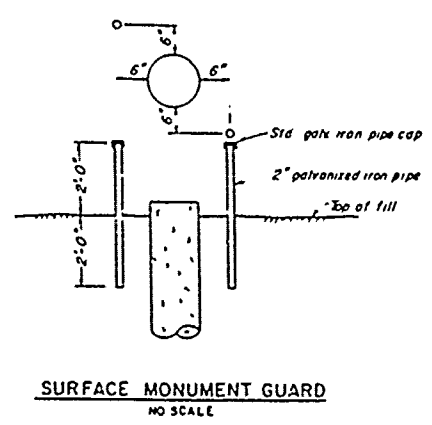
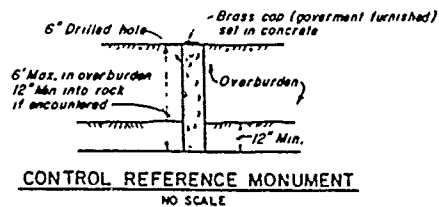
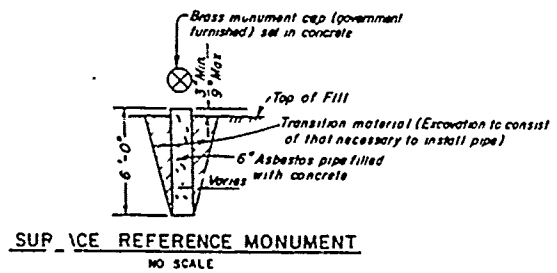


SURFACE



CONTROL AND SURFACE MONUMENT SCHEDULE					
HUB NO	STATION	OFFSET	HUB NO	STATION	OFFSET
LINE 1			LINE 3		
CM-1	STA. 22+45	170' D S	CM-5	STA. 24+50	216' D S
SM-1	STA. 27+00	142' U S	SM-13	STA. 27+00	110' D S
SM-2	STA. 28+50	124' U S	SM-14	STA. 28+50	126' D S
SM-3	STA. 30+00	108' U S	SM-15	STA. 30+00	136' D S
SM-4	STA. 31+50	101' U S	SM-16	STA. 31+50	141' D S
SM-5	STA. 33+00	109' U S	SM-17	STA. 33+00	131' D S
SM-6	STA. 35+00	138' U S	SM-18	STA. 35+00	101' D S
CM-2	STA. 41+55	335' U S	CM-6	STA. 40+70	72' U S
LINE 2			LINE 4		
CM-3	STA. 23+85	235' D S	CM-7	STA. 25+50	216' D S
SM-7	STA. 27+00	24' D S	SM-19	STA. 28+50	224' D S
SM-8	STA. 28+50	32' D S	SM-20	STA. 30+00	238' D S
SM-9	STA. 30+00	38' D S	SM-21	STA. 31+50	246' D S
SM-10	STA. 31+50	36' D S	CM-8	STA. 40+10	40' D S
SM-11	STA. 33+00	20' D S			
SM-12	STA. 35+00	20' U S			
CM-4	STA. 41+40	295' U S			

NOTE:
Locations of control monuments and offsets upstream and downstream of the dam axis for surface monuments are approximate. Exact locations to be determined in the field.

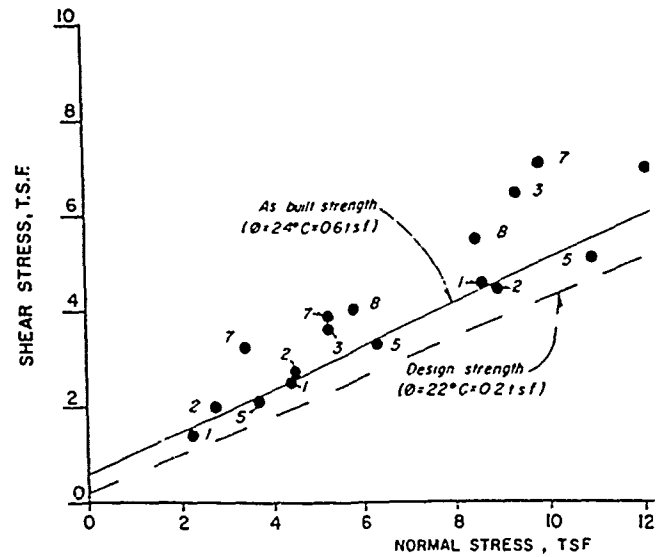
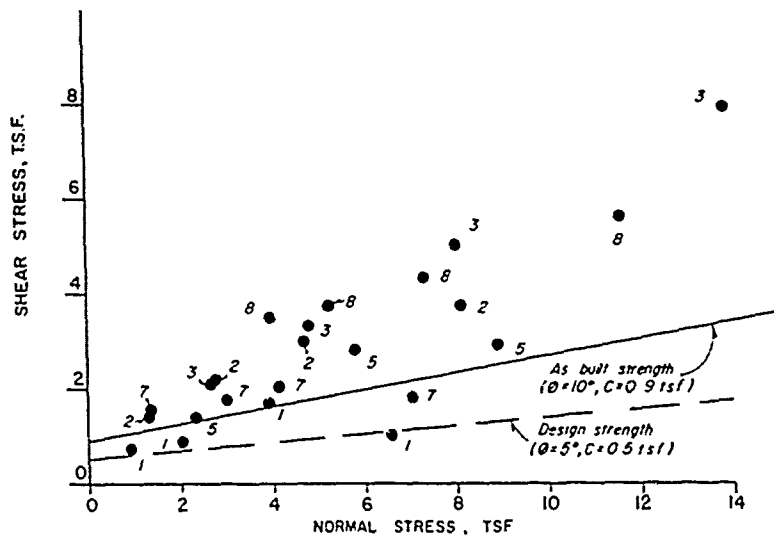


- LEGEND**
- SM - Surface reference monument
 - CM - Control reference monument

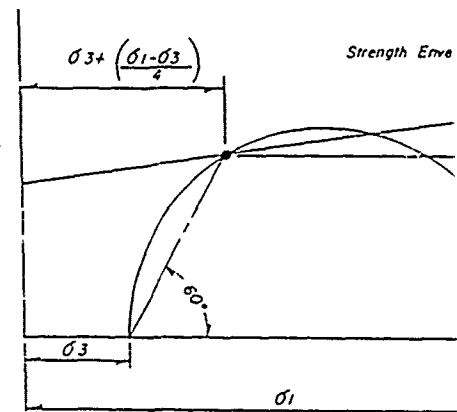
NOTE
1 All work shown on this drawing will be paid for under bid item (20)

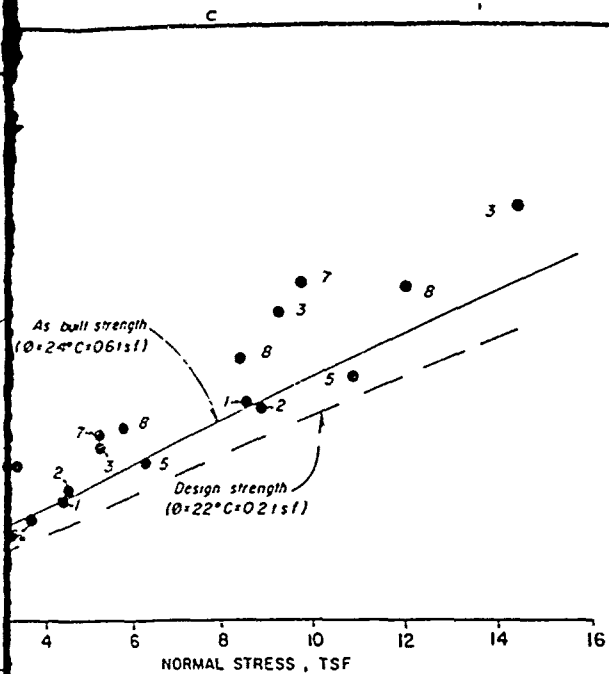
THIS DRAWING WAS ORIGINALLY PREPARED FOR USE AS A CONTRACT DRAWING AND WAS REPRODUCED FOR USE IN THIS REPORT

KEY	DATE	CHANGE	REVISION INDICATED BY	APPD
U S ARMY ENGINEER DISTRICT TULSA CORPS OF ENGINEERS TULSA, OKLAHOMA				
DESIGNED BY	RED RIVER WATERSHED		COSSATOT RIVER, OKLAHOMA	
DRAWN BY	GILLHAM LAKE			
CHECKED BY	EMBANKMENT			
SUBMITTED	ENGINEERING MEASUREMENT DEVICES			
CHIEF ENGINEER	PLAN, SECTION AND DETAILS			
INVESTIGATION NO. DIEWS-72-8-0036	SCALE AS SHOWN			
DATE NOV 1970	DRAWING NUMBER 1770-613-13/1			

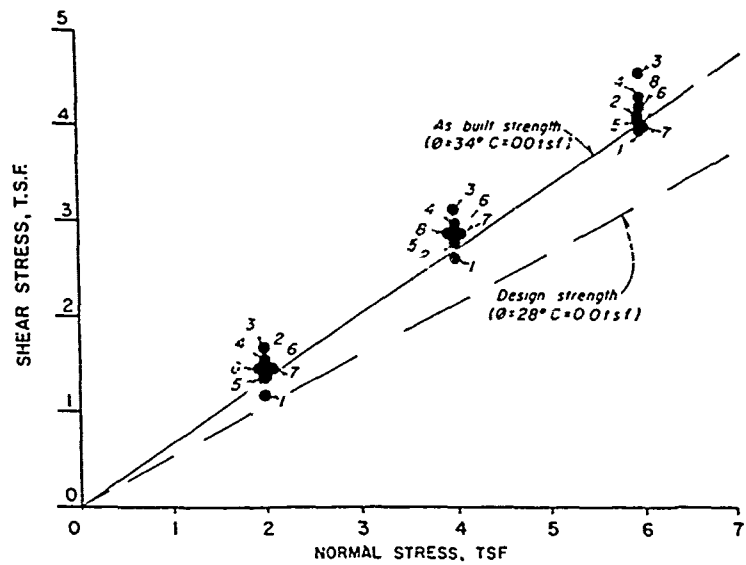


EMBANKMENT EARTH FILL SAMPLES										
SAMPLE NO	RECORD SAMPLE NUMBER	TYPE SPECIMEN	STA.	OFFSET ft.	ELEV. ft M.S.L.	CLASS	LL %	%FI	WC %	γ _d p.c.f.
1	1-3	REMOLED	31+00	℄	440	CL	23	60	16	113.4
2	R-5	REMOLED	31+00	60' DS	438	CL-ML	22	49	13.8	116.8
3	R-23	UNDIST	30+00	50' US	460	CL-ML	18	57	11.8	115.1
4	*4	UNDIST	31+00	℄	480	SC	27	48	14.7	116
5	*5	UNDIST	32+00	50' DS	480	SC	22	43	13.4	118
6	*6	REMOLED	28+70	45' US	504	SC	21	41	15.1	121
7	1-44A	REMOLED	30+00	℄	532	CL	22	65	14.2	119.1
8	*8	UNDIST	35+00	15' DS	550	CL	29	79	17.1	115.7

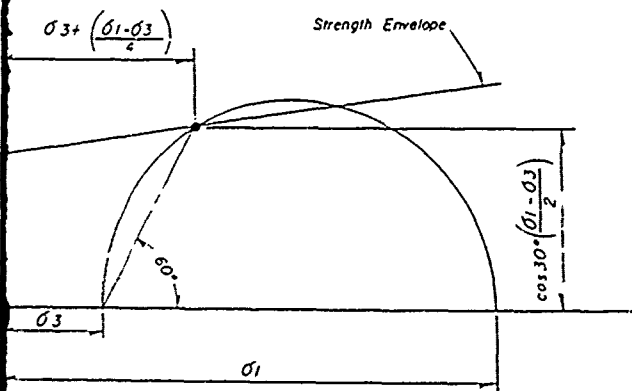




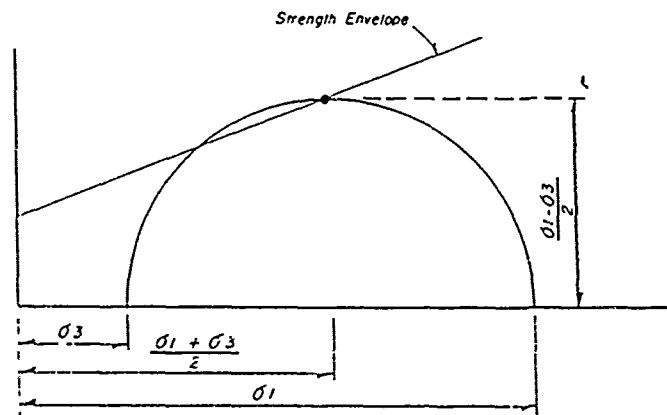
R STRENGTHS



S STRENGTHS



MOHR'S CIRCLE DIAGRAM
REMOLDED SAMPLES

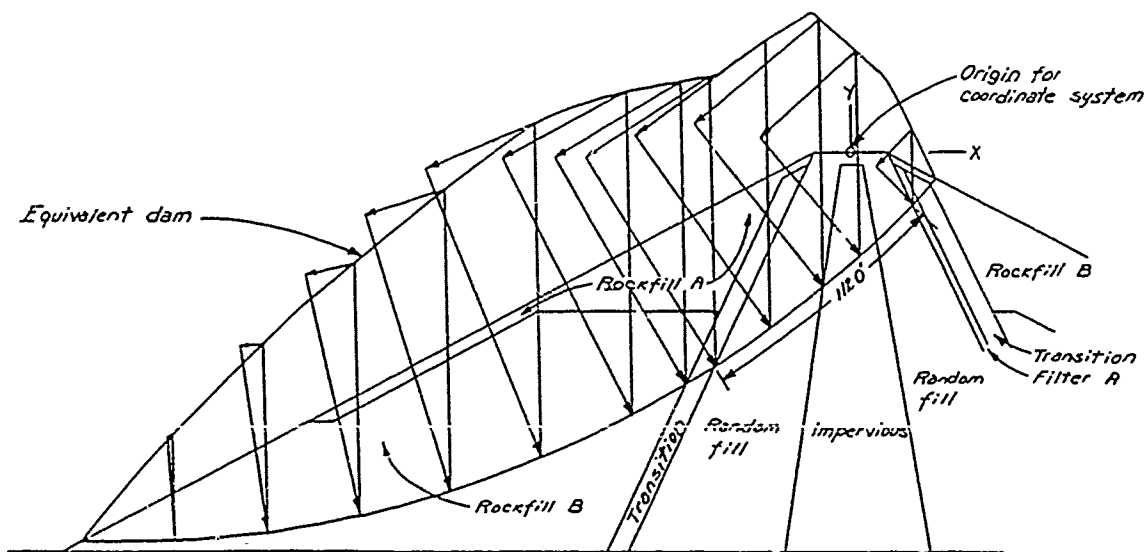
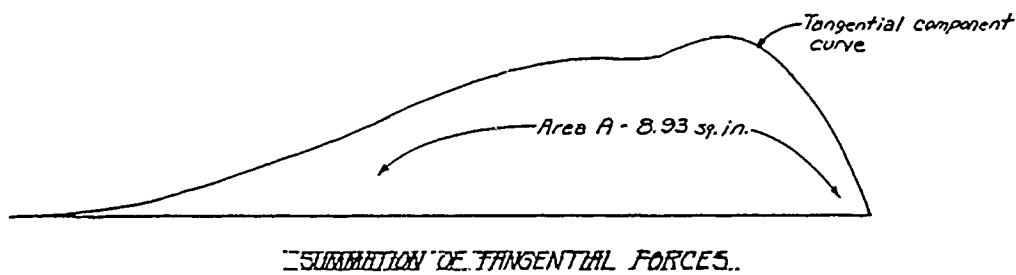
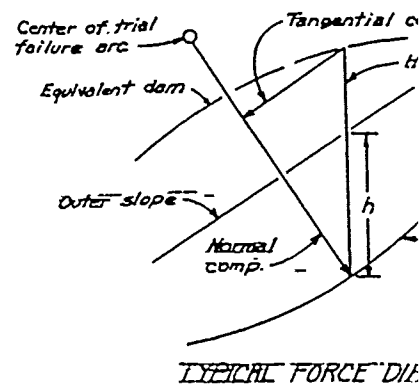
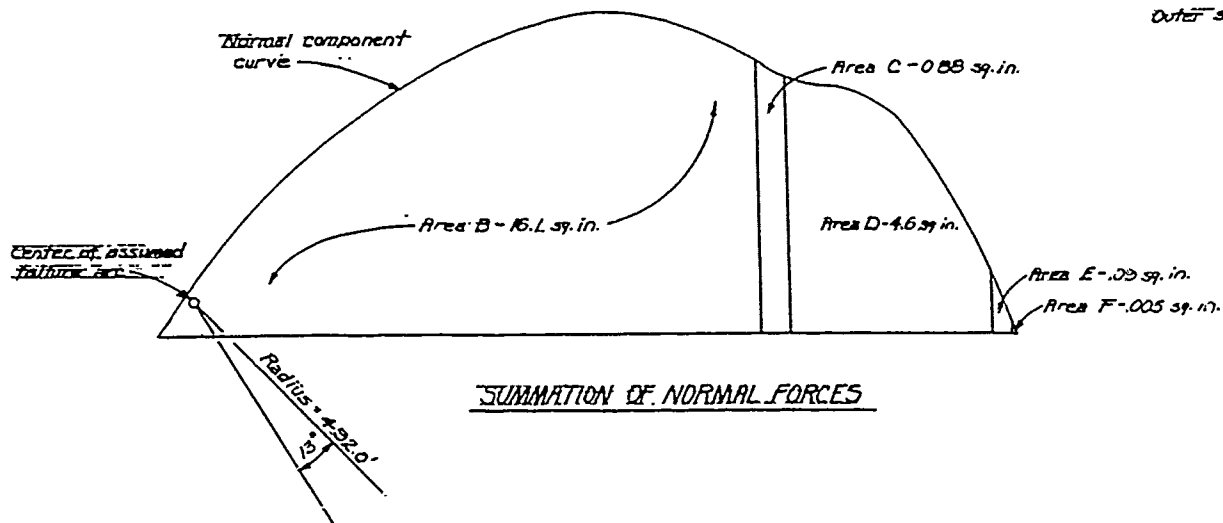


MOHR'S CIRCLE DIAGRAM
UNDISTURBED SAMPLES

LEGEND

- σ_1 = Major principal stress at failure
- σ_3 = Minor principal stress at failure

U.S. ARMY ENGINEER DISTRICT, TULSA CORPS OF ENGINEERS TULSA, OKLAHOMA		W.M. 10/51
DESIGNED BY <i>K.E. Laid</i>	RED RIVER WATERSHED	COSSATOT RIVER, ARKANSAS
DRAWN BY: <i>Sewell</i>	GILLHAM LAKE EMBANKMENT RECORD SAMPLES 'AS BUILT' SHEAR STRENGTHS EARTH FILL	
CHECKED BY <i>T.E. Laid</i>	SCALE AS SHOWN	
SUBMITTED <i>T.E. Laid</i>	DRAWING NO.	
CHIEF, SD. WITH SEC	DATE JAN 1975	



STABILITY ANALYSIS OF UPSTREAM SLOPES
CONDITION OF END OF CONSTRUCTION

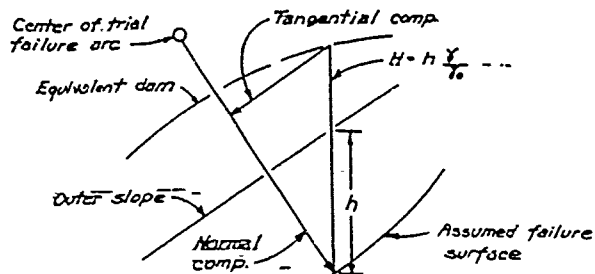
SCALE: 1"=40'



AREA

SAFETY	
Radius (feet)	Coor (Cent) X (ft)
210.8	-191
326.2	-233
483.7	-321
207.5	-216
442.5	-293
165.2	-155
492.0	-312
299.3	-244
394.1	-302
186.9	-170

NOTE: The ab all are condit are re the d



TYPICAL FORCE DIAGRAM

1 Sq. in.
= 50 Tons

AREA SCALE

SAFETY FACTOR SUMMARY			
Radius (feet)	Coordinates (Center of arc)		Safety factor
	X (ft.)	Y (ft.)	
210.8	-191.0	47.0	1.759
326.2	-233.5	161.0	1.582
483.7	-321.0	324.0	1.564
207.5	-210.0	42.0	1.574
442.5	-293.0	281.0	1.560
165.2	-159.5	20.0	1.854
492.0	-318.0	329.0	1.555
292.3	-244.5	146.5	1.663
394.1	-305.0	228.5	1.627
186.9	-170.0	22.0	1.791

NOTE: The above table includes results of all arcs analyzed for end of construction condition. Coordinates for arc centers are referenced from ϕ and crest of the dam.

ADOPTED DESIGN DATA						
MATERIALS	Soil wts. Lbs / Ft ³		Shear strengths			
	Saturated	Submerged	ϕ	Q	R	S
ROCKFILL A	105 **	67.6	ϕ	42	42	42
	130		C	0	0	0
ROCKFILL B	135	72.6	ϕ	36	36	36
			C	0	0	0
TRANSITION	125	62.5	ϕ	33	33	33
			C	0	0	0
FILTER A	125	62.5	ϕ	33	33	33
			C	0	0	0
RANDOM FILL	125	62.5	ϕ	5	22	28
			C	0.5	0.2	0
IMPERVIOUS	125	62.5	ϕ	5	22	28
			C	0.5	0.2	0

* ϕ = Angle of internal friction (Degrees)
 ** = Saturated surface dry weight (40% voids)
 C = Cohesion (Tons/ft²)

Forces acting on failure arc

Positive tangential force - Area A = 446.5 Tons
 E Total = 446.5 Tons

Normal and resisting forces

Normal force Area B = 805 Tons
 Normal force Area C = 44.0 Tons
 Normal force Area D = 230.0 Tons
 Normal force Area E = 4.5 Tons
 Normal force Area F = 0.25 Tons
 Cohesion (LC) = 112.0 x 0.5 = 56.0 Tons

Safety factor computations

Formula: $S.F. = \frac{E \tan \phi + LC}{ET}$

For unconsolidated-undrained (q) condition

$S.F. = \frac{805.25 \tan 36^\circ + 48.5 \tan 33^\circ + 230 \tan 5^\circ + 56.0}{446.5}$

S.F. = 1.55

DESIGNED		BY		U.S. ARMY ENGINEER DISTRICT, TULSA CORPS OF ENGINEERS TULSA, OKLAHOMA	
DRAWN		CHKD		GILLHAM DAM AND RESERVOIR EMBANKMENT STABILITY ANALYSIS - END OF CONSTRUCTION UPSTREAM	
TRACED		IDW		DATE FEB. 1971	
APPROVED		APPROVED		SCALE, AS SHOWN	
DRAWING NO.		DRAWING NO.		DRAWING NO.	
1770-DM9-98/7		1770-DM9-98/7		1770-DM9-98/7	

ADOPTED DESIGN DATA						
MATERIALS	SOIL WTS. LBS/FT ³		SHEAR STRENGTH			
	SATURATED	SUBMERGED	ϕ	C	ϕ	C
ROCKFILL A	105 ^{pcf}	67.6	ϕ	42	42	42
	730		C	0	0	0
ROCKFILL B	135	72.6	ϕ	36	36	36
			C	0	0	0
TRANSITION	125	62.5	ϕ	33	33	33
			C	0	0	0
FILTER A	125	62.5	ϕ	33	33	33
			C	0	0	0
RANDOM FILL	125	62.5	ϕ	5	22	28
			C	0.5	0.2	0
IMPERVIOUS	125	62.5	ϕ	5	22	28
			C	0.5	0.2	0

ϕ = Angle of internal friction (Degrees)
 pcf = Saturated surface dry weight (40% Voids)
 C = Cohesion (Tons/ft²)

ϕ = Angle of internal friction (Degrees)
 γ = Saturated surface dry weight (40% Voids)
 C = Cohesion (Tons/ft²)

IS ACTING ON FAILURE ARC.

Positive tangential force - Area A = 522 Tons

Negative tangential force - Area B = -16 Tons

E Total = 506 Tons

NORMAL AND RESISTING FORCES

Normal force - Area C = 1 Ton.
 Normal force - Area D = 3.5 Tons
 Normal force - Area E = 407 Tons
 Normal force - Area F = 80 Tons
 Normal force - Area G = 812.5 Tons
 Normal force - Area H = 2.5 Tons

Cohesion (C) = 148 x 0.5 = 74 Tons

SAFETY FACTOR COMPUTATIONS

$$\text{Formula: } S.F. = \frac{E \tan \phi + C}{T}$$

For Unconsolidated Undrained (U) condition.

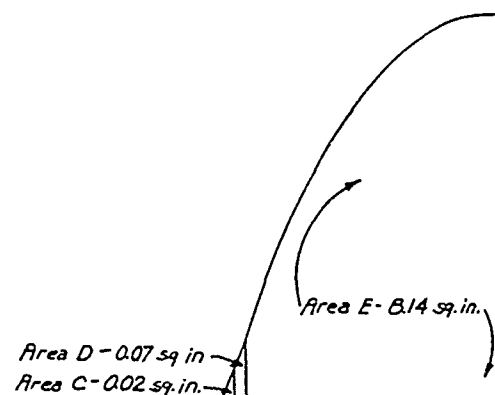
$$S.F. = \frac{812.5 \tan 42^\circ + 89.5 \tan 33^\circ + 407 \tan 5^\circ + 2.5 \tan 36^\circ + 74}{506}$$

$$S.F. = 1.915$$

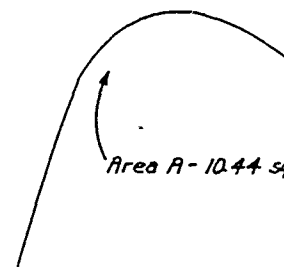
SAFETY FACTOR SUMMARY			
Radius (Feet)	Coordinates (Center of Arc)		Safety Factor
	X (Feet)	Y (Feet)	
210.8	191.0	47.0	1.915
326.2	233.5	161.0	1.774
483.7	321.0	324.0	1.809
707.5	210.0	42.0	2.096
1442.5	299.0	281.0	1.794
165.2	159.5	20.0	2.004
192.0	318.0	325.0	1.798
299.3	244.5	146.5	1.874
354.1	305.0	228.5	1.884
106.9	172.0	22.0	1.913

NOTE:

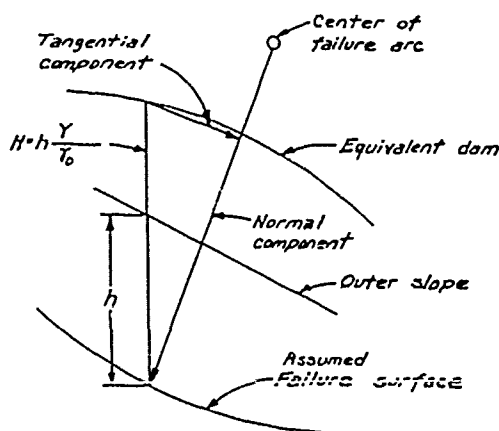
The above table includes results of all arcs analyzed for the end of construction condition. Coordinates for arc centers are referenced from the end crest of the dam.



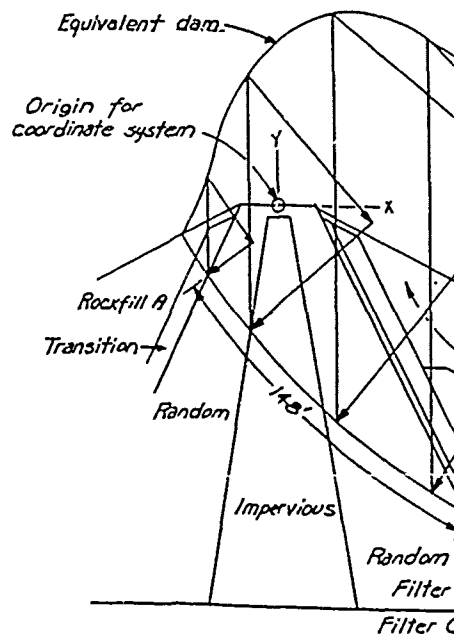
SUMMARY



SUMMARY



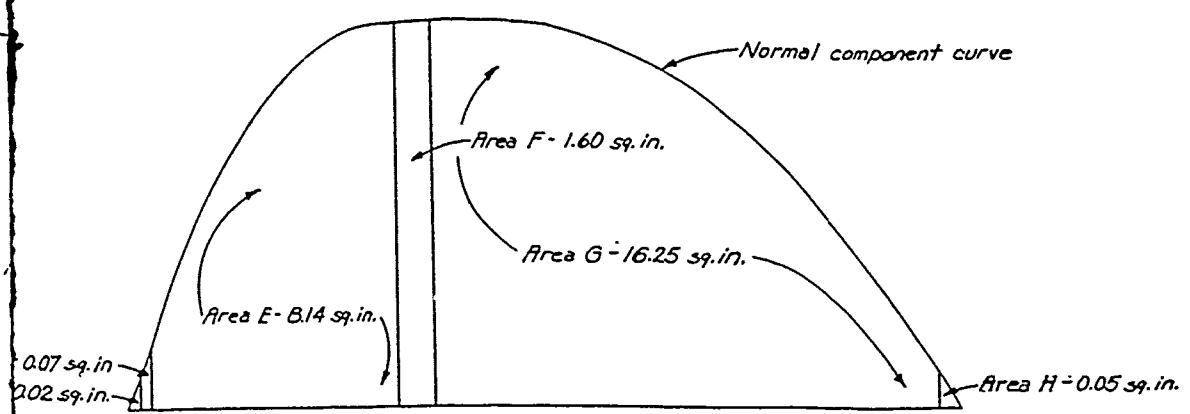
TYPICAL FORCE DIAGRAM



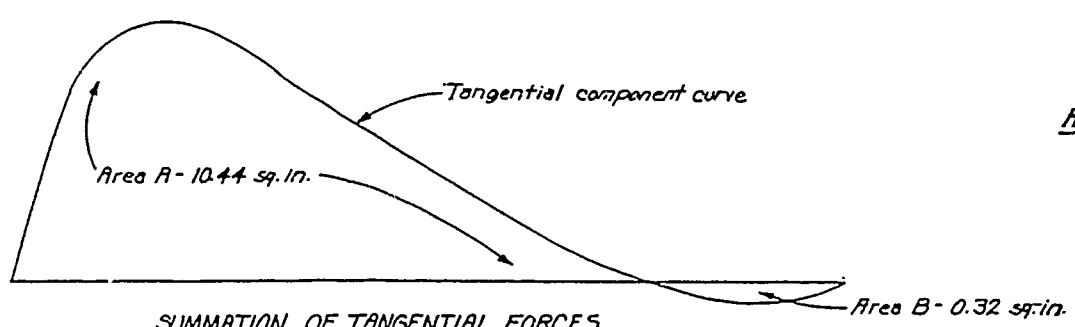
STABILITY ANALYSIS

40

C I D I E



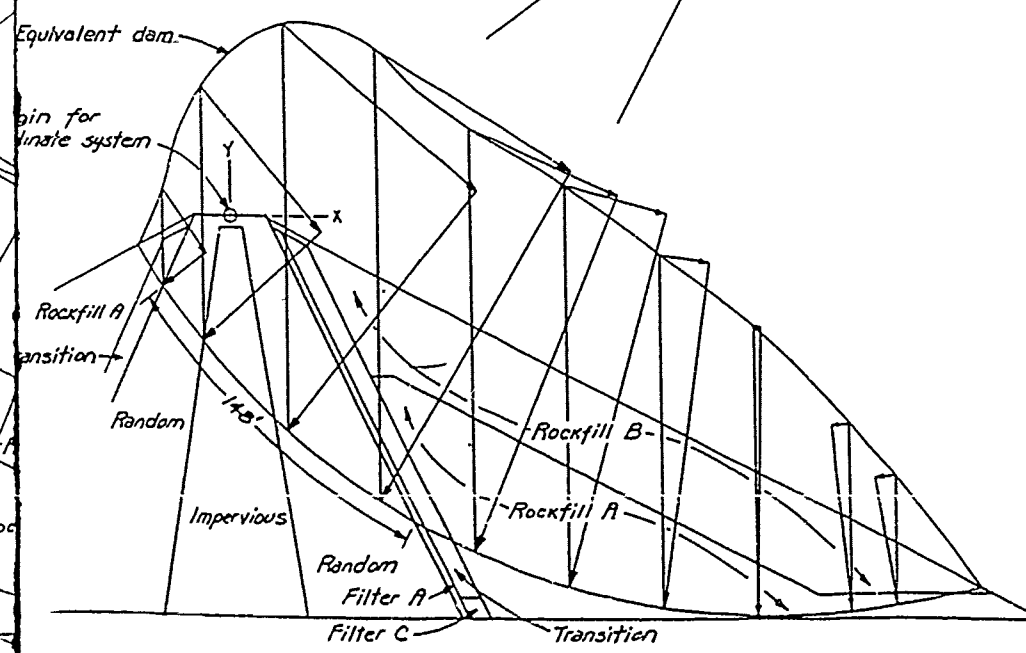
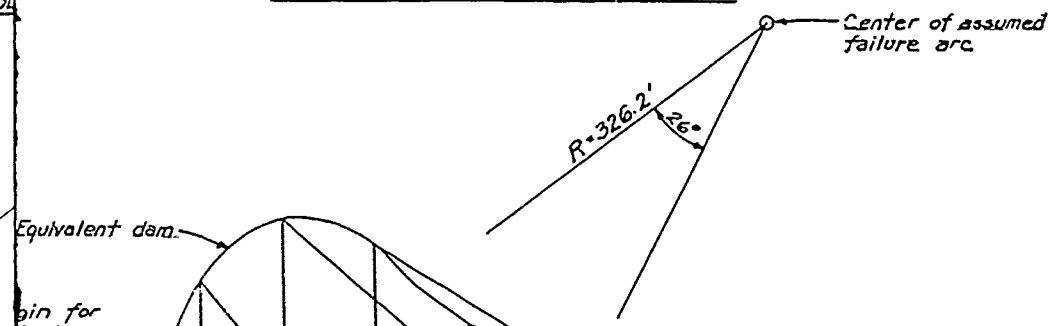
SUMMATION OF NORMAL FORCES



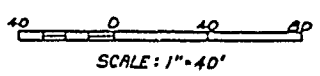
1 Sq. In.
= 50 Tons

AREA SCALE

SUMMATION OF TANGENTIAL FORCES



STABILITY ANALYSIS OF DOWNSTREAM SLOPES UNDER
CONDITION OF END OF CONSTRUCTION



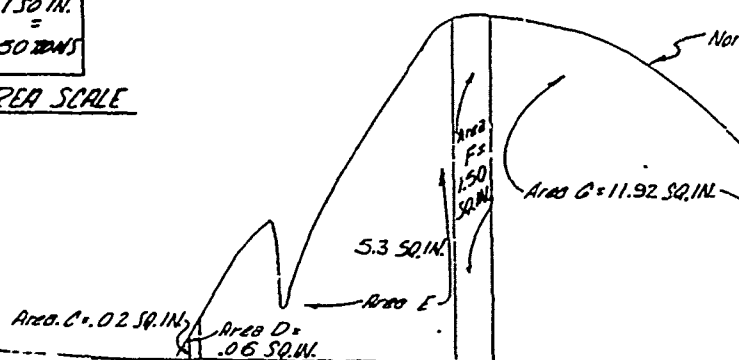
U.S. ARMY ENGINEER DISTRICT, TULSA CORPS OF ENGINEERS TULSA, OKLAHOMA				CABBOT RIVER, ARKANSAS	
DESIGNED	BY	CHKD	REVIEWED	GILLHAM DAM AND RESERVOIR EMBANKMENT	
DRN	JOE W. K.	JOE W. K.	JOE W. K.	STABILITY ANALYSIS - END OF CONSTRUCTION DOWNSTREAM	
TRACED	JOE W. K.	JOE W. K.	JOE W. K.	DATE: FEB 1971	
RECOMMENDED	APPROVED			SCALE: AS SHOWN	
CHIEF, F&M BRANCH	CHIEF, ENGINEERING DIVISION FOR THE DISTRICT			DRAWING NO. 1770-DM9-98/8	

ADOPTED DESIGN VALUES						
MATERIALS	SOIL WTS. LBS/FT ³		SHEAR STRENGTHS			
	Saturated	Submerged	* ϕ	C	R	S
Rockfill A	105**	67.6	ϕ	42	42	42
	130		C	0	0	0
Rockfill B	135	72.6	ϕ	36	36	36
			C	0	0	0
Transition	125	62.5	ϕ	33	33	33
			C	0	0	0
Filler A	125	62.5	ϕ	33	33	33
			C	0	0	0
Random Fill	125	62.5	ϕ	5	22	28
			C	0.5	0.2	0
Impervious	125	62.5	ϕ	5	22	28
			C	0.5	0.2	0

* ϕ = Angle of Internal Friction (degrees)
 ** = Saturated Surface Dry weight (40% Voids)
 C = Cohesion (Tons/FT²)

1.50 IN.
= 50 TONS

AREA SCALE



SUMMATION OF NORMAL

FORCES ACTING ON FAILURE ARC

Positive tangential force - Area A = 549.5 tons

Negative tangential force Area B = -64.0 tons

E TOTAL = 485.5 tons

NORMAL AND RESISTING FORCES

Normal force Area C = 1.0 Tons

Normal force Area D = 3.0 Tons

Normal force Area E = 265.0 Tons

Normal force Area F = 75.0 Tons

Normal force Area G = 596.0 Tons

Normal force Area H = 2.0 Tons

SAFETY FACTOR COMPUTATIONS

$$\text{FORMULA: } S.F. = \frac{EN \times \tan \phi + LC}{ET}$$

For consolidated-drained (S) condition

$$S.F. = \frac{597 \tan 42^\circ + 78 \tan 33^\circ + 265.0 \tan 22^\circ + 2.0 \tan 36^\circ}{485.5}$$

$$S.F. = 1.50$$

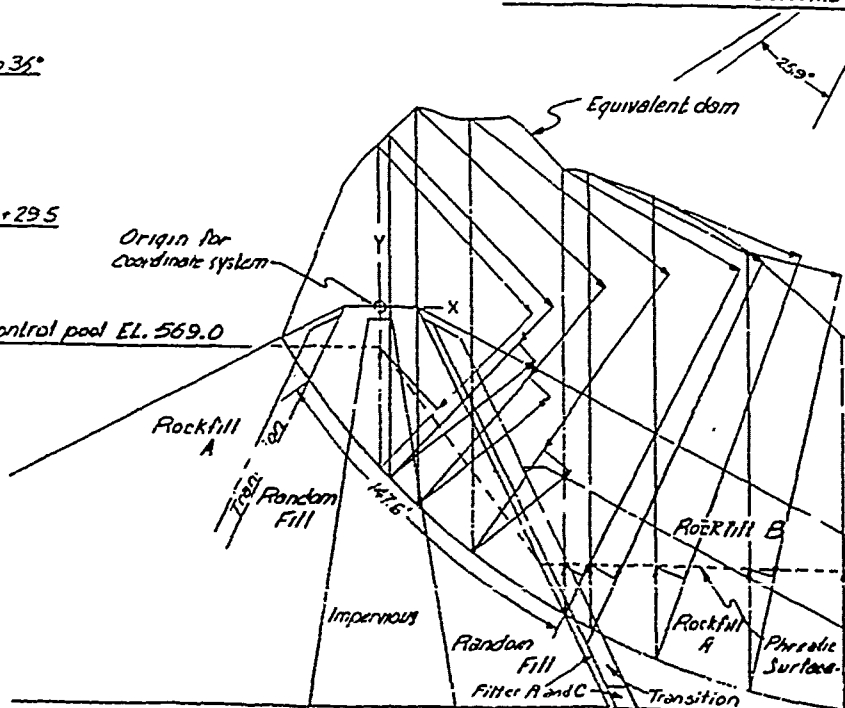
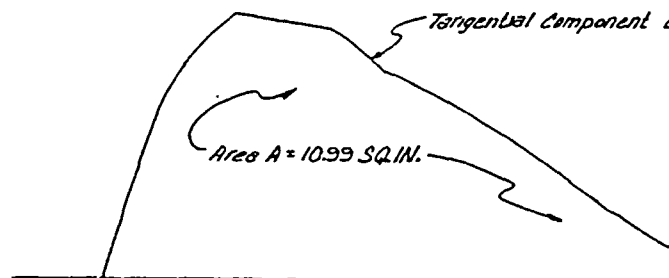
For consolidated-undrained (R) condition

$$S.F. = \frac{597 \tan 42^\circ + 78 \tan 33^\circ + 265.0 \tan 22^\circ + 2 \tan 36^\circ + 29.5}{485.5}$$

$$S.F. = 1.495$$

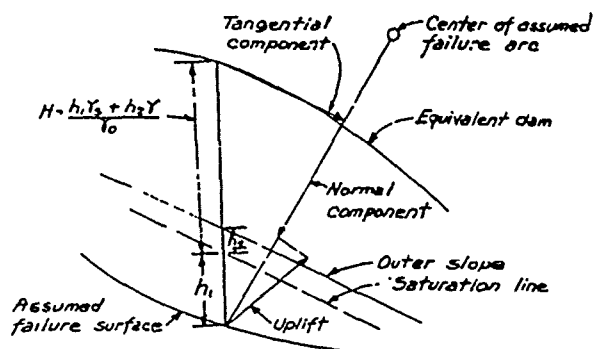
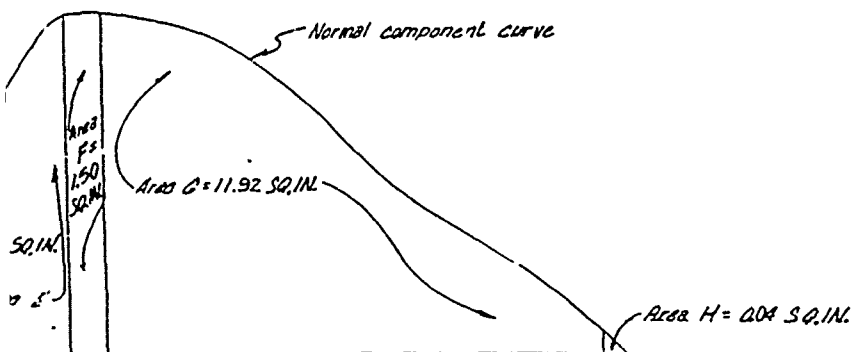
$$\text{Average Rand S} = 1.50$$

SUMMATION OF TANGENTIAL



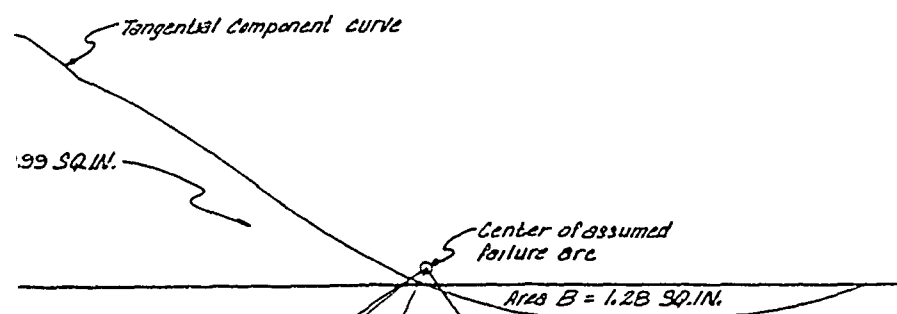
STABILITY ANALYSIS OF DOWNSTREAM SLOPE
CONDITION OF STEADY SEEPAGE

SCALE: 1" = 40'

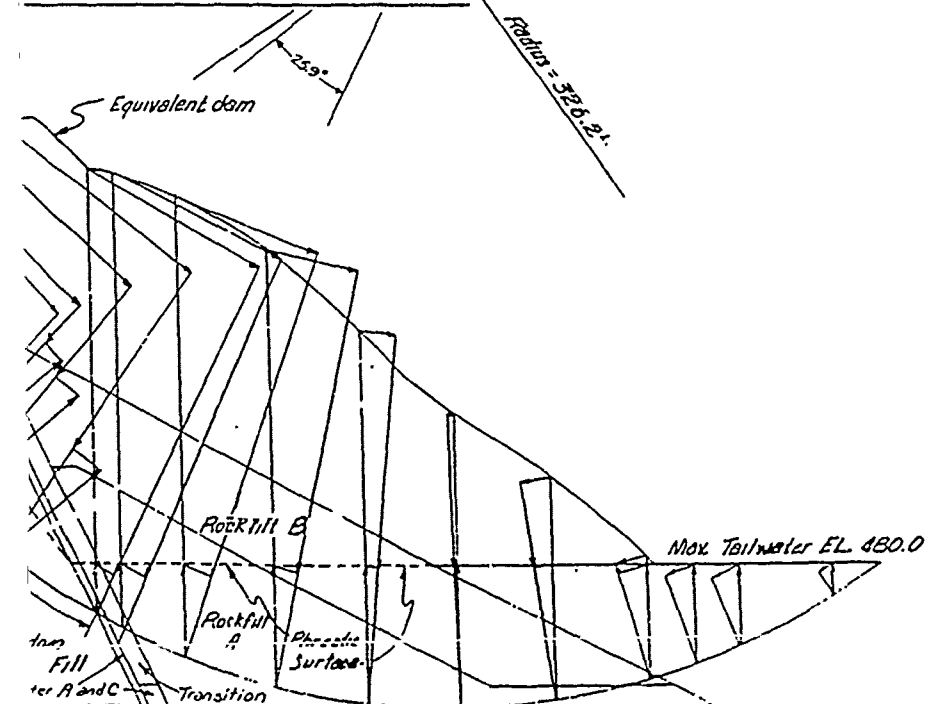


TYPICAL FORCE DIAGRAM

SUMMATION OF NORMAL FORCES



SUMMATION OF TANGENTIAL FORCES



IS OF DOWNSTREAM SLOPES UNDER OF STEADY SEEPAGE

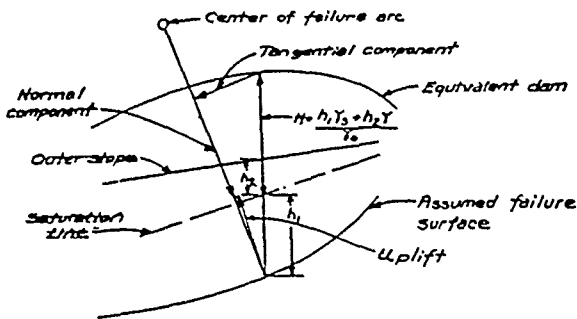
SCALE: 1"=40'

SAFETY FACTOR SUMMARY				
RADIUS (FT.)	Coordinates (Center of Arc)		Safety Factor	
	X (ft.)	Y (ft.)	R strength	S strength
210.8	191.0	97.0	1.519	1.486
326.2	233.5	161.0	1.486	1.497
483.7	321.0	324.0	1.595	1.578
207.5	210.0	42.0	1.638	1.593
442.5	293.0	281.0	1.557	1.551
165.2	159.5	20.0	1.642	1.597
492.0	318.0	329.0	1.579	1.570
299.3	244.5	146.5	1.575	1.542
394.1	305.0	228.5	1.615	1.585
186.9	170.0	22.0	1.533	1.505

Note:

The above table includes results of all arcs analyzed for the steady seepage condition. coordinates for arc centers are referenced from the L and Crest of the dam.

DESIGNED		BY	CHRD. RIVER INTERMED		CABBATOT RIVER, ARKANSAS	
DRAWN		DEW	DEW		GILLHAM DAM AND RESERVOIR EMBANKMENT	
TRACED		DEW	DEW		STABILITY ANALYSIS-STEADY SEEPAGE	
SUBMITTED		APPROVED				DATE
RECOMMENDED		APPROVED				FEB. 1971
CHECKED BY		SCALE: AS SHOWN				
DRAWING NO.		1770-DM9-98/9				



TYPICAL FORCE DIAGRAM

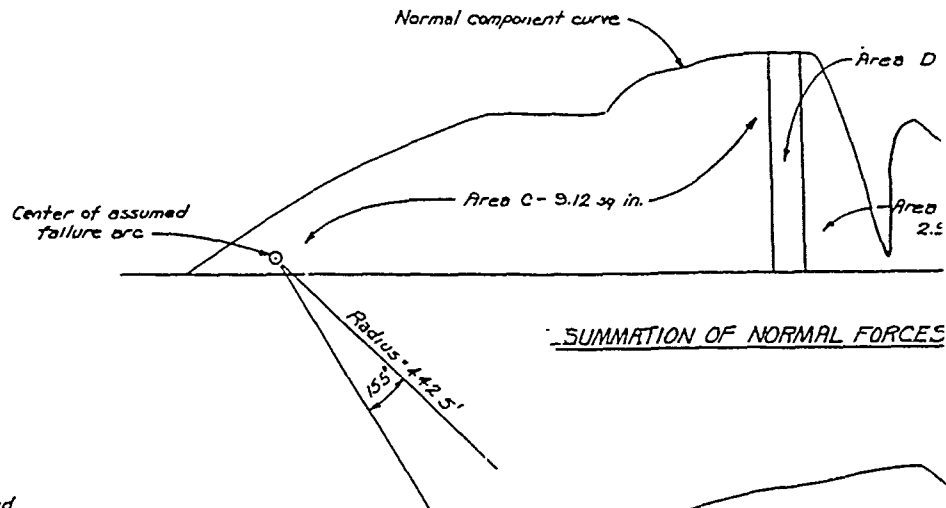
1 Sq. In.
= 50 Tons

AREA SCALE

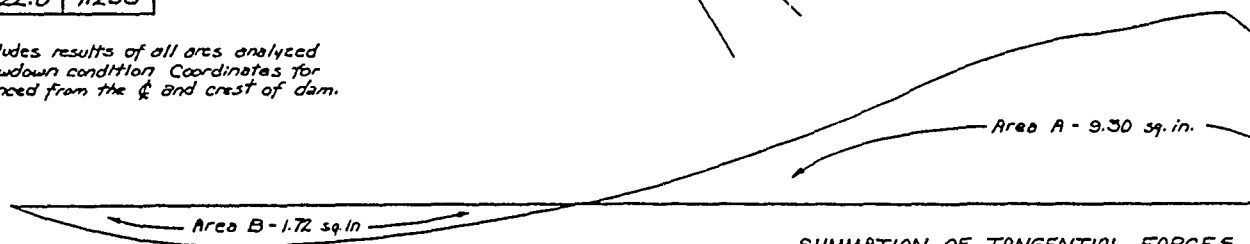
SAFETY FACTOR SUMMARY			
Radius (ft.)	Coordinates (Center of Arc)		Safety Factor
	X (ft.)	Y (ft.)	
210.8	-191.0	47.0	1.224
326.2	-233.5	161.0	1.181
483.7	-321.0	324.0	1.179
207.5	-210.0	42.0	1.287
442.5	-293.0	281.0	1.174
165.2	-159.5	20.0	1.246
192.0	-318.0	329.0	1.178
299.3	-244.5	146.5	1.179
394.1	-305.0	228.5	1.202
186.9	-170.0	22.0	1.258

NOTE:

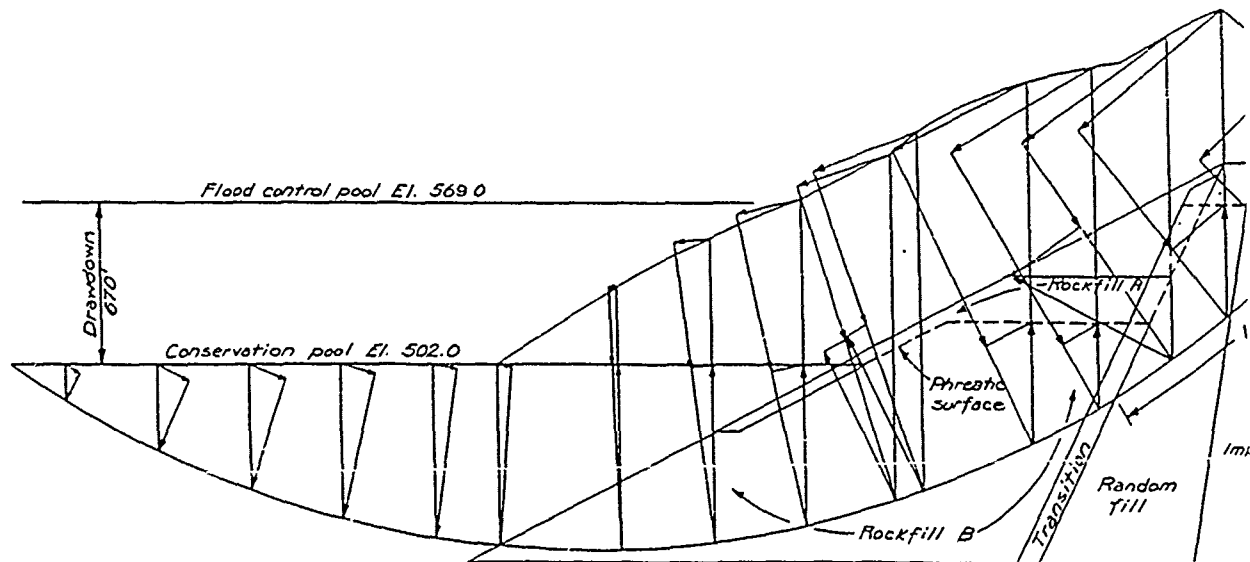
The above table includes results of all arcs analyzed for the sudden drawdown condition. Coordinates for all centers referenced from the ϕ and crest of dam.



SUMMATION OF NORMAL FORCES



SUMMATION OF TANGENTIAL FORCES

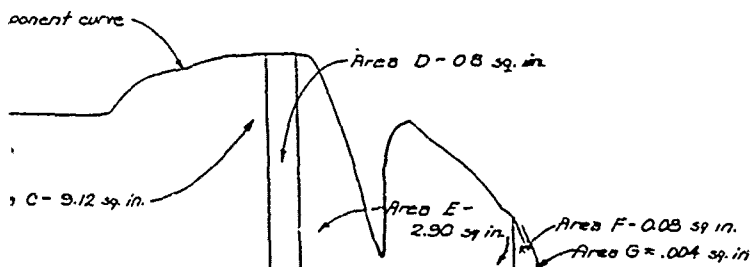


STABILITY ANALYSIS OF UPSTREAM SLOPE
CONDITION OF SUDDEN DRAWDOWN

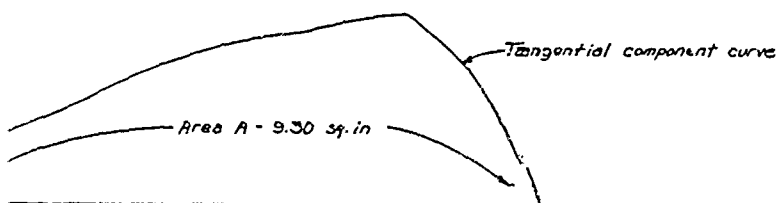
SCALE: 1" = 40'

1 Sq. In.
= 50 Tons

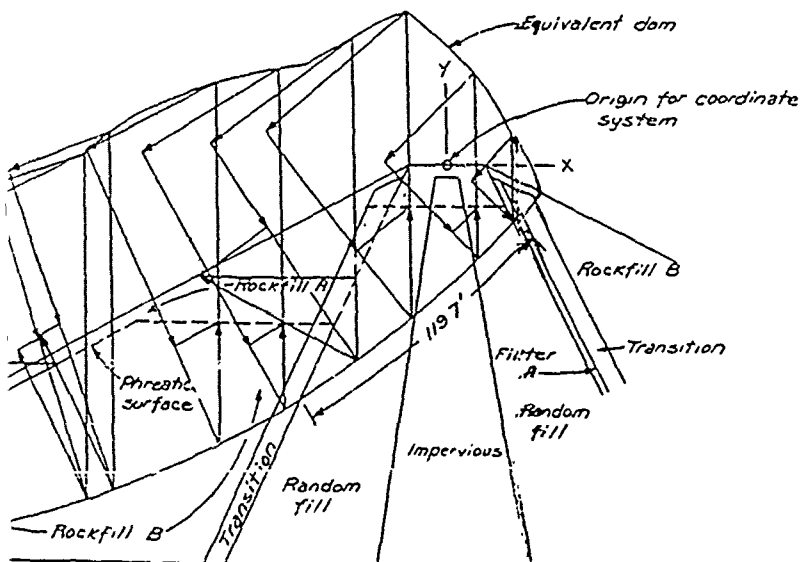
AREA SCALE



SUMMATION OF NORMAL FORCES



SUMMATION OF TANGENTIAL FORCES



STABILITY ANALYSIS OF UPSTREAM SLOPES UNDER CONDITION OF SUDDEN DRAWDOWN

SCALE: 1" = 40'

ADOPTED DESIGN DATA						
MATERIALS	Soil Wts. Lbs./Ft ³		Shear Strengths			
	Saturated	Submerged	φ	c	φ	c
ROCKFILL A	105**	67.6	φ	42	42	42
	130		c	0	0	0
ROCKFILL B	135	72.6	φ	36	36	36
			c	0	0	0
TRANSITION	125	62.5	φ	33	33	33
			c	0	0	0
FILTER A	125	62.5	φ	33	33	33
			c	0	0	0
RANDOM FILL	125	62.5	φ	5	28	28
			c	0.5	0.2	0
IMPERVIOUS	125	62.5	φ	5	28	28
			c	0.5	0.2	0

* φ = Angle of internal friction (degrees)
 ** = Saturated surface dry weight (40% Voids)
 c = Cohesion (Tons/Ft²)

Forces acting on failure arc

Positive tangential force - Area A = 465.0 Tons
 Negative tangential force - Area B = -86.0 Tons
 E_{Total} = 379.0 Tons

Normal and resisting forces

Normal force Area C = 456.0 Tons
 Normal force Area D = 40.0 Tons
 Normal force Area E = 145.0 Tons
 Normal force Area F = 4.0 Tons
 Normal force Area G = 0.2 Tons
 Cohesion (LC) = 119.7' x 0.2 = 23.9 Tons

Safety factor computations

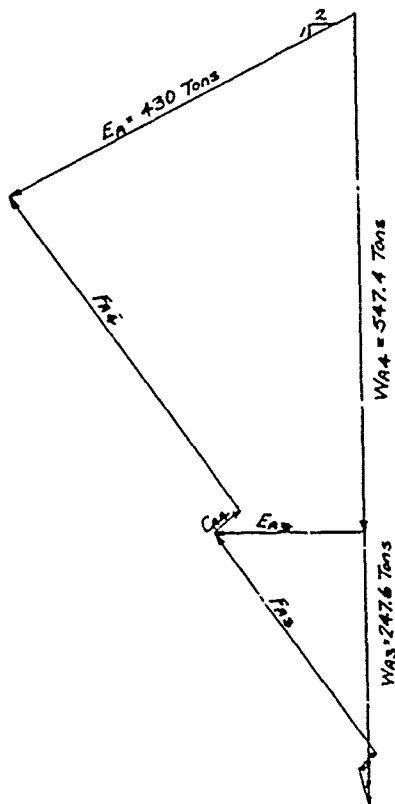
Formula: $S.F. = \frac{EN \tan \phi + LC}{E_T}$

For consolidated undrained (R) condition:

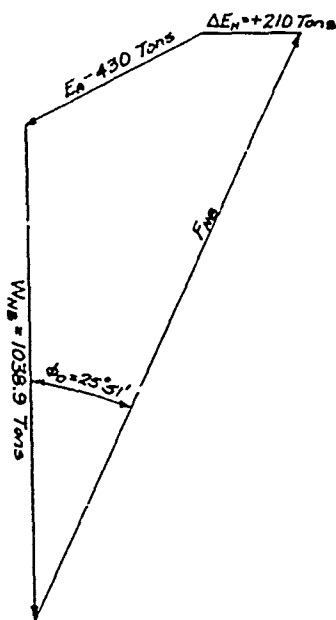
$S.F. = \frac{456.2 \tan 36^\circ + 44 \tan 33^\circ + 145.0 \tan 27^\circ + 23.9}{379.0}$

S.F. = 1.168

U.S. ARMY ENGINEER DISTRICT, TULSA CORPS OF ENGINEERS TULSA, OKLAHOMA		CASSADY RIVER, ARKANSAS	
DESIGNED BY	JOHN E. L.	GILLHAM DAM AND RESERVOIR EMBANKMENT	
DRAWN BY	JOHN E. L.	STABILITY ANALYSIS - SUDDEN DRAWDOWN	
TRACED BY	JOHN E. L.	APPROVED BY	
DATE	11/17/71	DATE	
ENGINEER	JOHN E. L.	FEB. 1971	
SCALE: AS SHOWN		DRAWING NO.	
		1770-DM9-98/10	



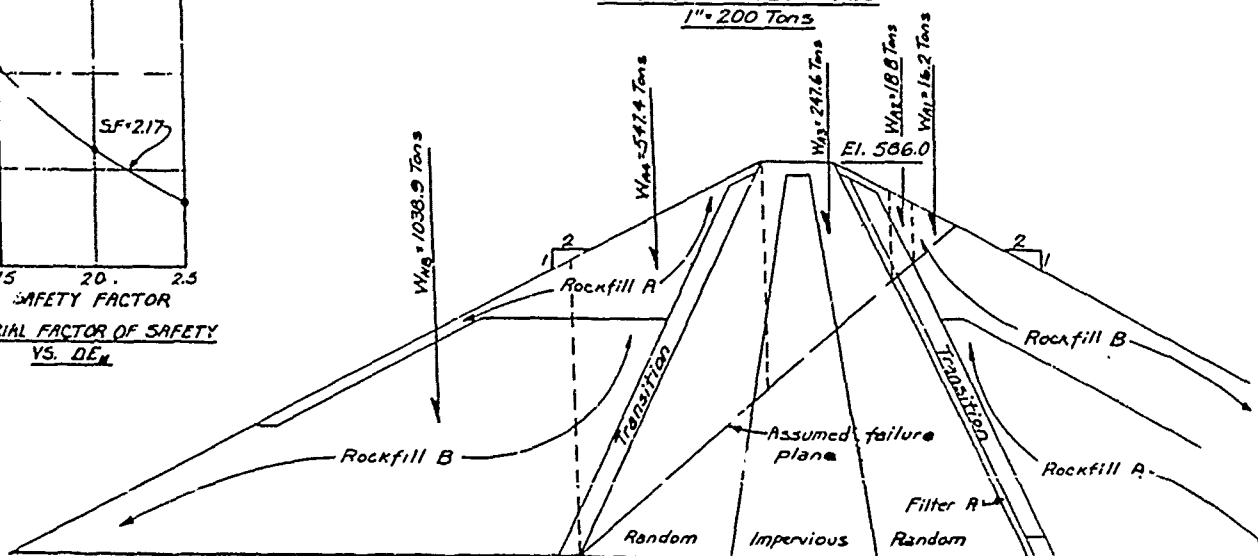
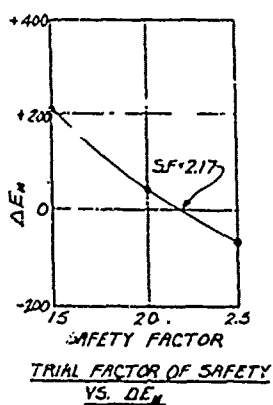
FORCE POLYGON FOR ACTIVE
WEDGE FOR TRIAL F.S. = 1.50
1" = 100 Tons



FORCE POLYGON FOR NEUTRAL
BLOCK FOR TRIAL F.S. = 1.50
1" = 200 Tons

MATERIALS	SOIL WTS. LBS/FT ³		SHEAR STRENGTH (Q TEST)	
	SATURATED	SUBMERGED	ϕ^*	C
Rockfill A	105**	67.6	ϕ^* 42	C 0
Rockfill B	135	72.6	ϕ 36	C 0
Transition	125	62.5	ϕ 33	C 0
Filter	125	62.5	ϕ 33	C 0
Random fill	125	62.5	ϕ 5	C 0.5
Impervious	125	62.5	ϕ 5	C 0.5

* ϕ = Angle of internal friction (Degrees)
 ** = Saturated surface dry weight (40% voids)
 C = Cohesion (Tons/ft²)
 $C_0 = C / F.S.$
 $\tan \phi_0 = (\tan \phi) / F.S.$

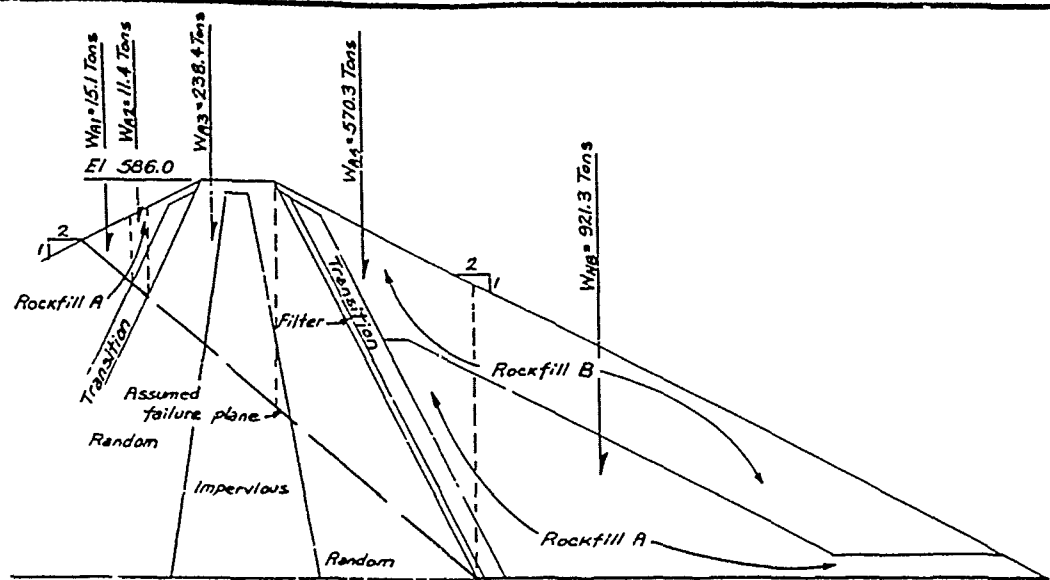


STABILITY ANALYSIS OF UPSTREAM SLOPE UNDER CONDITION OF
END OF CONSTRUCTION

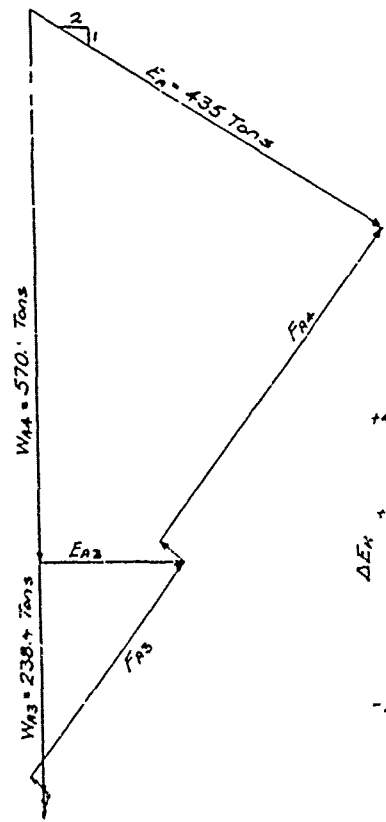
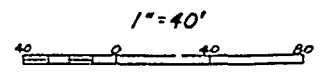
1" = 40'
 40 0 40 80

DESIGN DATA			
SOIL WTS. LBS/FT ³	SATURATED	SUBMERGED	SHEAR STRENGTH (Q TEST)
105**	130	67.6	$\phi^* 42$
			C 0
135		72.6	$\phi 36$
			C 0
125		62.5	$\phi 33$
			C 0
125		62.5	$\phi 33$
			C 0
125		62.5	$\phi 5$
			C 0.5
125		62.5	$\phi 5$
			C 0.5

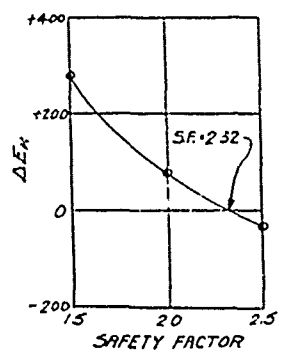
* internal friction (Degrees)
 ** surface dry weight (40% voids)
 on (Tons/ft²)
 on ϕ /F.S.



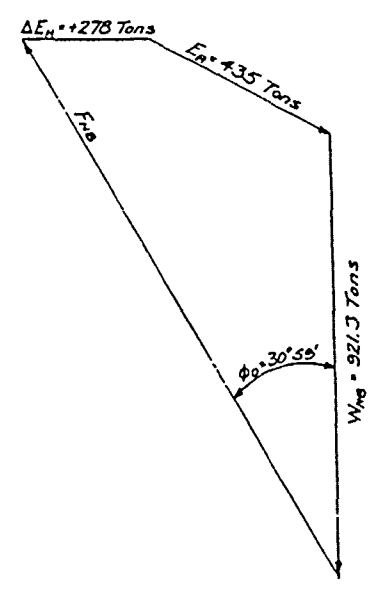
STABILITY ANALYSIS OF DOWNSTREAM SLOPE UNDER CONDITION OF
 END OF CONSTRUCTION



FORCE POLYGON FOR ACTIVE
 WEDGE FOR TRIAL F.S. = 1.50
 1" = 100 Tons



TRIAL FACTOR OF SAFETY
 VS ΔE_H



FORCE POLYGON FOR NEUTRAL
 BLOCK FOR TRIAL F.S. = 1.50
 1" = 200 Tons

Rockfill B
 Rockfill A
 POSITION OF

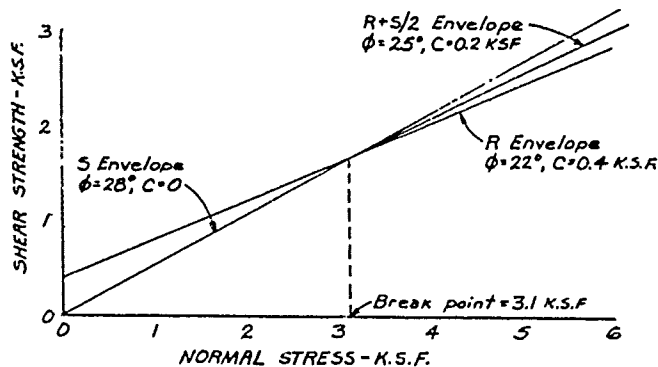
U.S. ARMY ENGINEER DISTRICT, TULSA CORPS OF ENGINEERS TULSA, OKLAHOMA			
DESIGNED	BY [initials]	CHKD [initials]	DATE
DRAWN	BY [initials]	CHKD [initials]	DATE
TRACED	BY [initials]	CHKD [initials]	DATE
SCANNED	BY [initials]	CHKD [initials]	DATE
APPROVED	[Signature]		DATE
SCALE: AS SHOWN			DATE
DRAWING NO.			DATE
1770-DM9-98/11			DATE

ADOPTED DESIGN DATA					
MATERIALS	SOIL WTS. LBS/FT ³		SHEAR STRENGTH		
	SATURATED	SUBMERGED	*	R	S
Rockfill A	105**	67.6	ϕ	42	42
	130		C	0	0
Rockfill B	135	72.6	ϕ	36	36
			C	0	0
Transition	125	62.5	ϕ	33	33
			C	0	0
Filter A	125	62.5	ϕ	33	33
			C	0	0
Random	125	62.5	ϕ	22	28
			C	0.2	0
Impervious	125	62.5	ϕ	22	28
			C	0.2	0

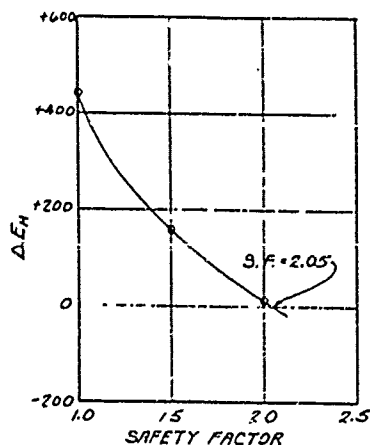
* ϕ = Angle of internal friction (Degrees)
 ** = Saturated surface dry weight (40% voids)
 C = Cohesion (Tons/ft²)

$$C_D = C/F.S.$$

$$\tan \phi_D = (\tan \phi / F.S.)$$



COMPOSITE STRENGTH ENVELOPES FOR
RANDOM AND IMPERVIOUS MATERIALS



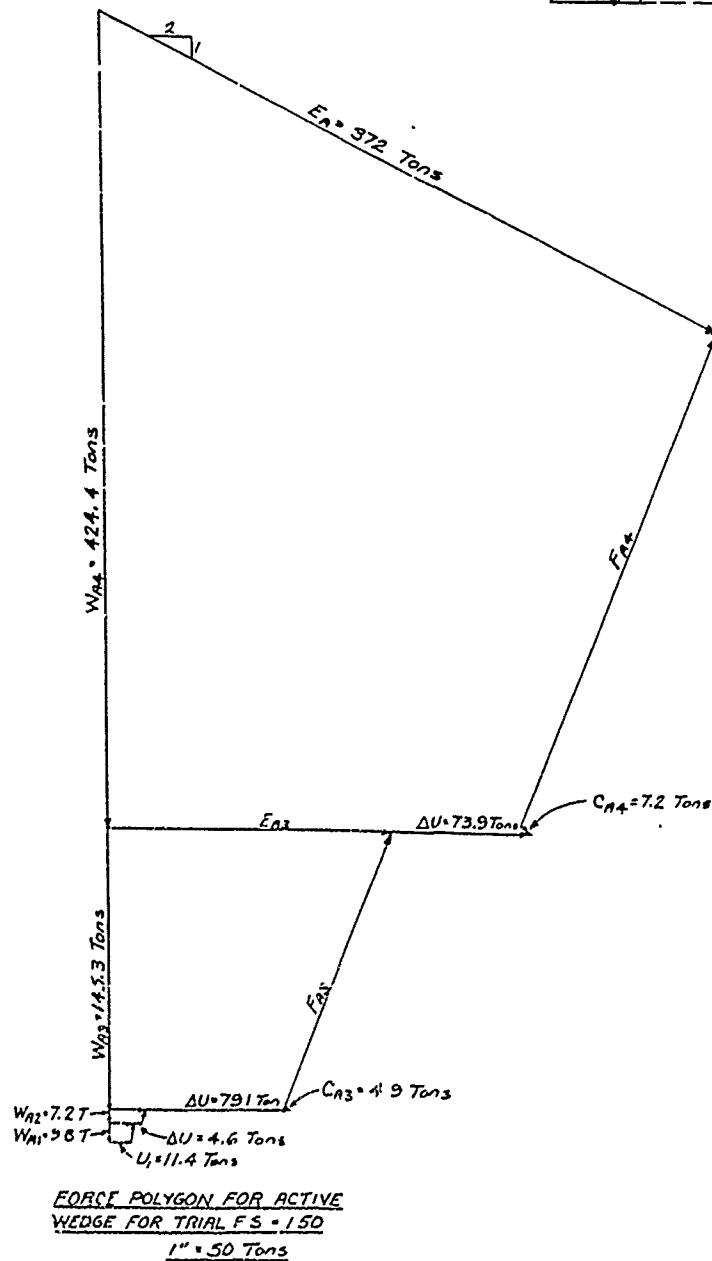
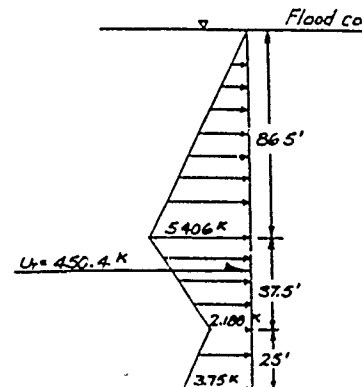
TRIAL FACTOR OF SAFETY
VS. ΔE_H

SHEAR STRENGTH TO USE FOR
RANDOM AND IMPERVIOUS MATERIAL

Solve for h for $N = 3.1$ K.S.F. (See section)

$$[(586-569) \cdot 0.125 + 0.0625h] \cos 40^\circ = 3.1 \text{ K.S.F.}$$

$$h = 30.75' \text{ (Use } R+S/2)$$

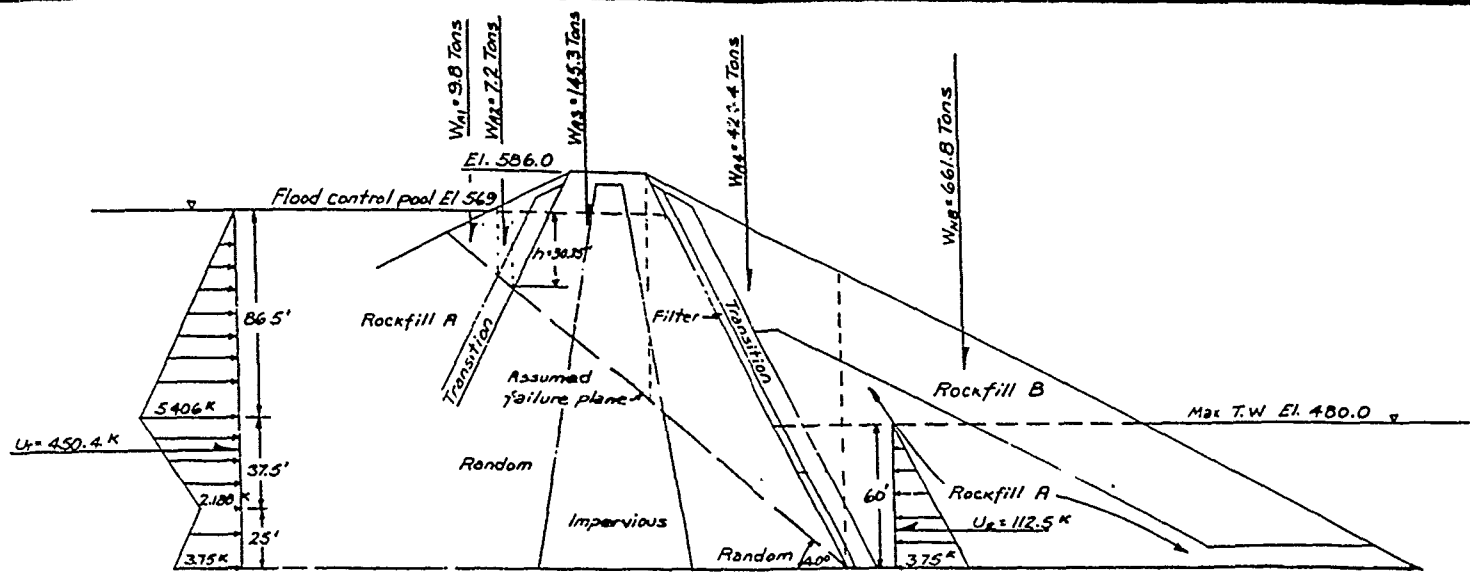


W_{W1} = 30.1073

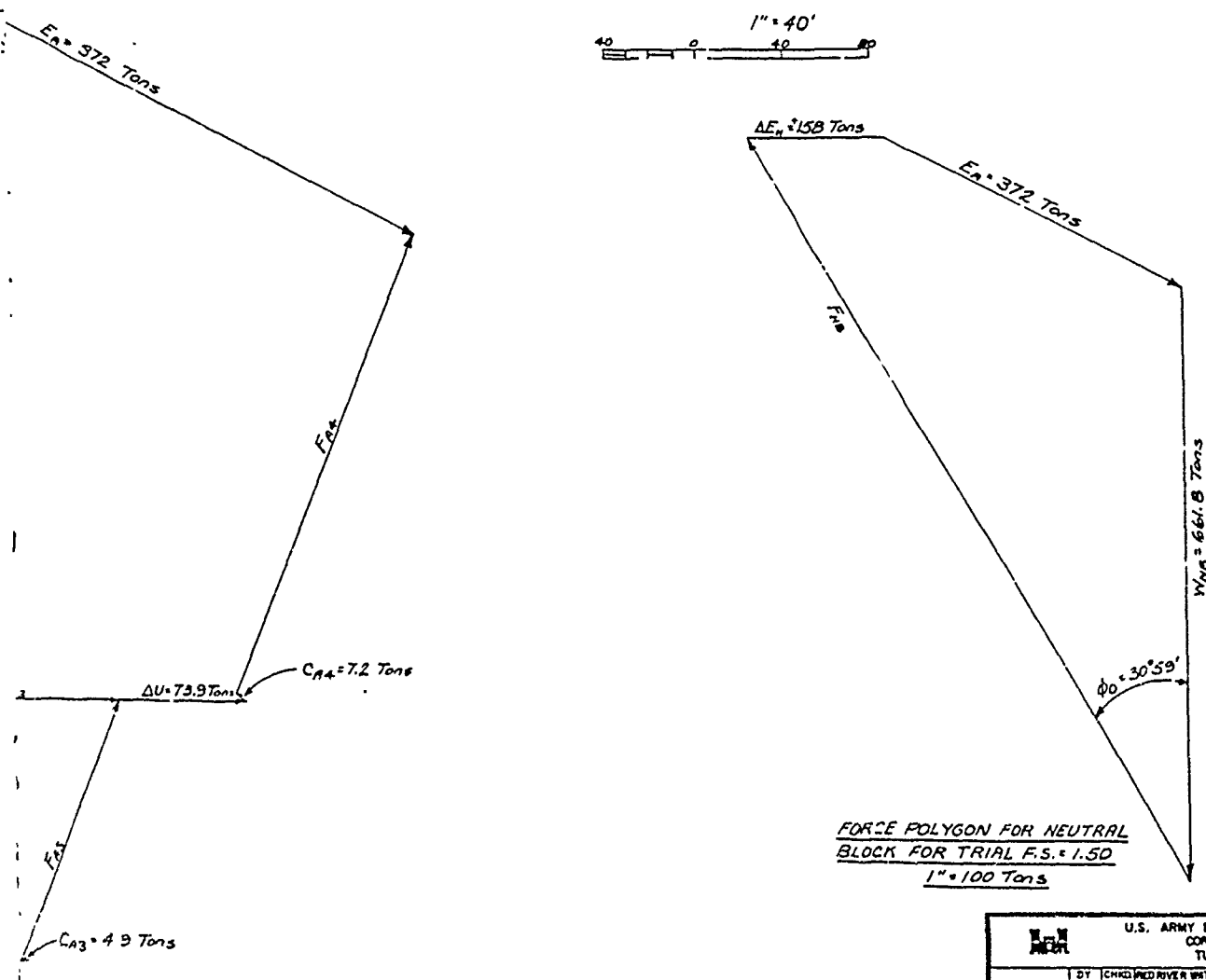
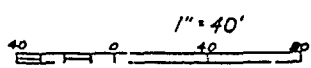
Section)
3.1 K.S.A.

225.3

R.



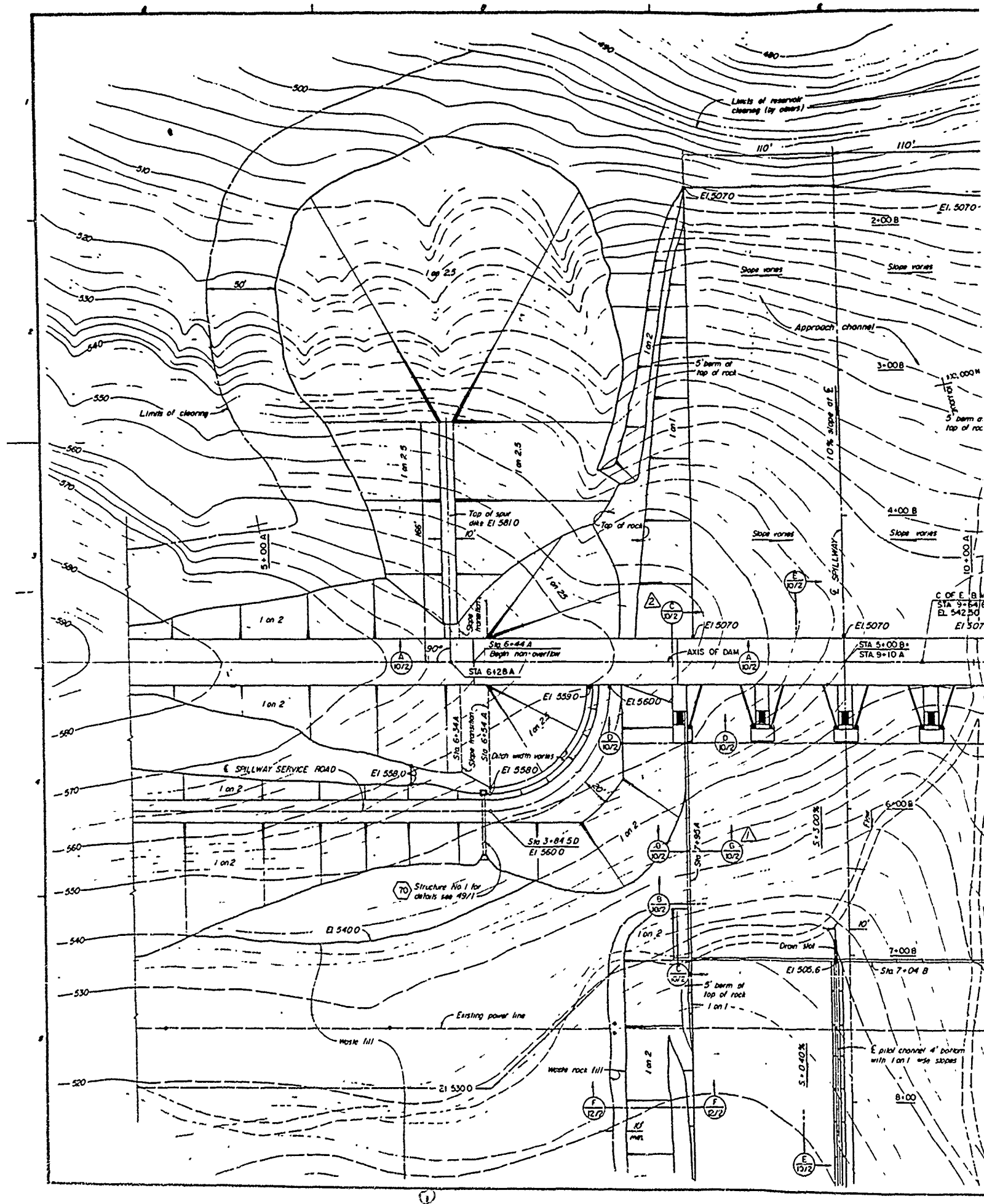
STABILITY ANALYSIS OF DOWNSTREAM SLOPE UNDER CONDITION OF STEADY SEEPAGE

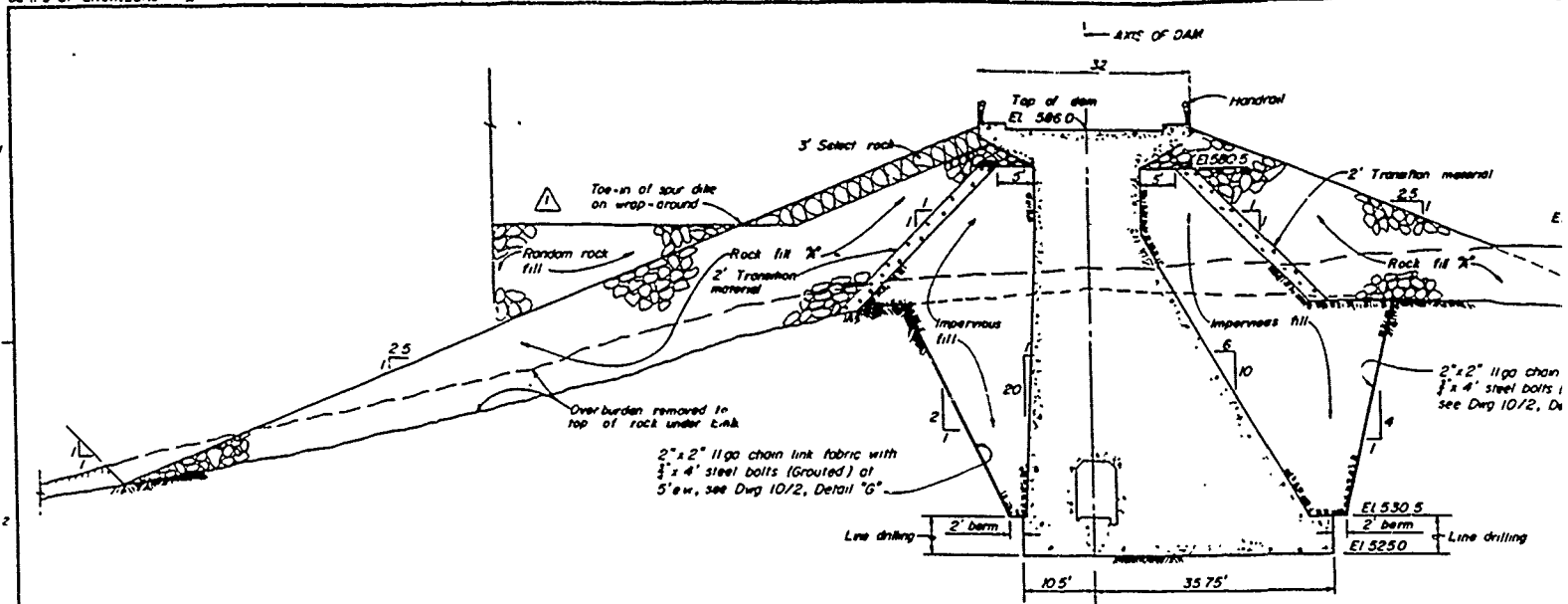


ACTIVE
1.50

2

U.S. ARMY ENGINEER DISTRICT, TULSA CORPS OF ENGINEERS TULSA, OKLAHOMA		CASSIOT RIVER, ARKANSAS	
DESIGNED BY CHRIE RIVER WATERWASH	DEW I.K.L.	GILLHAM DAM AND RESERVOIR EMBANKMENT	
DRAWN DEW I.K.L.		STABILITY ANALYSIS-STEADY SEEPAGE	
TRACED DEW I.K.L.			
APPROVED BY [Signature]	APPROVED BY [Signature]	DATE FEB. 1971	
CHIEF, F.B.M. BRANCH	CHIEF, ENG'G DIV. FOR THE DIST. ENGINEER	SCALE: AS SHOWN	
		DRAWING NO. 1770-DM9-98/12	

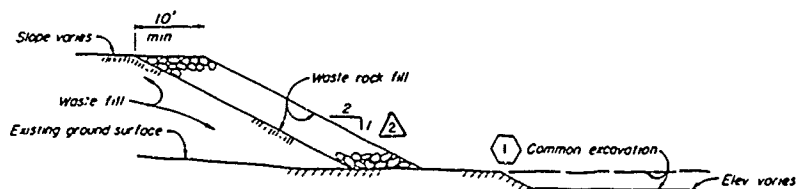




TYPICAL WRAP-AROUND SECTION

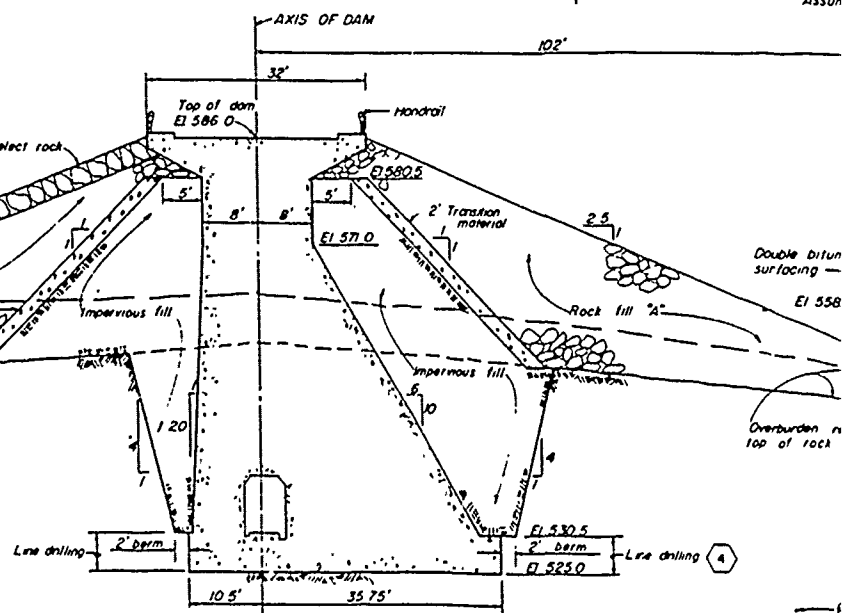
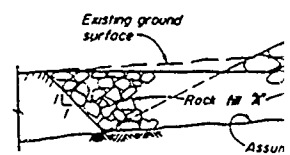
LEFT ABUTMENT

NO SCALE



SECTION F-12/11

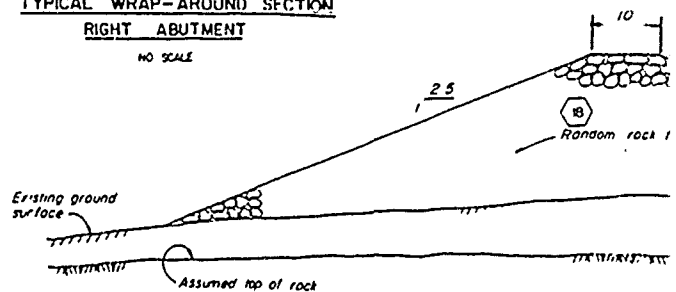
NO SCALE



TYPICAL WRAP-AROUND SECTION

RIGHT ABUTMENT

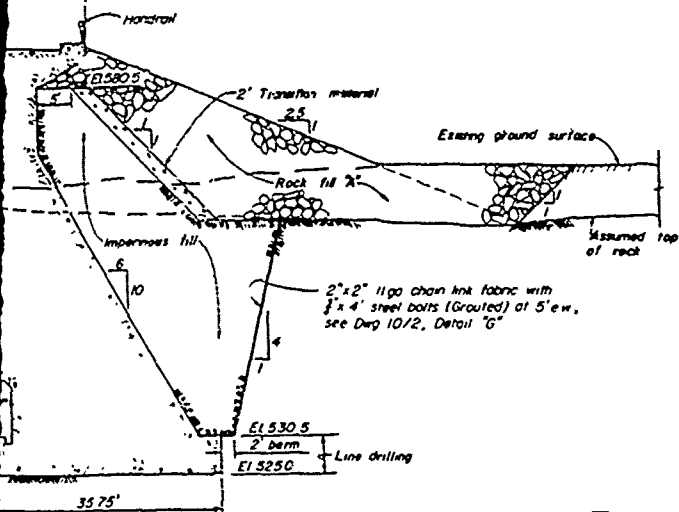
NO SCALE



TYPICAL SECTION E

NO SCALE

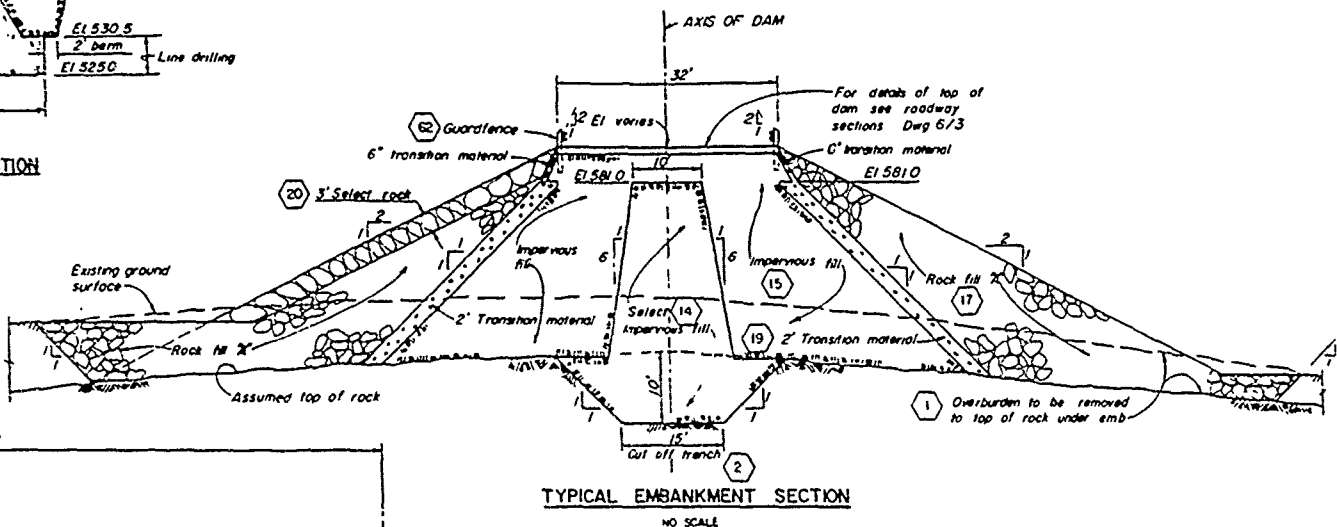
AXIS OF DAM



WRAP-AROUND SECTION

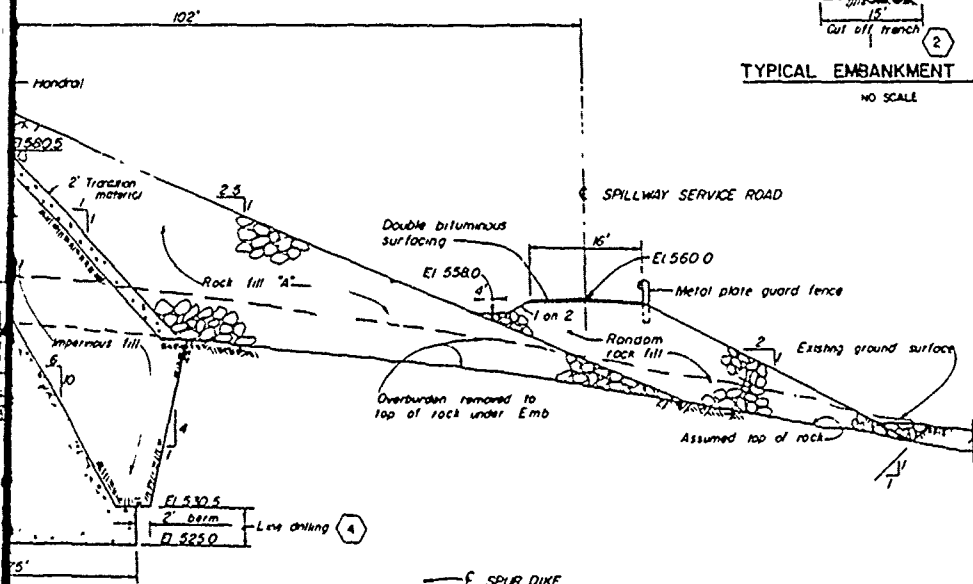
LEFT ABUTMENT

NO SCALE



TYPICAL EMBANKMENT SECTION

NO SCALE



TYPICAL SECTION SPUR DIKE

NO SCALE

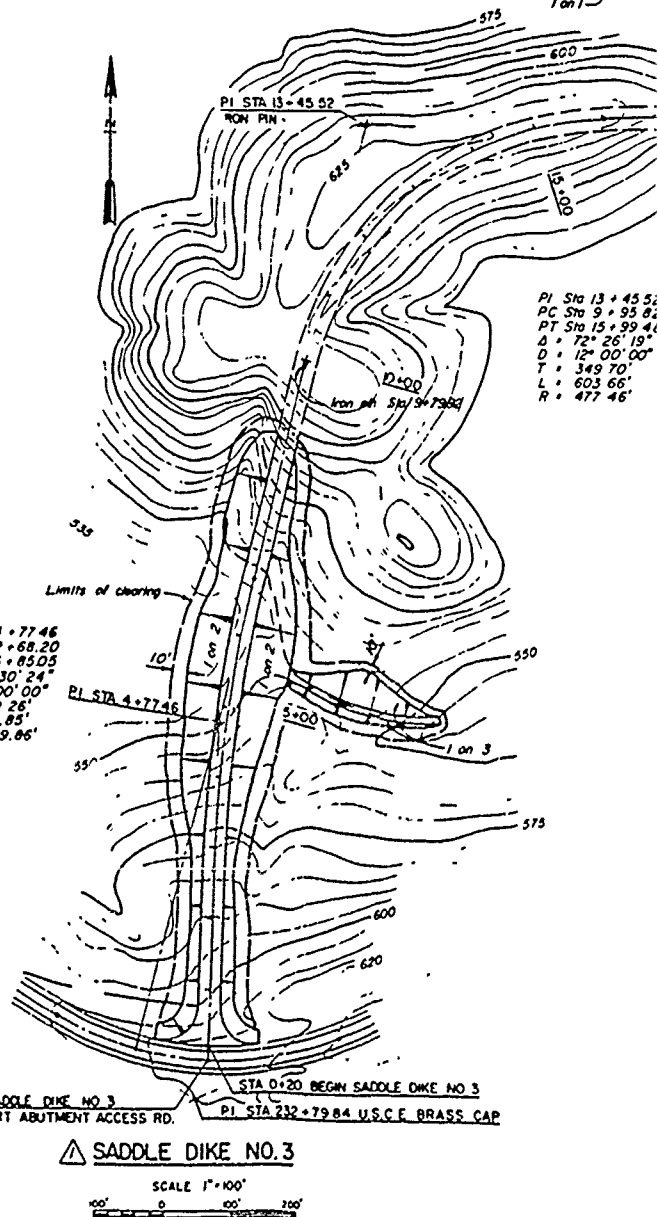
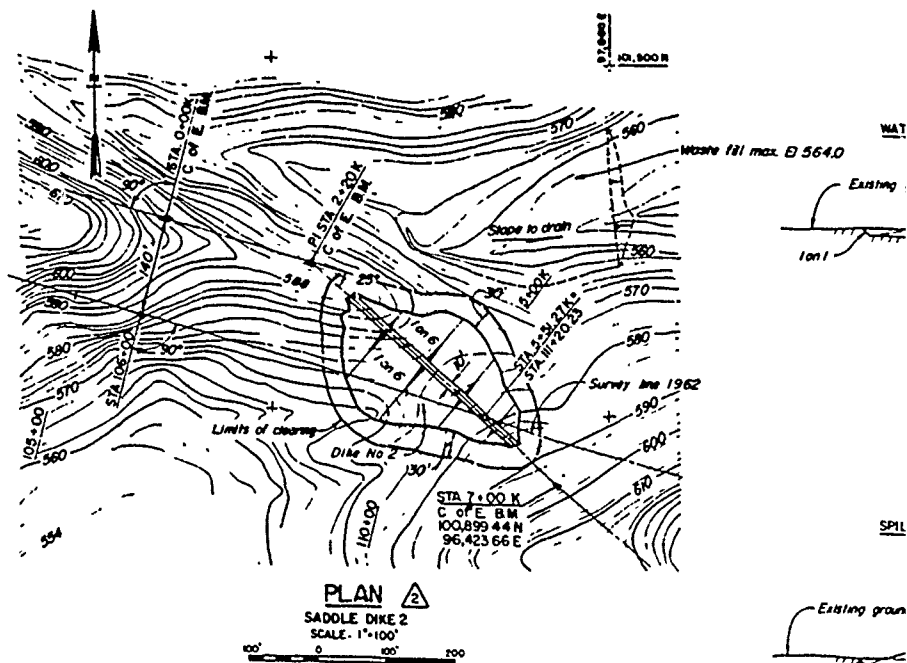
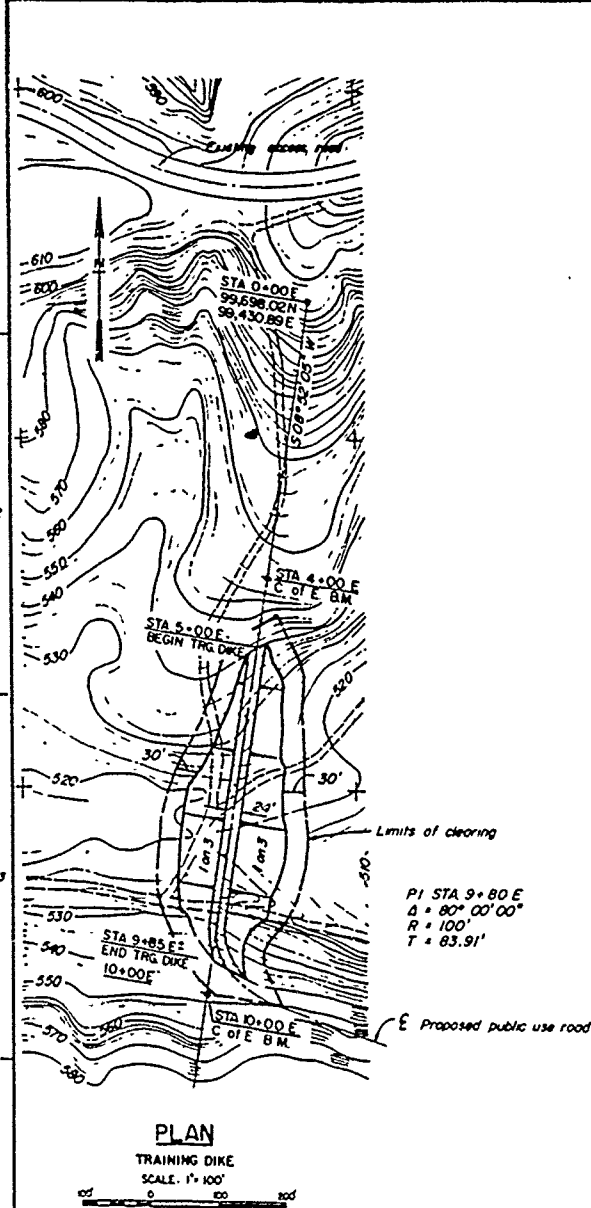
THIS DRAWING WAS ORIGINALLY PREPARED FOR USE IN A CONTRACT DRAWING AND WAS REPRODUCED FOR USE IN THIS REPORT

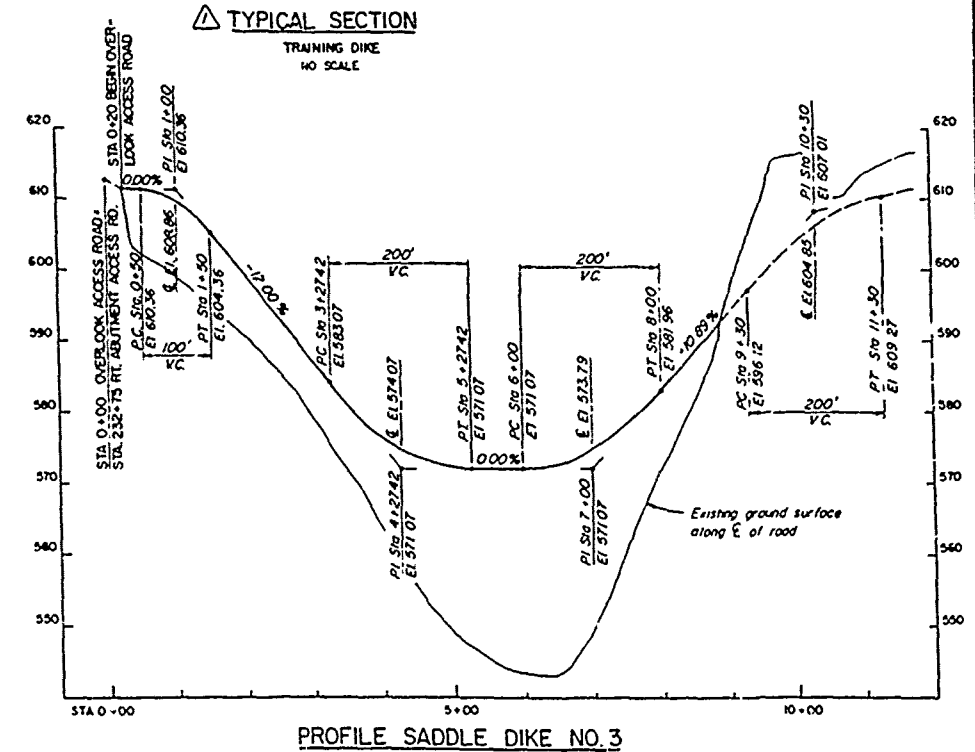
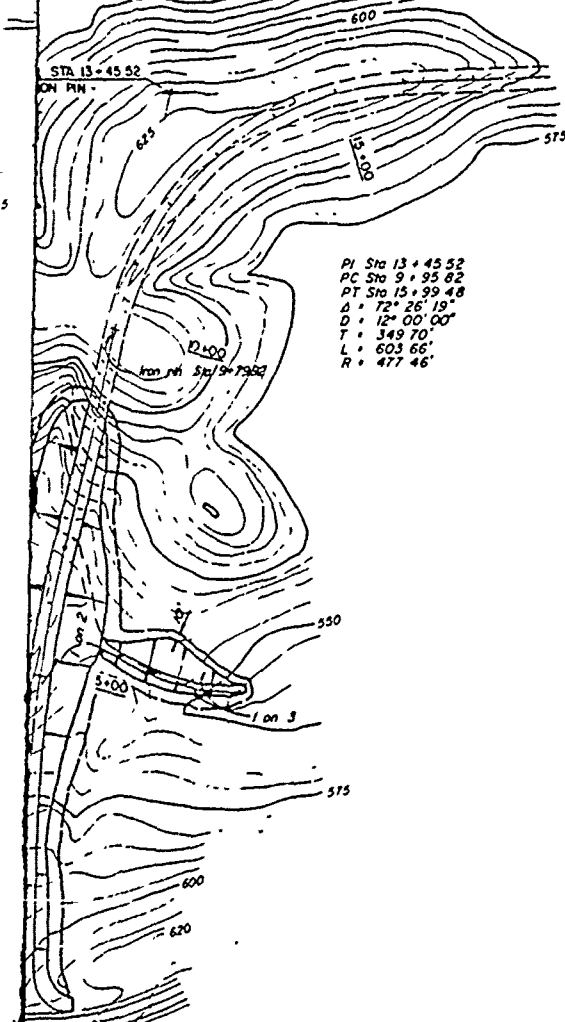
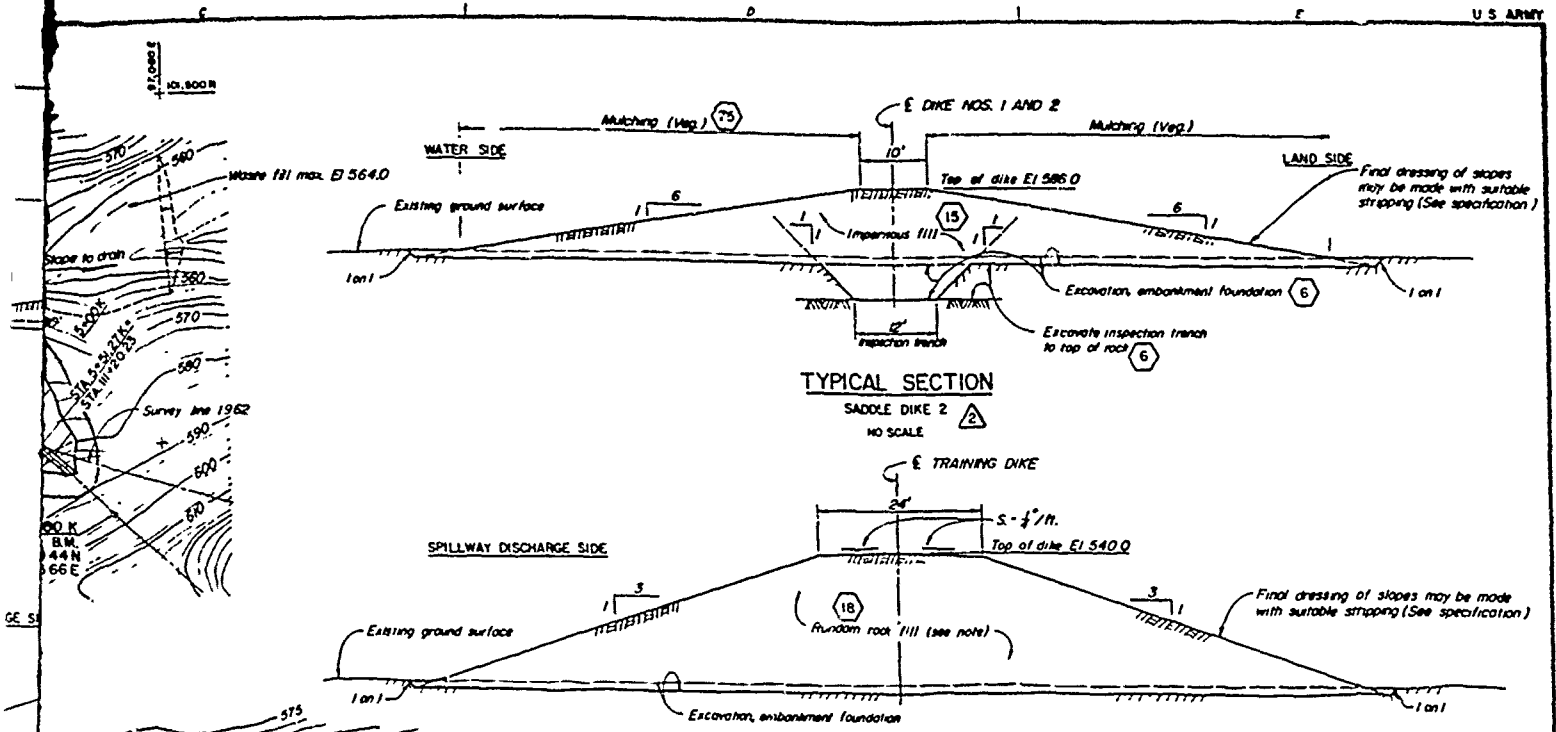
NOTES

- 1 Fill in the wrap-around sections should be in place to El 580.5 prior to placement concrete above El 580.5 Monoliths I and II
- 2 For general notes see dwg VI
- 3 Rock under overhang portion of Monoliths I and II must be hand placed

RECORD (AS BUILT) DRAWING

2	11-66	Revised in accord with Amend no 0002 dated 19 March 1968	
1	11-66	Revised sections of spur dikes Amend no 0001	
KEY	DATE	REVISION INDICATED BY 1	440
U S ARMY ENGINEER DISTRICT, TULSA CORPS OF ENGINEERS TULSA, OKLAHOMA			
RED RIVER WATERSHED CUMMART RIVER, ARKANSAS			
GILLHAM DAM SPILLWAY AND DIKES SPILLWAY EMBANKMENT AND WRAPAROUND SECTIONS			
DESIGNED	BY	CHD	RED RIVER WATERSHED
DRAWN	CMC	JVN	
TRACED	RDW	JVN	
SUBMITTED BY			
RECOMMENDED BY			
APPROVED			
DATE			AUG 1966
SCALE AS SHOWN			INVESTIGATION NO DACW56-66-8-0067
DRAWING NO			1770-67-12/2-2





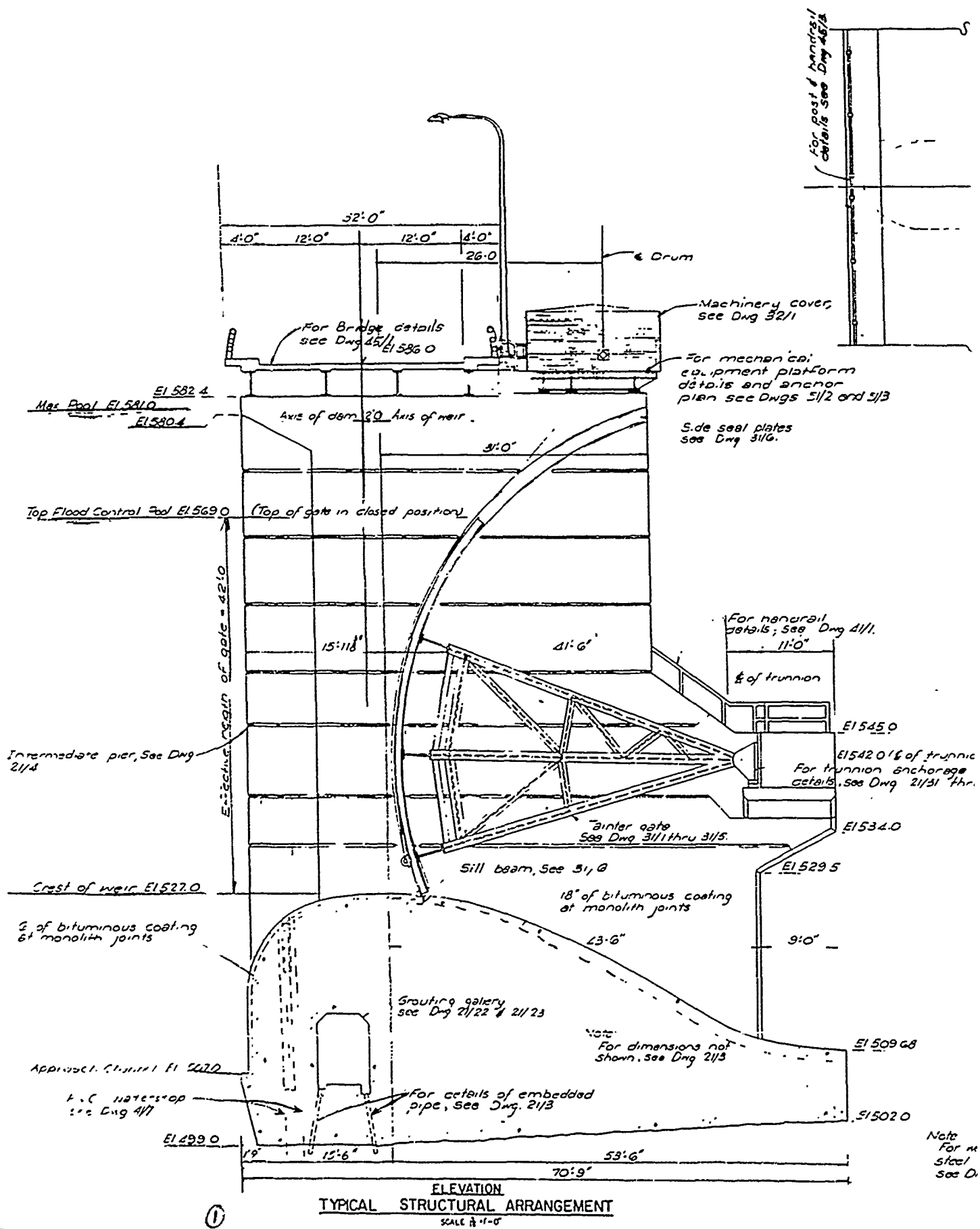
PROFILE SADDLE DIKE NO. 3

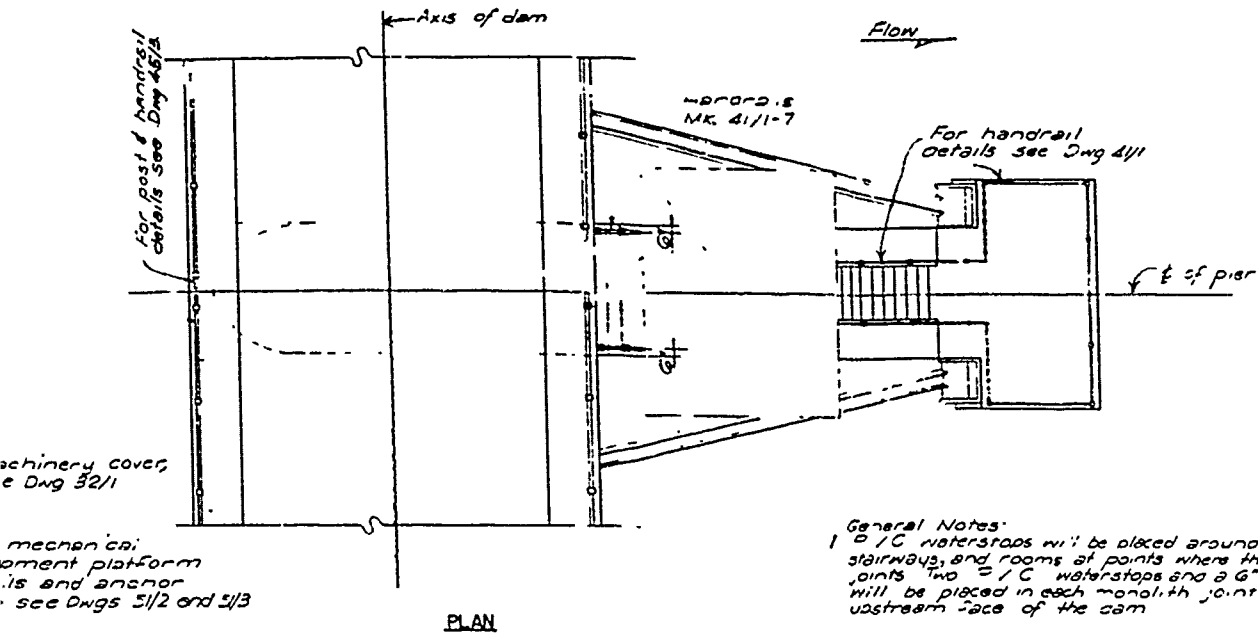
NOTES
1 For general notes see Dwg 1/1

THIS DRAWING WAS ORIGINALLY PREPARED FOR USE AS A CONTRACT DRAWING AND WAS REPRODUCED FOR USE IN THIS REPORT

RECORD (AS BUILT) DRAWING

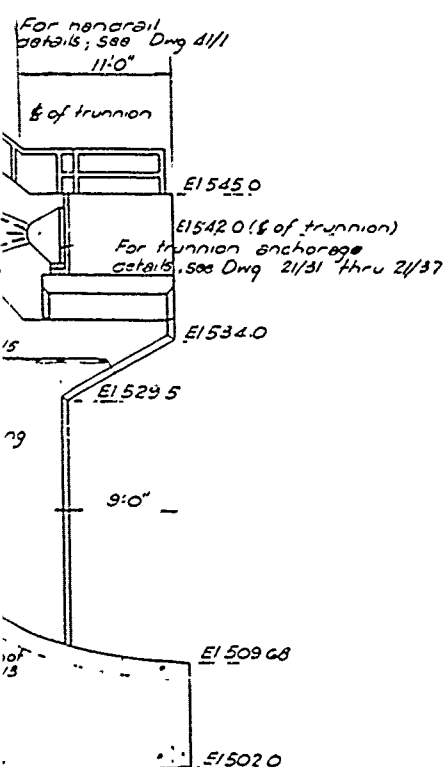
2 11-2266 Revised contours and related Dwg No 1		1 4-8-58 Revised in accordance with Amend No 0001 Dated 14 MAR 1958
KEY	DATE	REVISION (INDICATED BY 2)
U.S. ARMY ENGINEER DISTRICT, TULSA CORPS OF ENGINEERS TULSA, OKLAHOMA		
DESIGNED	BY	CHECKED
DRAWN	BY	CHECKED
TRACED	BY	CHECKED
SUBMITTED BY	APPROVED	
DATE		DATE
SCALE AS SHOWN		INVESTIGATION NO.
DRAWING NO.		1770-67-12/4.2





General Notes:

1. O/C waterstops will be placed around all passageways, stairways, and rooms at points where they cross monolith joints. Two O/C waterstops and a 6" diameter formed hole will be placed in each monolith joint adjacent to the upstream face of the dam.
2. All exterior corners and edges of concrete shall be chamfered 1/2" unless otherwise noted.
3. Exterior construction joints shall be chamfered 1/2" where shown on drawings. See 21/3 for details.
4. The drawings shall not be sealed. Use dimensions and elevations.
5. The minimum concrete cover for reinforcing bars shall be not less than 4" unless otherwise noted.
6. Forms which support the roof of all galleries, passageways, stairways, and rooms shall be left in place for a period of not less than 14 days after completion of the pouring of the concrete.
7. Straight bars: The identification mark consists of the bar size designation number followed by the bar length in feet and inches. For even foot lengths, the 0 denoting inches is omitted. For lengths less than 10 feet, the number denoting feet is preceded by 0.
8. Bent bars: The identification mark consists of two numbers, separated by one or more letters. The first number is the bar size number. The particular letter or letters indicate the pattern of bend with variable dimensions. The final number following the shape designation letter identifies the particular set of dimensions shown on the bar bending diagram to which the bar must conform.
9. Bent bar details are shown on Dwg 41/1, 41/2, 41/3, 41/4, 41/5, 41/6, 41/7, 41/8, 41/9, 41/10, 41/11, 41/12, 41/13, 41/14, 41/15, 41/16, 41/17, 41/18, 41/19, 41/20, 41/21, 41/22, 41/23, 41/24, 41/25, 41/26, 41/27, 41/28, 41/29, 41/30, 41/31, 41/32, 41/33, 41/34, 41/35, 41/36, 41/37, 41/38, 41/39, 41/40, 41/41, 41/42, 41/43, 41/44, 41/45, 41/46, 41/47, 41/48, 41/49, 41/50, 41/51, 41/52, 41/53, 41/54, 41/55, 41/56, 41/57, 41/58, 41/59, 41/60, 41/61, 41/62, 41/63, 41/64, 41/65, 41/66, 41/67, 41/68, 41/69, 41/70, 41/71, 41/72, 41/73, 41/74, 41/75, 41/76, 41/77, 41/78, 41/79, 41/80, 41/81, 41/82, 41/83, 41/84, 41/85, 41/86, 41/87, 41/88, 41/89, 41/90, 41/91, 41/92, 41/93, 41/94, 41/95, 41/96, 41/97, 41/98, 41/99, 41/100.

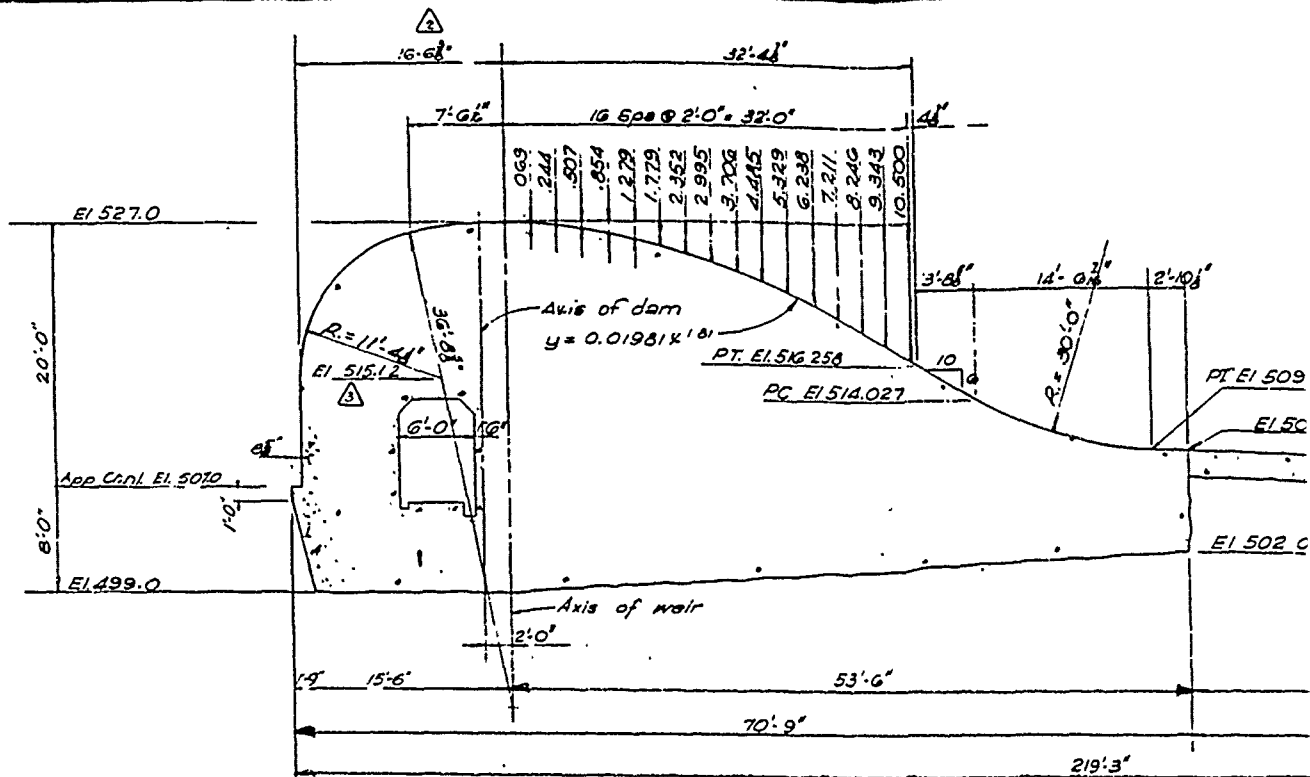


Note
For pier anchorage and
steel reinforcement details,
see Dwg 21/7

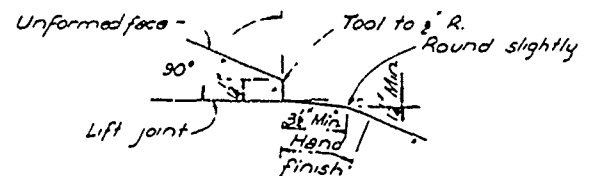
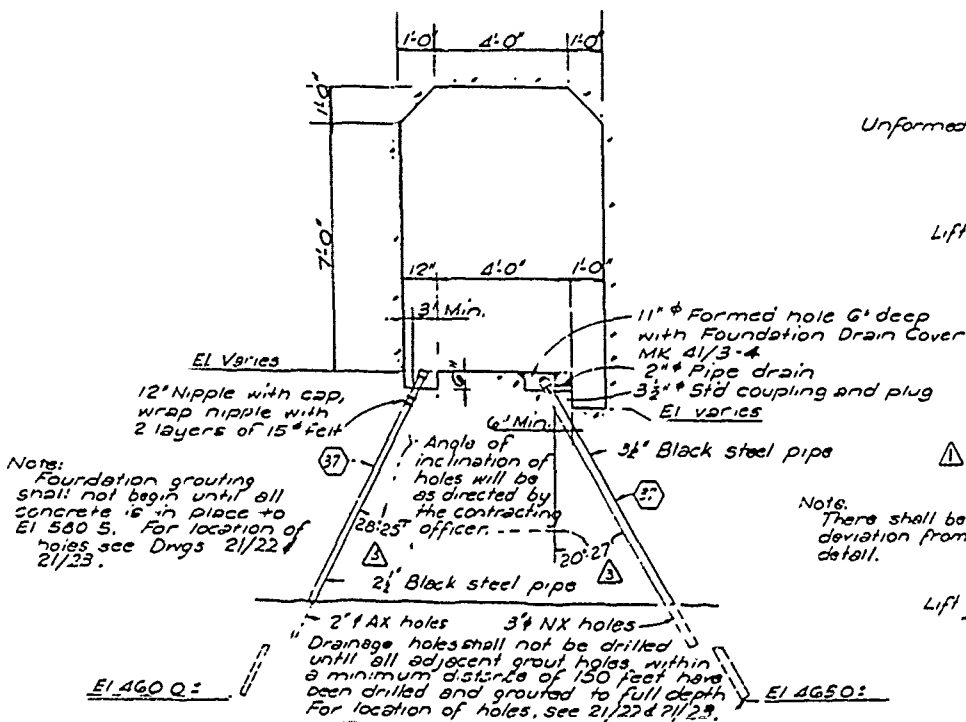
THIS DRAWING WAS ORIGINALLY PREPARED
FOR USE AS A CONTRACT DRAWING AND
WAS REPRODUCED FOR USE IN THIS REPORT

RECORD (AS BUILT) DRAWING

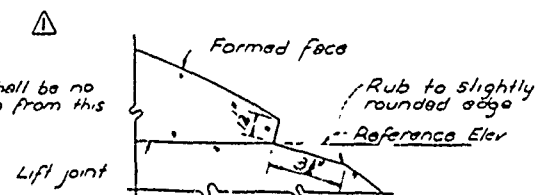
REV	DATE	REVISION (INDICATED BY A)	CHWD	DATE
U.S. ARMY ENGINEER DISTRICT, TULSA CORPS OF ENGINEERS TULSA, OKLAHOMA				
DESIGNED		DE	MR	GILLHAM DAM SPILLWAY AND DIKES SPILLWAY - STRUCTURAL TYPICAL STRUCTURAL ARRANGEMENT
DRAWN		EL	DE	
TRACED		VM	MR	
SYNTHESIZED		VM	MR	
RECOMMENDED		APPROVED		DATE
BY		CHWD		AUG 1986
SCALE AS SHOWN		DRAWING NO.		1770-67-21/2



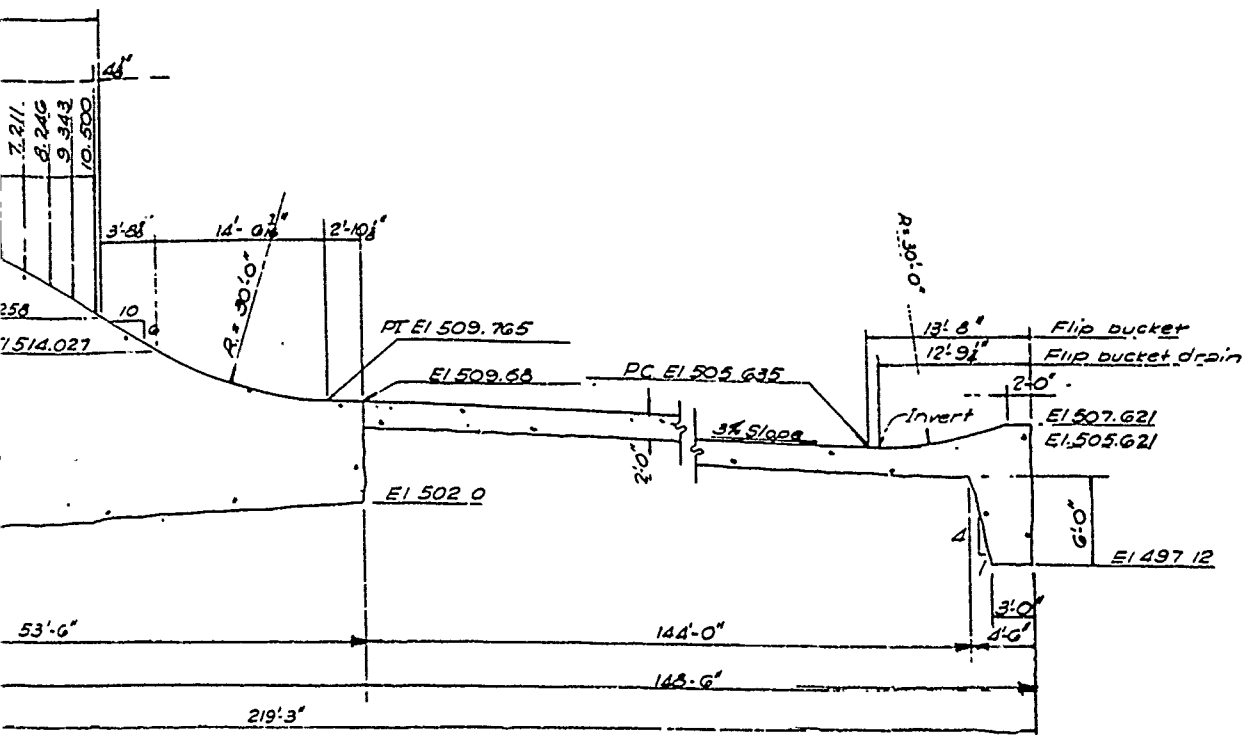
WEIR AND CHUTE PROFILE
SCALE $\frac{1}{8}'' = 1'-0''$



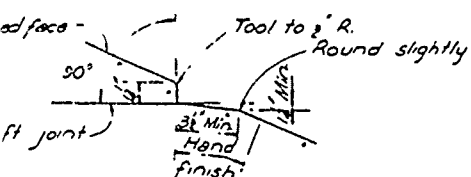
CONSTRUCTION JOINT IN UNFORMED WEIR SURFACES
NO SCALE



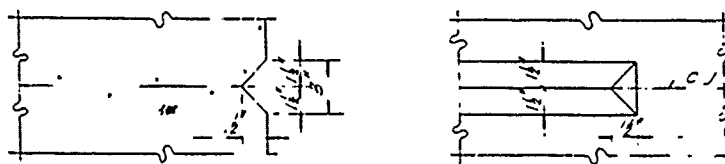
CONSTRUCTION JOINT IN WEIR
NO SCALE



WEIR AND CHUTE PROFILE
SCALE $\frac{1}{4}'' = 1'-0''$



CONSTRUCTION JOINT IN
UNFORMED WEIR SURFACES
NO SCALE

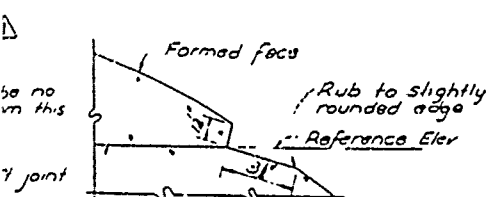


AT CENTER OF JOINTS

AT TERMINATION OF JOINTS

TYPE I CHAMFERED CONSTRUCTION JOINTS

SCALE 3" = 1'-0"



CONSTRUCTION JOINT IN WEIR
NO SCALE

NOTES

1. For general notes see Dwg. 21/2

RECORD (AS BUILT) DRAWING

3	4-15-77	Revised as constructed	
2	4-15-68	Revised in accordance with Amend. No. 0001 Dated 14-MAR-1968	2-25
1	3-10-68	Revised drain & grouting pipe details per amendment # 0602	7-10
KEY	DATE	REVISION (INDICATED BY #)	CHKD

U. S. ARMY ENGINEERING DISTRICT, TULSA
CORPS OF ENGINEERS
TULSA, OKLAHOMA

RED RIVER WATERWASH DOSSSETOT RIVER, ARKANSAS

DESIGNED	DE	EL
DRAWN	V. M.	DE
TRACED	V. M.	M. R.

REVISITING BY
CONSTRUCTION SEC. 5

RECOMMENDED
BY
DIST. ENGINEER

APPROVED
BY
DIST. ENGINEER

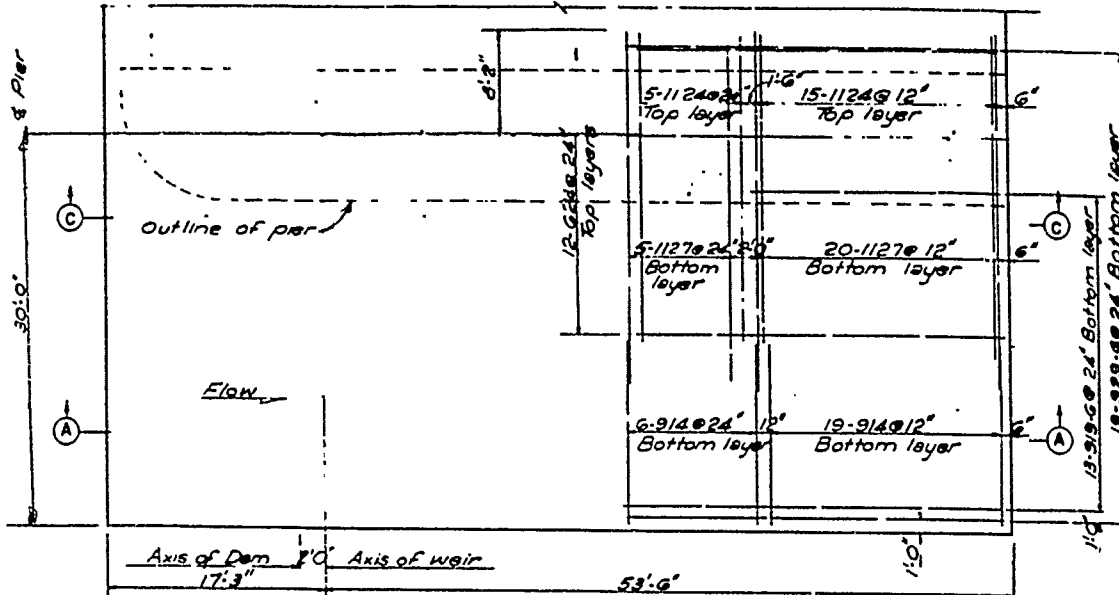
DATE
AUG 1966

SCALE AS SHOWN
MAY 1956 - 68 - 100'

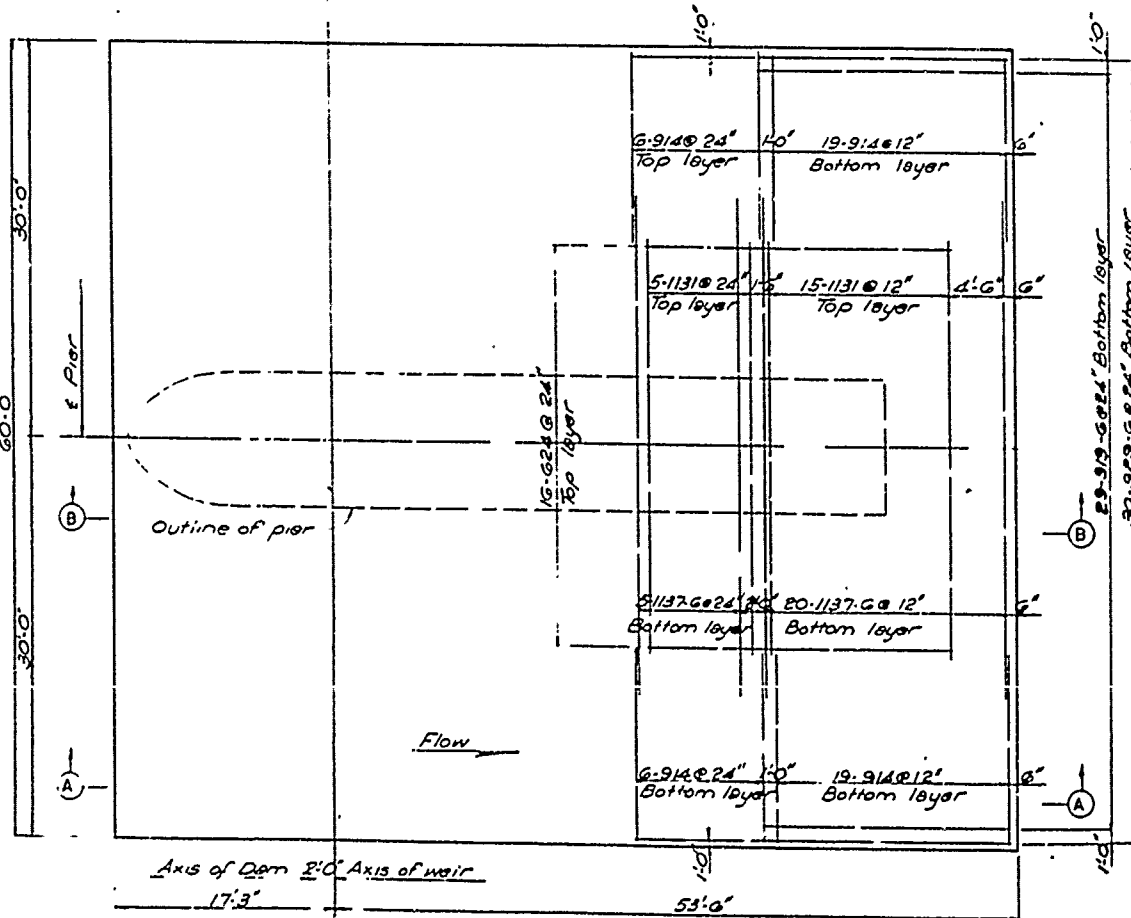
GRABING NO.
1770-67-21/33

THIS DRAWING WAS ORIGINALLY PREPARED
FOR USE IN A CONTRACT DRAWING AND
WAS REPRODUCED FOR USE IN THIS REPORT.

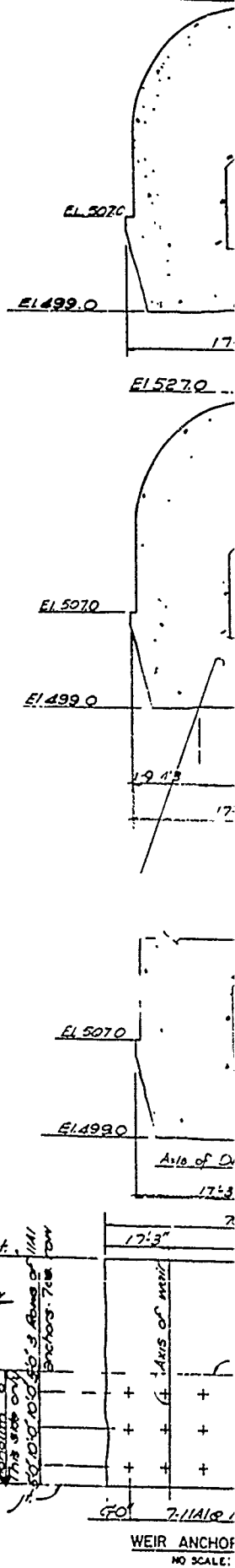
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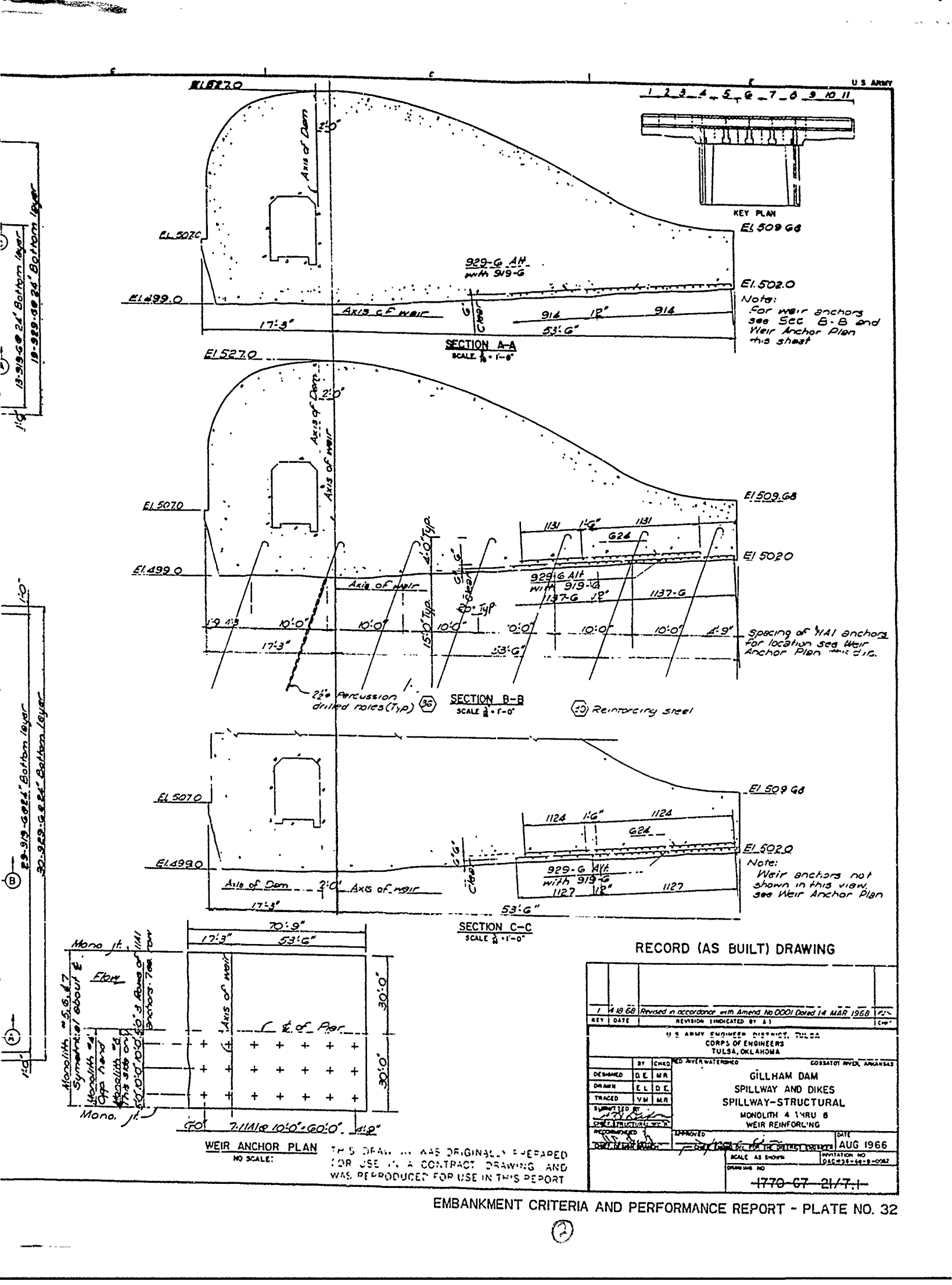


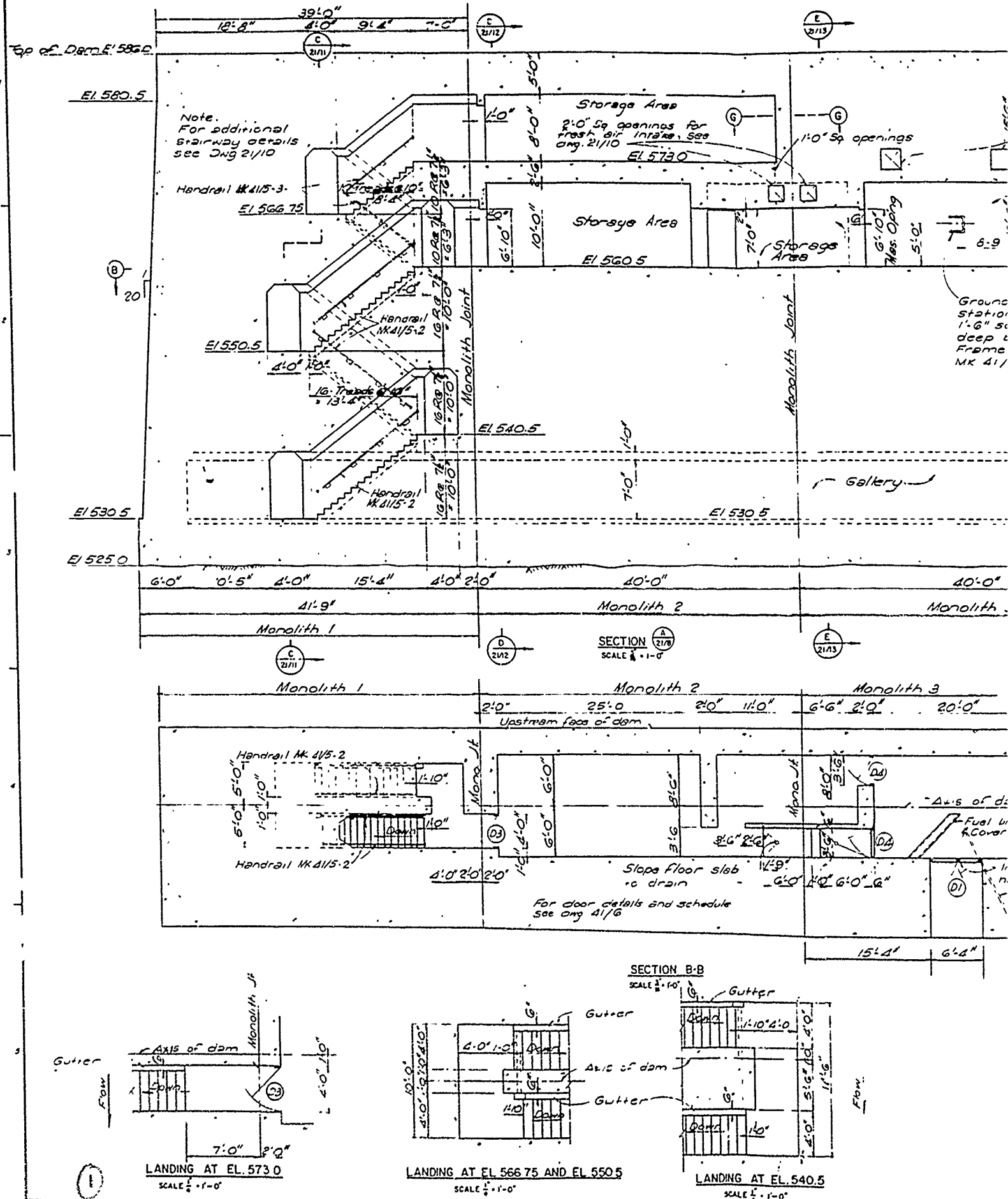
PLAN END PIER MONOLITH
(MONOLITH 6 AS SHOWN)
(MONOLITH 4 OPPOSITE HAND)
SCALE 1/8" = 1'-0"

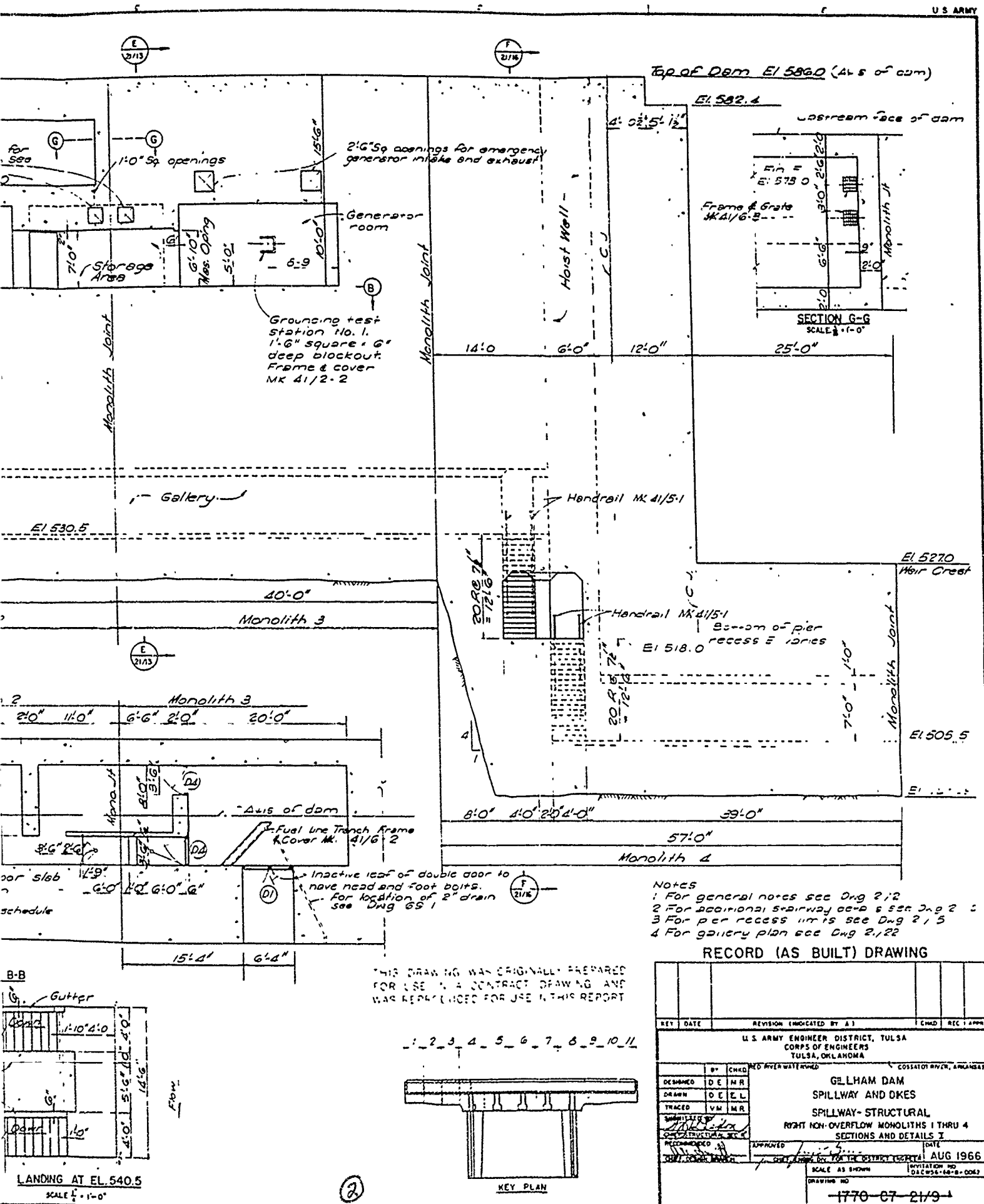


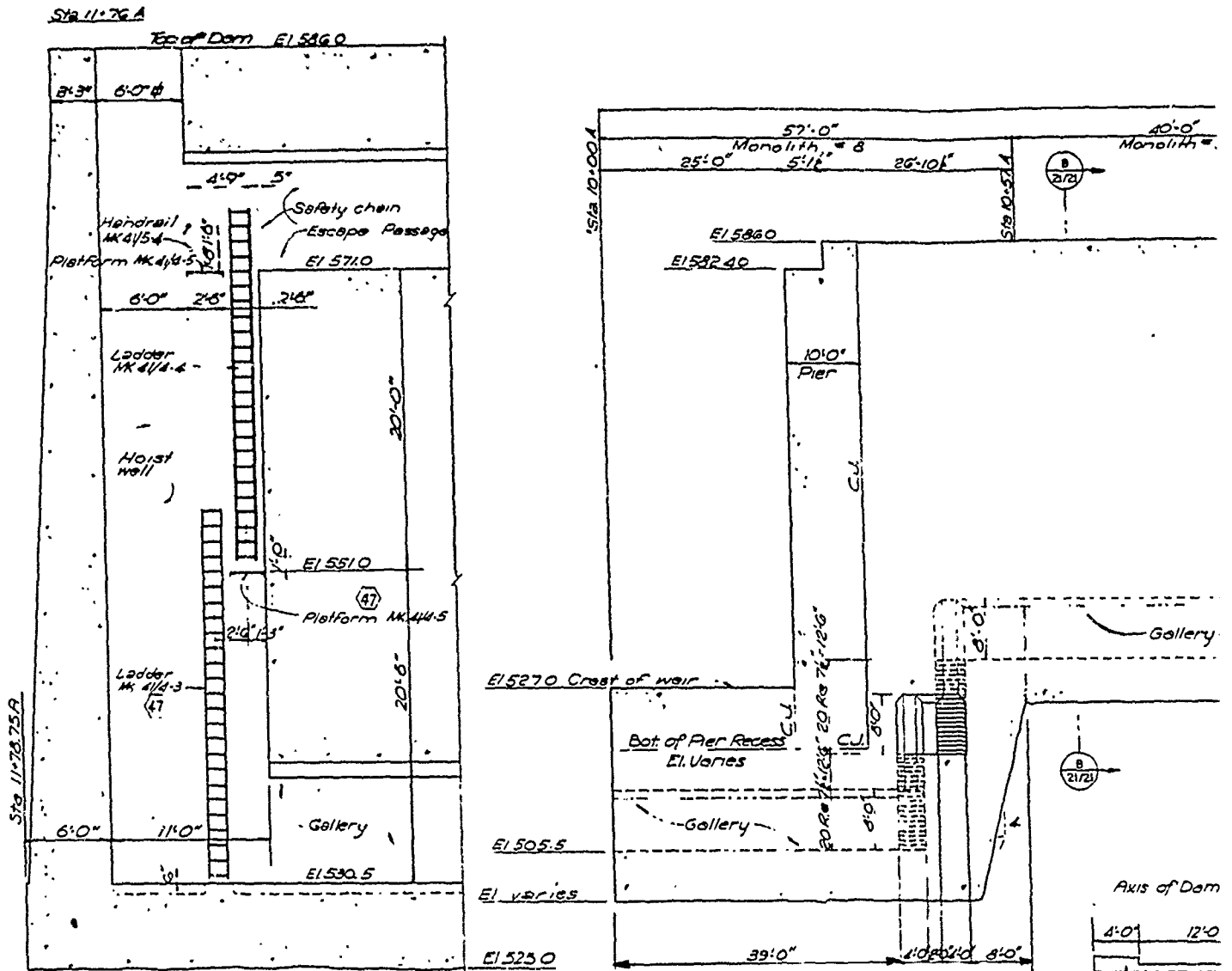
PLAN INTERMEDIATE PIER MONOLITH
(MONOLITHS 5, 6 AND 7)
SCALE 1/8" = 1'-0"



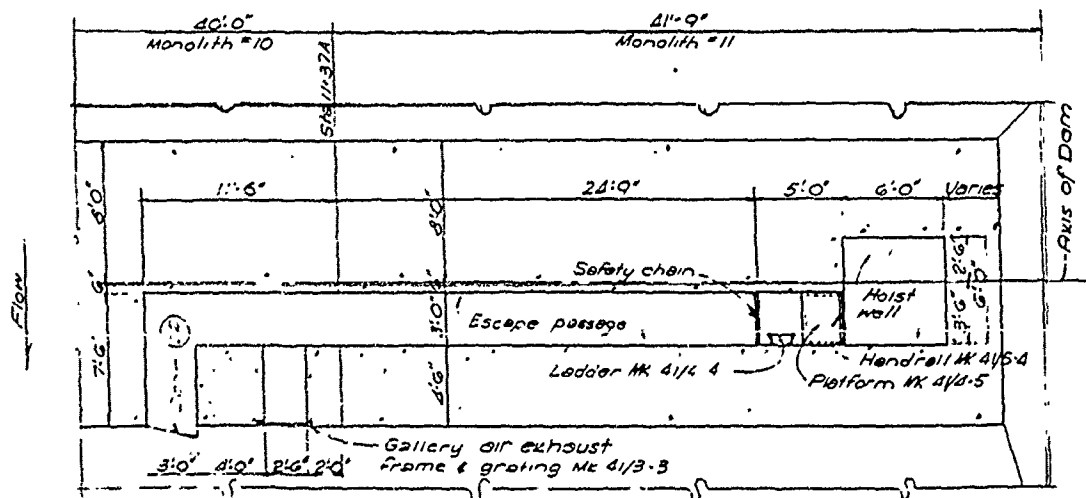




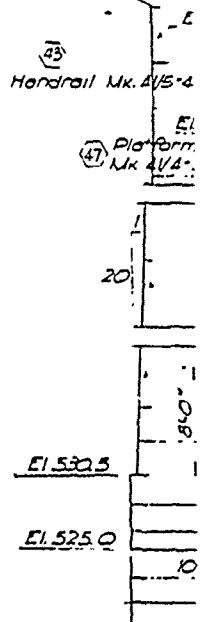


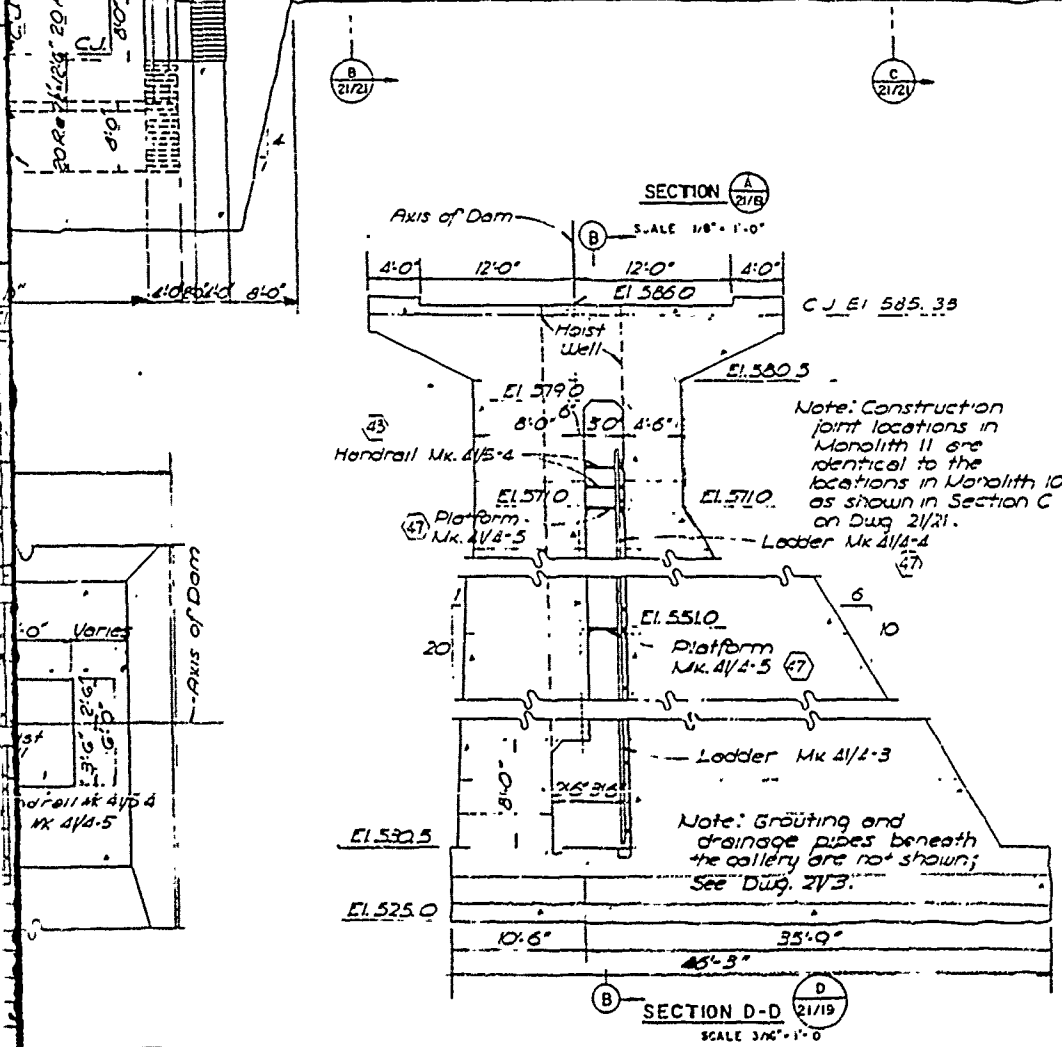
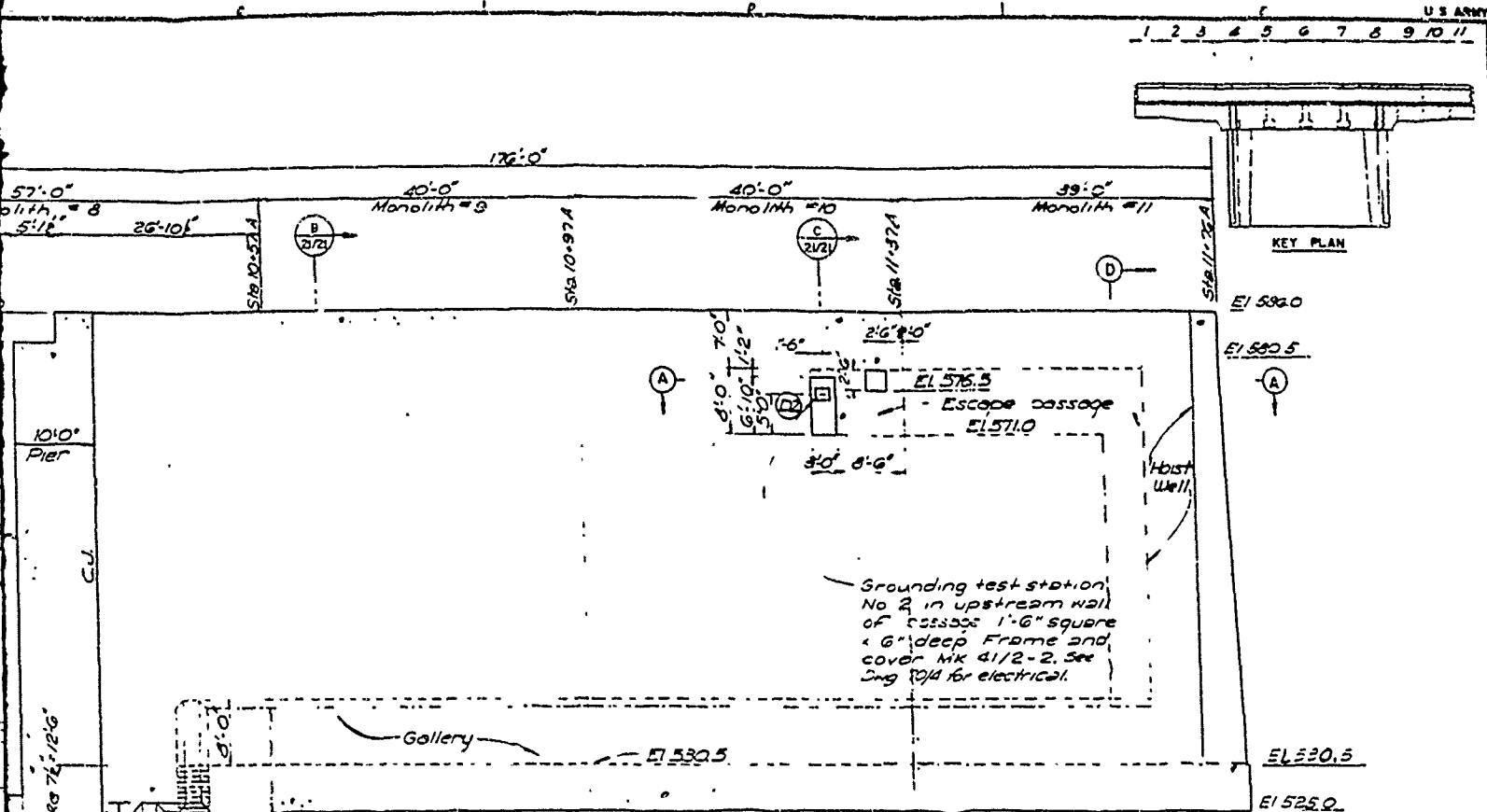


SECTION B-B
SCALE 1" = 10'



SECTION A-A
SCALE 1" = 10'



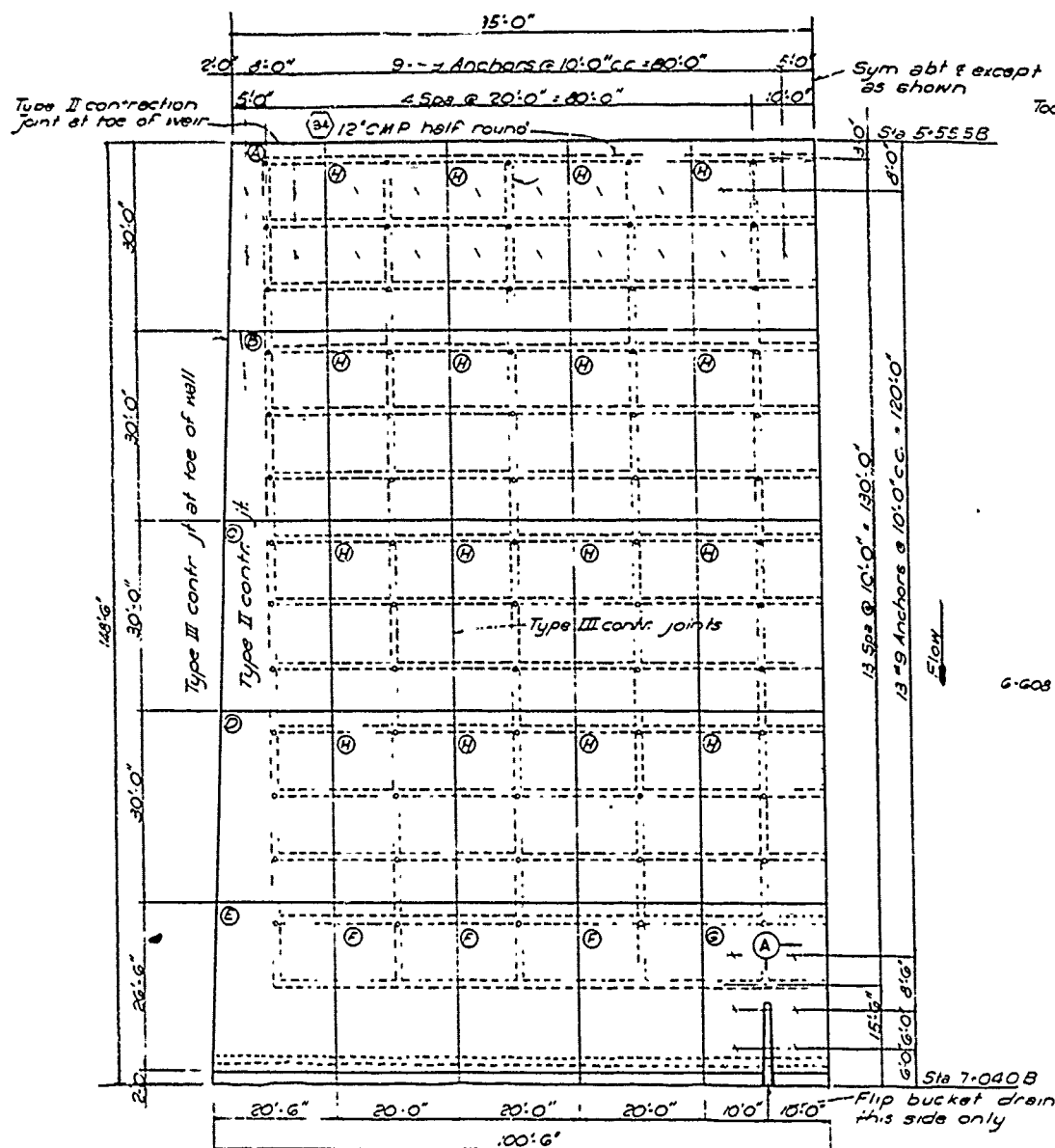


NOTES
 1 For gallery plan see Dwg. 21/22 & 21/23
 2 For door details, see Dwg. 41/6
 3 For general notes see Dwg. 21/2

THIS DRAWING WAS ORIGINALLY PREPARED FOR USE IN A CONTRACT DRAWING AND WAS REPRODUCED FOR USE IN THIS REPORT

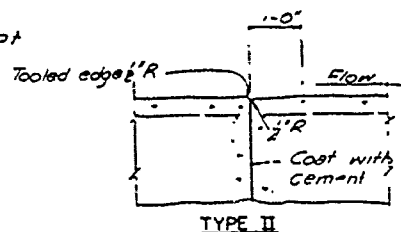
RECORD (AS BUILT) DRAWING

KEY	DATE	REVISION INDICATED BY	BY	CHECKED	DATE
U.S. ARMY ENGINEER DISTRICT, TULSA CORPS OF ENGINEERS TULSA, OKLAHOMA					
RED RIVER WATERSHED					
COSSATOT RIVER, ARKANSAS					
GILLHAM DAM SPILLWAY AND DIKES SPILLWAY-STRUCTURAL LEFT NON-OVERFLOW MONOLITHS 9 THRU 11 SECTIONS					
DESIGNED BY E. L. M. R. DRAWN BY E. L. D. E. TRACED BY V. M. M. R. CHECKED BY J. L. D. E. RECOMMENDED BY J. L. D. E. APPROVED BY J. L. D. E. DATE 10/1/56					
SCALE AS SHOWN DRAWING NO. 1770-67-21/23					

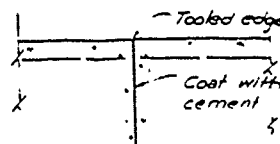


HALF PLAN

SCALE, $\frac{1}{4}'' = 1'-0''$



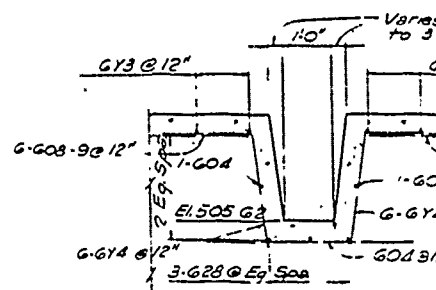
TYPE II



TYPE II

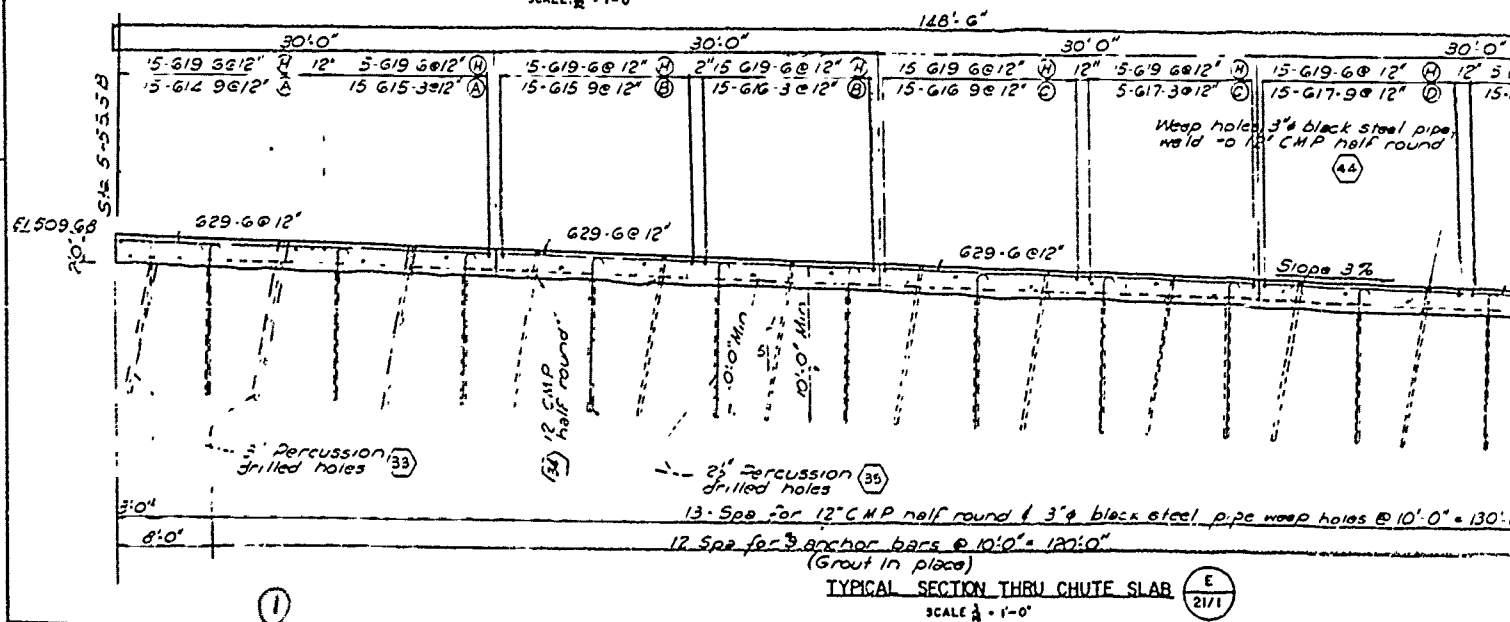
CONTRACTION JOINT DETAIL

SCALE $\frac{1}{2}'' = 1'-0''$



SECTION THRU FLIP BUCKET DRAIN

SCALE $\frac{1}{2}'' = 1'-0$



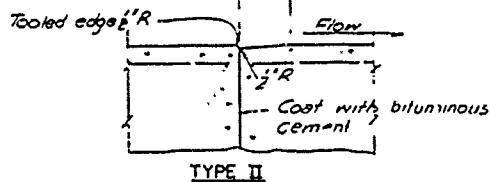
TYPICAL SECTION THRU CHUTE SLAB

SCALE $\frac{1}{2} = 1'-0"$

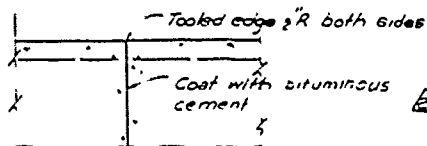
Ε
21/1

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5-55.5B



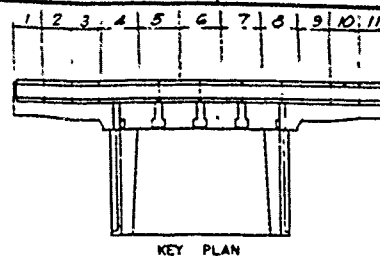
TYPE II



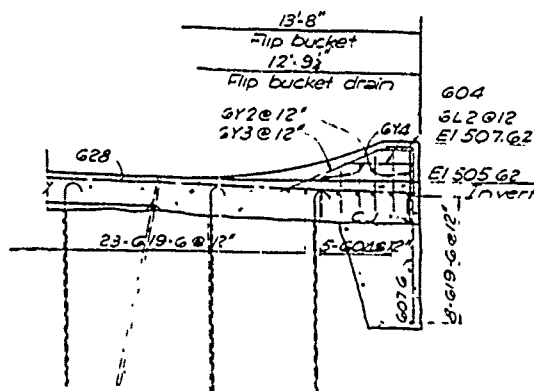
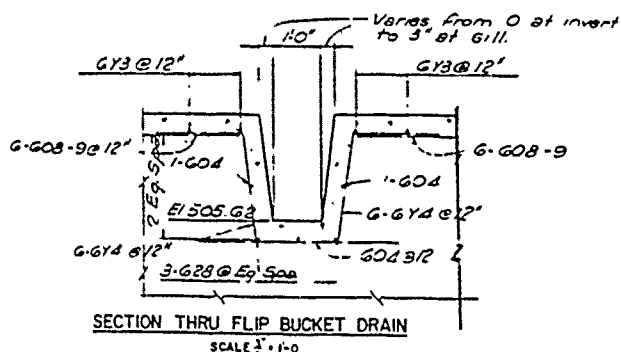
TYPE III

CONTRACTION JOINT DETAILS

SCALE $\frac{1}{2}$ \"/>



KEY PLAN

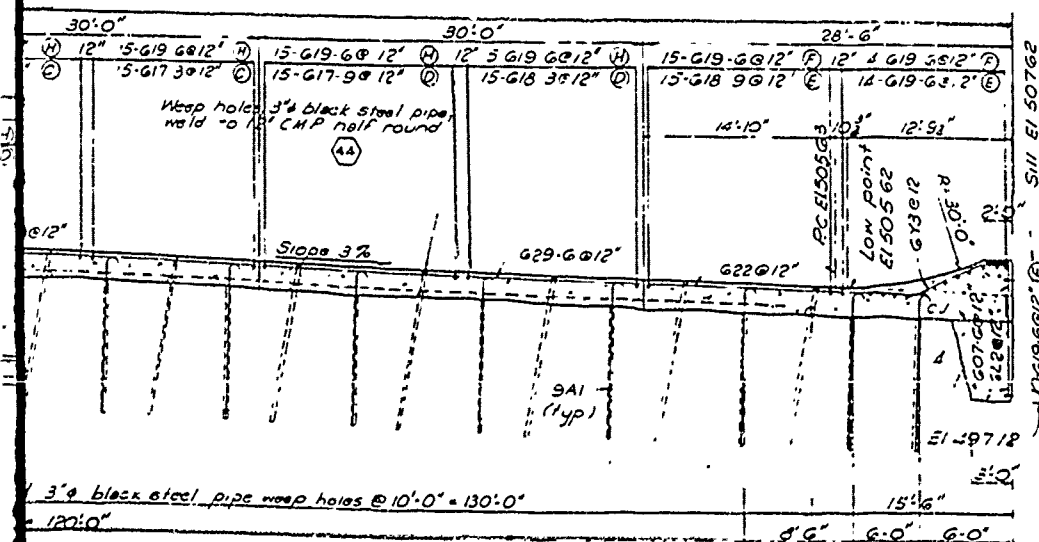


SECTION A-A
SCALE $\frac{1}{2}$ \"/>

REINFORCING LIST FOR CHUTE SLABS									
NO OF	BAR	STRAIGHT	NO	BAR	BENT	NO	BAR	STRAIGHT	NO
1	614-9	169	30	941	11-5	12	622	220	38
2	614-9	169	30	941	11-5	12	622	220	38
3	614-9	169	30	941	11-5	12	622	220	38
4	614-9	169	30	941	11-5	12	622	220	38
5	614-9	169	30	941	11-5	12	622	220	38
6	614-9	169	30	941	11-5	12	622	220	38
7	614-9	169	30	941	11-5	12	622	220	38
8	614-9	169	30	941	11-5	12	622	220	38
9	614-9	169	30	941	11-5	12	622	220	38
10	614-9	169	30	941	11-5	12	622	220	38
11	614-9	169	30	941	11-5	12	622	220	38
12	614-9	169	30	941	11-5	12	622	220	38
13	614-9	169	30	941	11-5	12	622	220	38
14	614-9	169	30	941	11-5	12	622	220	38
15	614-9	169	30	941	11-5	12	622	220	38
16	614-9	169	30	941	11-5	12	622	220	38
17	614-9	169	30	941	11-5	12	622	220	38
18	614-9	169	30	941	11-5	12	622	220	38
19	614-9	169	30	941	11-5	12	622	220	38
20	614-9	169	30	941	11-5	12	622	220	38
21	614-9	169	30	941	11-5	12	622	220	38
22	614-9	169	30	941	11-5	12	622	220	38
23	614-9	169	30	941	11-5	12	622	220	38
24	614-9	169	30	941	11-5	12	622	220	38
25	614-9	169	30	941	11-5	12	622	220	38
26	614-9	169	30	941	11-5	12	622	220	38
27	614-9	169	30	941	11-5	12	622	220	38
28	614-9	169	30	941	11-5	12	622	220	38
29	614-9	169	30	941	11-5	12	622	220	38
30	614-9	169	30	941	11-5	12	622	220	38
31	614-9	169	30	941	11-5	12	622	220	38
32	614-9	169	30	941	11-5	12	622	220	38

Note for details of bent bars listed in this table see Dwg 2132

7-040B
cket drain
e only

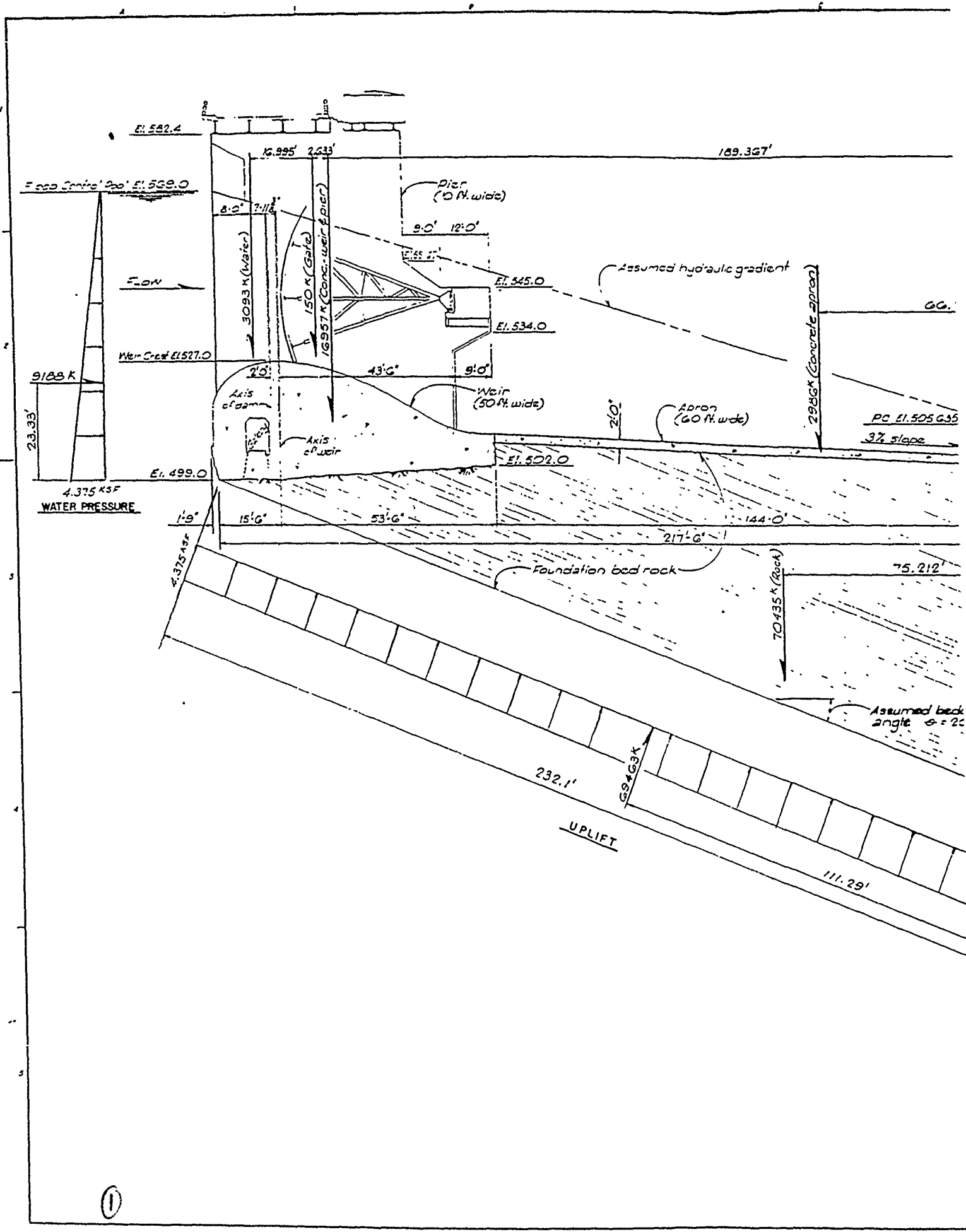


NOTES

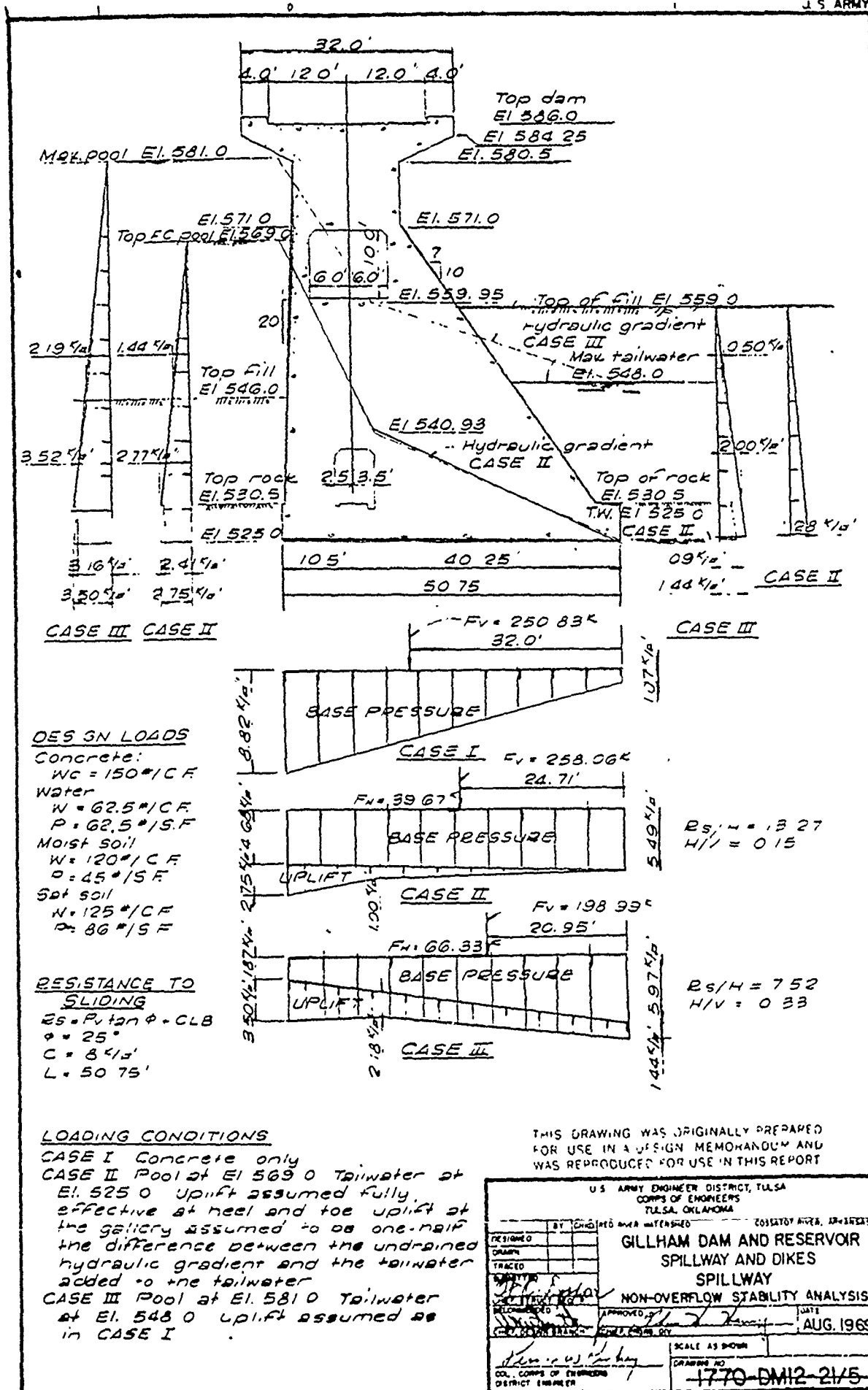
- Concrete in the chute slab shall be placed in an alternating "checkerboard" pattern so that adjacent slabs will not be placed in sequence
- Concrete in chute slab shall be paid for under bid item (28)
- Reinforcement in chute slab shall be paid for under bid item (30)
- For general notes see dwg 2112
- Alignment of the chute shall be as shown on suit foundation conditions.

2	6-15-71	Revised as constructed	15
1	4-18-68	Revised in accordance with Amend No 0001 Dated 14 MAR 1968	14
KEY	DATE	REVISION INDICATED BY	CHD
U.S. ARMY ENGINEER DISTRICT, TULSA CORPS OF ENGINEERS TULSA, OKLAHOMA			
DESIGNED	WM DE	BY	CHD
DRAWN	WM EL	BY	CHD
TRACED	VM MR	BY	CHD
SIGNED	CHD	BY	CHD
APPROVED	CHD	BY	CHD
GILLHAM DAM SPILLWAY AND DIKES SPILLWAY - STRUCTURAL CHUTE SLAB			DATE AUG 1966
SCALE AS SHOWN			INVESTIGATION NO 1770-67-21/30-2

RECORD (AS BUILT) DRAWING



①



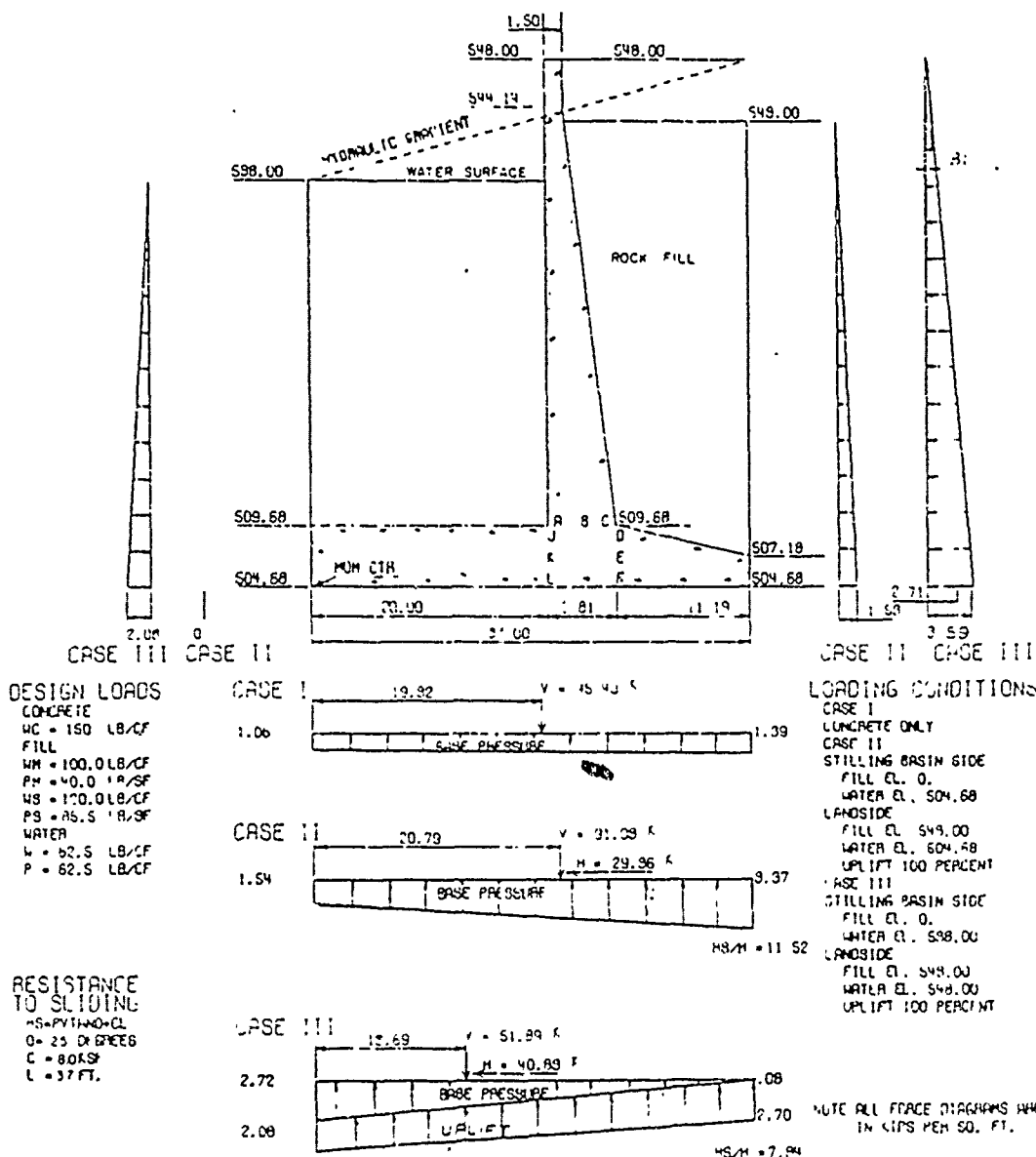


TABLE OF STRESSES (PSI)				
POINT	CASE I	CASE II	CASE III	50
A	16.22	16.22	16.22	16.22
B	16.22	16.22	16.22	16.22
C	16.22	16.22	16.22	16.22
D	16.22	16.22	16.22	16.22
E	16.22	16.22	16.22	16.22
F	16.22	16.22	16.22	16.22
G	16.22	16.22	16.22	16.22
H	16.22	16.22	16.22	16.22
I	16.22	16.22	16.22	16.22
J	16.22	16.22	16.22	16.22
K	16.22	16.22	16.22	16.22
L	16.22	16.22	16.22	16.22

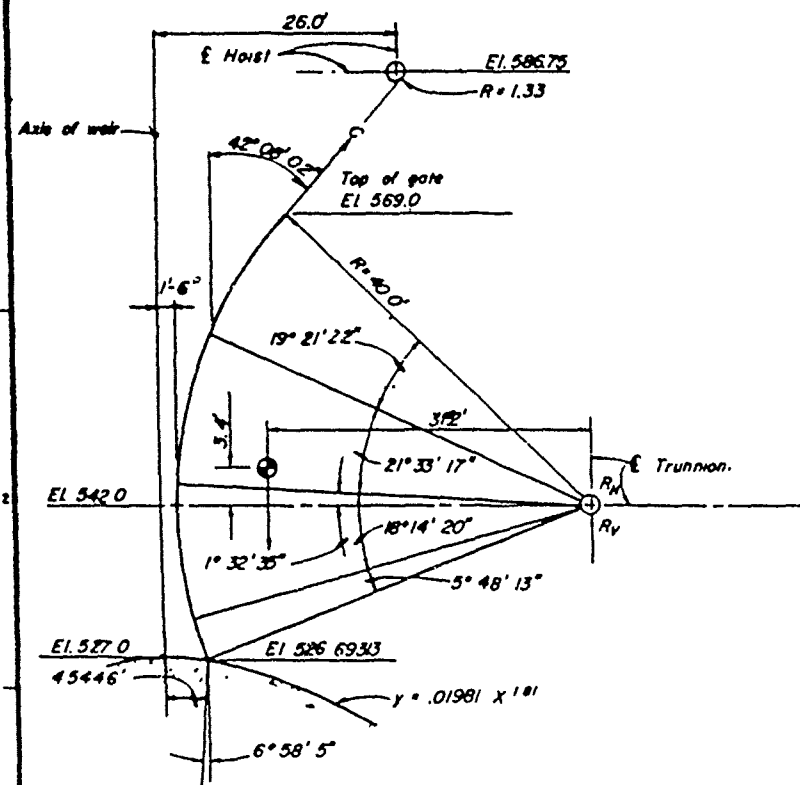
THIS DRAWING WAS ORIGINALLY PREPARED FOR USE IN A DESIGN MEMORANDUM AND WAS REPRODUCED FOR USE IN THIS REPORT

U.S. ARMY ENGINEER DISTRICT TULSA
 CIVIL ENGINEERS
 TULSA, OKLAHOMA

GILLHAM DAM AND RESERVOIR
 SPILLWAY AND Dikes
 SPILLWAY
 CHUTE WALL STABILITY ANALYSIS

AUG 1969

1770-DMH2-246



GATE CLOSED

C - Chain pull

W - Water load

α - Angle between horizontal and resultant of water load

S - Sill reaction

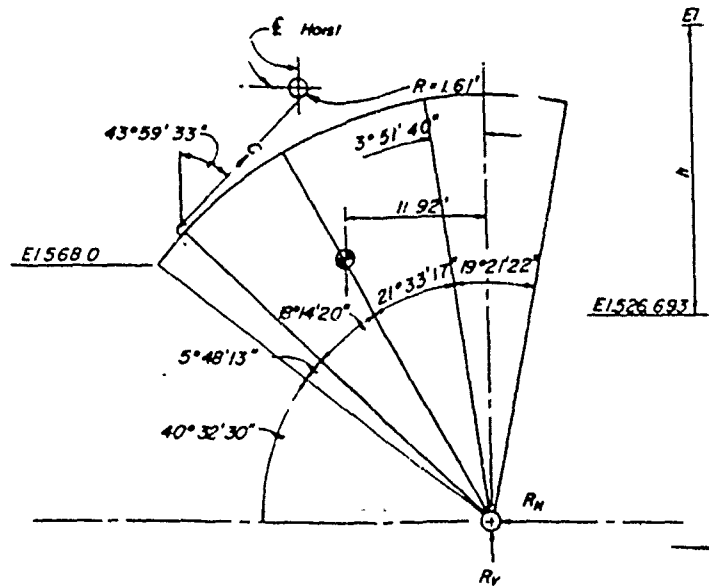
 R_H - Horizontal trunnion reaction parallel to pier face R_V - Vertical trunnion reaction parallel to pier face

H - Horizontal trunnion reaction perpendicular to pier face (Thrust)

 M_H - Moment in horizontal plane @ trunnion due to strut reaction M_V - Moment in vertical plane @ trunnion due to strut reactionTotal weight of gate = 1480^k

Upper dihedral angle = 4° 42' 15"

Lower dihedral angle = 3° 59' 12"



GATE FULL OPEN

LOADING CONDITIONS

- CASE I Water to top of gate
Gate resting on sill
No chain pull
- CASE II Water to top of gate
1/2 total chain pull on each side
No sill reaction
- CASE III Gate full open
1/2 total chain pull on each side
No water load
No sill reaction
- CASE IV Case I with wave action
- CASE V Case II with wave action
- CASE VI Water to top of gate
1/2 total chain pull, one side only
No sill reaction
- CASE VII Case VI with wave action

FORCES AND REACTIONS ON 1/2 GATE

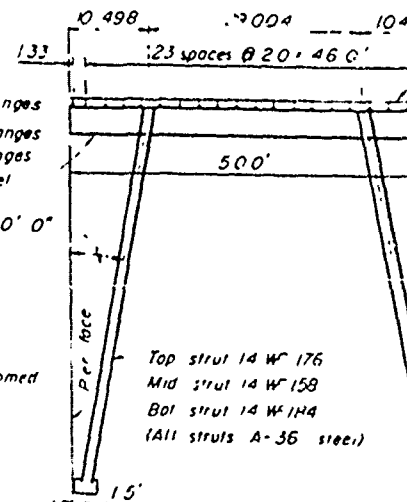
CASE & SIDE FRAME	C KIPS	WATER		S KIPS	R_H KIPS	R_V KIPS	M_H KIP-FT	M_V KIP-FT	H KIPS
		R_H	R_V						
I - BOTH	0.0	1398.3	-38.6	66.1	1406.4	-30.42	89.87	-1.83	357.21
II - BOTH	57.6	1398.3	-38.6	0.0	1437.1	-7.18	39.56	-12.36	362.70
III - BOTH	21.7	0.0	0.0	0.0	151	58.37	1	1	1
IV - BOTH	0.0	1504.1	-10.6	66.1	1512.2	-2.44	97.55	-1.31	385.09
V - BOTH	57.6	1504.1	-10.6	0.0	1542.9	21.80	47.25	-9.81	390.60
VI - LEFT	76.8	1398.3	-38.6	0.0	1450.0	-13.73	-168.51	-57.15	358.05
VII - RIGHT	0.0	1398.3	-38.6	0.0	1398.3	-37.56	-279.94	-40.34	358.05
VIII - LEFT	76.8	1504.1	-10.6	0.0	1555.8	+20.17	-160.85	-54.59	385.93
IX - RIGHT	0.0	1504.1	-10.6	0.0	1504.1	-3.14	-267.62	-42.91	385.93

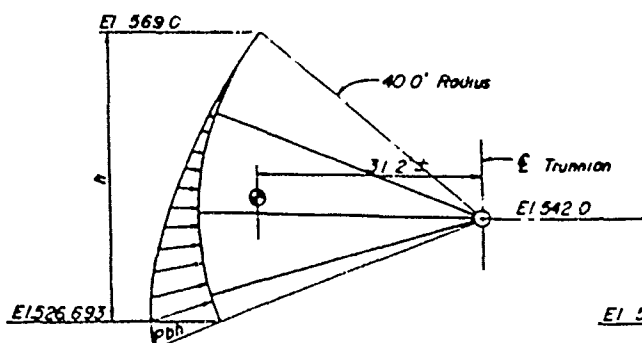
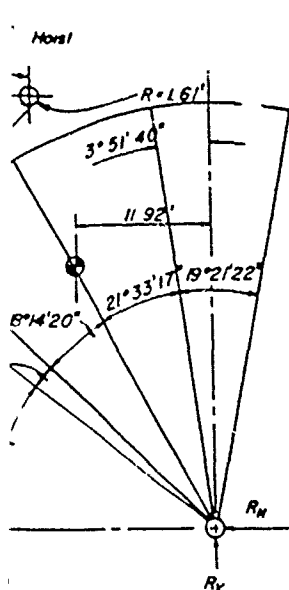
1 Not computed

* Vectorially summed from struts

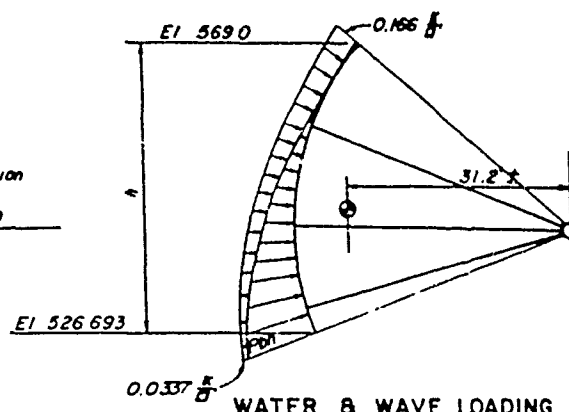
Minimum R_V 's = -89.7^k

Top girder 14" x 1" flanges
Mid girder 14" x 1" flanges
Bot girder 14" x 1" flanges
(All girders A-44 steel with 42" x 3" webs)

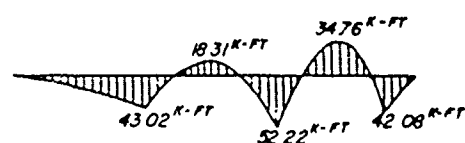
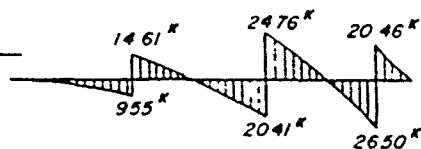
TYPICAL GATE FRAME
NO SCALE



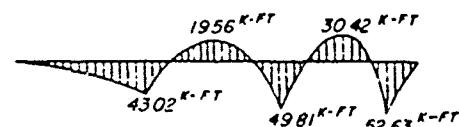
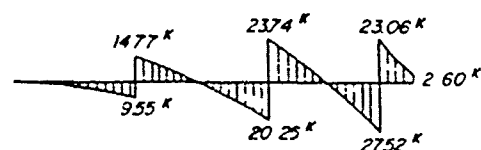
WATER LOADING



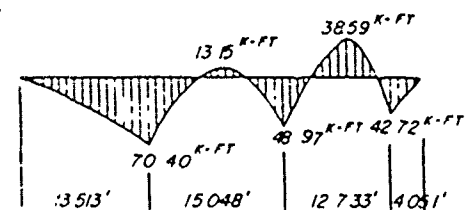
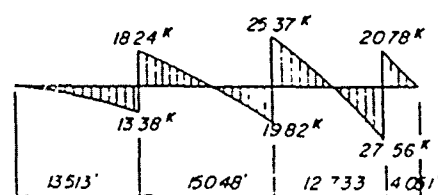
WATER & WAVE LOADING



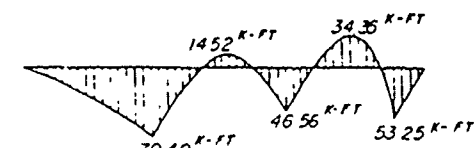
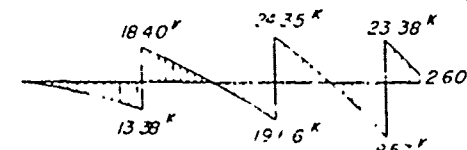
WATER



WATER & SILL



WATER & WAVE

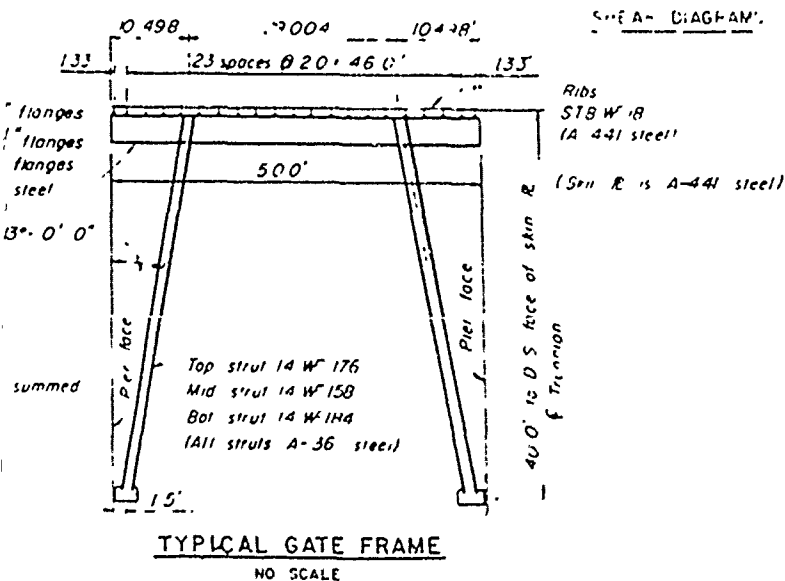


SEE A- DIAGRAM

WATER, WAVE & SILL

MOMENT DIAGRAMS

INTERIOR RIB LOADING CONDITIONS



TYPICAL GATE FRAME

NO SCALE

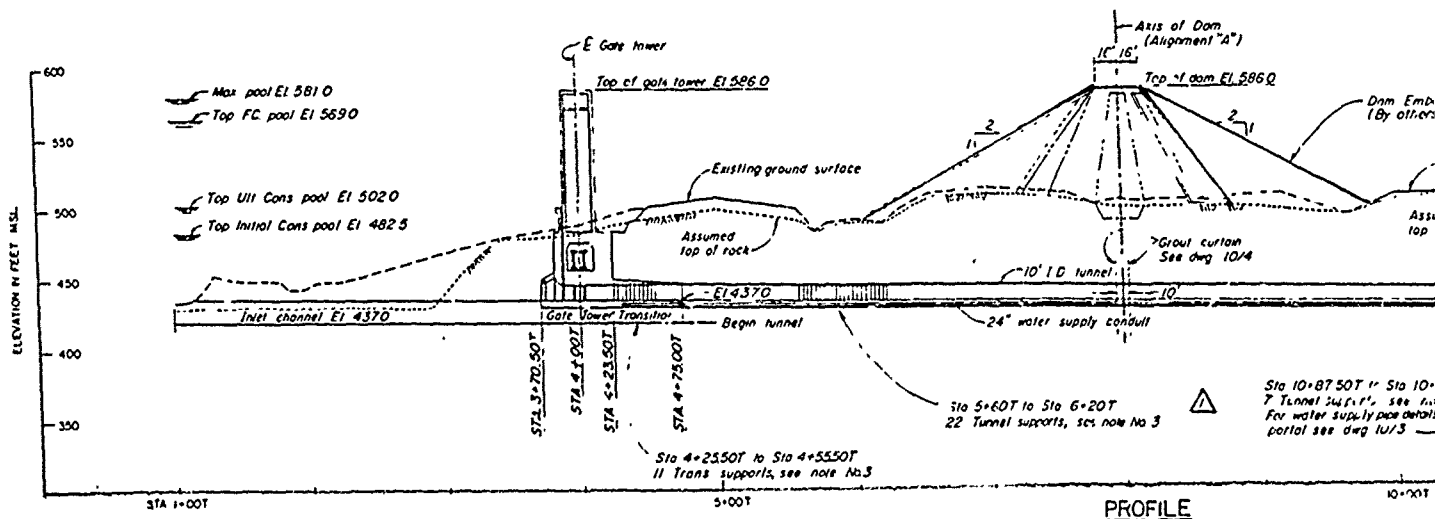
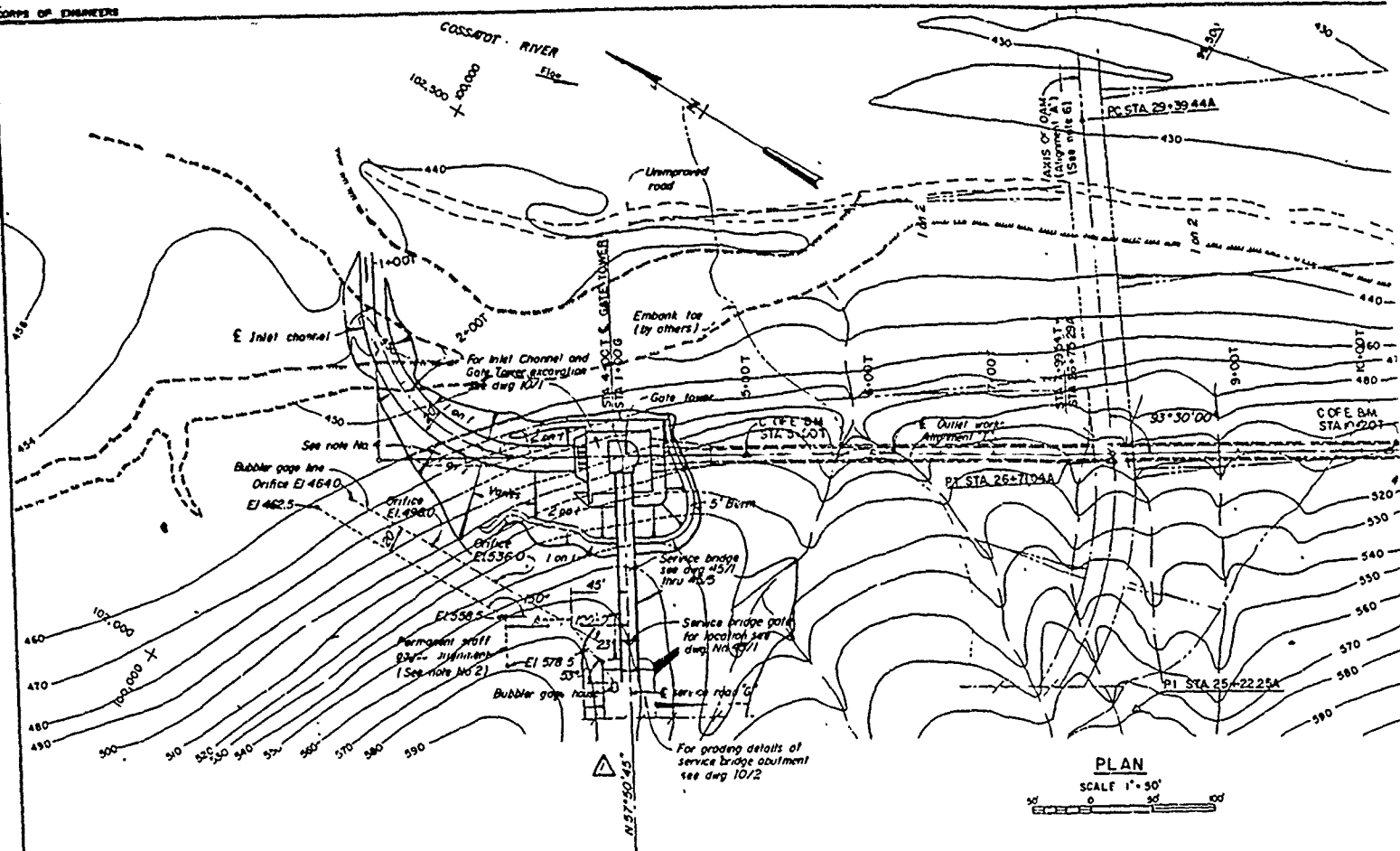
THIS DRAWING WAS PREPARED BY THE U.S. ARMY ENGINEER DISTRICT, TULSA, OKLA. FOR THE GILLHAM DAM AND RESERVOIR, ARKANSAS.

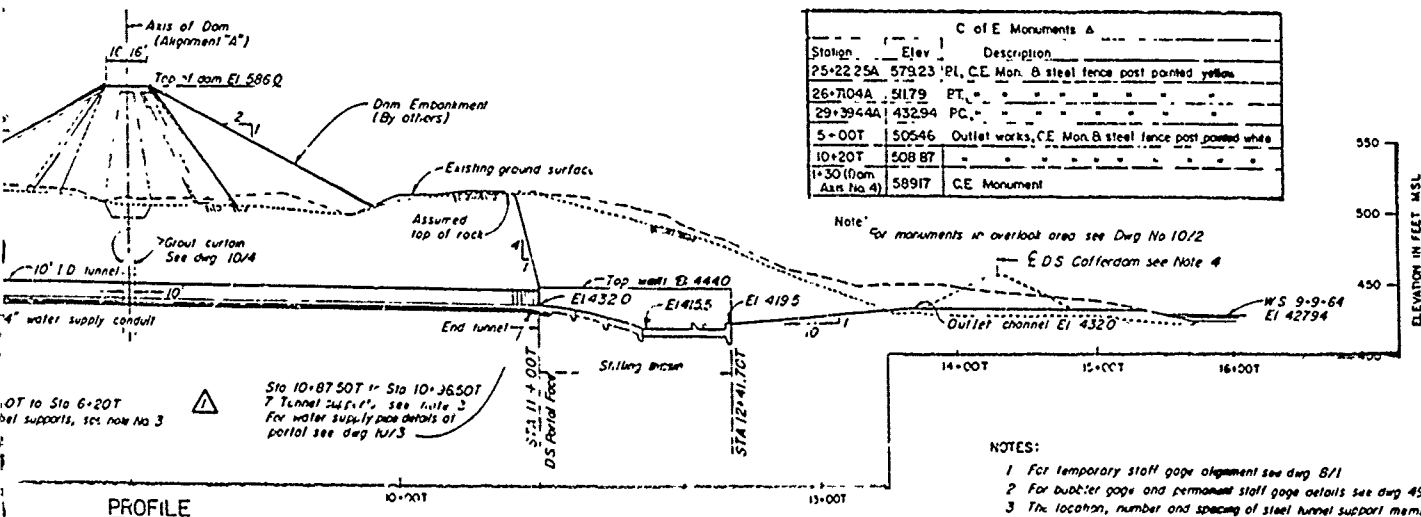
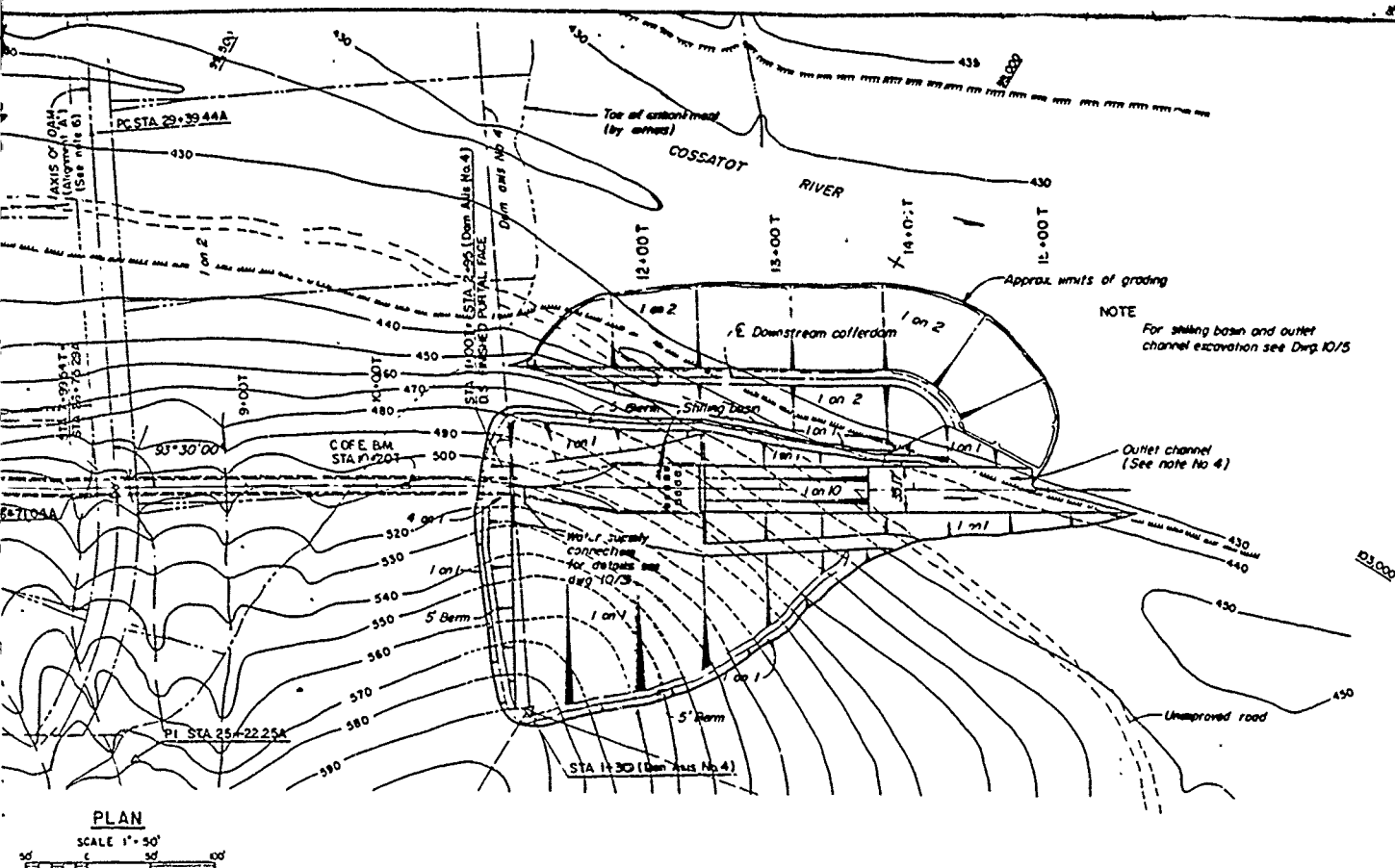
U.S. ARMY ENGINEER DISTRICT, TULSA
CORPS OF ENGINEERS
TULSA, OKLA.

BY: [Signature] DATE: [Blank]
CHECKED: [Signature] DATE: [Blank]
DESIGNED: [Signature] DATE: [Blank]
DRAWN: [Signature] DATE: [Blank]
SCALE: [Blank]
PROJECT NO. [Blank]
SHEET NO. [Blank]

GILLHAM DAM AND RESERVOIR
SPILLWAY AND DIKES
SPILLWAY
TAINTER GATES

DATE: SEPT. 1965
1770-DM12-3644





NOTES:

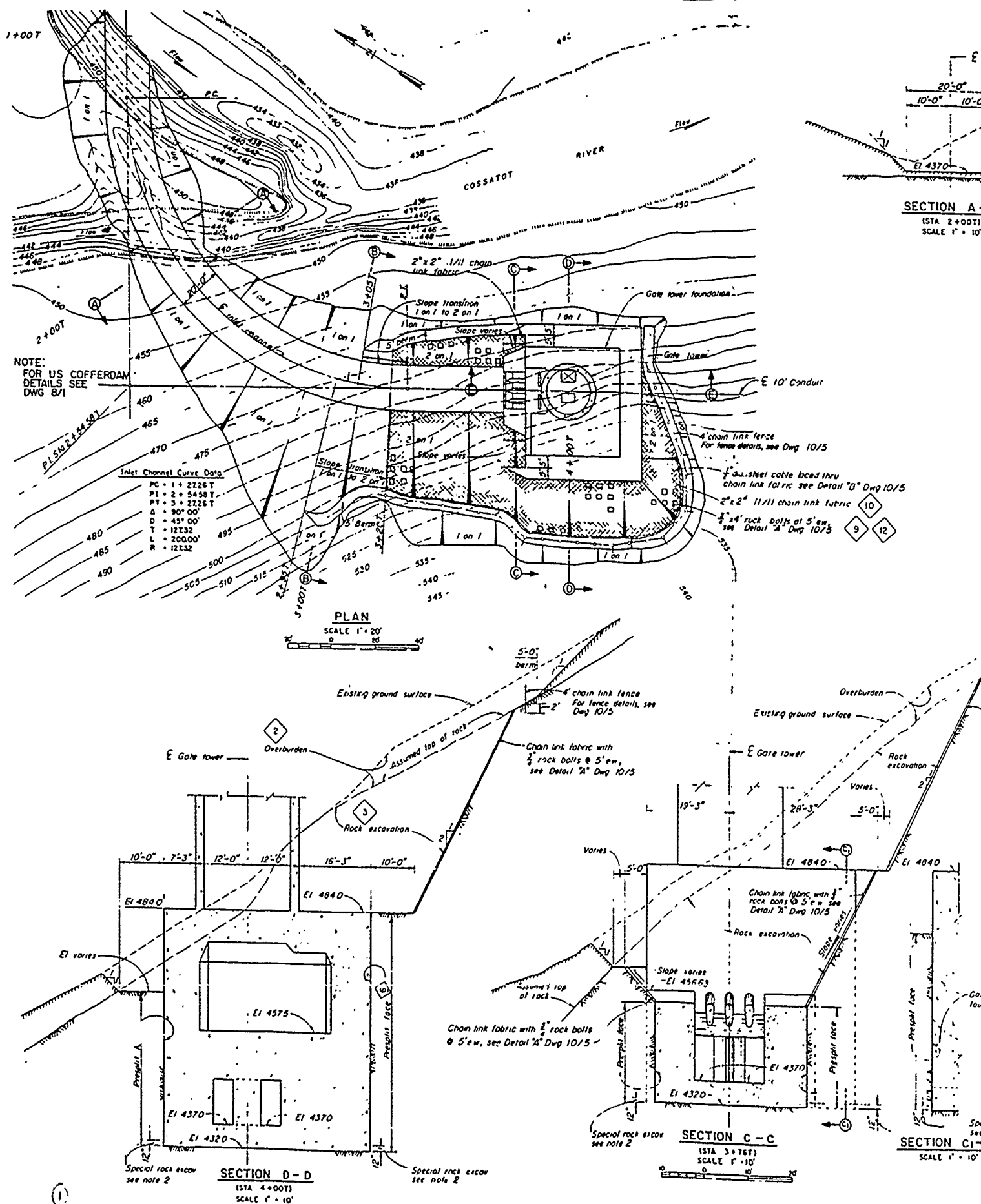
1. For temporary staff gage alignment see dwg 8/1
2. For bucket gage and permanent staff gage details see dwg 49/11
3. The location, number and spacing of steel tunnel support members are approximations only and are subject to change to meet conditions as encountered during construction. Actual placement of steel supports will be subject to approval of the Contracting Officer. See dwg 10/3 for support details.
4. For U.S. and D.S. collardam details see dwg 8/1
5. For limits of work areas see dwg No 2/1
6. For dam axis curve data see dwg 11/2

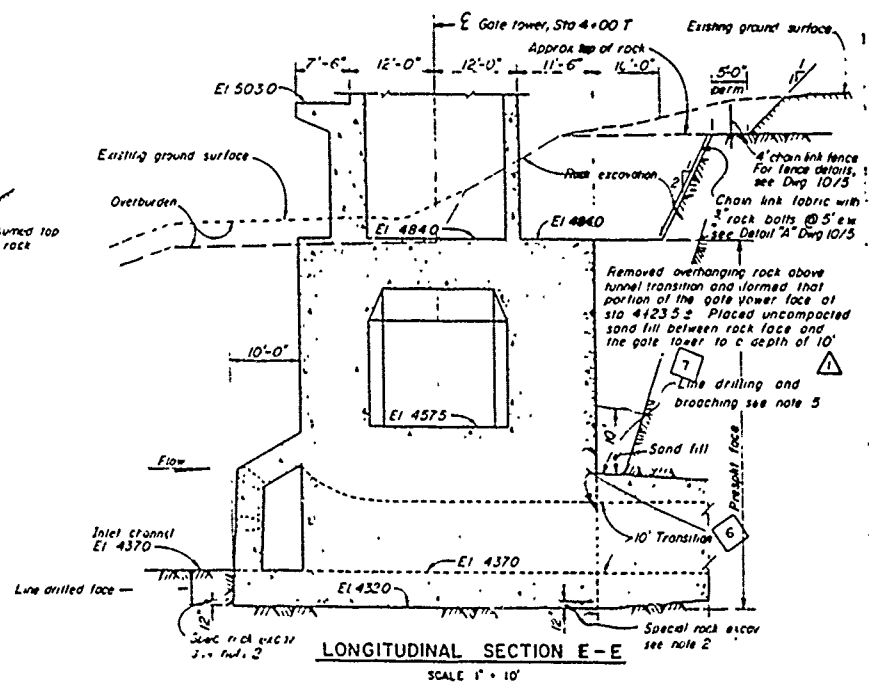
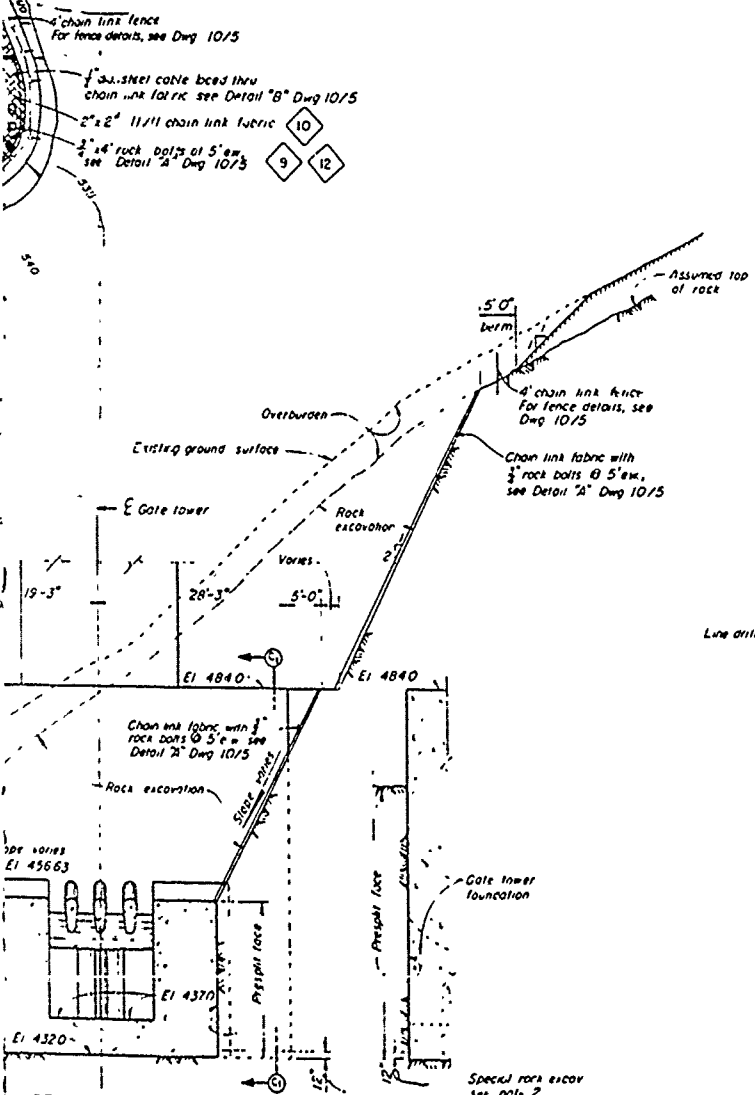
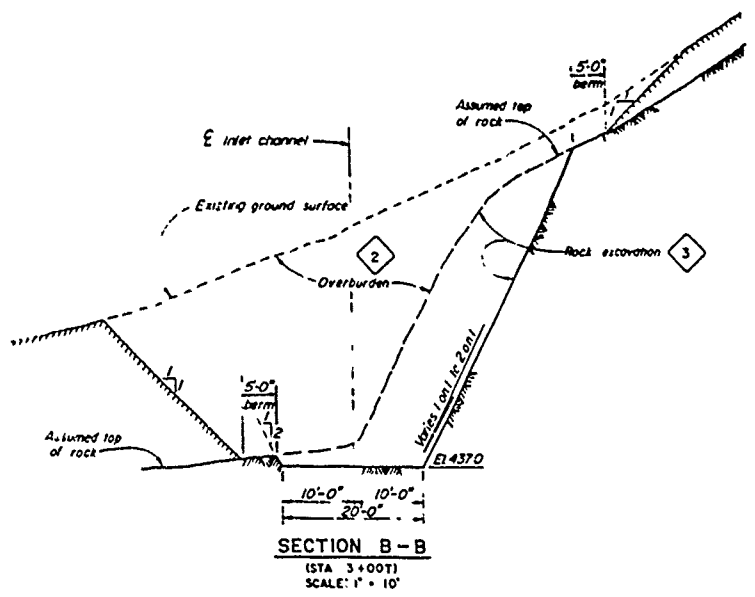
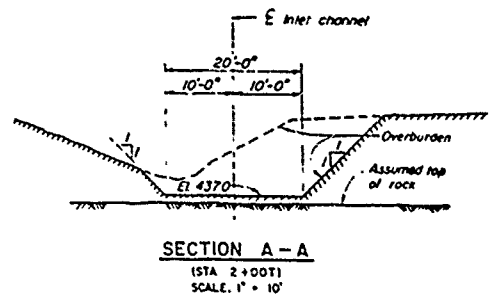
RECORD (AS BUILT) DRAWING

U.S. ARMY ENGINEER DISTRICT, TULSA CORPS OF ENGINEERS TULSA, OKLAHOMA		COSSATOT RIVER, ADJ. AREA	
DESIGNED	BY	RED RIVER WATERED	GILLHAM DAM
DRAWN	MAN	MAN	OUTLET WORKS
TRACED	MS		PLAN & PROFILE
SUBMITTED BY	APPROVED		
DATE		DATE	
12/1/62		DEC. 1962	
SCALE AS SHOWN		DRAWING NO.	
		1770-C5-2/2-1	

THIS DRAWING WAS ORIGINALLY PREPARED FOR USE IN A CONTRACT DRAWING AND WAS REPRODUCED FOR USE IN THIS REPORT

12/1/62 Revised AS COMPLETED
12/1/62
12/1/62





- NOTE:
- 1 For C of E BM information, see Dwg 2/2
 - 2 Final gate tower foundation excavation to be paid for under bid item number (A) "Special Rock Excavation". See specifications for limitations.
 - 3 All excavated vertical or near vertical shale faces used to form gate tower concrete are to receive bituminous foundation protection as directed and as paid for under bid item number (B).
 - 4 All 3" rock bolts to be removed to Min 1500 lbs.
 - 5 10 feet of horizontal line drilling will be required at the tunnel face prior to as shown on Section E-E.

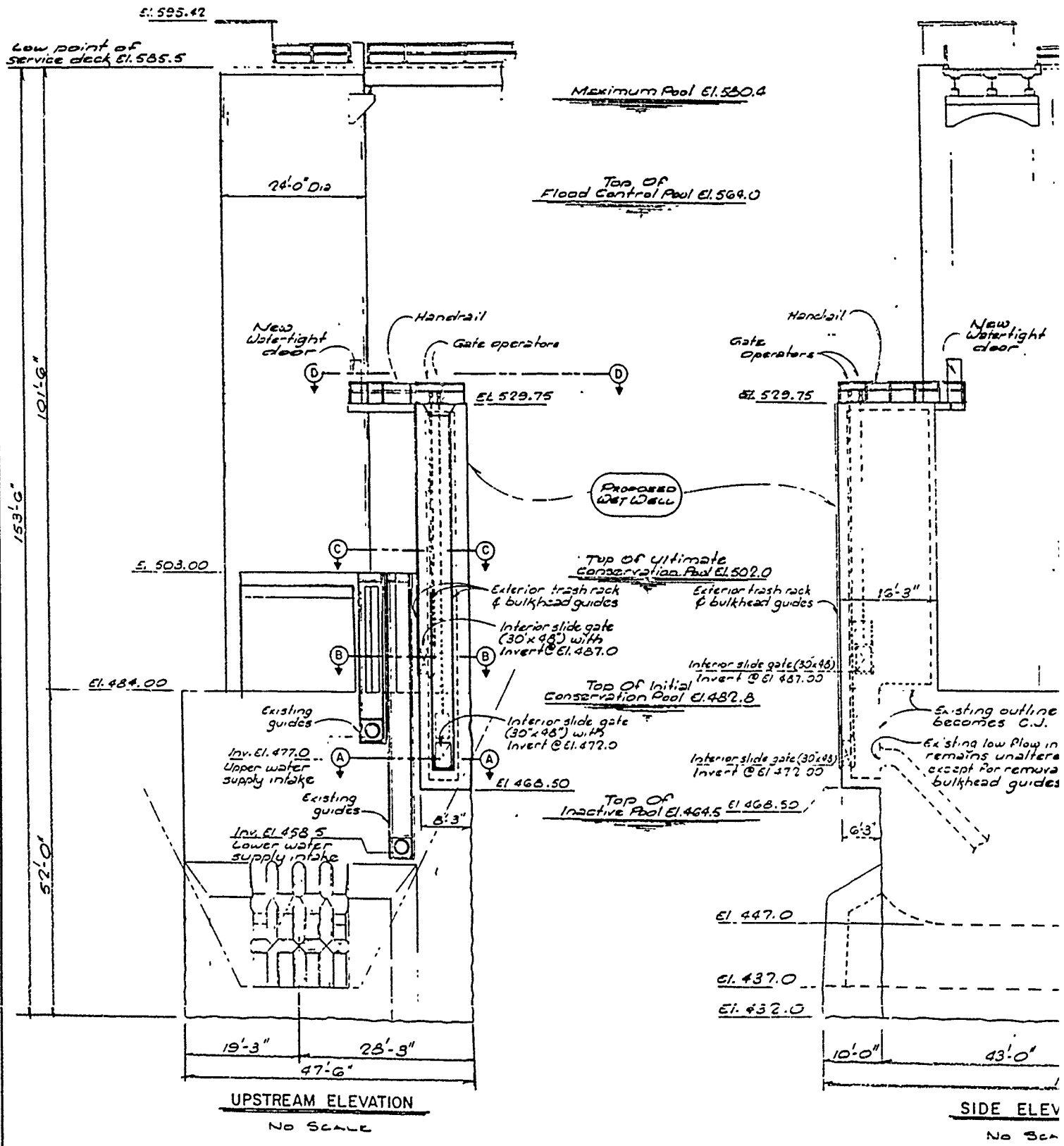
THIS DRAWING WAS ORIGINALLY PREPARED FOR USE IN A CONTRACT DRAWING AND WAS REPRODUCED FOR USE IN THIS REPORT

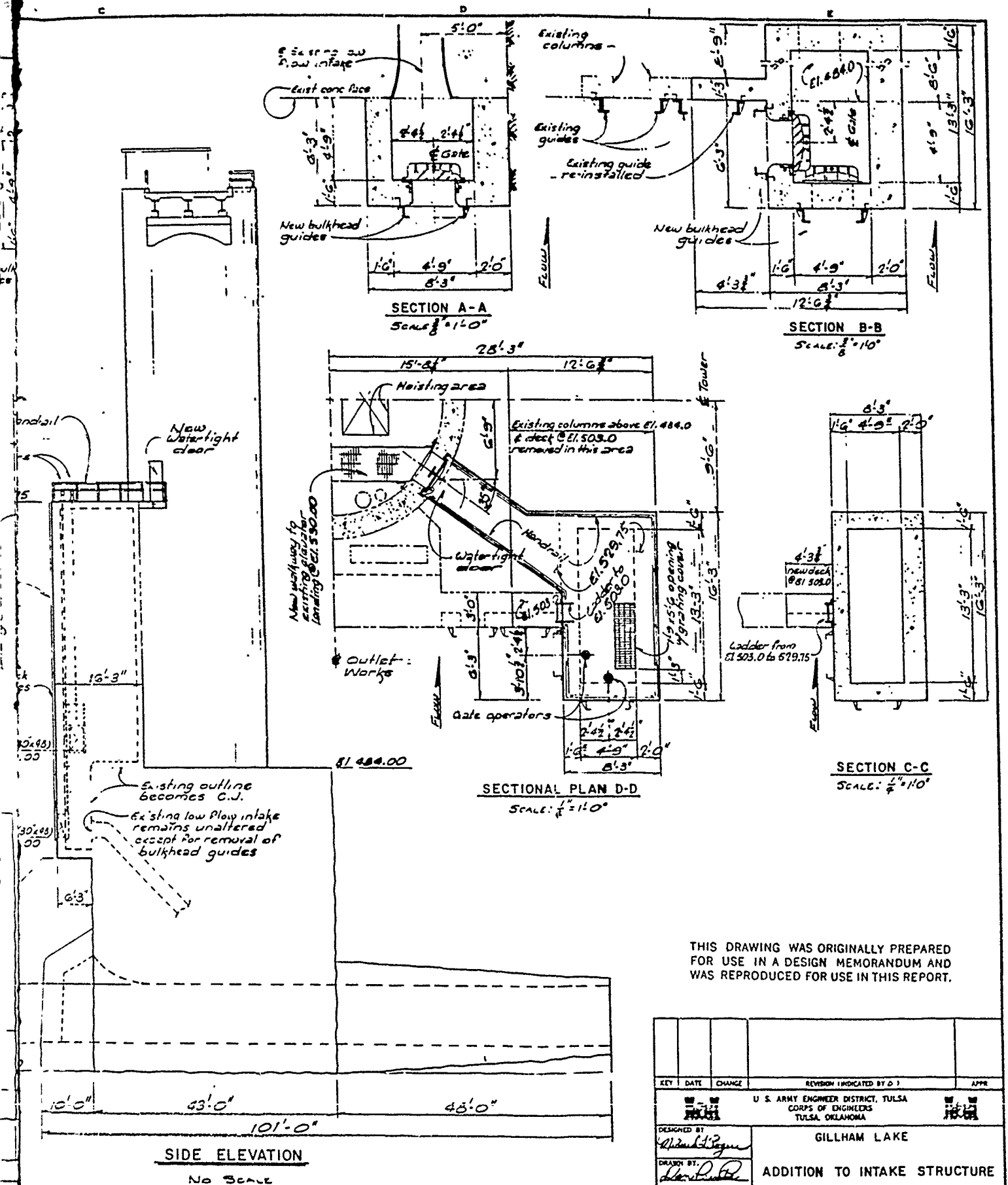
RECORD (AS BUILT) DRAWING

REV	DATE	REVISION	AS CONSTRUCTED
1			

REVISION INDICATED BY 81

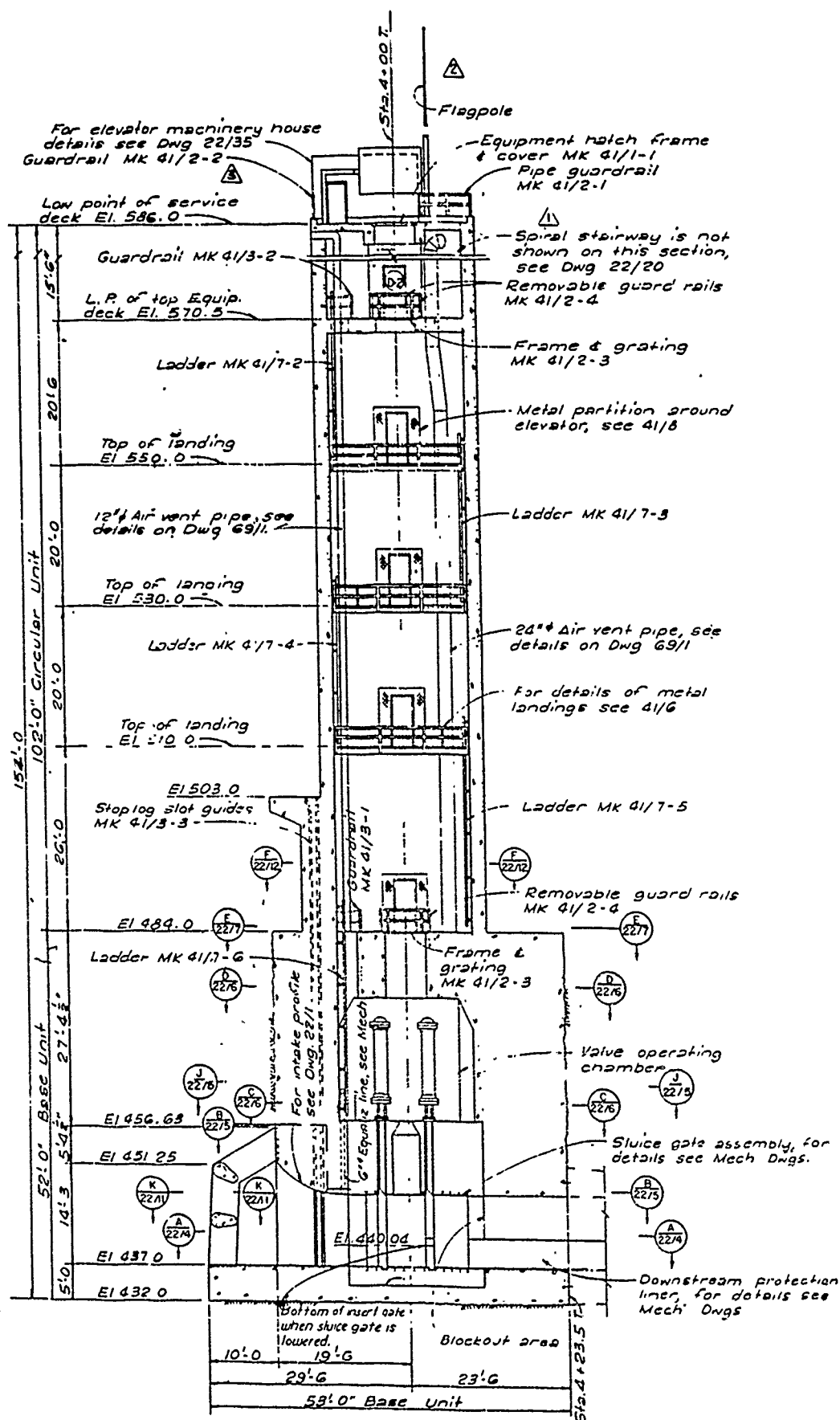
U.S. ARMY ENGINEER DISTRICT, TULSA CORPS OF ENGINEERS TULSA, OKLAHOMA			
DESIGNED	BY	CHD	REG NREL WAREHOUSE
DRAWN	SLT	MM	
TRACED	MS		
SUBMITTED BY	GILLHAM DAM		
RECHECKED	OUTLET WORKS		
APPROVED	STRUCTURAL FOUNDATIONS EXCAVATION		
GATE TOWER & INLET CHANNEL			DATE
SCALE AS SHOWN			DEC 1964
DRAWING NO.			1770-C5-10/4.1





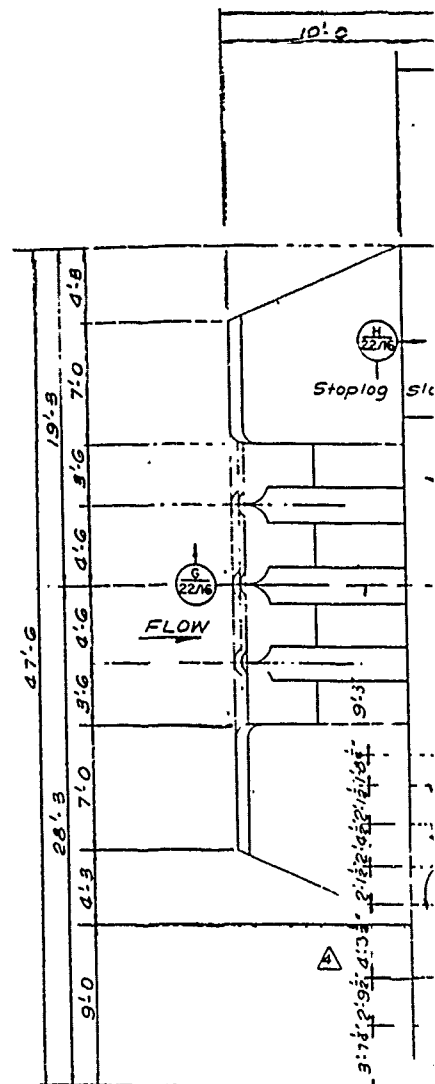
THIS DRAWING WAS ORIGINALLY PREPARED FOR USE IN A DESIGN MEMORANDUM AND WAS REPRODUCED FOR USE IN THIS REPORT.

KEY	DATE	CHANGE	REVISION (INDICATED BY D)	APP
U. S. ARMY ENGINEER DISTRICT, TULSA CORPS OF ENGINEERS TULSA, OKLAHOMA				
DESIGNED BY <i>Richard L. Regan</i>	GILLHAM LAKE			
DRAWN BY <i>Richard L. Regan</i>	ADDITION TO INTAKE STRUCTURE			
CHECKED BY <i>Richard L. Regan</i>	LOW FLOW WET WELL FACILITIES			
SUBMITTED:				
DATE	SCALE AS SHOWN			
	DRAWING NUMBER			
	-1770-DM10-22/9-			

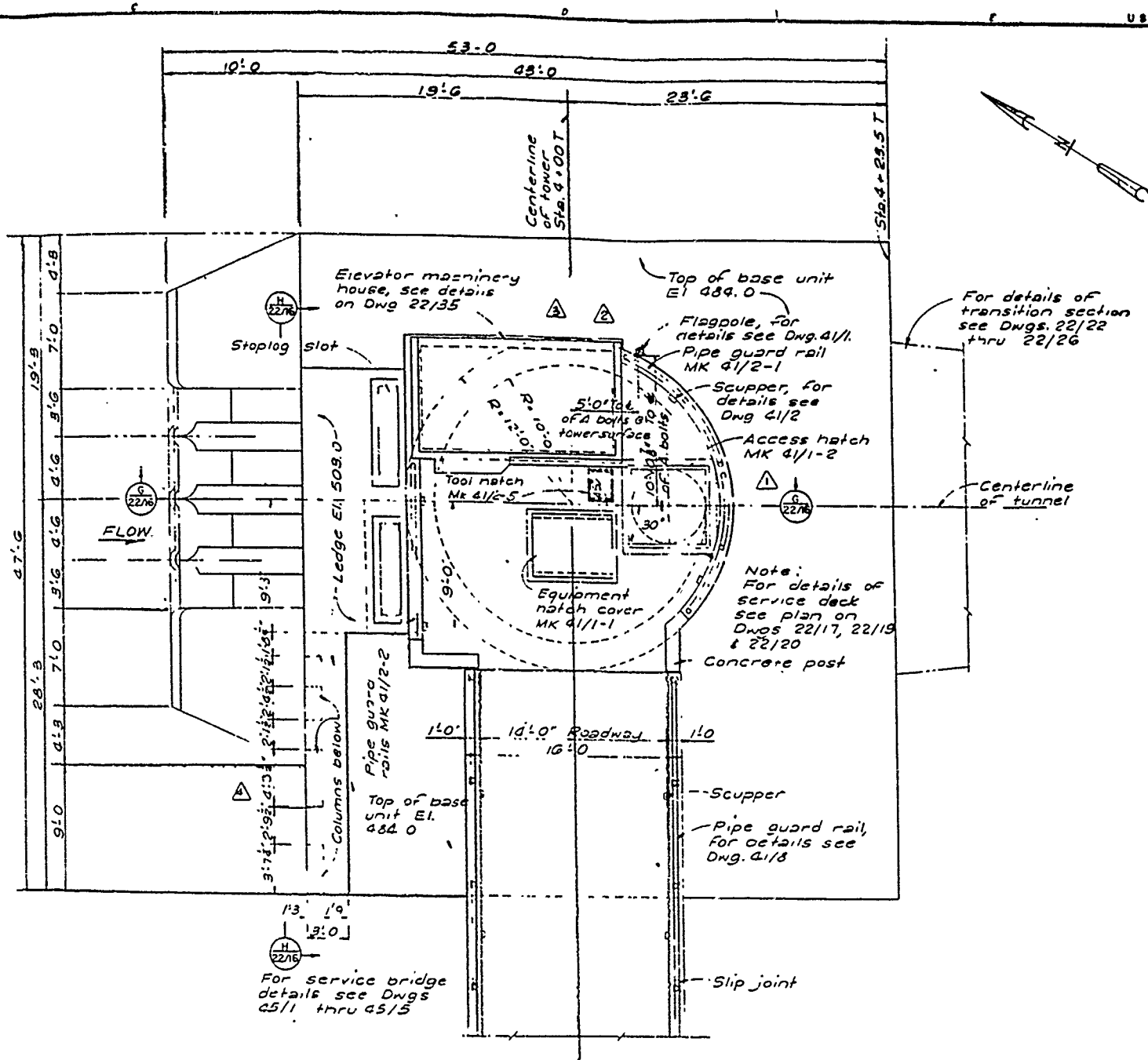


SECTION THRU TOWER
SCALE 1"=1'

Note -
For location of
construction joints
see Dwg. 22/1



For details
see Dwg. 22/1



PLAN AT TOP DECK
SCALE $\frac{1}{4} = 1'$

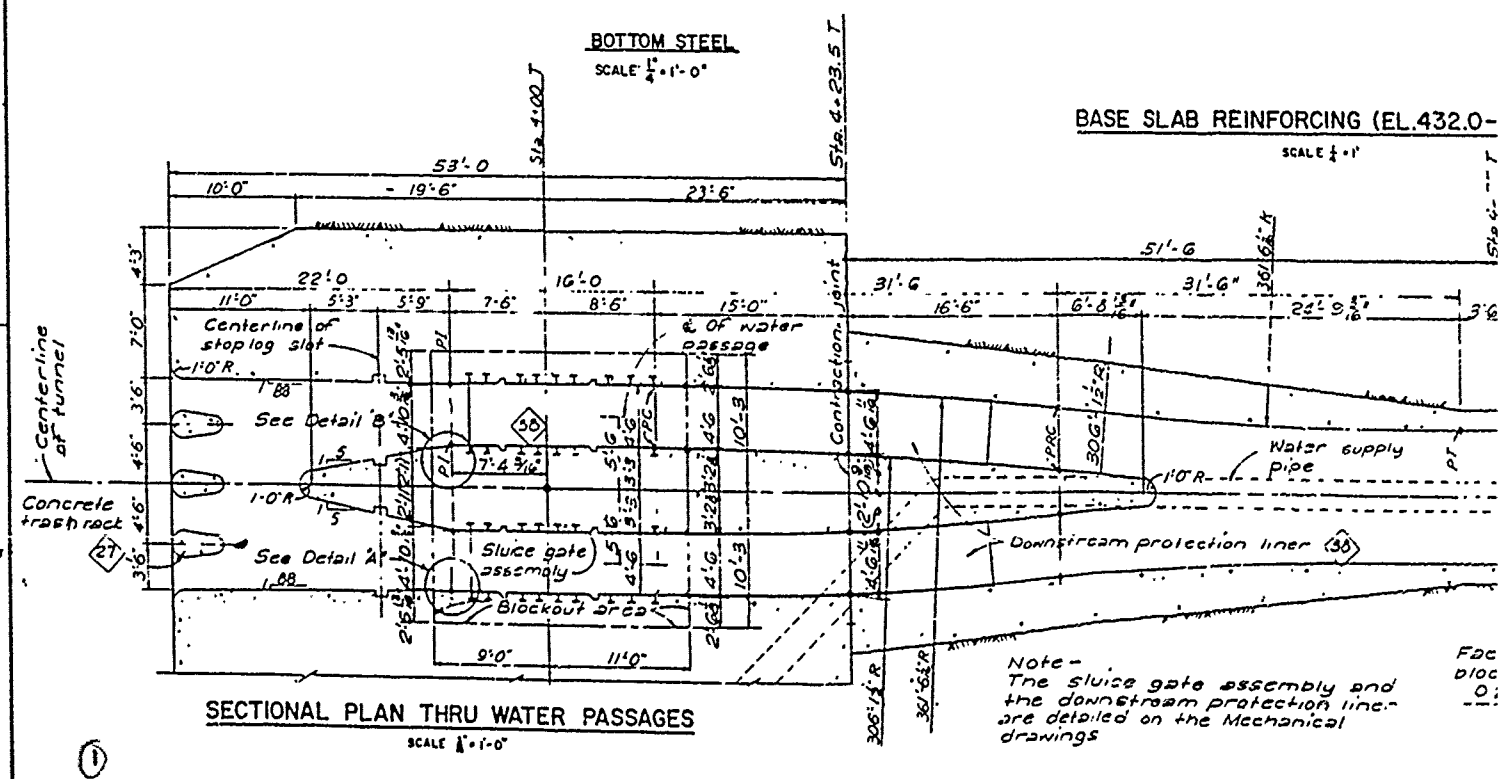
THIS DRAWING WAS ORIGINALLY PREPARED
FOR USE IN A CONTRACT DRAWING AND
WAS REPRODUCED FOR USE IN THIS REPORT

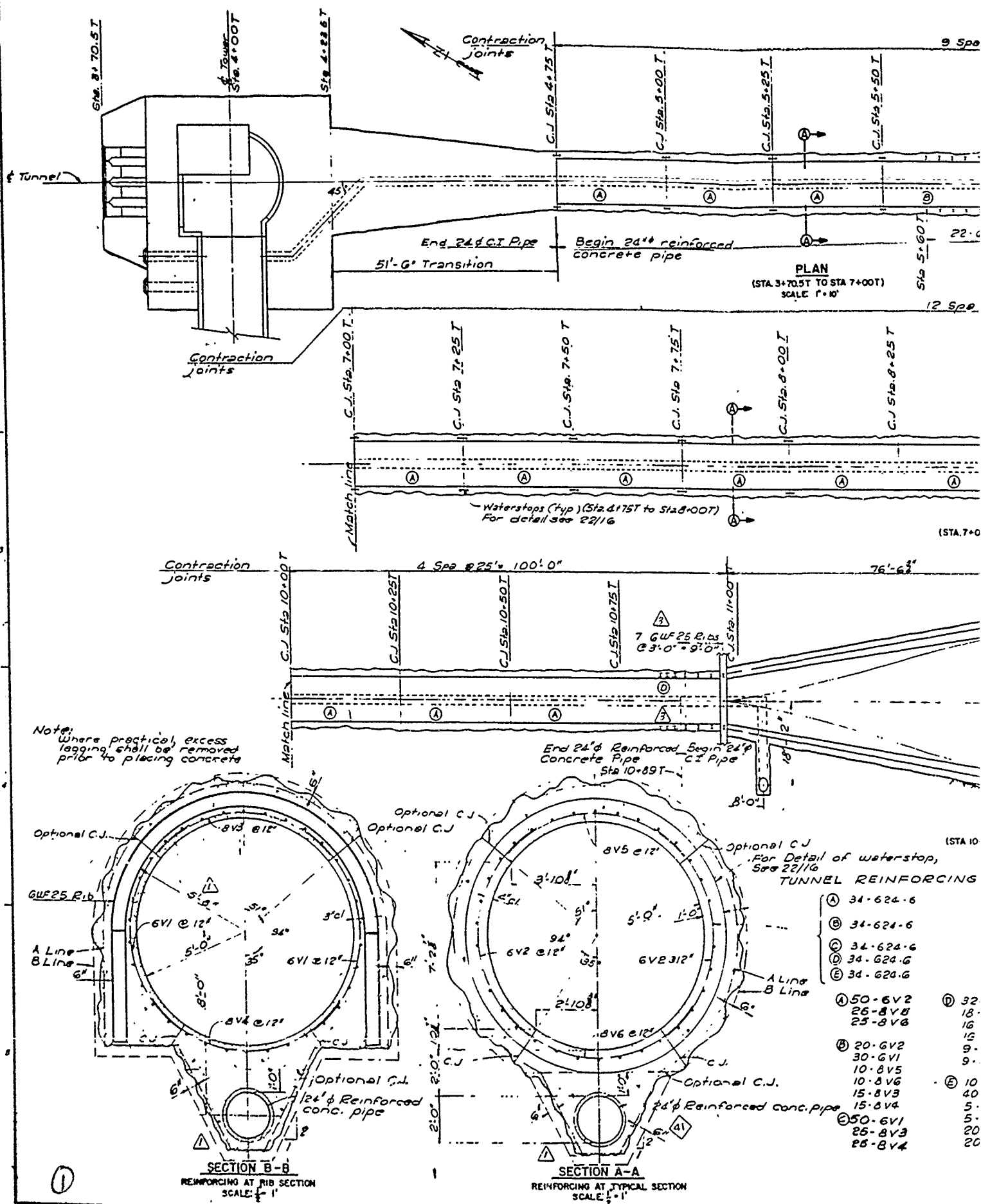
RECORD (AS BUILT) DRAWING

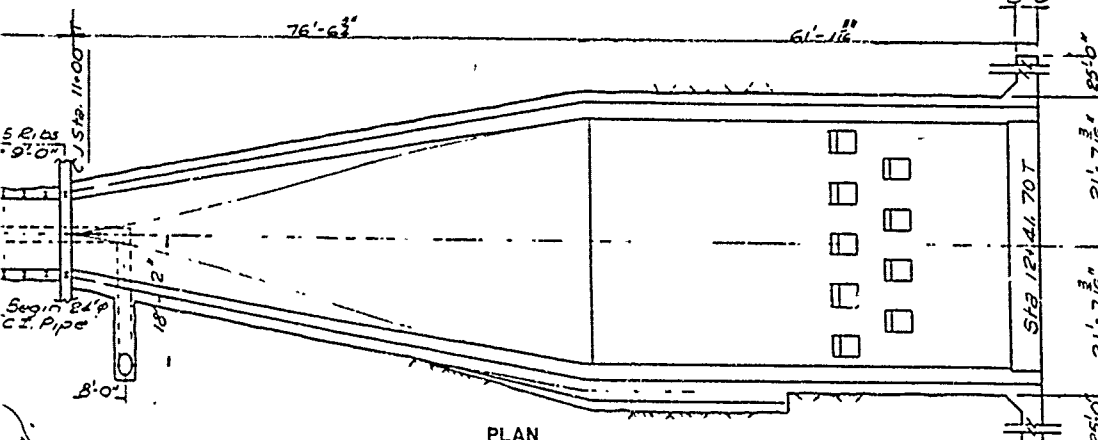
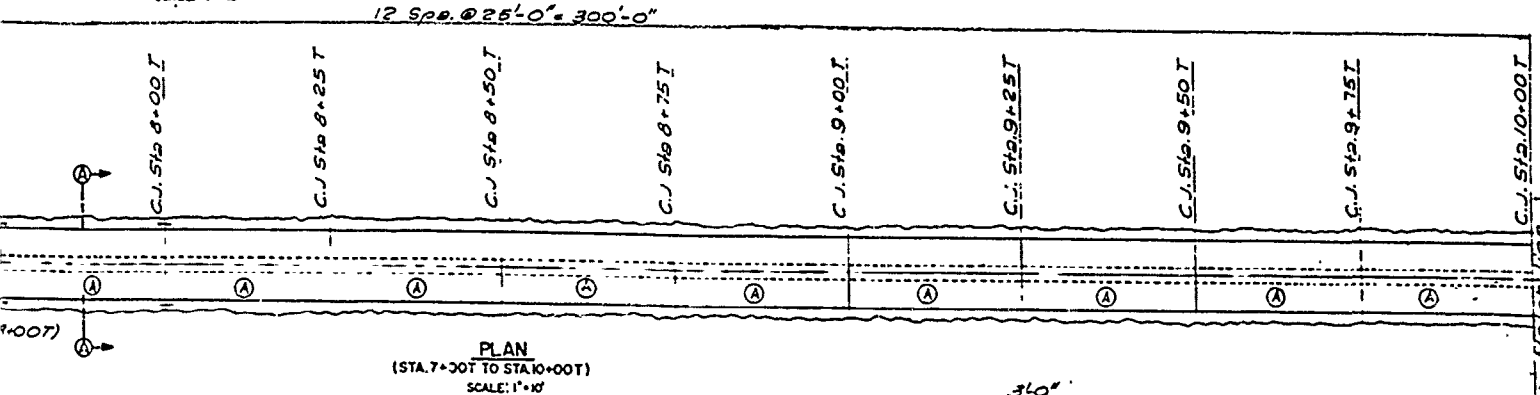
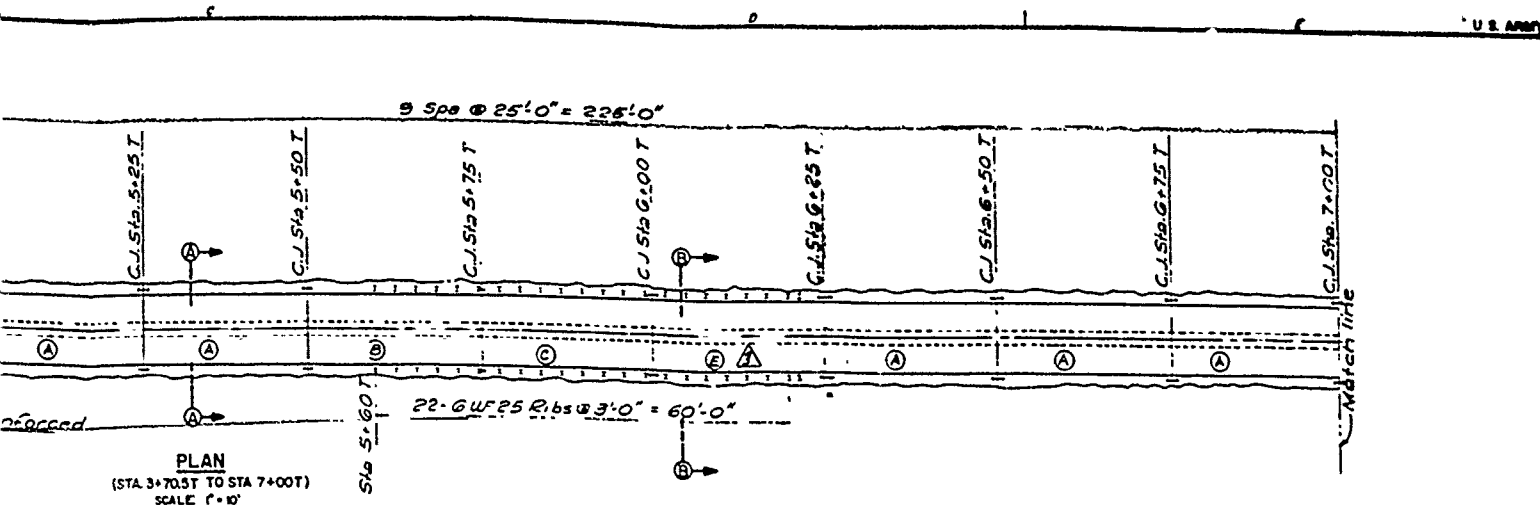
4	11/26/68	Revised as constructed	104	11/26/68	11/26/68
3	1/15/68	Revise elevator machinery house	103	1/15/68	1/15/68
2	1/15/68	Added flogpole	102	1/15/68	1/15/68
1		Revised access notch added to notch & spiral staircase	101	1/15/68	1/15/68
REV	DATE	DESCRIPTION INDICATED BY	NO	DATE	DATE

U. S. ARMY ENGINEER DISTRICT, TULSA
CORPS OF ENGINEERS
TULSA, OKLAHOMA

DESIGNED	JR J	M L R	RED RIVER WATERSHED	COLLATERAL RIVER, ARKANSAS
DRAWN	C F K	M L R	GILLHAM DAM	
TRACED			OUTLET WORKS	
SUPERVISED BY J. L. L. L.			STRUCTURAL	
CHECKED BY C. F. K.			GATE TOWER - PLAN AND SECTION	
APPROVED J. L. L. L.			DEC 1964	
SCALE AS SHOWN			BY TOWER NO. 101	
DRAWING NO.			11-770-65-22/2-4	







- TUNNEL REINFORCING**
- (A) 34-624-G
 - (B) 34-624-G
 - (C) 34-624-G
 - (D) 34-624-G
 - (E) 34-624-G
 - (F) 50-6V2
 - (G) 26-8V8
 - (H) 25-8V8
 - (I) 20-6V2
 - (J) 30-6V1
 - (K) 10-8V5
 - (L) 10-8V6
 - (M) 15-8V3
 - (N) 15-8V4
 - (O) 50-6V1
 - (P) 26-8V3
 - (Q) 26-8V4
 - (R) 32-6V2
 - (S) 18-6V1
 - (T) 16-8V5
 - (U) 16-8V6
 - (V) 9-8V3
 - (W) 9-8V4
 - (X) 10-6V2
 - (Y) 40-6V1
 - (Z) 5-8V5
 - (AA) 5-8V6
 - (AB) 20-8V3
 - (AC) 20-8V4

Note:
Payment will be made to "B" line for excavation and concrete lining in tunnel and transition. No unexcavated or timber blocking material will be permitted to remain within "A" line. For excavation details, see drawing 10/3.

- NOTES:**
- For general notes see dwg 22/1
 - The optional horizontal construction joint below the inner of the tunnel lining begins @ Sta 4-75
 - For plan & elevation of gate tower, see dwgs 22/1 & 22/2
 - For transition details, see dwgs 22/12 thru 22/20
 - For stilling basin details, see dwgs 22/28 thru 22/31
 - Concrete in the transition and tunnel lining paid for under bid item (20)

3	7/1/60	Revised as constructed	1/2	22/1	22/2
2	3/23/60	Revised stilling basin	1/2	22/1	22/2
1	12/10/59	Changed dimension, amendment #2 Deleted dimensions and added note, Amendment #1 (12.6.65)	1/2	22/1	22/2
KEY	DATE	REVISION (INDICATED BY #)	CHD	REC	APP

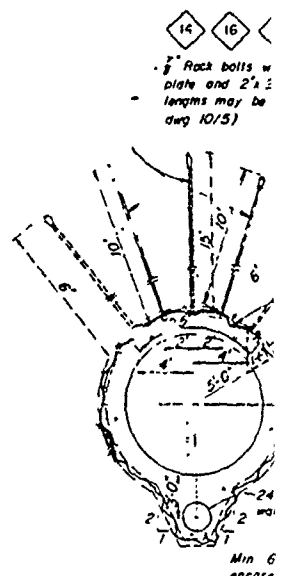
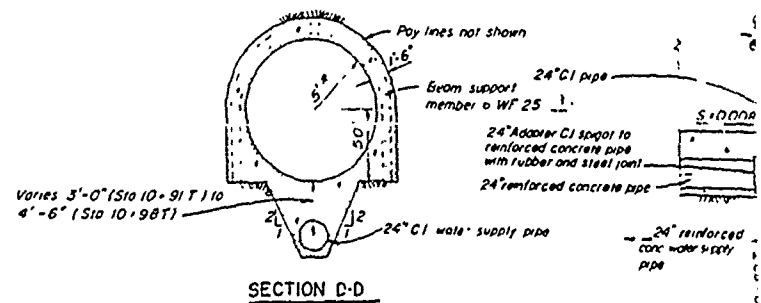
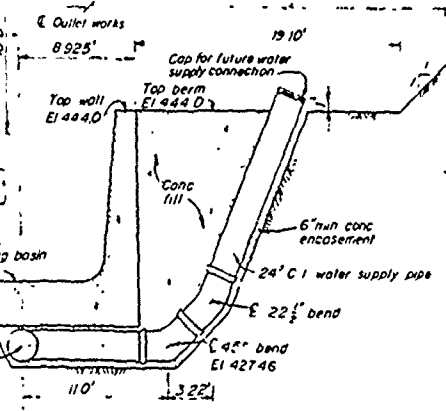
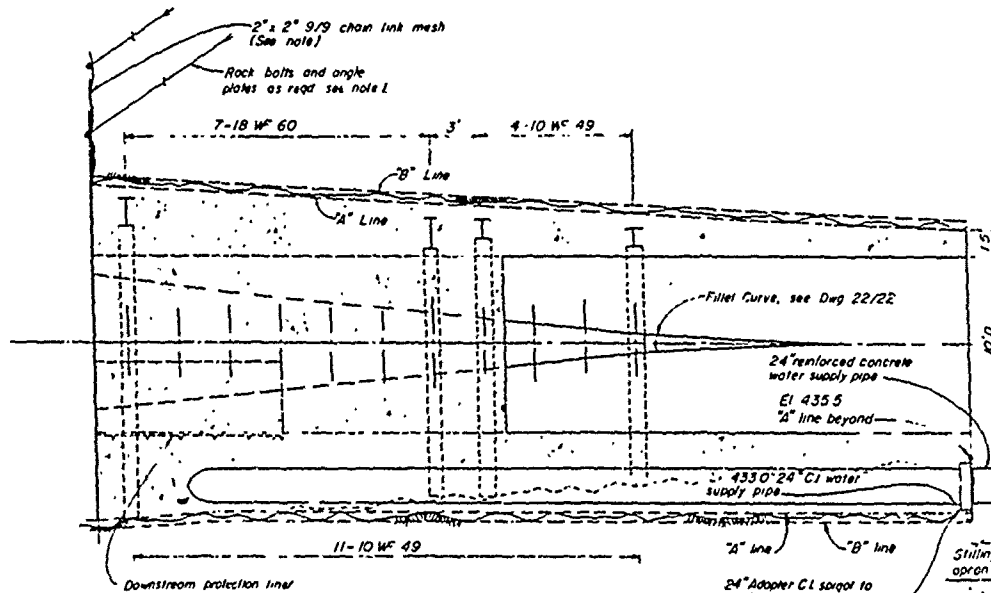
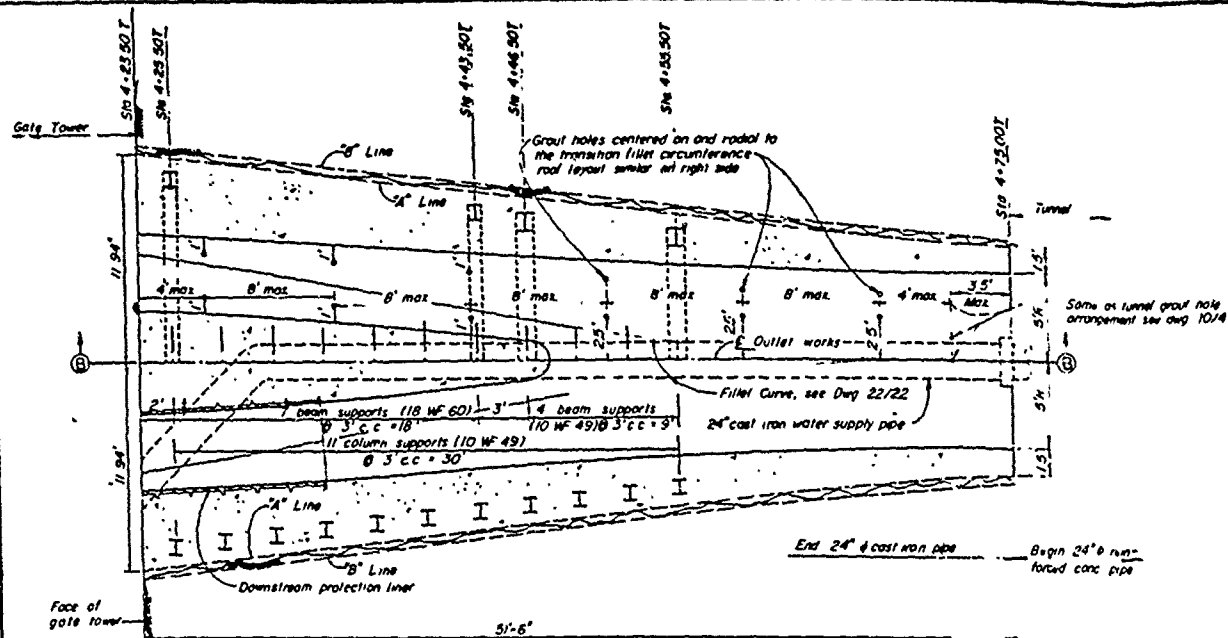
U.S. ARMY ENGINEER DISTRICT, TULSA
CORPS OF ENGINEERS
TULSA, OKLAHOMA

RED RIVER WATERWAY

**GILLHAM DAM
OUTLET WORKS
STRUCTURAL
TUNNEL-PLAN, SECTIONS AND DETAILS**

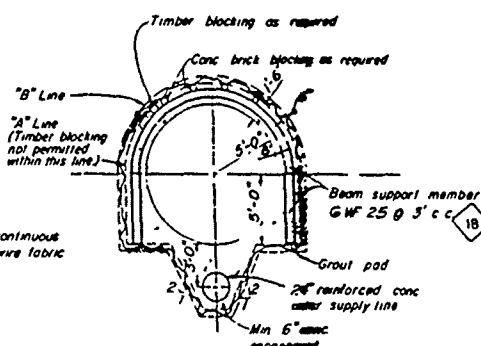
DESIGNED BY: J.R.J. M.L.R.
DRAWN BY: V.L.M. J.R.J.
TRACED BY: J.R.J.
CHECKED BY: J.R.J.
RECOMMENDED BY: J.R.J.
APPROVED BY: J.R.J.
DATE: DEC. 1964
SCALE: AS SHOWN
DRAWING NO.: 1770-65-22/27.3

RECORD (AS BUILT) DRAWING

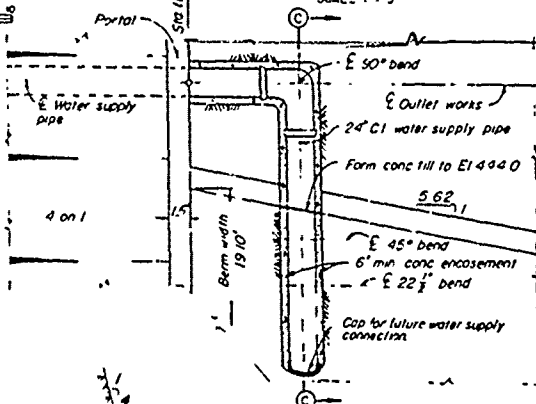




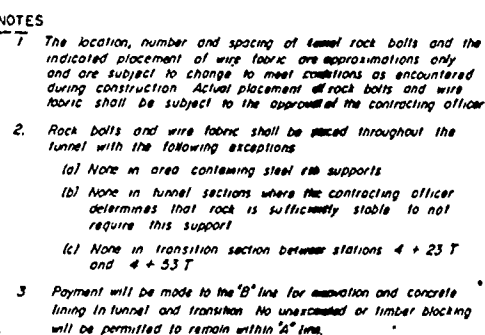
$\frac{3}{8}$ " Rock bolts w/ $6 \times 6 \times \frac{3}{8}$ " bearing plate and $2 \times 2 \times \frac{3}{8}$ " washer, coupled lengths may be used (see Detail "A" dwn 10/5)



SCALE 1" = 5'



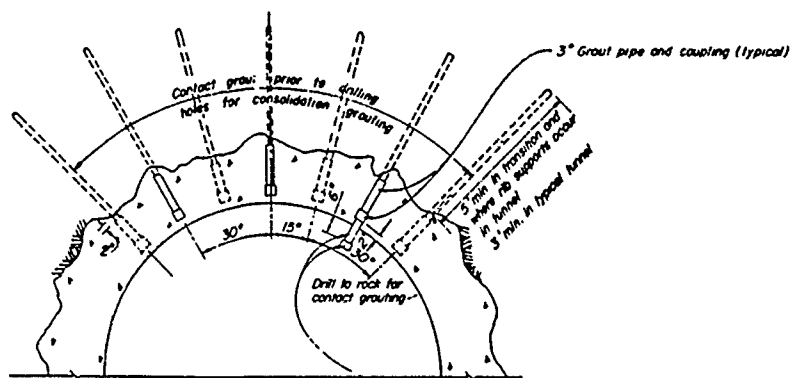
SECTIONAL PLAN
(TAKEN AT PIPE E)



RECORD (AS BUILT) DRAWING

THIS DRAWING WAS ORIGINALLY PREPARED
FOR USE IN A CONTRACT DRAWING AND
WAS REPRODUCED FOR USE IN THIS REPORT.

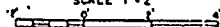
12 10 65	DATE	REVISION IMMEDIATE BY 51	(CHKD) REC. APPR.
U S ARMY ENGINEER DISTRICT, TULSA CORPS OF ENGINEERS TULSA, OKLAHOMA			
BY	CHKD	RED RIVER WATERSHED	COSSATOT RIVER, ARKANSAS
SCHIED	HAW	GILLIAM DAM	
AWN	ADW	OUTLET WORKS	
ACED	TRUM	STRUCTURAL FOUNDATIONS EXCAVATION	
MITTED BY		TRANSITION AND TUNNEL SUPPORT PLAN	
RECOMMENDED		APPROVED	DATE
12 13 65		DEC 1964	
SCALE AS SHOWN		DRAWING NO	
1770 65		10/3-1	



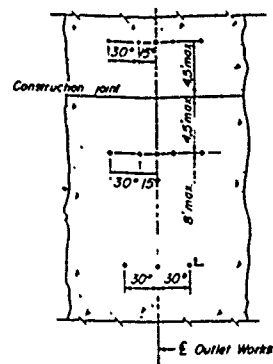
TYPICAL TUNNEL HALF SECTION

GROUT HOLE ARRANGEMENT

SCALE 1" = 2'



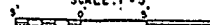
Nipple and cap to be removed after completion of grouting and patched smooth with conc surface

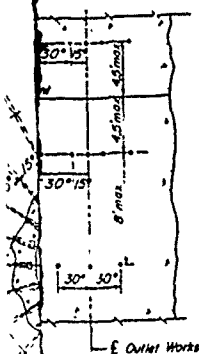


ROOF PLAN

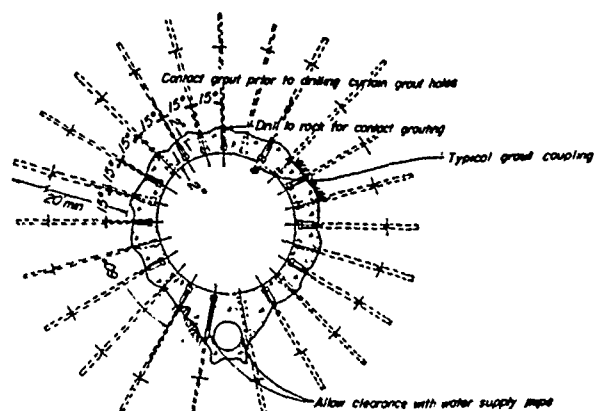
GROUT HOLE ARRANGEMENT
(TYPICAL ALSO FOR TUNNEL SECTION
REQUIRING STEEL SUPPORTS)

SCALE 1" = 5'





ROOF PLAN
HOLE ARRANGEMENT
ALSO FOR TUNNEL SECTION
(STEEL SUPPORTS)
SCALE 1" = 5'



CURTAIN GROUTING
STA 7+94.44 T (SHOWN SOLID)
STA 8+04.44 T (SHOWN DASHED)
SCALE 1" = 5'

NOTES:

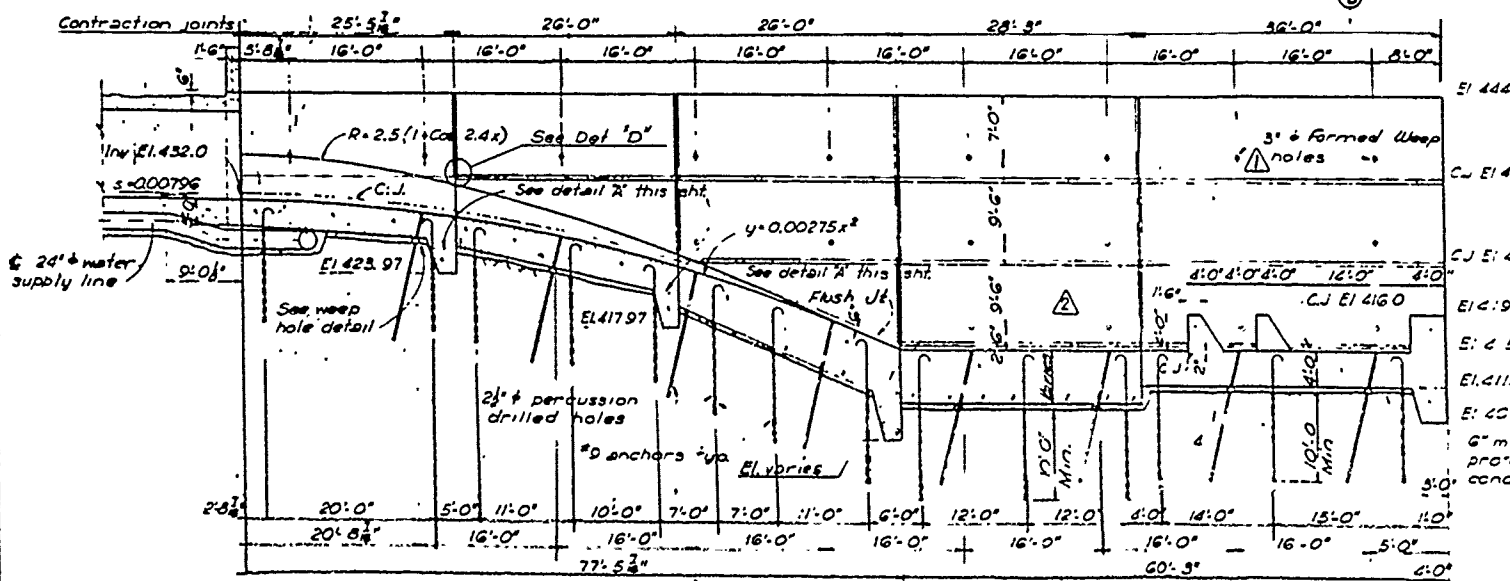
- 1 See Dwg No 10/3 for grout hole layout of transition
- 2 Additional grout connections may be required to meet conditions encountered during construction and shall be installed as directed by the contracting officer
- 3 Curtain grout holes will be drilled normal to E grade of tunnel
- 4 All drilling and grouting details will be paid for at contract prices for items 240 thru 241.

THIS DRAWING WAS ORIGINALLY PREPARED
FOR USE IN A CONTRACT DRAWING AND
WAS REPRODUCED FOR USE IN THIS REPORT

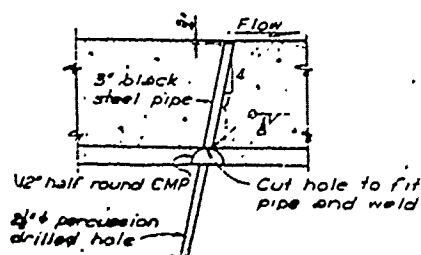
RECORD (AS BUILT) DRAWING

REV 1 DET		REVISION INFORMATION BY 21		CHG 1 REL 2000	
U.S. ARMY ENGINEER DISTRICT, TULSA CORPS OF ENGINEERS TULSA, OKLAHOMA					
BY CHD		RED RIVER WATERWHEEL		COLLATO RIVER ARKANSAS	
DESIGNED	1STG LEP	GILLHAM DAM			
DRAWN	CDW HJM	OUTLET WORKS			
TRACED	IPDM HJM	STRUCTURAL FOUNDATIONS EXCAVATION			
SUBMITTED BY		TUNNEL AND TRANSITION GROUTING DETAILS			
RECOMMENDED		APPROVED	DATE DEC., 1964		
SCALE AS SHOWN		DRAWING NO		1770 C5 10/4	

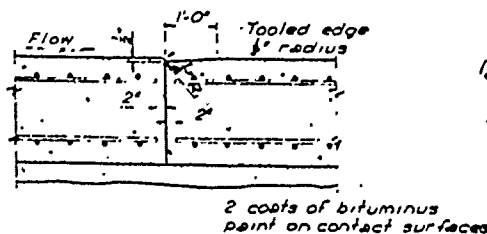
PLAN
SCALE 1/4" = 1'



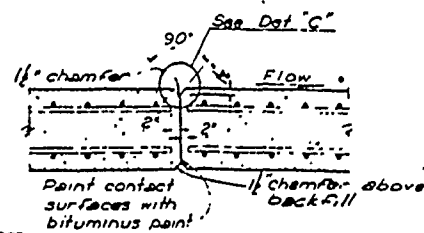
SECTION A-A
SCALE 1/8" = 1'



WEEP' HOLE DETAIL
NO SCALE

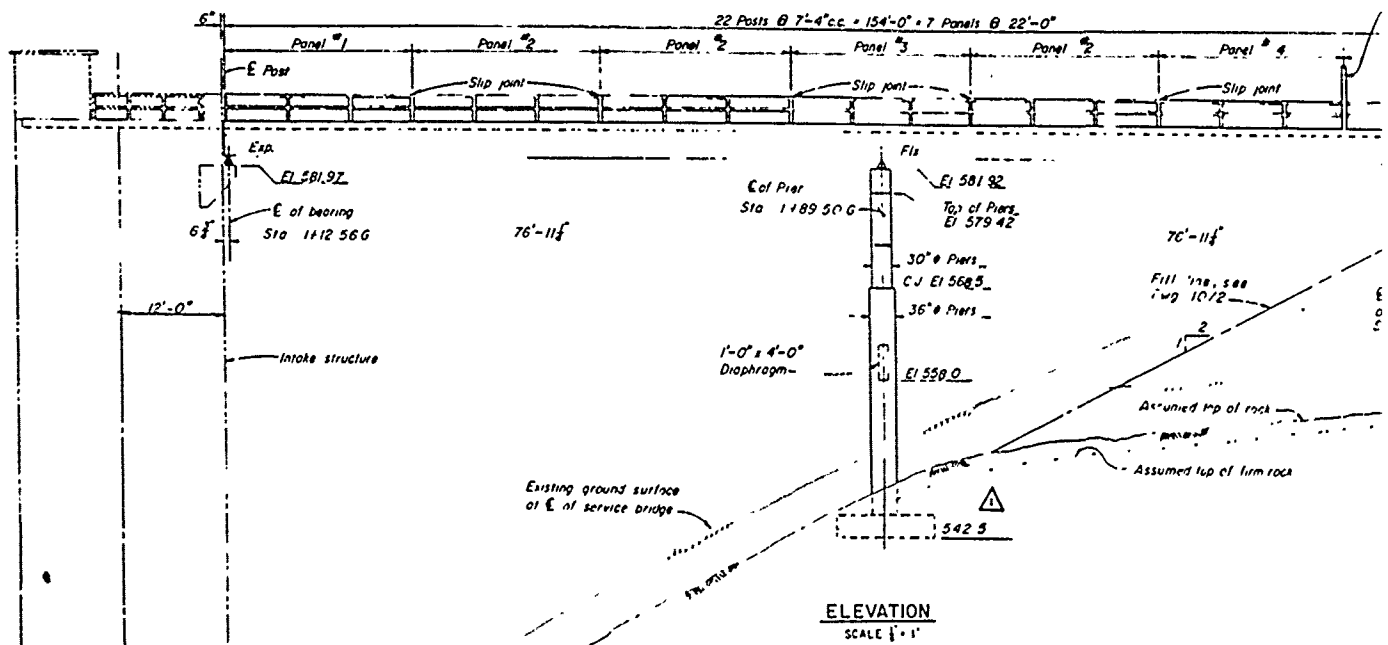
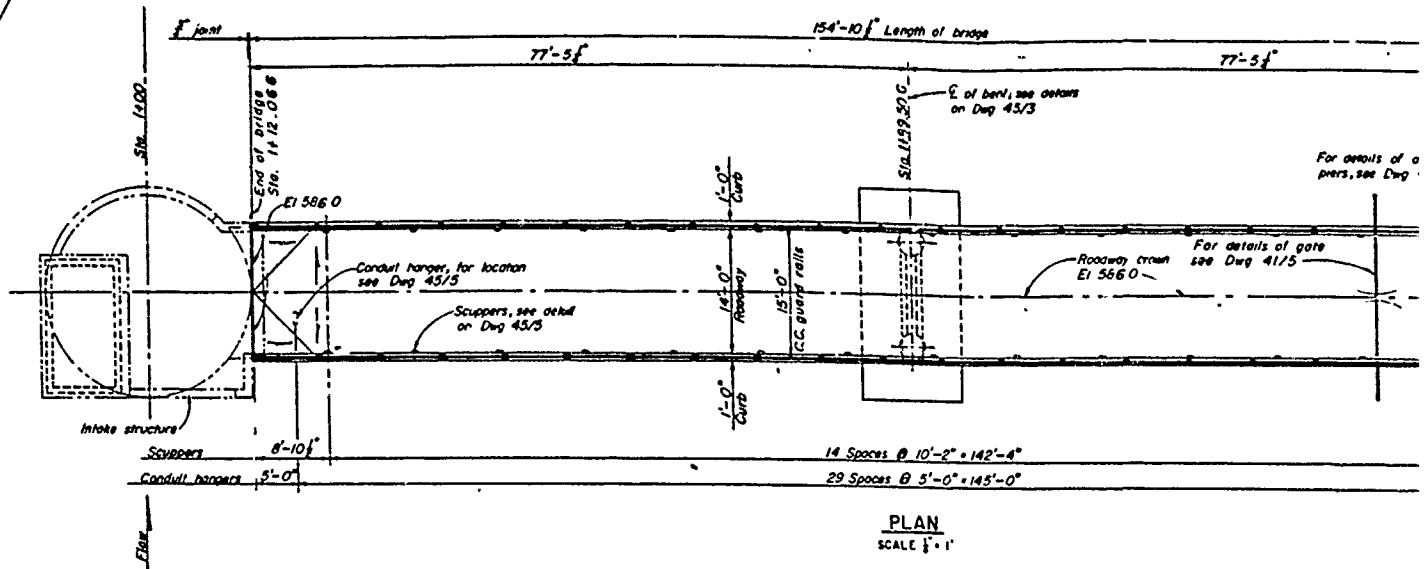


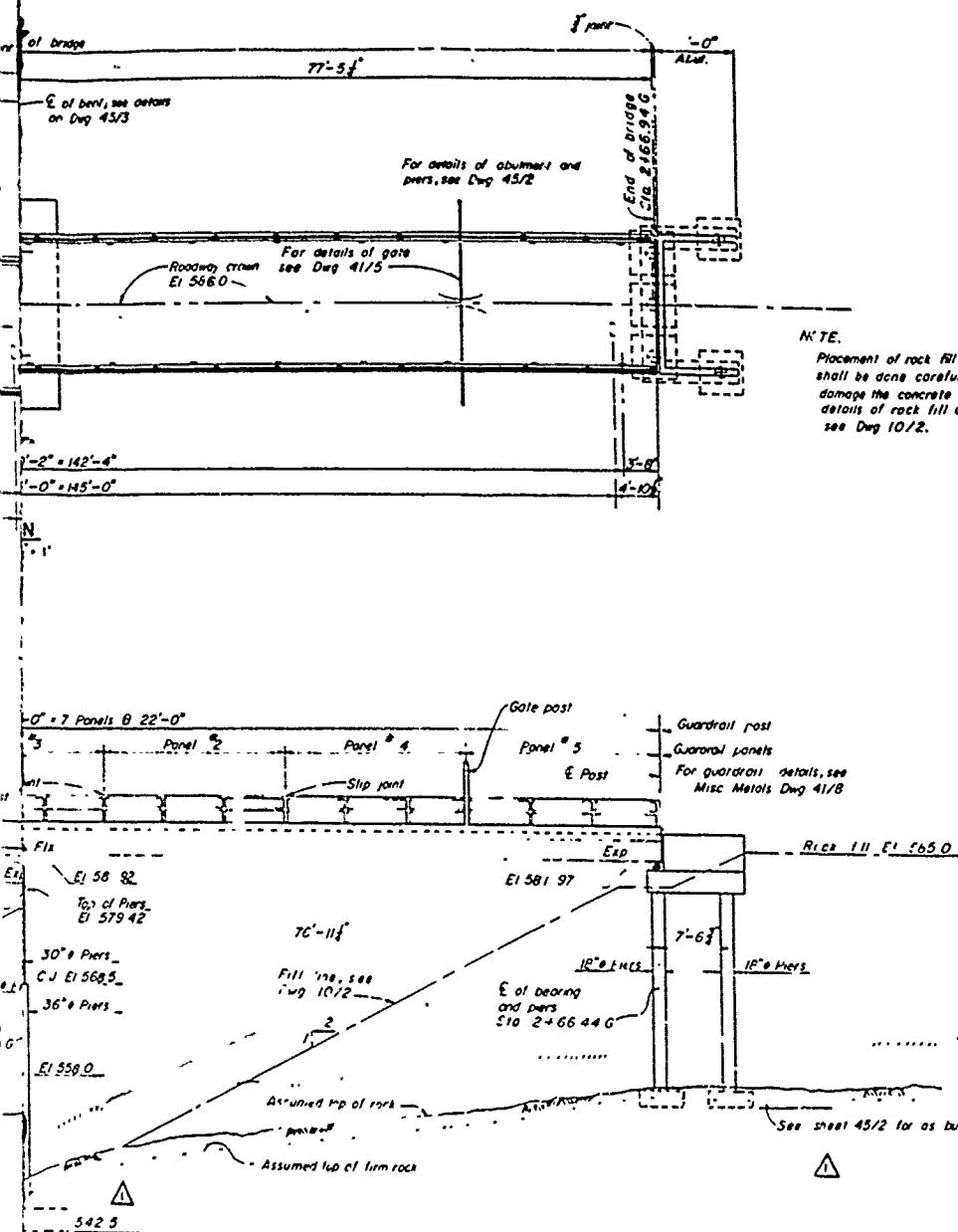
TYP. SLAB CONTRACTION JOINT
NO SCALE



TYP. WALL CONTRACTION JOINT
NO SCALE

DETAIL
NO SCALE





NOTE:

Placement of rock fill at the abutment shall be done carefully so as not to damage the concrete surfaces. For details of rock fill at the abutment, see Dwg 10/2.

NOTES:

DESIGN LOAD

Design load $MIC-S2-44$ in accordance with A A SMO 1961 specifications.

STRUCTURAL STEEL

All structural steel shall be ASTM A-36

All bolts shall be $\frac{3}{4}$ " diameter ASTM A325 bolts Bolt holes shall be $\frac{1}{8}$ " diameter

Backfilling of the pier and abutment shall be completed before erecting any structural steel

All structural steel shall be erected before any of the deck is placed

WELDING

All welding shall conform to the current specifications for Welded Highway and Railway Bridges, by the American Welding Society

Beams shall be aligned and bolted in place before welding.

CONCRETE

All concrete shall have a 28 day strength of 3000 P.S.I.

The deck pouring sequence shall be followed as shown on Dwg 45/5.

All false work shall be removed before any of the deck is placed.

All exposed edges shall have a $\frac{3}{4}$ " chamfer, unless otherwise noted.

The deck forms shall be set to take the dead load deflections into account, so that the roadway shall be to grade

REINFORCING STEEL

Reinforcing steel shall be intermediate grade billet steel, $f_y=20,000$ P.S.I.

Reinforcing clearances unless otherwise noted are as follows:

Deck 1 inch
Pier & Abutment 3 inches

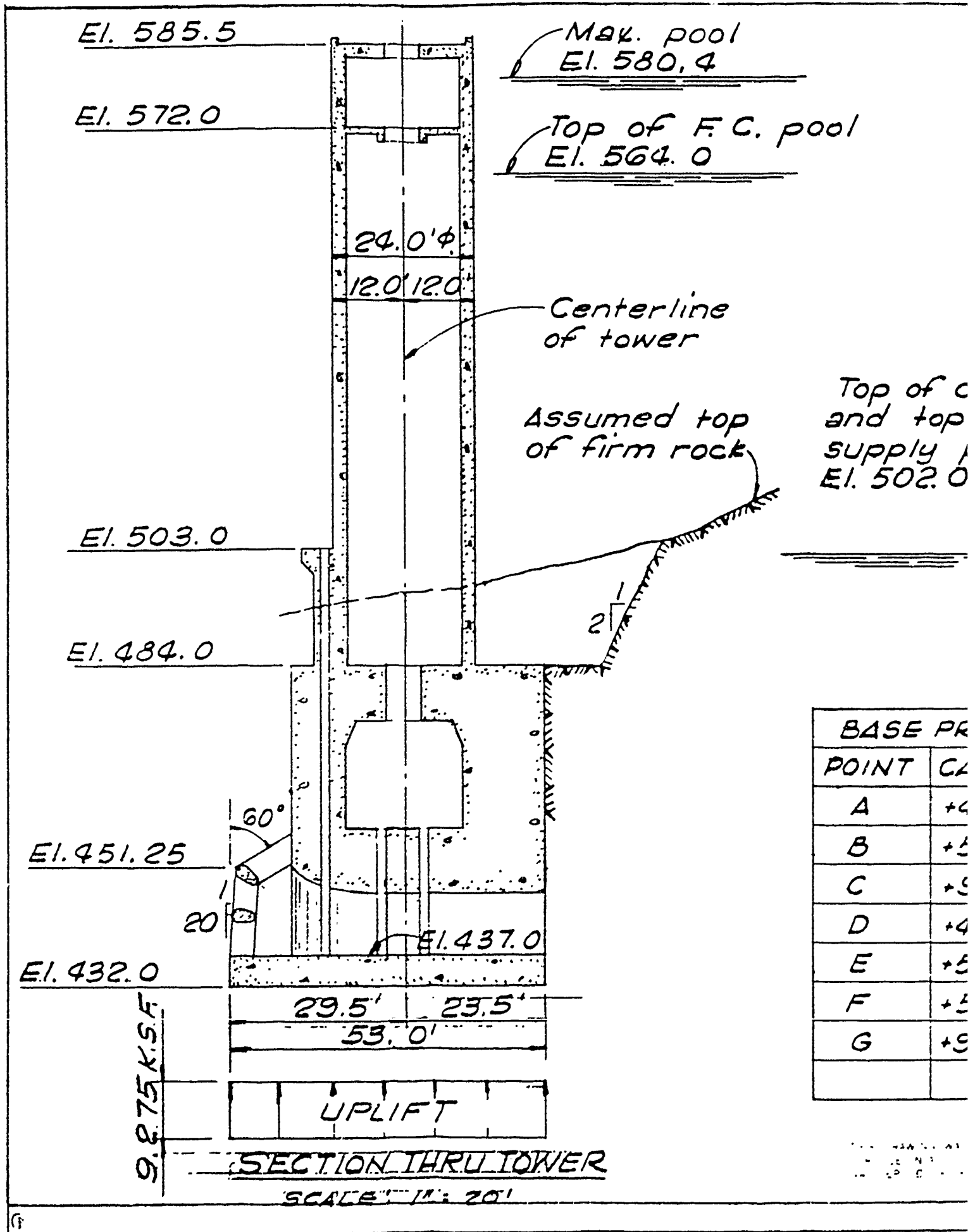
BEARING DEVICES

All bearing devices shall be fabricated with ASTM A-36 Structural Steel. Rockers and rollers shall be sufficiently true to form that they will fill machined surfaces of the pins without bending. No machining or grinding of the rockers shall be permitted that will reduce the bearing surfaces on the pins to less than that shown on the drawings. Masonry bearing plates shall be placed on three layers of twelve to fourteen ounce duct, each layer shall be thoroughly coated with red lead paint. The masonry surfaces under the bearing plates shall be smooth and finished to grade with a carborundum brick. Rocker fins on the expansion shoes shall be set vertical based on 70°F. For each 20°F temperature variation the rocker fins shall be rotated $\frac{1}{8}$ " each of the beam flange. The direction of rotation shall be such that expansion or contraction to 70°F will leave the rocker fins in a vertical position.

RECORD (AS BUILT) DRAWING

DESIGNED		CLY BBE		DRAWN		CLY BBE		TRACED		PDM JRM		SUBMITTED BY		11/17/41		CHECKED BY		11/17/41		RECOMMENDED BY		11/17/41		APPROVED		DATE		DEC. 1964	
U.S. ARMY ENGINEER DISTRICT, TULSA		CORPS OF ENGINEERS		TULSA, OKLAHOMA		RED RIVER WATERWAY		COSSOTUT RIVER, ARKANSAS		GILLHAM DAM		OUTLET WORKS		STRUCTURAL		SERVICE BRIDGE-PLAN AND ELEVATION													
SCALE AS SHOWN		DRAWING NO.		1770-65-45/1																									

THIS DRAWING WAS ORIGINALLY PREPARED FOR USE IN A CONTRACT DRAWING AND WAS REPRODUCED FOR USE IN THIS REPORT



Max. pool
El. 580.4

Top of F.C. pool
El. 564.0

Top of c
and top
supply
El. 502.0

BASE PR	
POINT	CA
A	+4
B	+5
C	+9
D	+4
E	+5
F	+5
G	+9

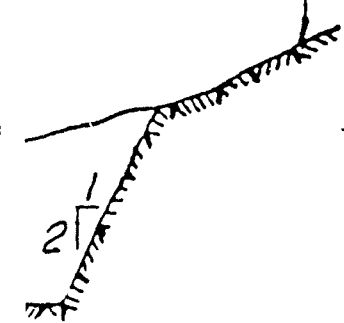
Max. pool
El. 580.4

Top of F.C. pool
El. 564.0

enterline
tower

assumed top
firm rock

Top of conservation
and top of water
supply pool
El. 502.0



BASE PRESSURES (KSF)		
POINT	CASE I	CASE II
A	+4.97	+1.84
B	+5.78	+2.16
C	+9.13	+3.71
D	+4.76	+2.11
E	+5.51	+2.51
F	+5.45	+2.59
G	+9.14	+4.14

R

THESE VALUES ARE BASED ON THE ASSUMPTIONS
MADE IN THE DESIGN OF THE EMBANKMENT.
THEY ARE NOT TO BE USED FOR ANY OTHER PURPOSE.

(3)

GILLHA
STAB

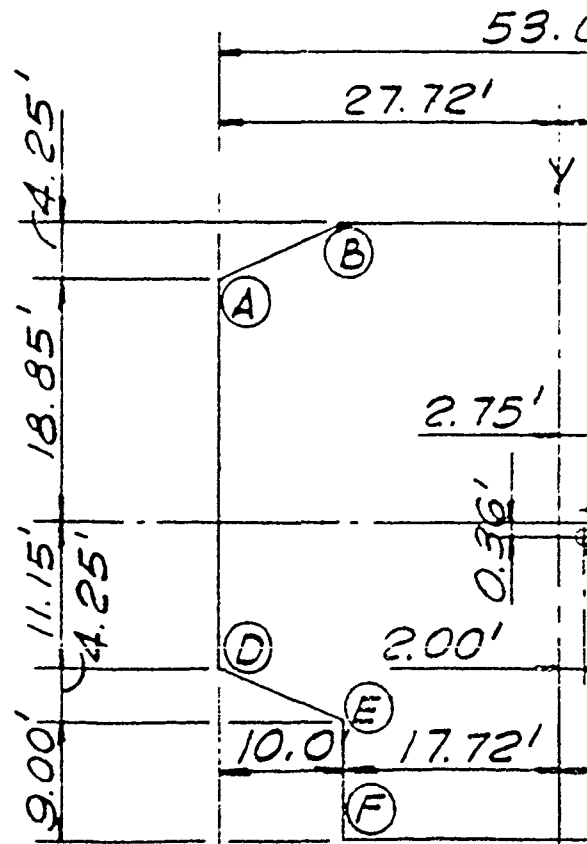
DESIGN LOAD ASS
AND BASE PRE

CASE I (Construction co
Concrete only.

CASE II Water to El. 580
service gate clos
log closed and
acting over tota

DESIGN LO

Concrete: W_c =
Water: W_i =
 P_i =



PLAN OF

SCALE:

EMBANKMENT CRITE

GILLHAM GATE TOWER

STABILITY ANALYSIS

DESIGN LOAD ASSUMPTIONS AND BASE PRESSURES

CASE I (Construction condition)

Concrete only.

CASE II Water to El. 580.4 with right service gate closed and left stop log closed and with 100 % uplift acting over total base area.

DESIGN LOADS

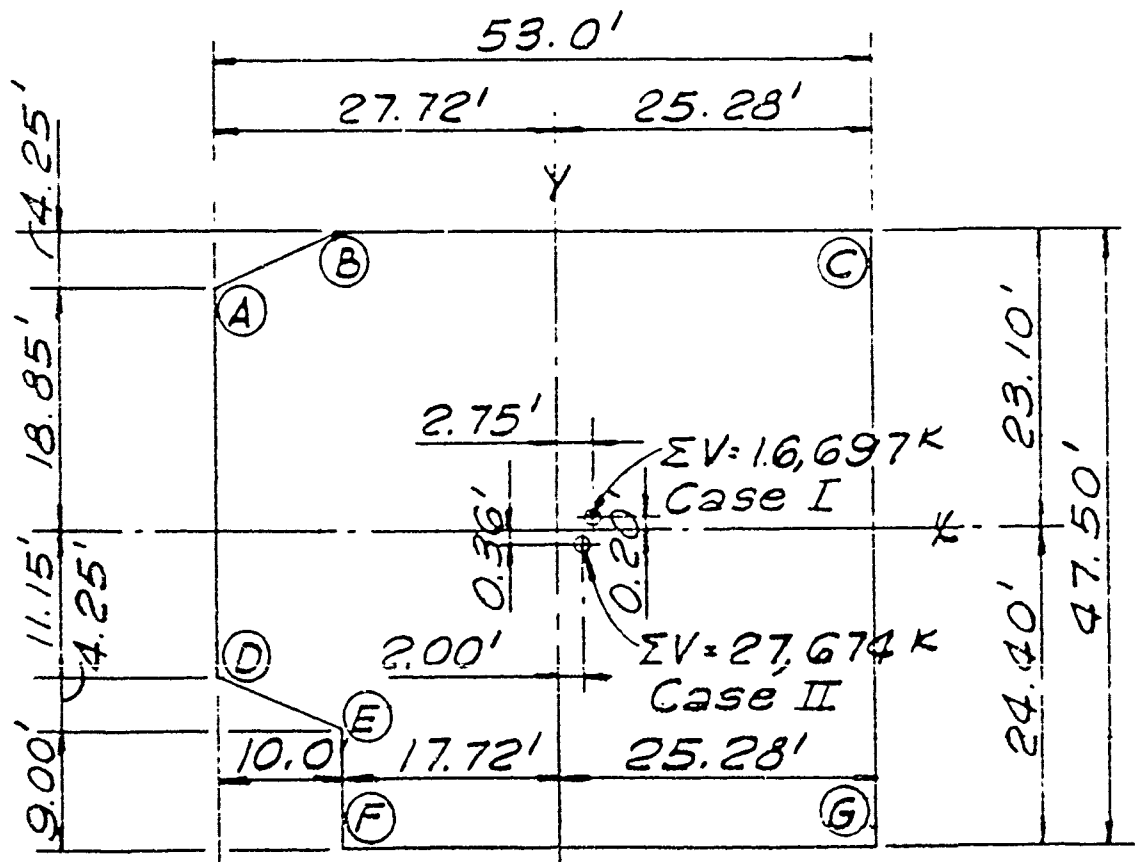
Concrete: $W_c = 150 \text{ \#/c.f.}$

Water: $W_1 = 62.5 \text{ \#/c.f.}$

$P_1 = 62.5 \text{ \#/s.f.}$

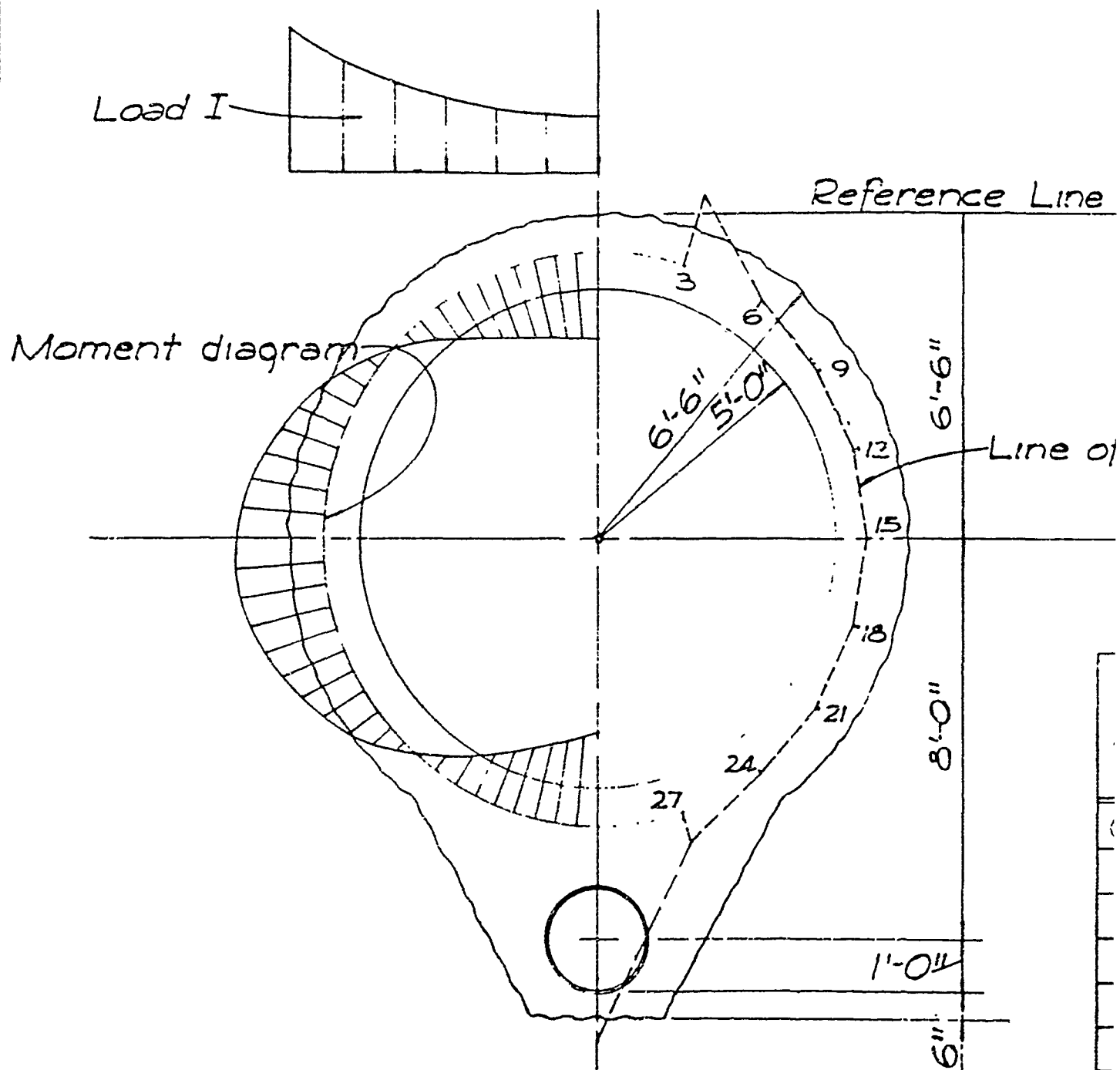
conservation
of water
pool

PRESSURES (KSF)	
CASE I	CASE II
97	+1.84
78	+2.16
43	+3.71
76	+2.11
51	+2.51
45	+2.59
4	+4.14



PLAN OF BASE

SCALE: 1" = 15'



Load I - Rock load (from dropout)

Load II - Base Pressure

GILLHAM.
 10' ϕ TUNNEL

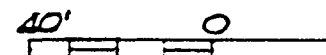
Dimension Scale



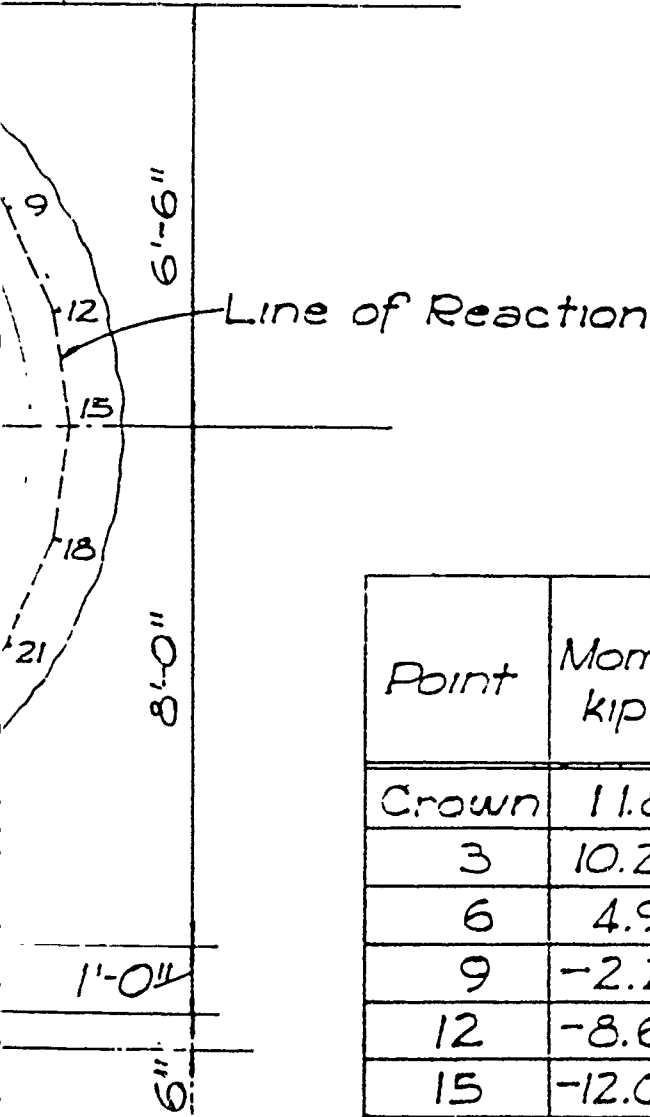
Moment Scale



Line of Reaction Scale



Reference Line



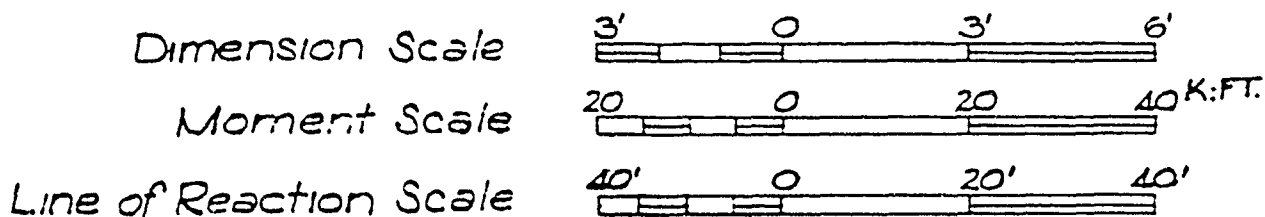
NOTES:

1. Analysis presented represent severe moment loading that anywhere in the zone the section
2. Section was also checked against failure by low moment high thrust
3. All loads are computed on basis of Computer Program Number
4. Minimum steel of #6@12" will be section where steel is not otherwise provided. This includes longitudinal steel

Point	Moment kip-ft.	Shear kips	Thrust kips	As Req'd	Bars	As Supplied
Crown	11.81	0	- .216	0.606	#8@12	0.79
3	10.279	2.340	.534	.528	#8@12	0.79
6	4.992	3.838	2.522	.152	#6@12	0.44
9	-2.205	3.944	5.062	0	#6@12	0.44
12	-8.692	2.595	7.287	.180	#6@12	0.44
15	-12.037	.216	8.453	.309	#6@12	0.44
18	-10.823	-2.374	8.005	.263	#6@12	0.44
21	-5.320	-4.095	6.003	.056	#6@12	0.44
24	2.377	-4.202	3.319	0	#6@12	0.44
27	9.215	-2.628	1.081	.402	#6@12	0.44
Invert	12.455	0	.216	0.639	#8@12	0.79

(2)

GILLHAM DAM 10' ϕ TUNNEL SECTION

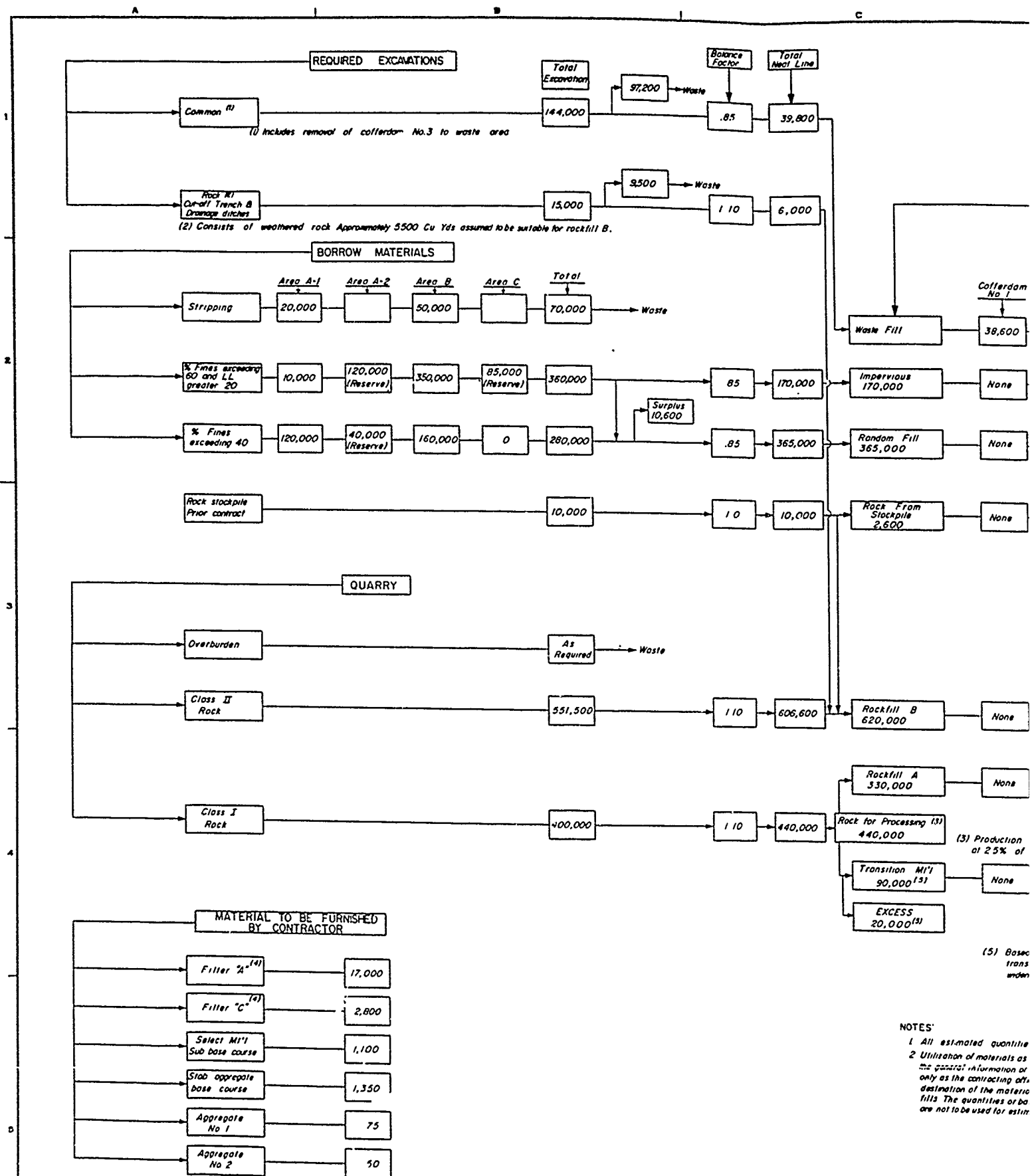


NOTES:

1. Analysis presented represents the most severe moment loading that occurs anywhere in the zone the section is to be used.
2. Section was also checked against compression failure by low moment high thrust loads.
3. All loads are computed on basis of equations of Computer Program Number 13-G1-G515.
4. Minimum steel of #6@12" will be used in section where steel is not otherwise shown. This includes longitudinal steel.

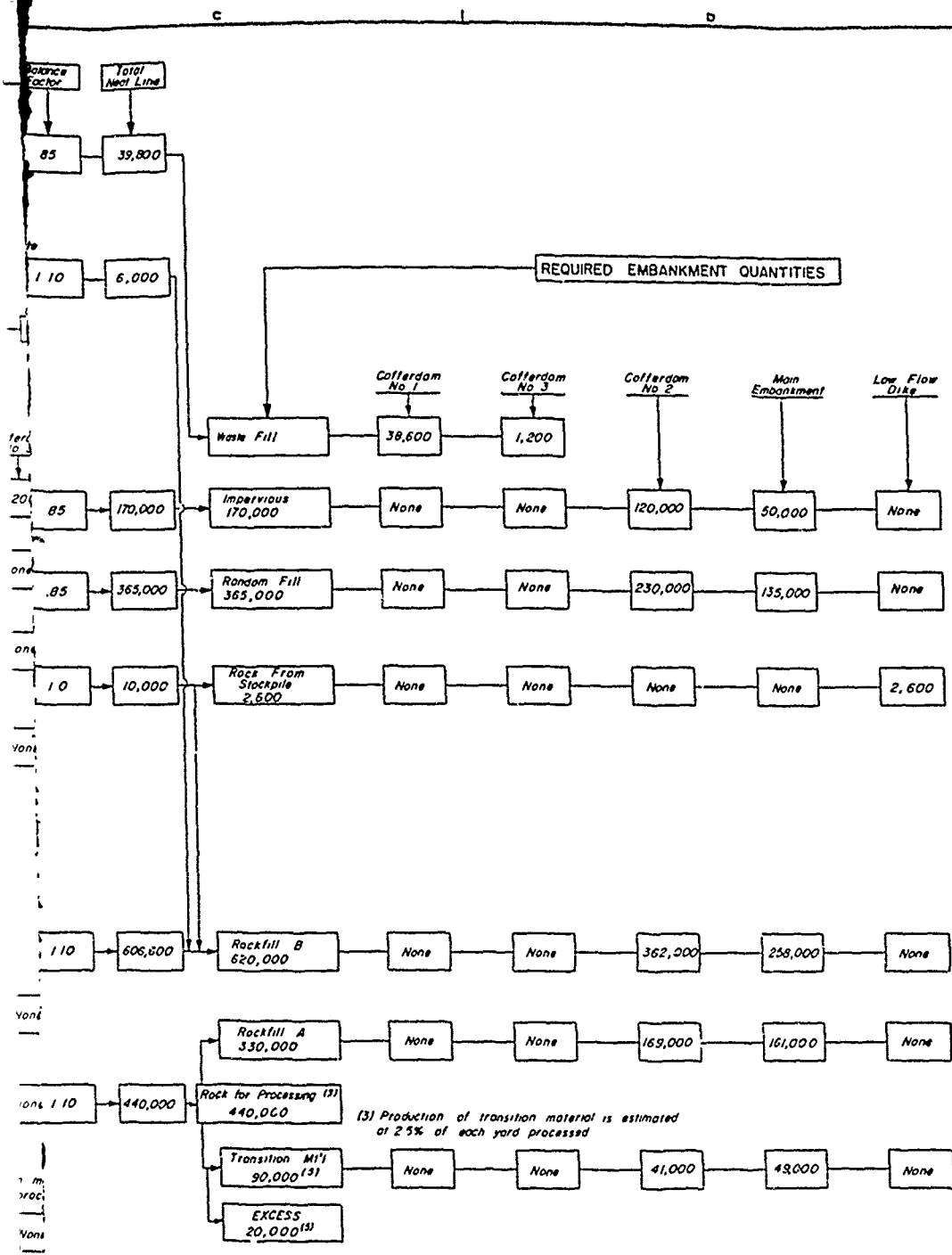
nt	Moment kip-ft.	Shear kips	Thrust kips	As Req'd	Bars	As Supplied	f_c 1800 psi allow.	τ 127 psi allow.
wn	11.81	0	- .216	0.606	#8@12	0.79	595	0
3	10.279	2.340	.534	.528	#8@12	0.79	518	16
5	4.992	3.838	2.522	.152	#6@12	0.44	288	25
7	-2.205	3.944	5.062		#6@12	0.44	200	27
2	-8.692	2.595	7.287		#6@12	0.44	549	21
5	-12.037	.216	8.453	.309	#6@12	0.44	804	2
	-10.823	-2.374	8.005	.263	#6@12	0.44	712	-19
	-5.320	-4.095	6.003	.056	#6@12	0.44	299	-33
4	2.377	-4.202	3.319	0	#6@12	0.44	125	-30
7	9.215	-2.628	1.081	.402	#6@12	0.44	573	-17
ert	12.455	0	.216	0.639	#8@12	0.79	628	0

(2)



NOTES:

- 1 All estimated quantities
- 2 Utilization of materials as the general information or only as the contracting office destination of the materials fills. The quantities or balance are not to be used for estimating.
- (3) Production at 25% of
- (4) As an optional source of material, these may be obtained from Borrow Area B
- (5) Based trans under



(5) Based on a minimum thickness of 8 feet for the transition zones. Excess material is to be used by underlaid the transition zones between 8 to 12 feet

NOTES:
 1 All estimated quantities are expressed in cubic yards
 2 Utilization of materials as shown on this drawing is presented for the general information of the contractor and is to be considered only as the contracting officers interpretation as to the origin and destination of the materials necessary to construct the required fills. The quantities or balance factors shown on this drawing are not to be used for estimating or pay purposes

THIS DRAWING FOR INFORMATION ONLY

REV	DATE	CHANGE	REVISION (INDICATED BY Δ)	APPR
U. S. ARMY ENGINEER DISTRICT, TULSA CORPS OF ENGINEERS TULSA, OKLAHOMA				
DESIGNED	BY	CHKD	RED RIVER WATERSHED	605407 RIVER BANKS
DRAWN	DEW	ROM	GILLHAM DAM	
TRACED	ROM	DEW	EMBANKMENT	
SUBMITTED BY	FOUNDATION EXPLORATION			
RECOMMENDED	MATERIALS USAGE CHART			
APPROVED	DATE			APR 1971
SCALE AS SHOWN				
DRAWING NO				1770-DM9-98/13

**END
FILMED**

DATE:

9-90

DTIC